

G6871335

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

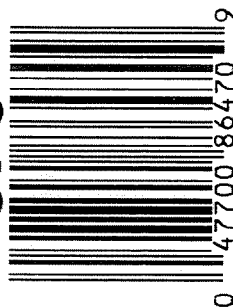
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

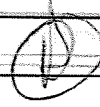
G6871335

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871335

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION	JUL 28 2009	7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	AND
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	L. J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

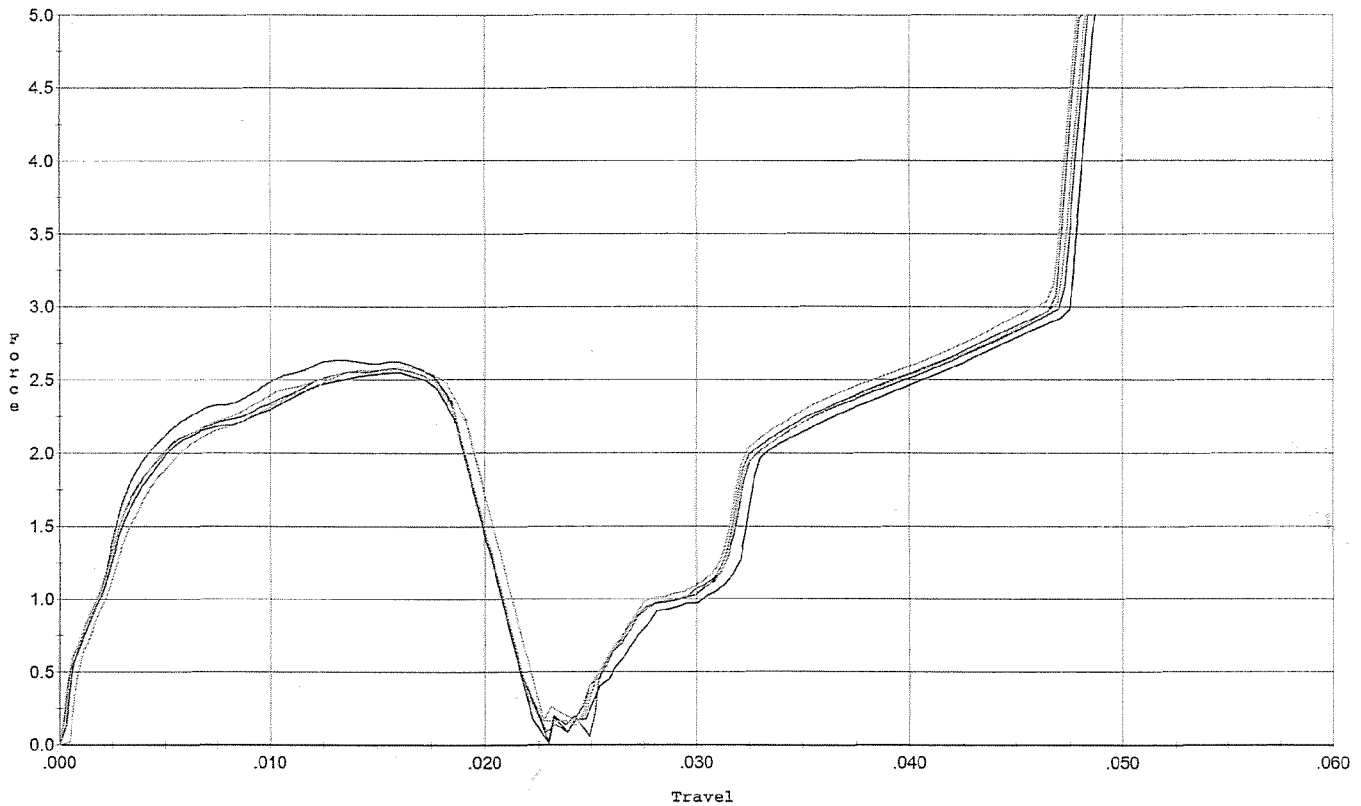
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.2</u> <u>2.2</u> <u>2.2</u>	9/3/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.2</u> <u>6.2</u> <u>6.2</u>	9/3/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	9/3/09	RB
	J) ASSEMBLE STOCK			8-31-09	RP
	K) ASSEMBLE SWIVEL STUDS			9/3/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-2-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-2-09	RP
670	FINAL INSPECTION A) HEADSPACE			9/3/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.17</u> <u>2.27</u> <u>2.26</u> <u>2.27</u>	9/3/09	RB
	C) FUNCTION			9/3/09	RB
690	PACK			9-3-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



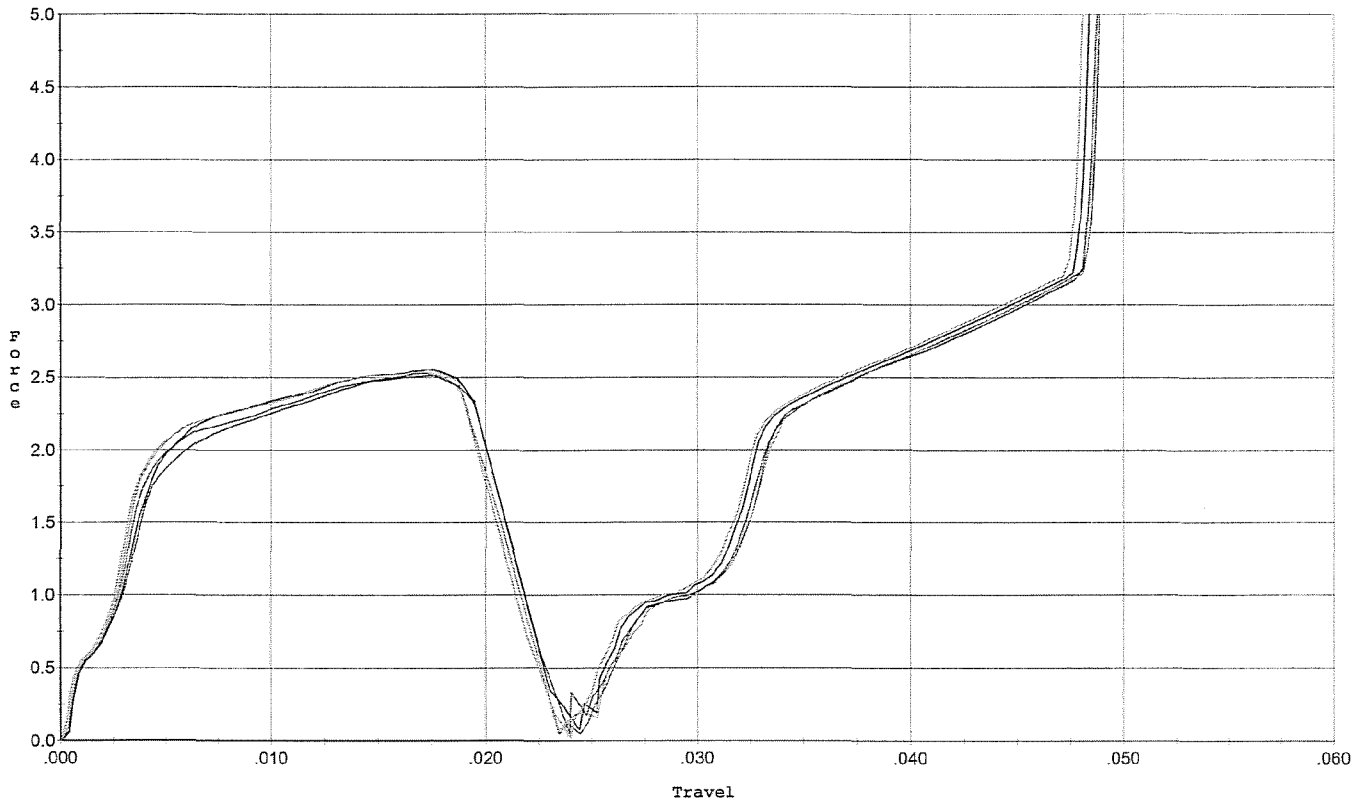
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.018	0.00	0.033	0.037		Set Trigger
2	2.549	0.019	0.00	0.033	0.036		Set Trigger
3	2.574	0.018	0.00	0.032	0.036		Set Trigger
4	2.576	0.018	0.00	0.032	0.036		Set Trigger
5	2.585	0.019	0.00	0.033	0.037		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



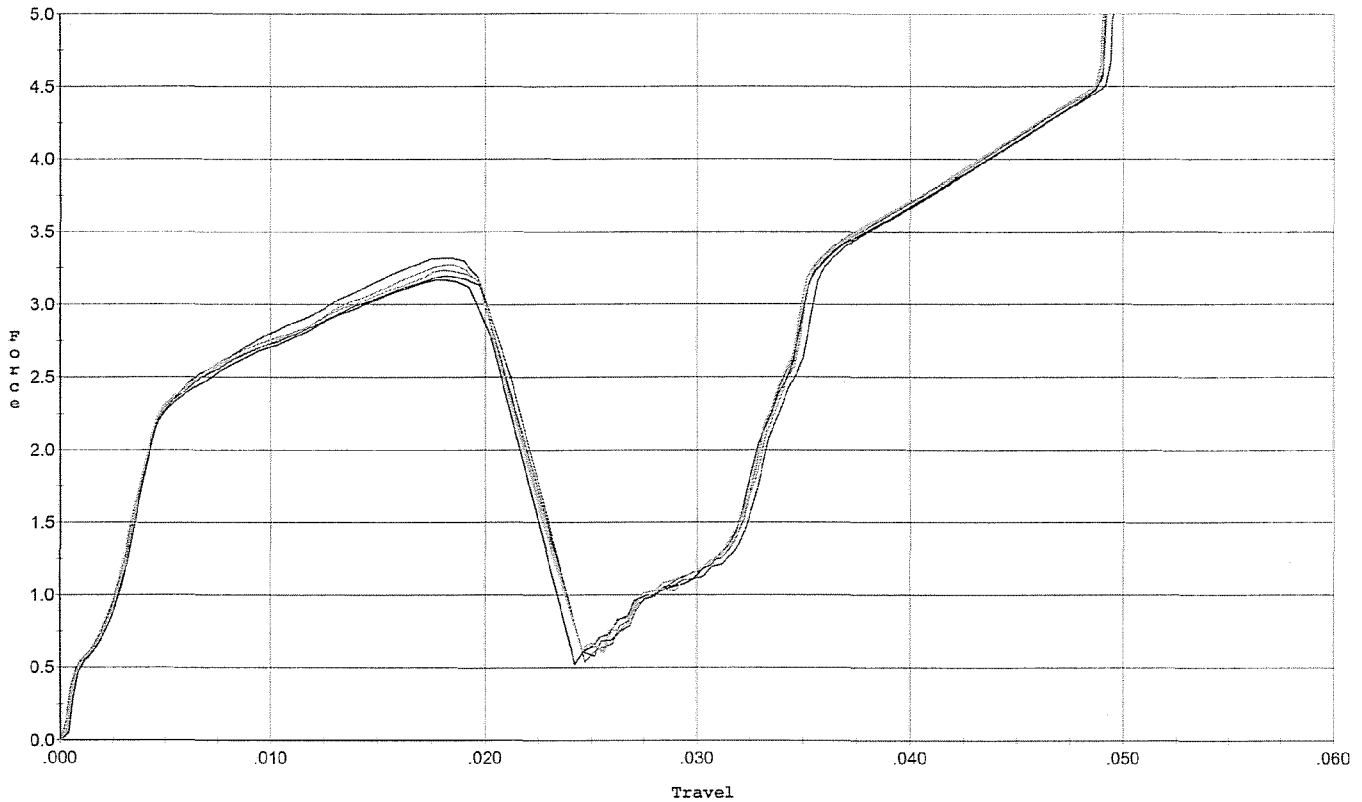
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.019	0.00	0.033	0.036		Set Trigger
2	2.558	0.019	0.00	0.032	0.037		Set Trigger
3	2.529	0.021	0.00	0.033	0.039		Set Trigger
4	2.541	0.019	0.00	0.032	0.036		Set Trigger
5	2.559	0.021	0.00	0.033	0.040		Set Trigger

A-254

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



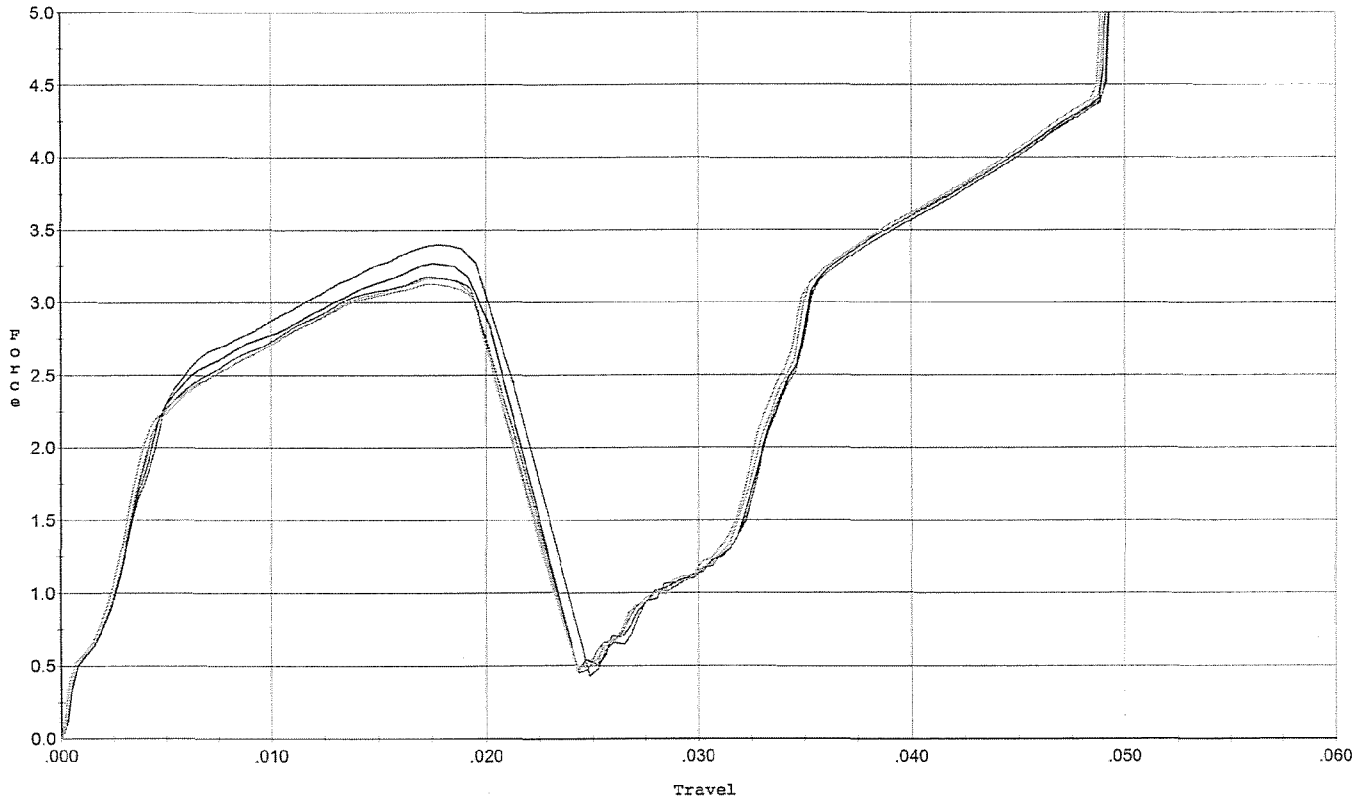
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.022	0.00	0.032	0.050		Set Trigger
2	3.167	0.020	0.00	0.032	0.046		Set Trigger
3	3.319	0.021	0.00	0.032	0.049		Set Trigger
4	3.235	0.020	0.00	0.032	0.045		Set Trigger
5	3.275	0.020	0.00	0.032	0.045		Set Trigger

A3-23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



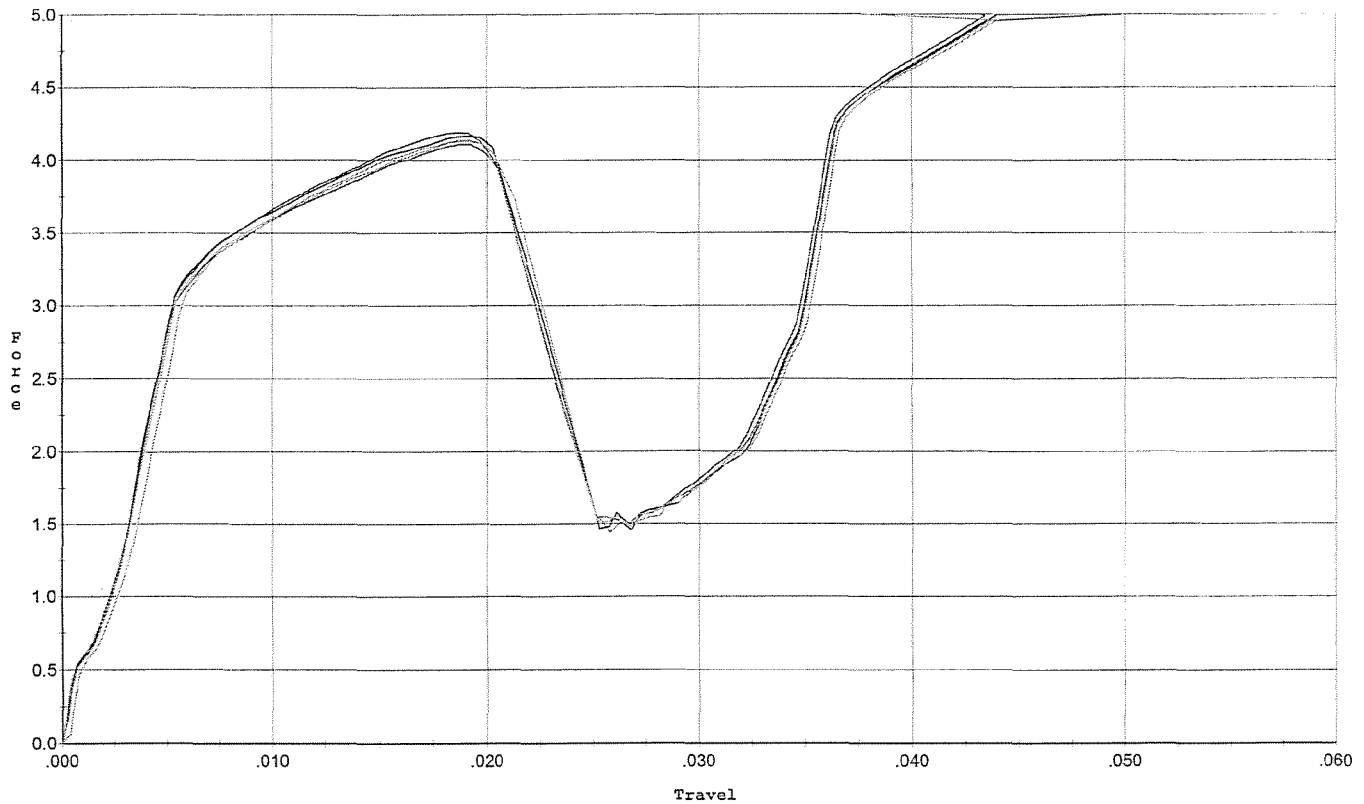
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.398	0.021	0.00	0.032	0.051		Set Trigger
2	3.269	0.020	0.00	0.032	0.047		Set Trigger
3	3.174	0.021	0.00	0.032	0.048		Set Trigger
4	3.127	0.019	0.00	0.032	0.044		Set Trigger
5	3.165	0.019	0.00	0.032	0.044		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



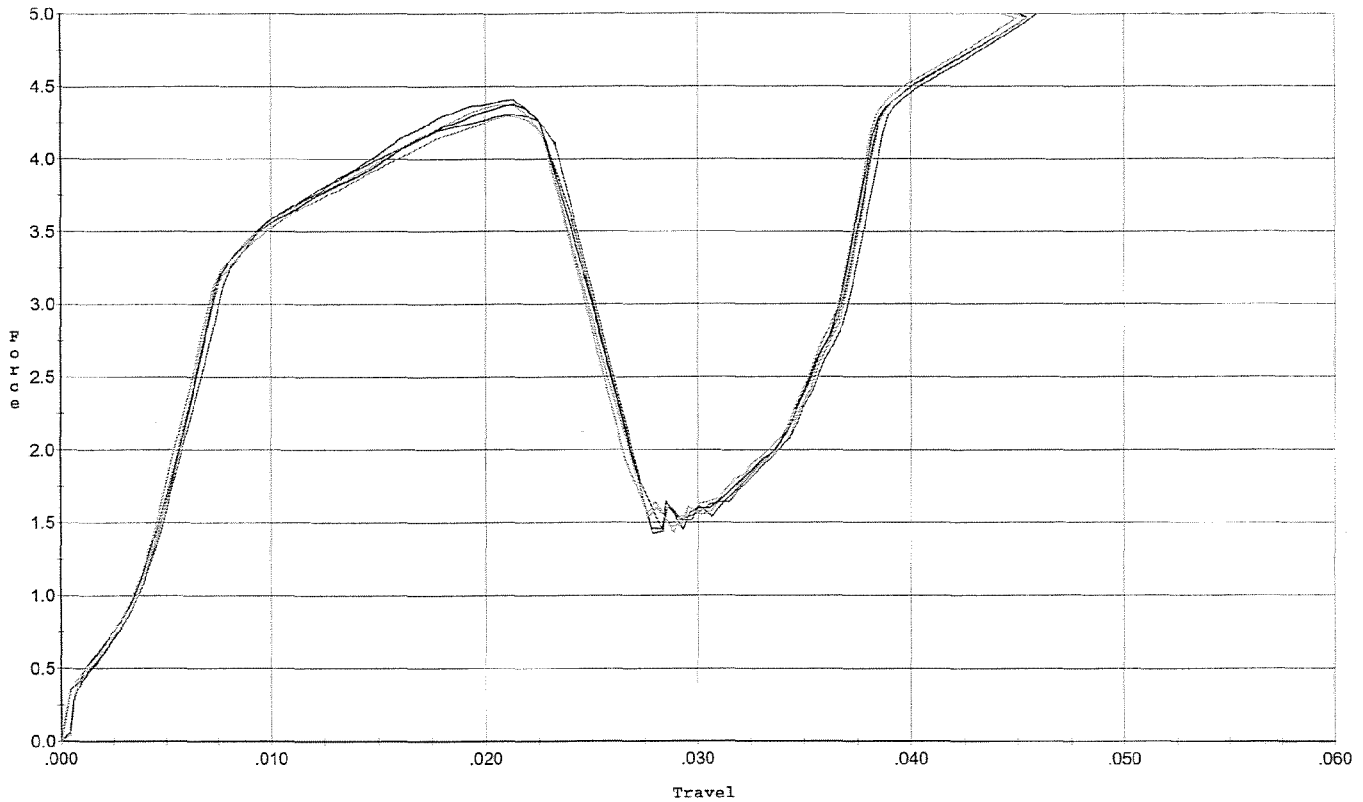
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.020	0.00	0.029	0.060		Set Trigger
2	4.166	0.022	0.00	0.029	0.066		Set Trigger
3	4.110	0.020	0.00	0.030	0.060		Set Trigger
4	4.141	0.020	0.00	0.030	0.059		Set Trigger
5	4.130	0.021	0.00	0.030	0.061		Set Trigger

17 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles/- 1.0 lb



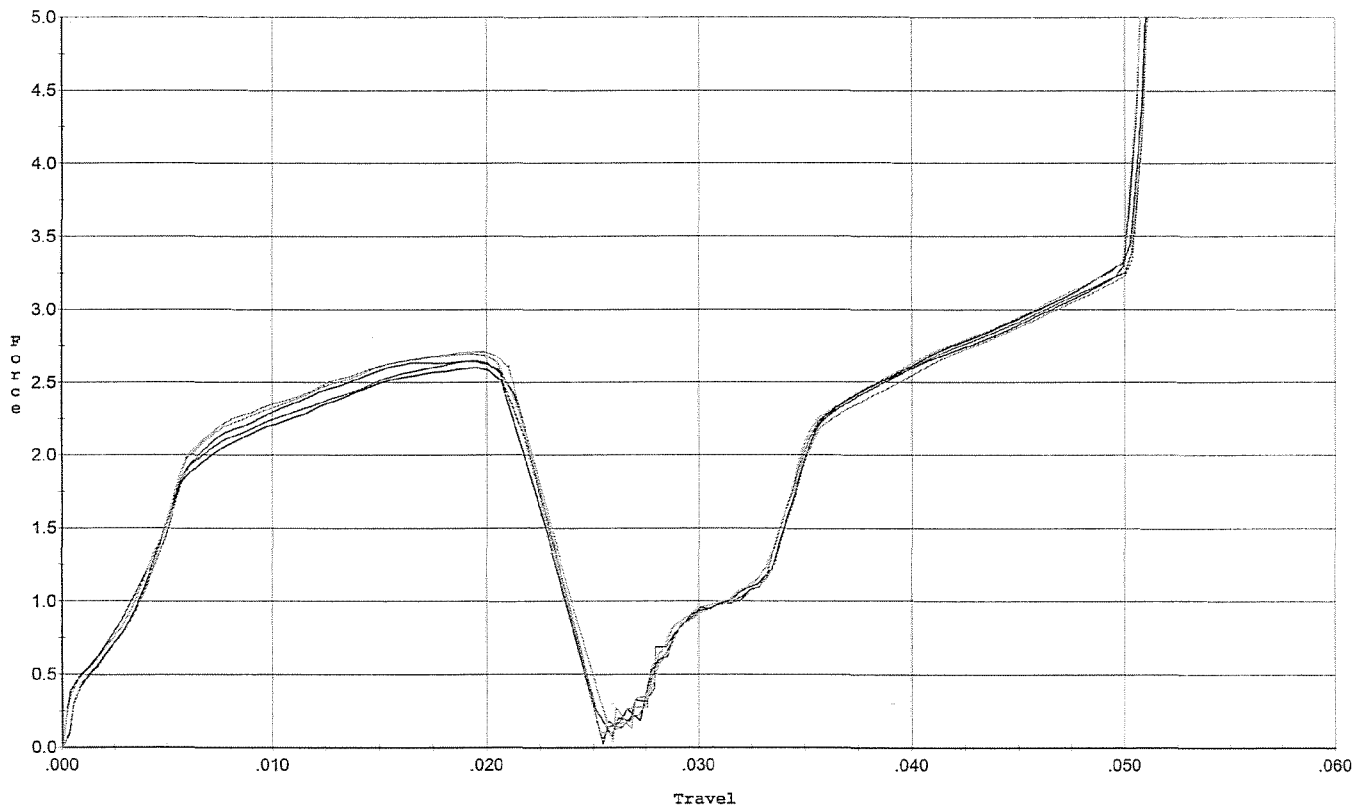
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.409	0.024	0.00	0.029	0.071		Set Trigger
2	4.374	0.025	0.00	0.029	0.071		Set Trigger
3	4.307	0.023	0.00	0.030	0.067		Set Trigger
4	4.372	0.023	0.00	0.030	0.066		Set Trigger
5	4.291	0.023	0.00	0.030	0.065		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



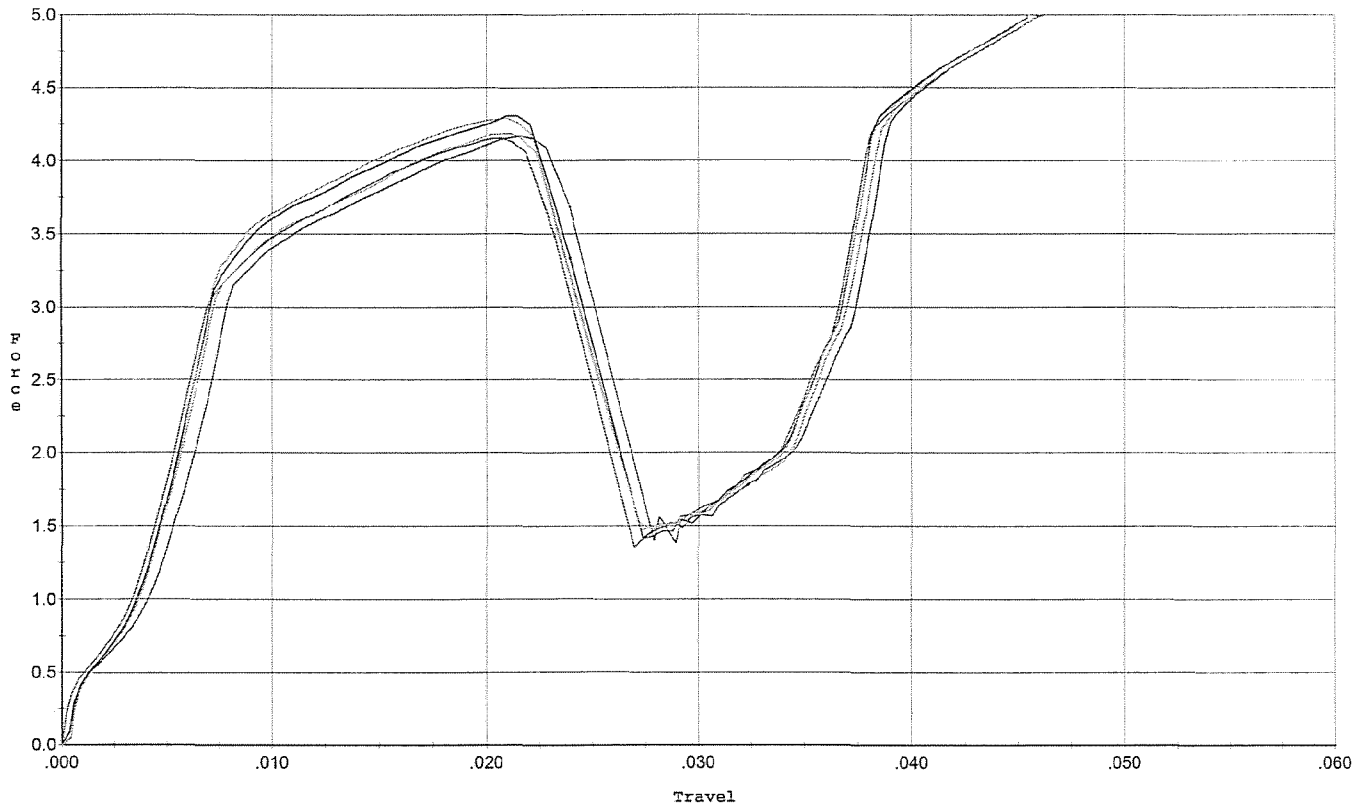
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.021	0.00	0.033	0.041		Set Trigger
2	2.601	0.023	0.00	0.034	0.042		Set Trigger
3	2.649	0.022	0.00	0.034	0.041		Set Trigger
4	2.696	0.021	0.00	0.033	0.042		Set Trigger
5	2.711	0.021	0.00	0.034	0.041		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.024	0.00	0.030	0.066		Set Trigger
2	4.307	0.024	0.00	0.029	0.069		Set Trigger
3	4.155	0.023	0.00	0.030	0.065		Set Trigger
4	4.185	0.022	0.00	0.030	0.062		Set Trigger
5	4.288	0.022	0.00	0.030	0.064		Set Trigger

A-4.22