

G 6871336

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



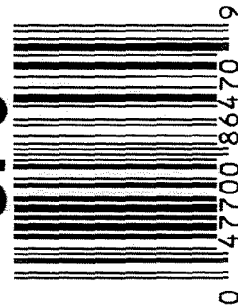
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871336

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6871336

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE		8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	KIC
480	MAGNAFLUX BBL ACTION		8-19-09	SPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	AWO
510	DRILL AND TAP SIGHT HOLES		8/14/09	SP
520	GOFF BLAST BBL / REC		8/20	MON
540	APPLY COATINGS (BARREL ACTION)		8/22	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

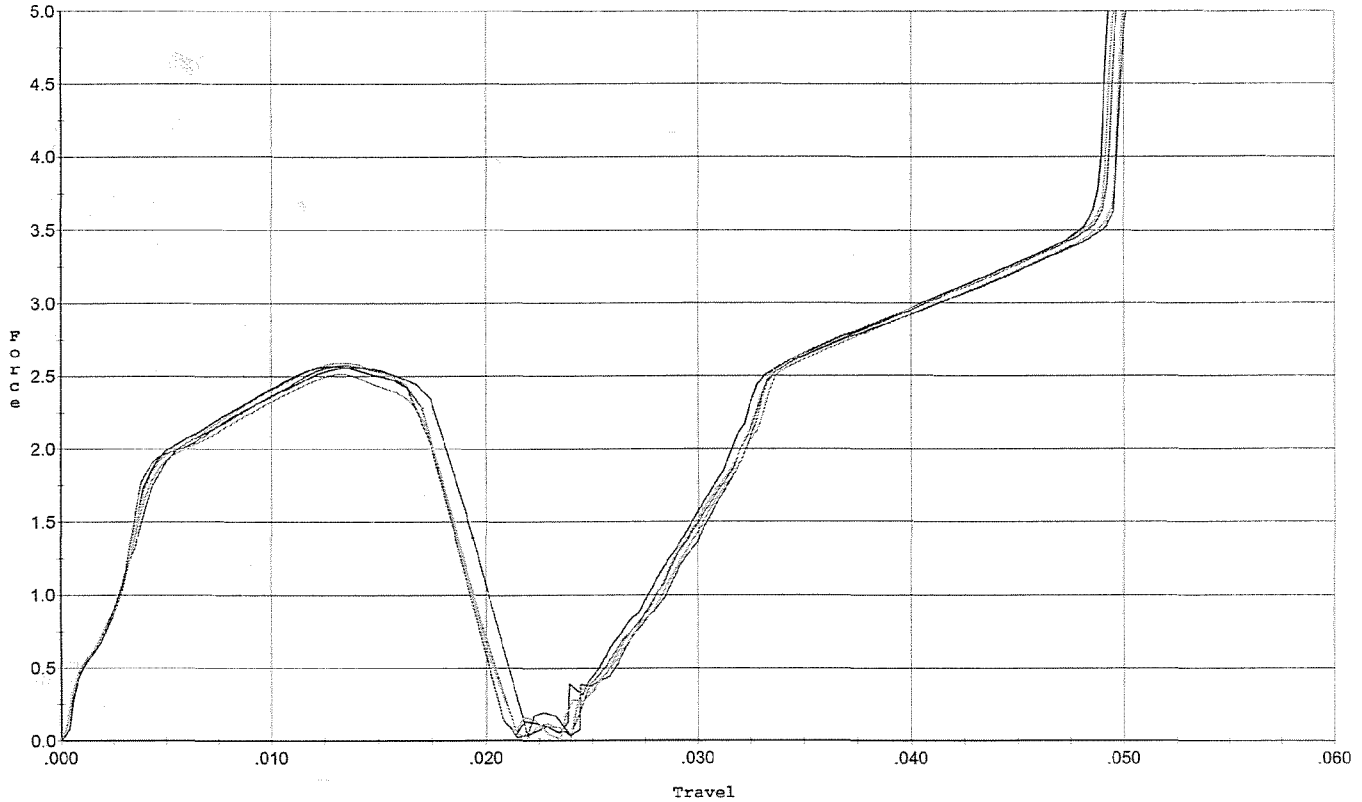
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.9</u>	<u>2.9</u>	<u>2.9</u>	9/3/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.9</u>	<u>6.9</u>	<u>6.9</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					9-1-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 &	FUNCTION TEST AND		(PASS)	FAIL					
650	TARGET		(PASS)	FAIL		9-2-09	L.P.D.		
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-2-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u>	<u>2.82</u>	<u>2.96</u>	<u>2.86</u>	<u>2.86</u>	9/3/09	RB
	C) FUNCTION					9/3/09	RB		
690	PACK					9-3-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



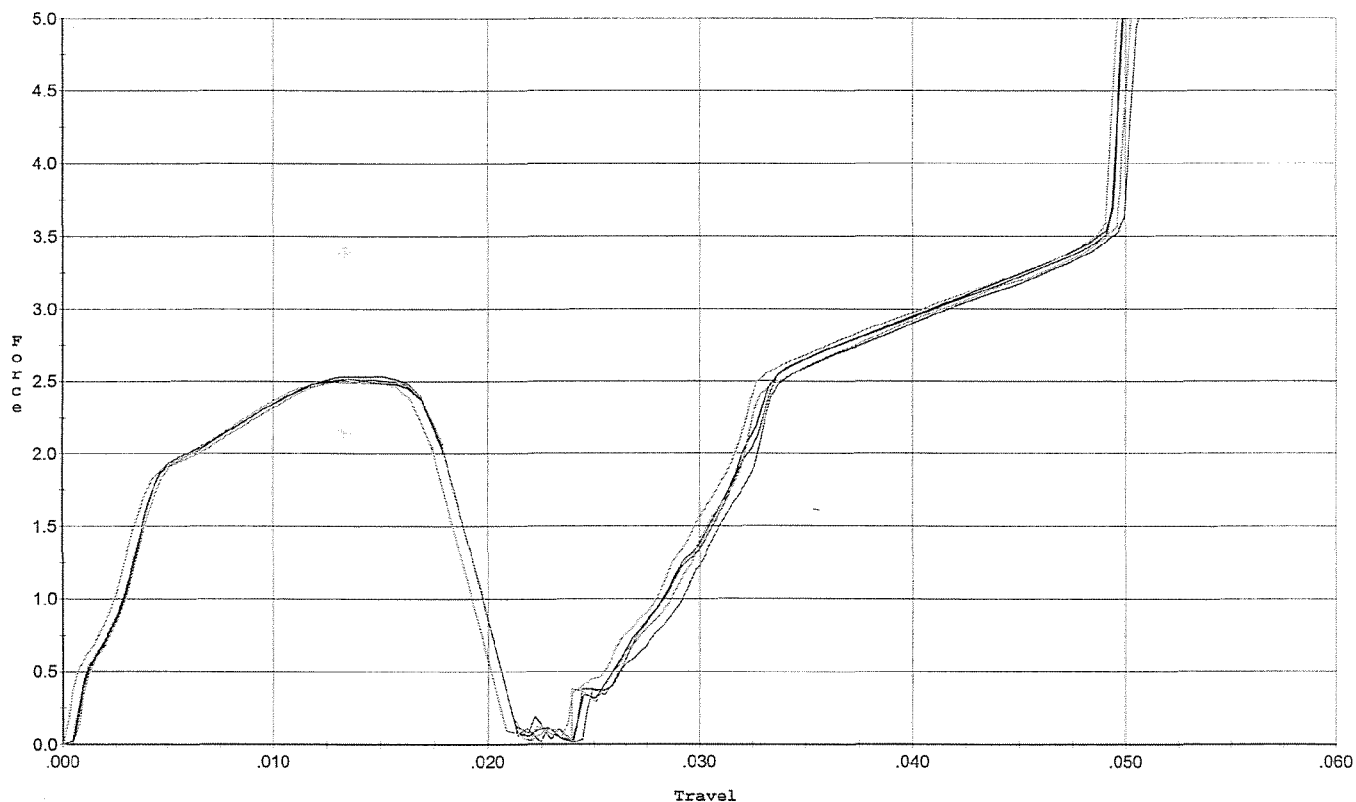
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.019	0.00	0.035	0.036		Set Trigger
2	2.568	0.017	0.00	0.035	0.032		Set Trigger
3	2.576	0.017	0.00	0.035	0.032		Set Trigger
4	2.518	0.017	0.00	0.035	0.031		Set Trigger
5	2.592	0.017	0.00	0.035	0.032		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



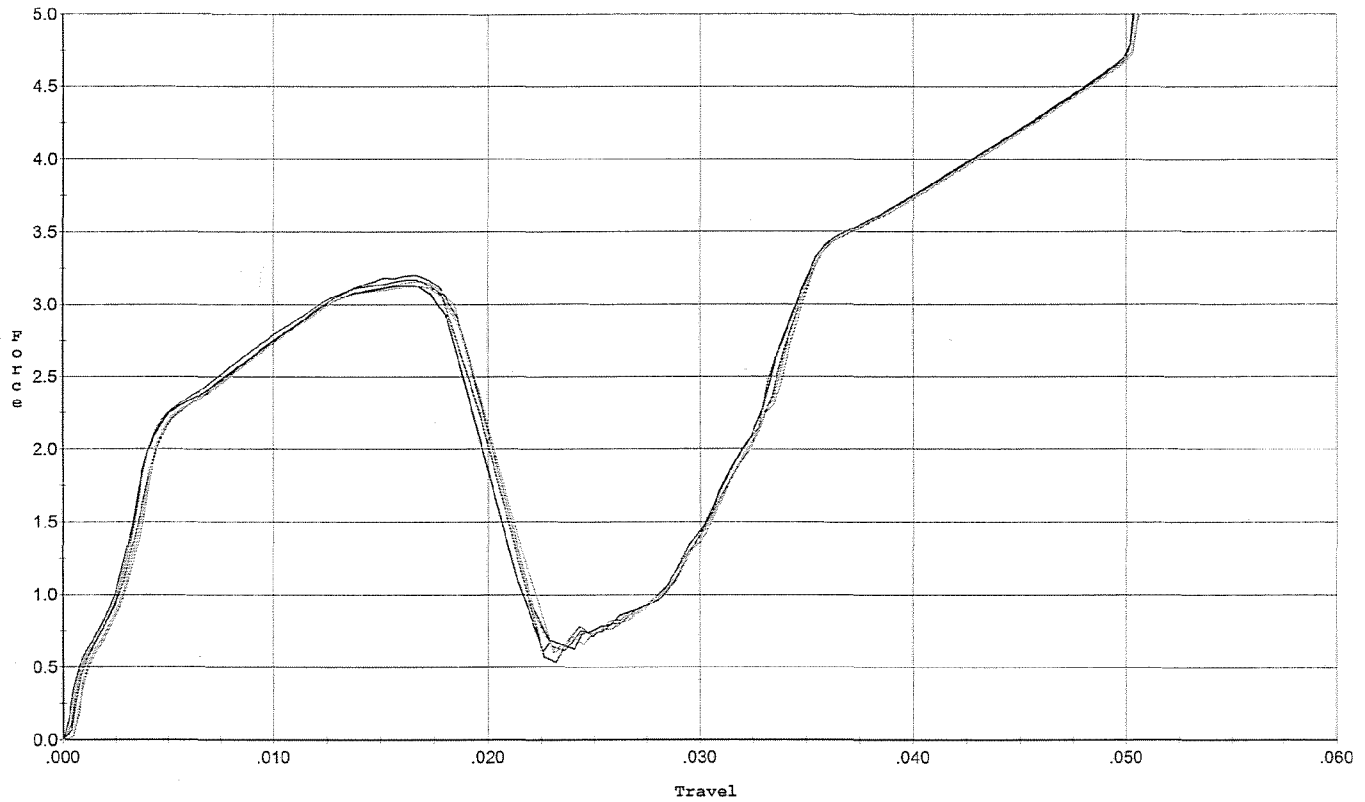
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.018	0.00	0.035	0.033		Set Trigger
2	2.508	0.018	0.00	0.035	0.033		Set Trigger
3	2.515	0.018	0.00	0.036	0.033		Set Trigger
4	2.495	0.017	0.00	0.035	0.032		Set Trigger
5	2.500	0.018	0.00	0.035	0.032		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



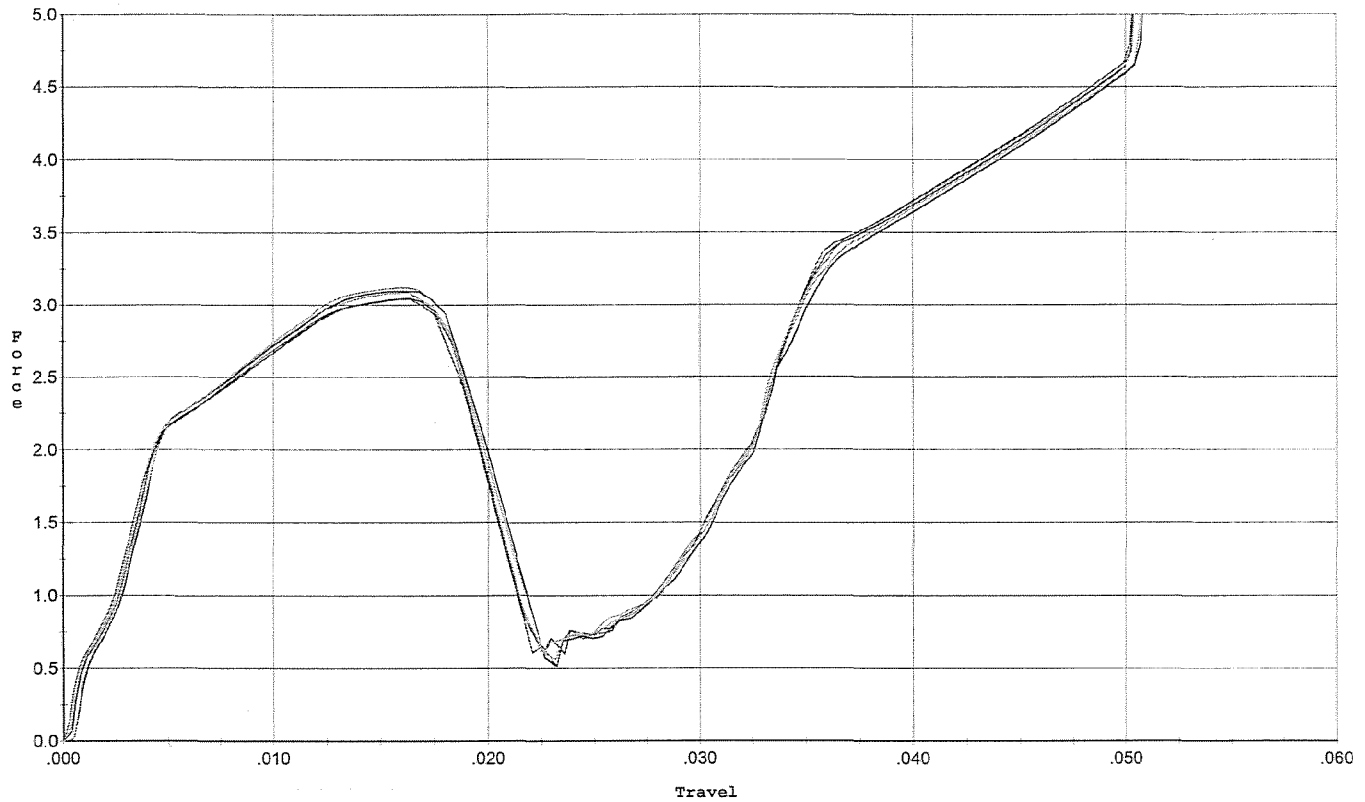
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.019	0.00	0.034	0.041		Set Trigger
2	3.131	0.018	0.00	0.034	0.040		Set Trigger
3	3.169	0.020	0.00	0.033	0.044		Set Trigger
4	3.159	0.018	0.00	0.034	0.041		Set Trigger
5	3.126	0.019	0.00	0.034	0.041		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



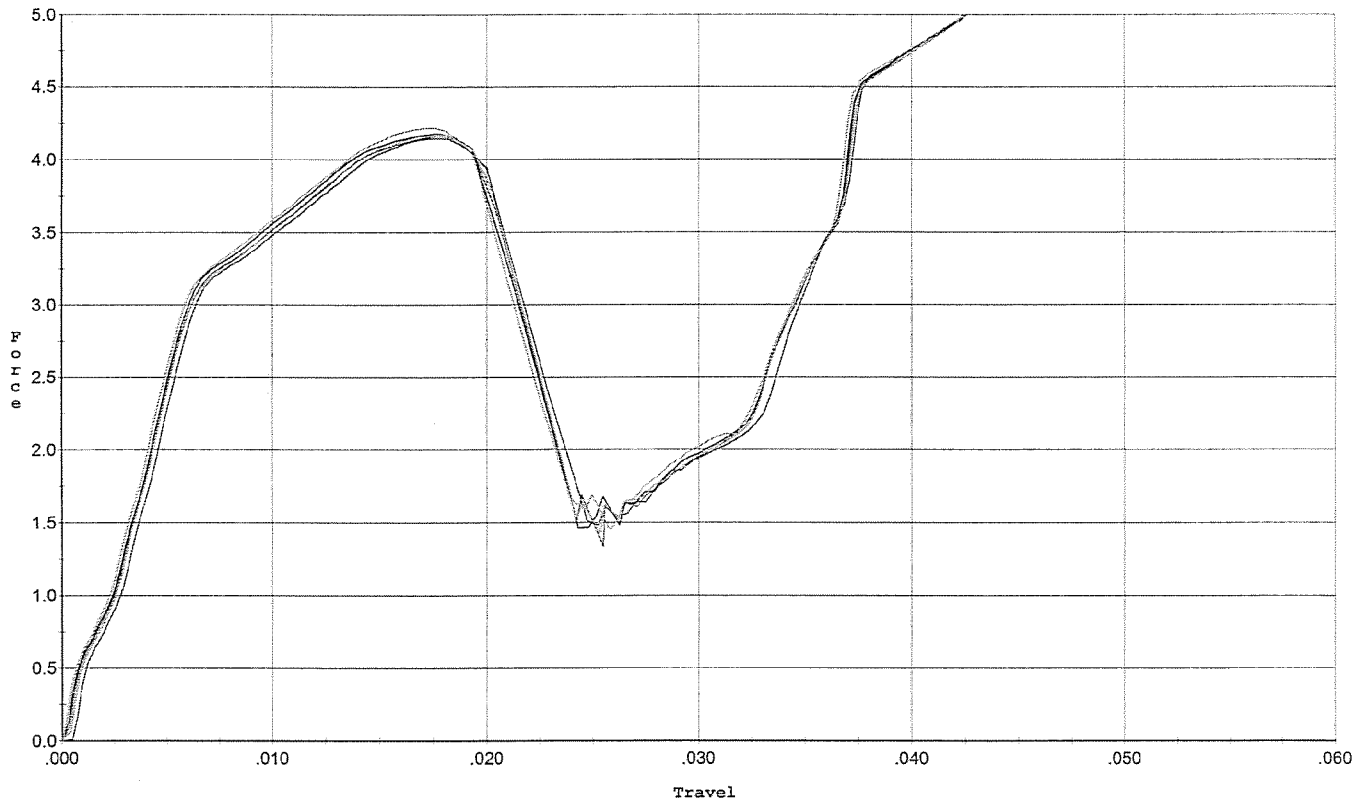
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.018	0.00	0.034	0.039		Set Trigger
2	3.096	0.020	0.00	0.034	0.043		Set Trigger
3	3.042	0.019	0.00	0.034	0.040		Set Trigger
4	3.120	0.018	0.00	0.034	0.039		Set Trigger
5	3.084	0.018	0.00	0.034	0.040		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



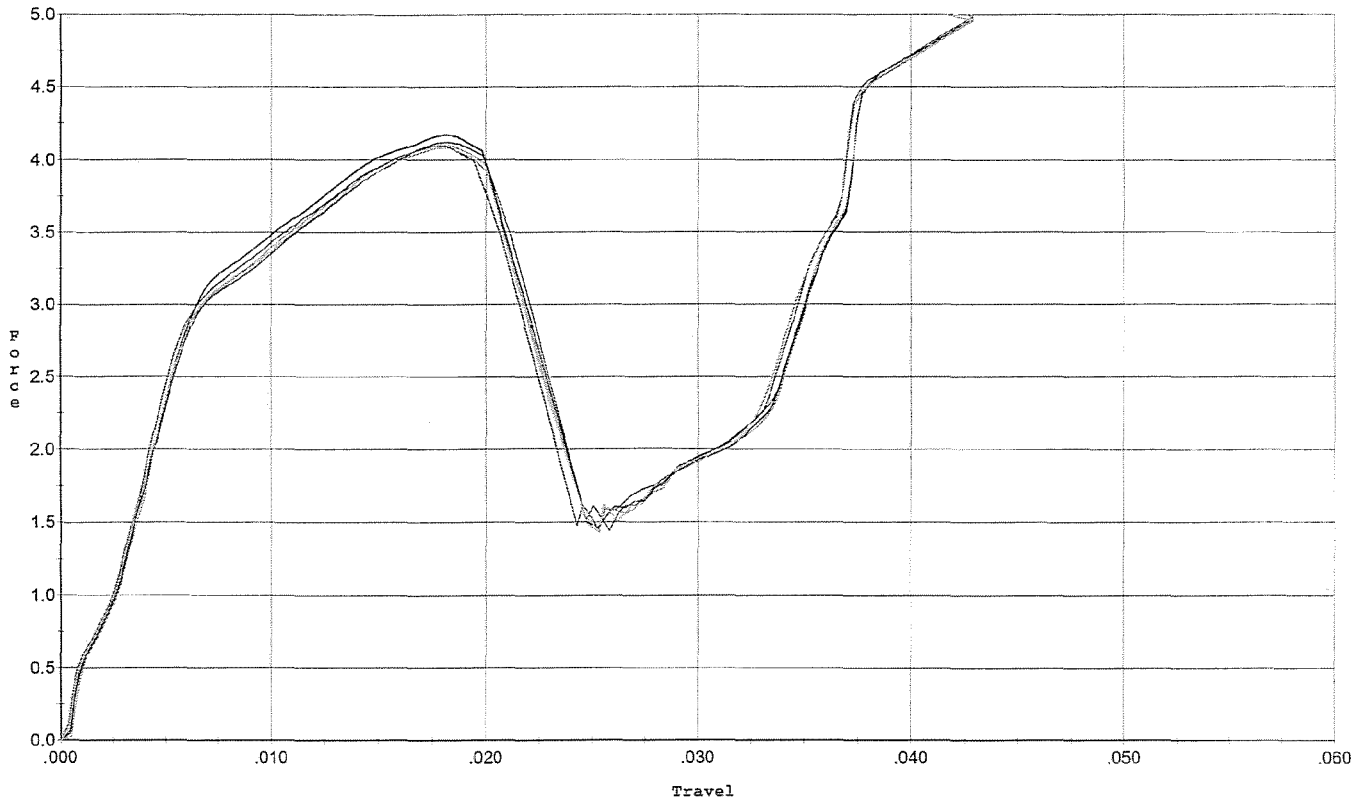
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.020	0.00	0.032	0.056		Set Trigger
2	4.174	0.021	0.00	0.031	0.060		Set Trigger
3	4.158	0.020	0.00	0.032	0.058		Set Trigger
4	4.216	0.019	0.00	0.032	0.056		Set Trigger
5	4.172	0.020	0.00	0.032	0.057		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



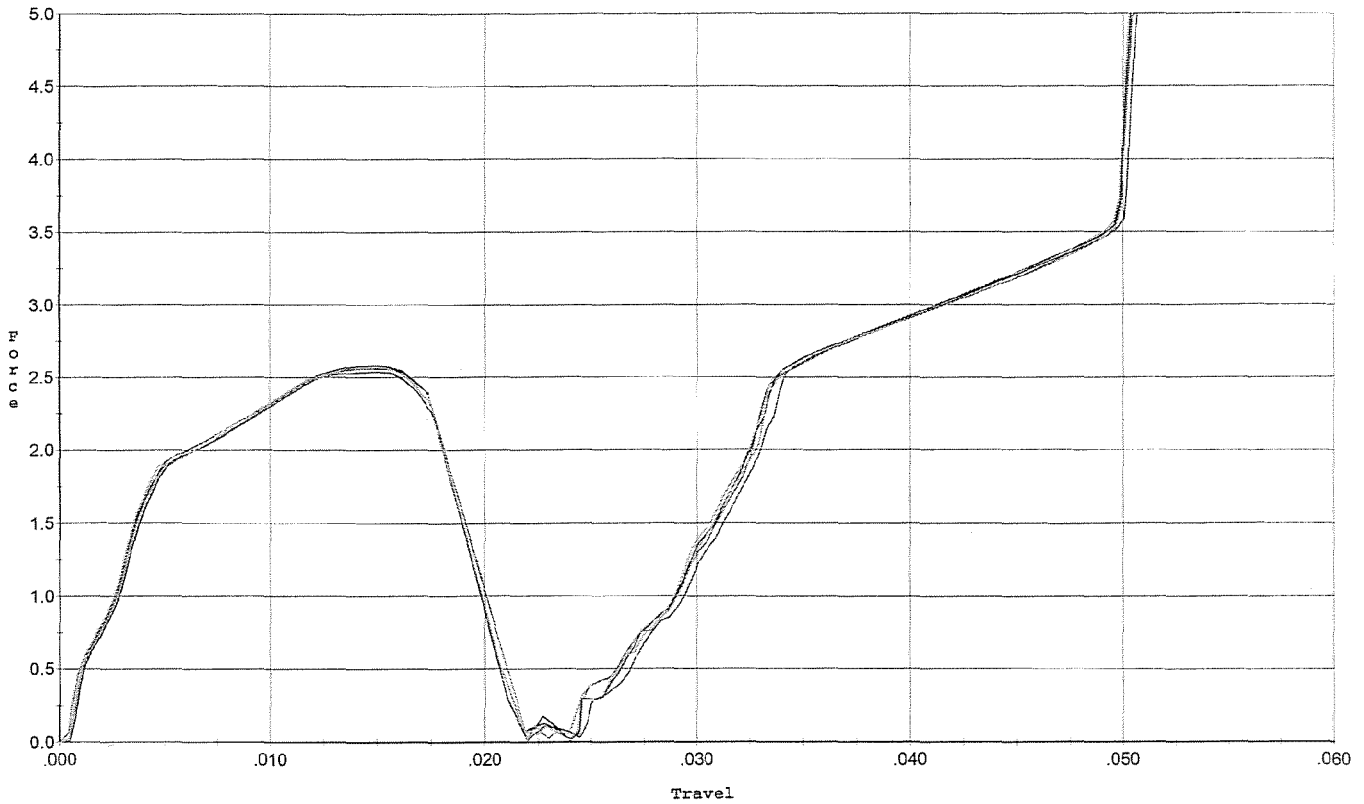
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.021	0.00	0.031	0.059		Set Trigger
2	4.173	0.022	0.00	0.031	0.062		Set Trigger
3	4.099	0.021	0.00	0.031	0.058		Set Trigger
4	4.084	0.020	0.00	0.032	0.055		Set Trigger
5	4.103	0.020	0.00	0.032	0.055		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



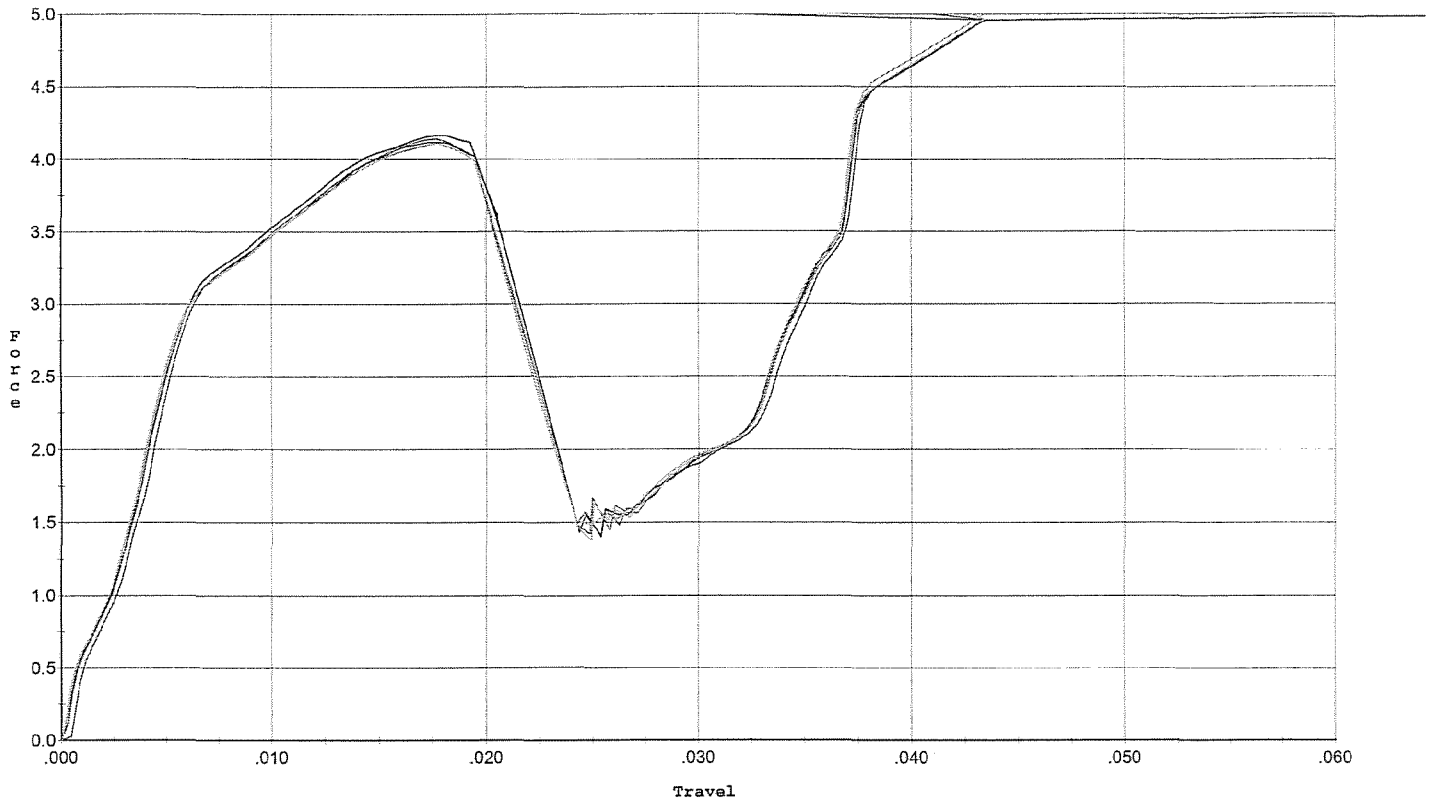
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.018	0.00	0.035	0.032		Set Trigger
2	2.566	0.017	0.00	0.035	0.032		Set Trigger
3	2.578	0.020	0.00	0.035	0.036		Set Trigger
4	2.557	0.020	0.00	0.035	0.036		Set Trigger
5	2.566	0.017	0.00	0.035	0.032		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.020	0.00	0.032	0.057		Set Trigger
2	4.166	0.021	0.00	0.032	0.059		Set Trigger
3	4.142	0.022	0.00	0.032	0.061		Set Trigger
4	4.110	0.021	0.00	0.032	0.060		Set Trigger
5	4.109	0.019	0.00	0.032	0.055		Set Trigger

Avg 4.12