

G 6871334

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



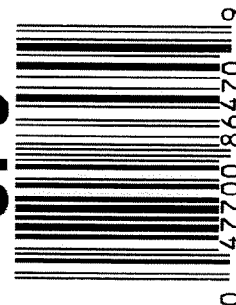
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871334

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6871334

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SPD
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SPD
470	DIS-ASSEMBLE ACTION	JUL 28 2009	7-23-09	SPD
472	SERIALIZE BOLT HANDLE		7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	7/29/09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	YAL
540	APPLY COATINGS (BARREL ACTION)		8/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

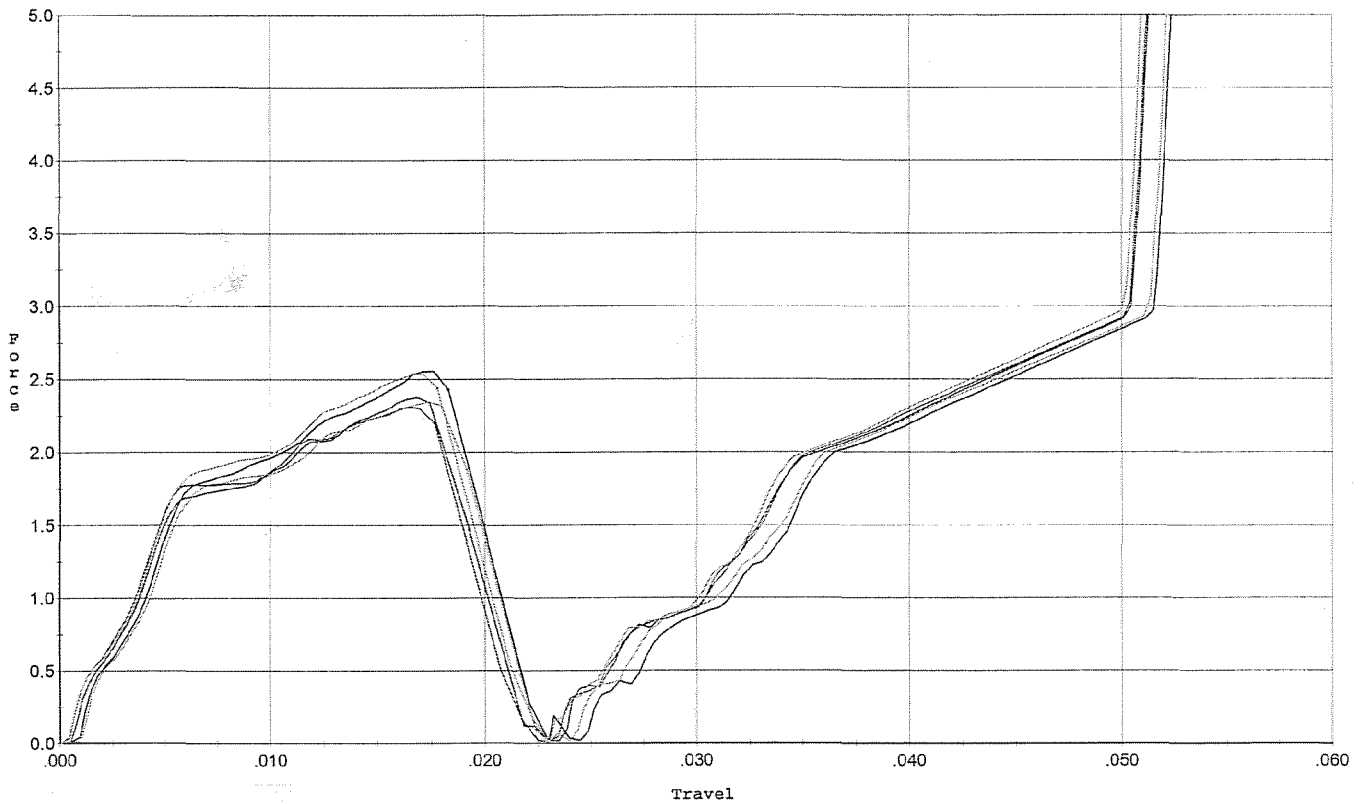
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3²</u>	<u>3²</u>	<u>3²</u>	9/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6²</u>	<u>6²</u>	<u>6²</u>	9/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	9/1/09	RB		
	J) ASSEMBLE STOCK					8-28-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					9/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8/31/09	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8/31/09	TR		
670	FINAL INSPECTION A) HEADSPACE					9/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u>	<u>2.61</u>	<u>2.78</u>	<u>2.72</u>	<u>2.75</u>	9/1/09	RB
	C) FUNCTION					9/1/09	RB		
690	PACK					9/1/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



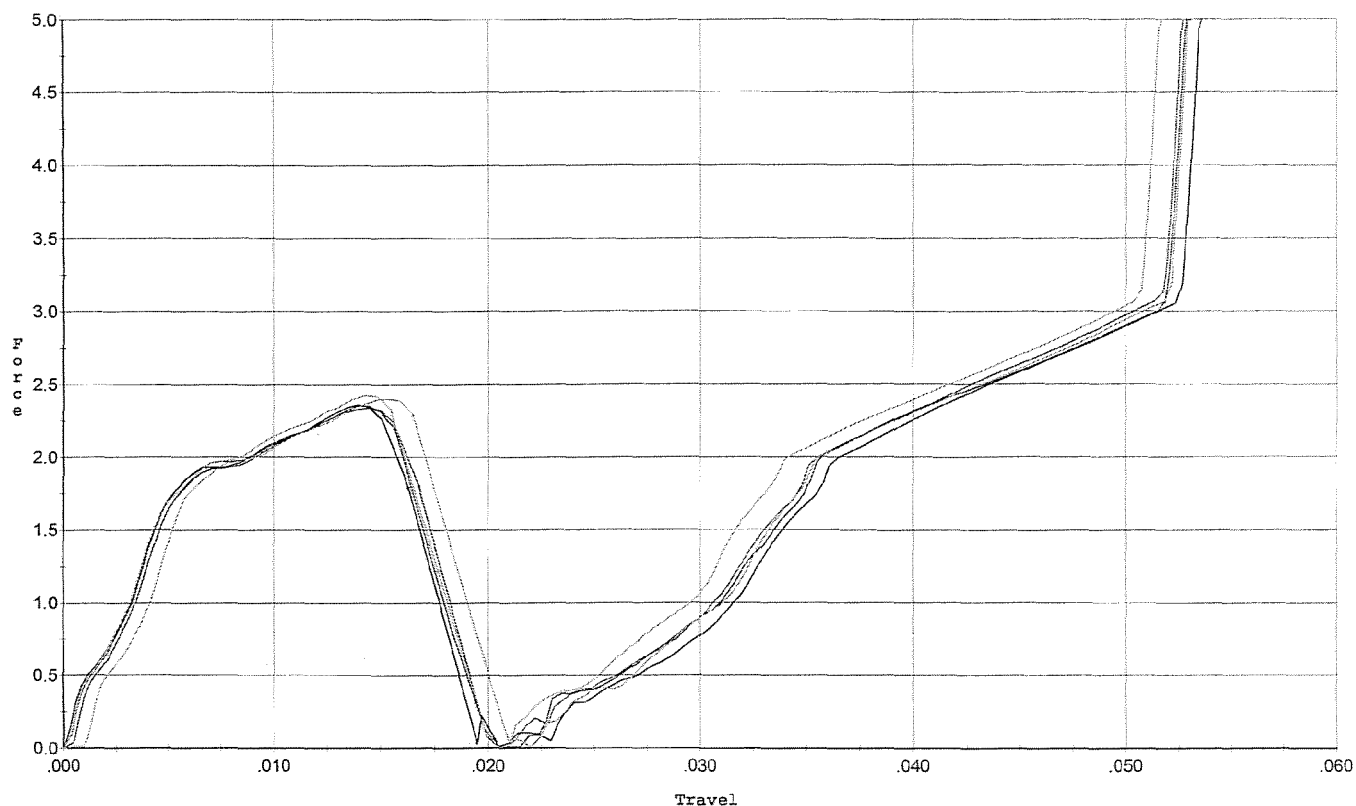
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.374	0.019	0.00	0.036	0.030		Set Trigger
2	2.558	0.018	0.00	0.037	0.030		Set Trigger
3	2.310	0.018	0.00	0.037	0.028		Set Trigger
4	2.535	0.018	0.00	0.037	0.030		Set Trigger
5	2.345	0.019	0.00	0.035	0.030		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



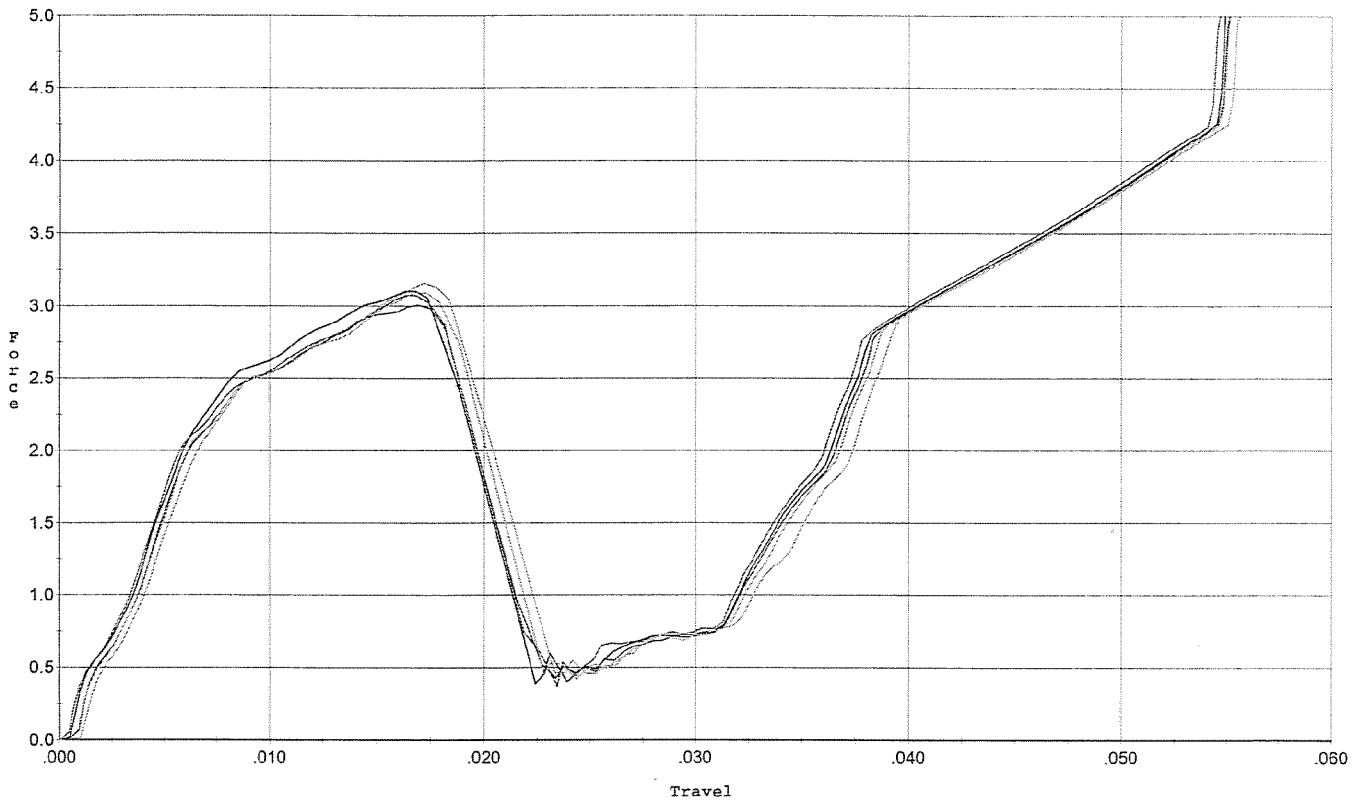
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.016	0.00	0.040	0.025		Set Trigger
2	2.359	0.016	0.00	0.041	0.026		Set Trigger
3	2.336	0.017	0.00	0.040	0.027		Set Trigger
4	2.428	0.018	0.00	0.039	0.029		Set Trigger
5	2.401	0.017	0.00	0.039	0.026		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



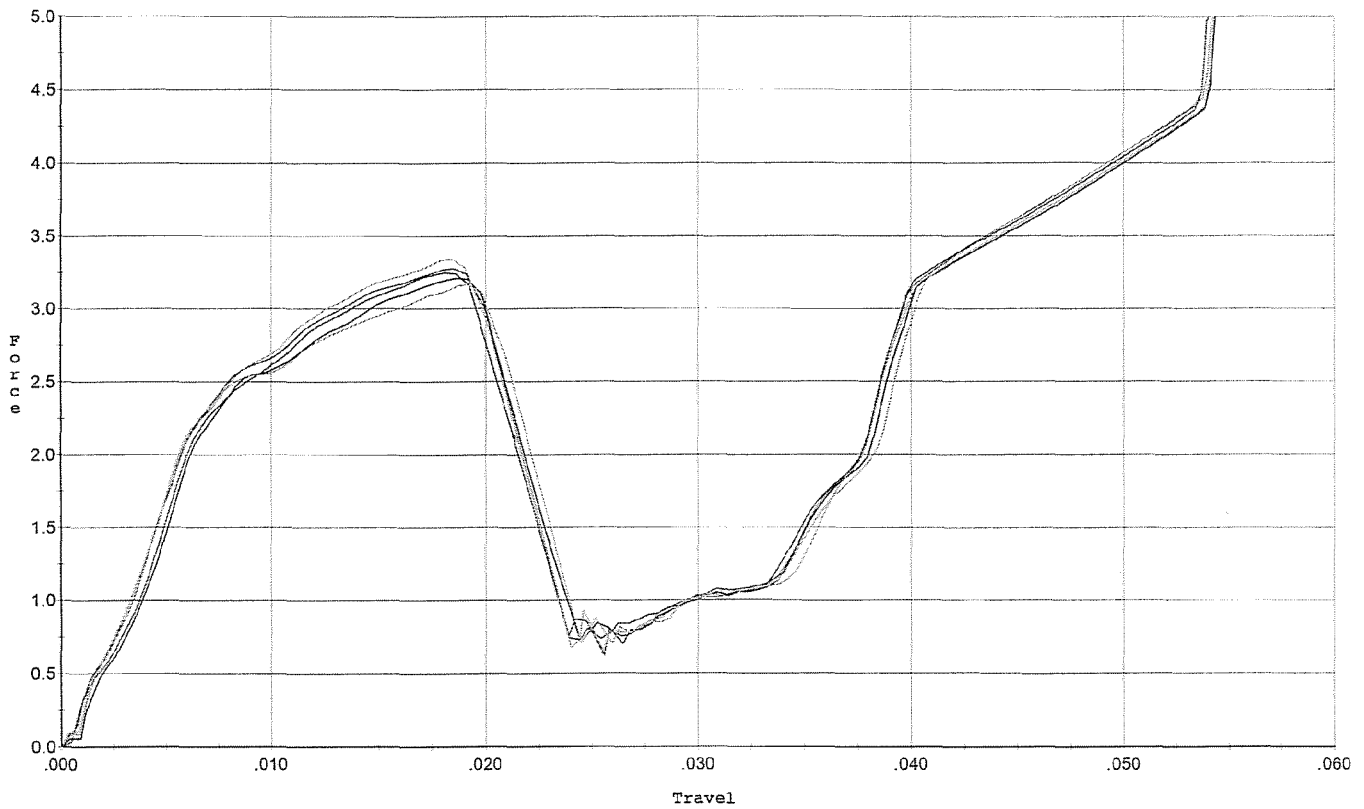
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.018	0.00	0.038	0.036		Set Trigger
2	3.102	0.019	0.00	0.038	0.038		Set Trigger
3	3.072	0.018	0.00	0.038	0.037		Set Trigger
4	3.095	0.019	0.00	0.038	0.038		Set Trigger
5	3.158	0.021	0.00	0.038	0.041		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



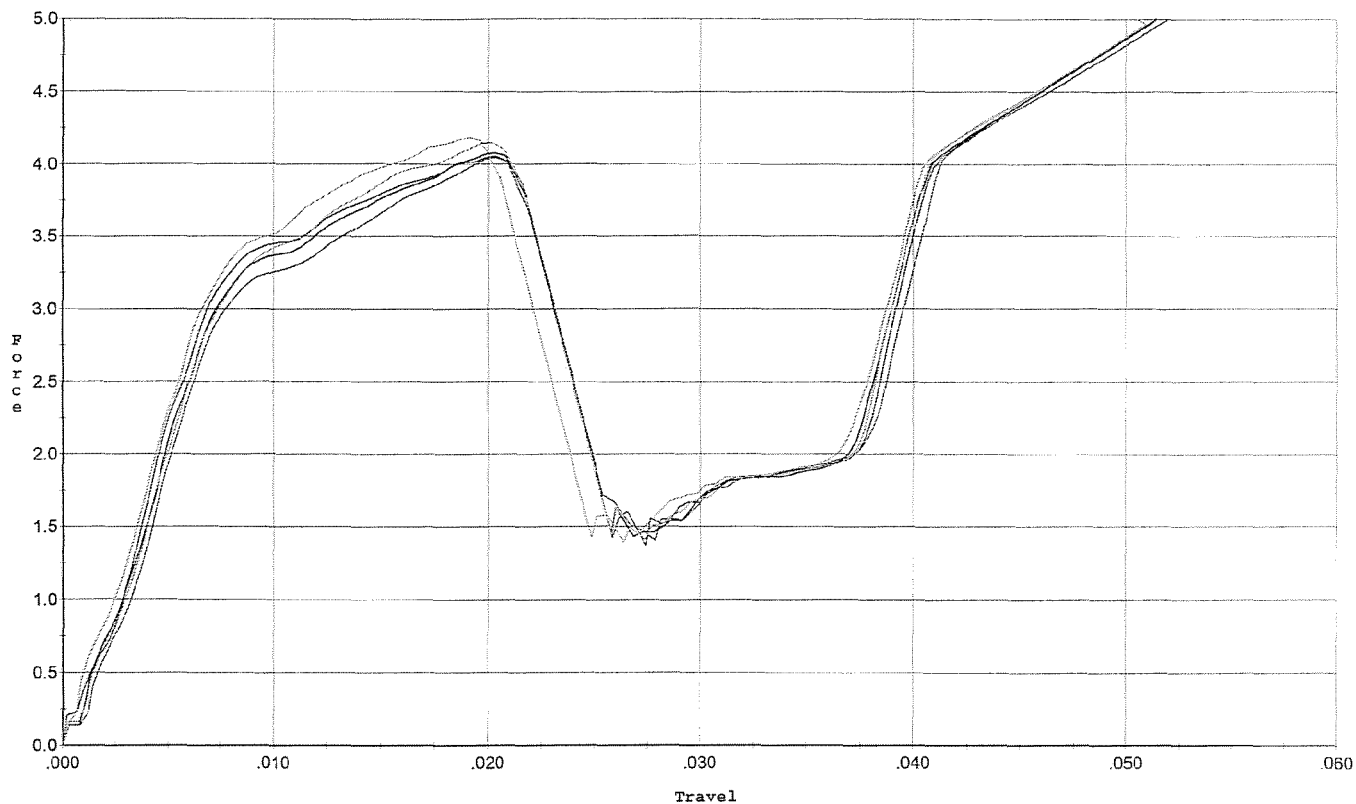
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.248	0.021	0.00	0.037	0.045		Set Trigger
2	3.209	0.020	0.00	0.037	0.042		Set Trigger
3	3.275	0.020	0.00	0.037	0.044		Set Trigger
4	3.340	0.020	0.00	0.037	0.044		Set Trigger
5	3.162	0.021	0.00	0.036	0.045		Set Trigger

Avg 3.24 RP

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



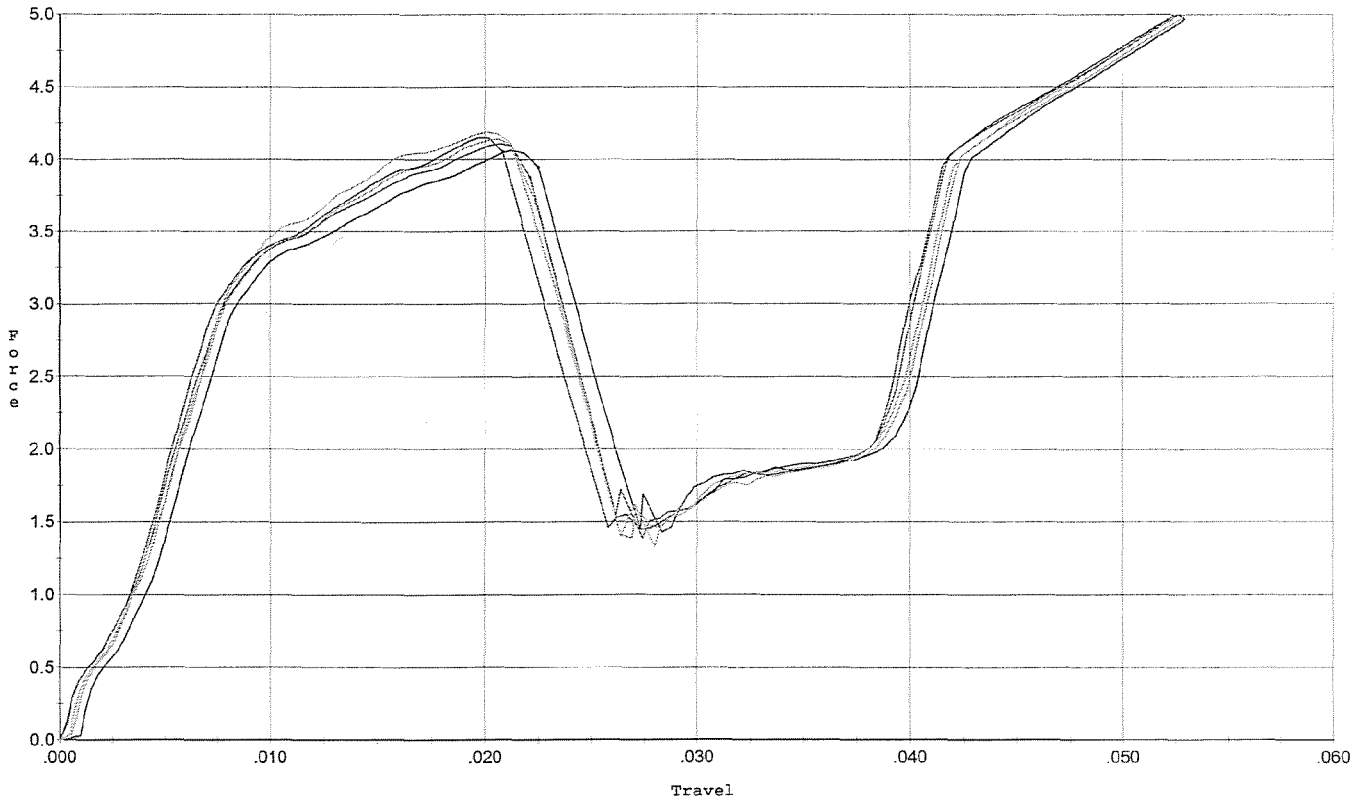
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.054	0.022	0.00	0.034	0.061		Set Trigger
2	4.077	0.022	0.00	0.034	0.060		Set Trigger
3	4.044	0.022	0.00	0.034	0.058		Set Trigger
4	4.185	0.021	0.00	0.034	0.058		Set Trigger
5	4.146	0.022	0.00	0.034	0.060		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



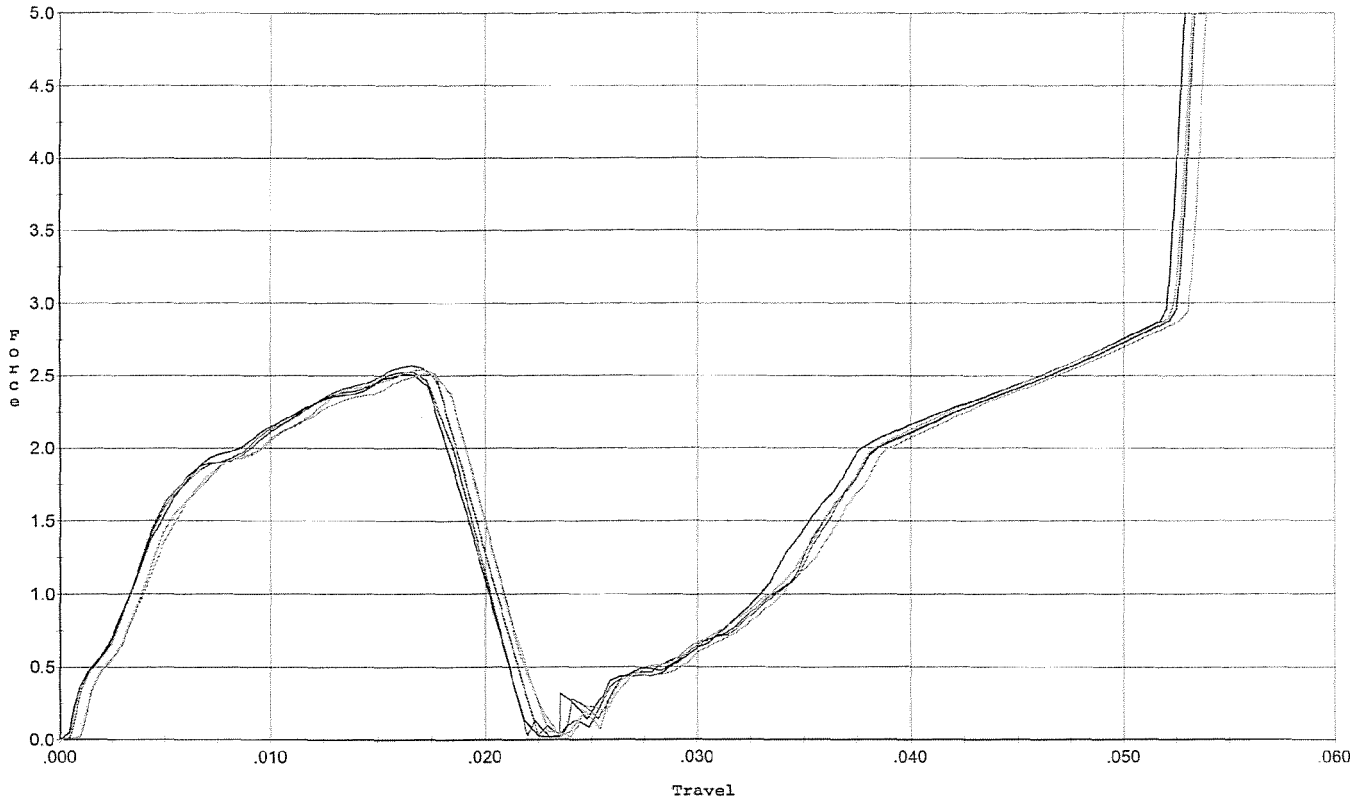
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.021	0.00	0.035	0.057		Set Trigger
2	4.064	0.022	0.00	0.034	0.059		Set Trigger
3	4.108	0.022	0.00	0.034	0.060		Set Trigger
4	4.140	0.022	0.00	0.034	0.061		Set Trigger
5	4.191	0.023	0.00	0.034	0.064		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



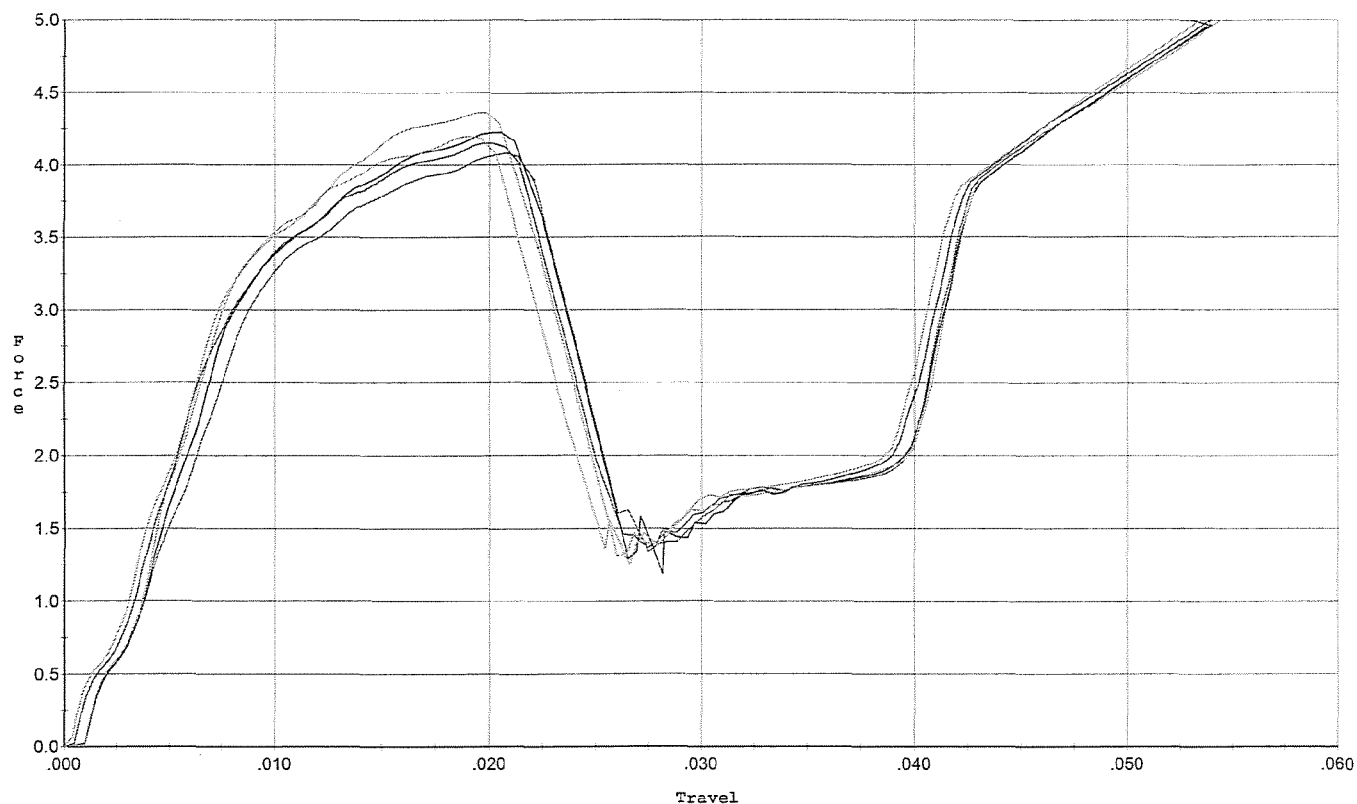
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.018	0.00	0.038	0.032		Set Trigger
2	2.510	0.019	0.00	0.038	0.033		Set Trigger
3	2.570	0.018	0.00	0.038	0.031		Set Trigger
4	2.513	0.018	0.00	0.039	0.030		Set Trigger
5	2.544	0.018	0.00	0.038	0.031		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.021	0.00	0.035	0.059		Set Trigger
2	4.223	0.022	0.00	0.035	0.061		Set Trigger
3	4.081	0.022	0.00	0.035	0.058		Set Trigger
4	4.199	0.020	0.00	0.036	0.056		Set Trigger
5	4.361	0.022	0.00	0.036	0.062		Set Trigger

Avg 4.20