

66871338

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



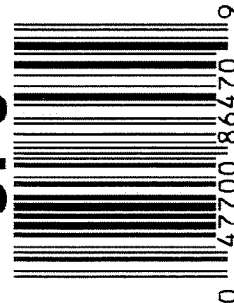
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871338

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6871338

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE		7-20-09	SP
470	DIS-ASSEMBLE ACTION		7-20-09	SP
472	SERIALIZE BOLT HANDLE		7-20-09	SP
480	MAGNAFLUX BBL ACTION		7/28/09	AD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	AWO
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7-24-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-09	L.H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

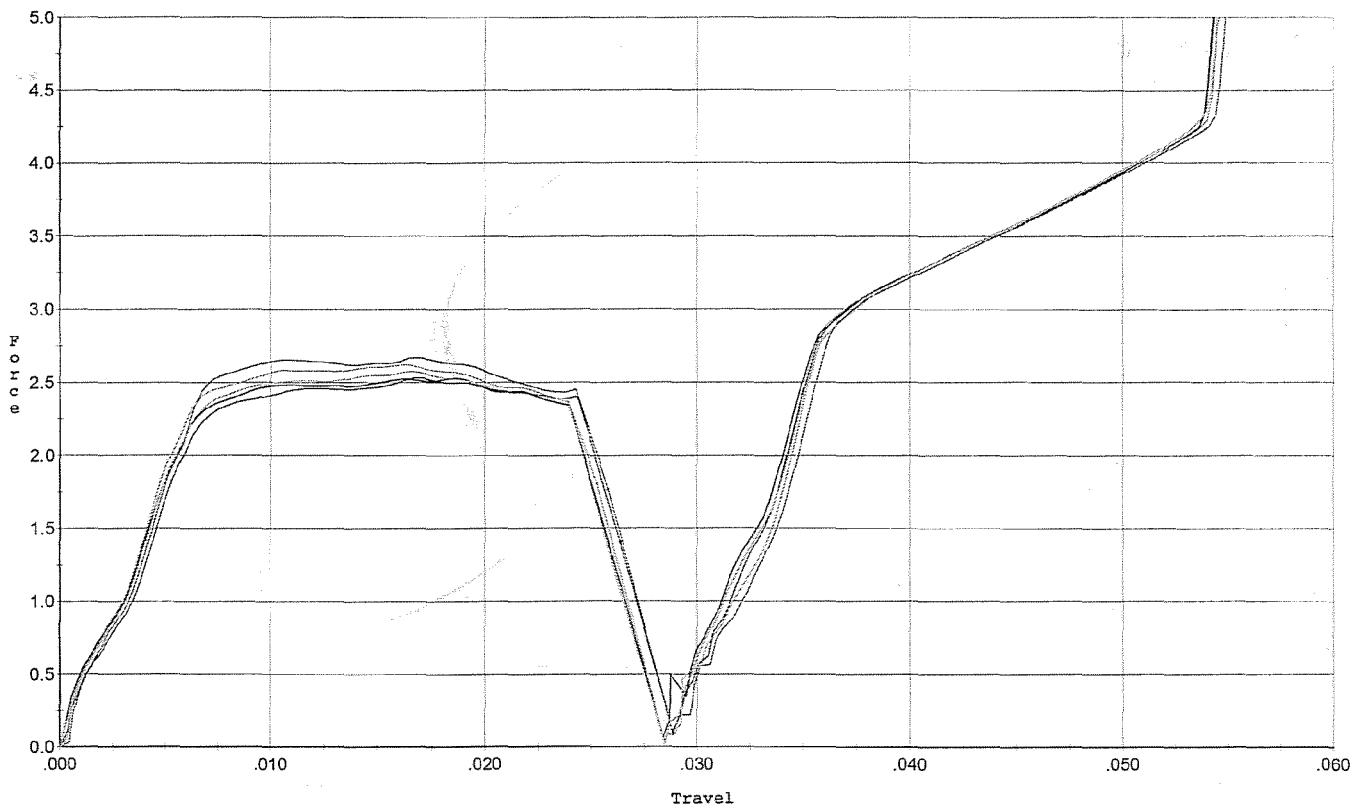
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5°</u>	<u>5°</u>	<u>5°</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-10-09	R.W.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		9-17-09	RP		
			(PASS)	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-17-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u>	<u>2.74</u>	<u>2.73</u>	<u>2.76</u>	<u>2.72</u>	9-21-09	TL
	C) FUNCTION					9/21/09	RB		
690	PACK					9/29/09	F.m		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



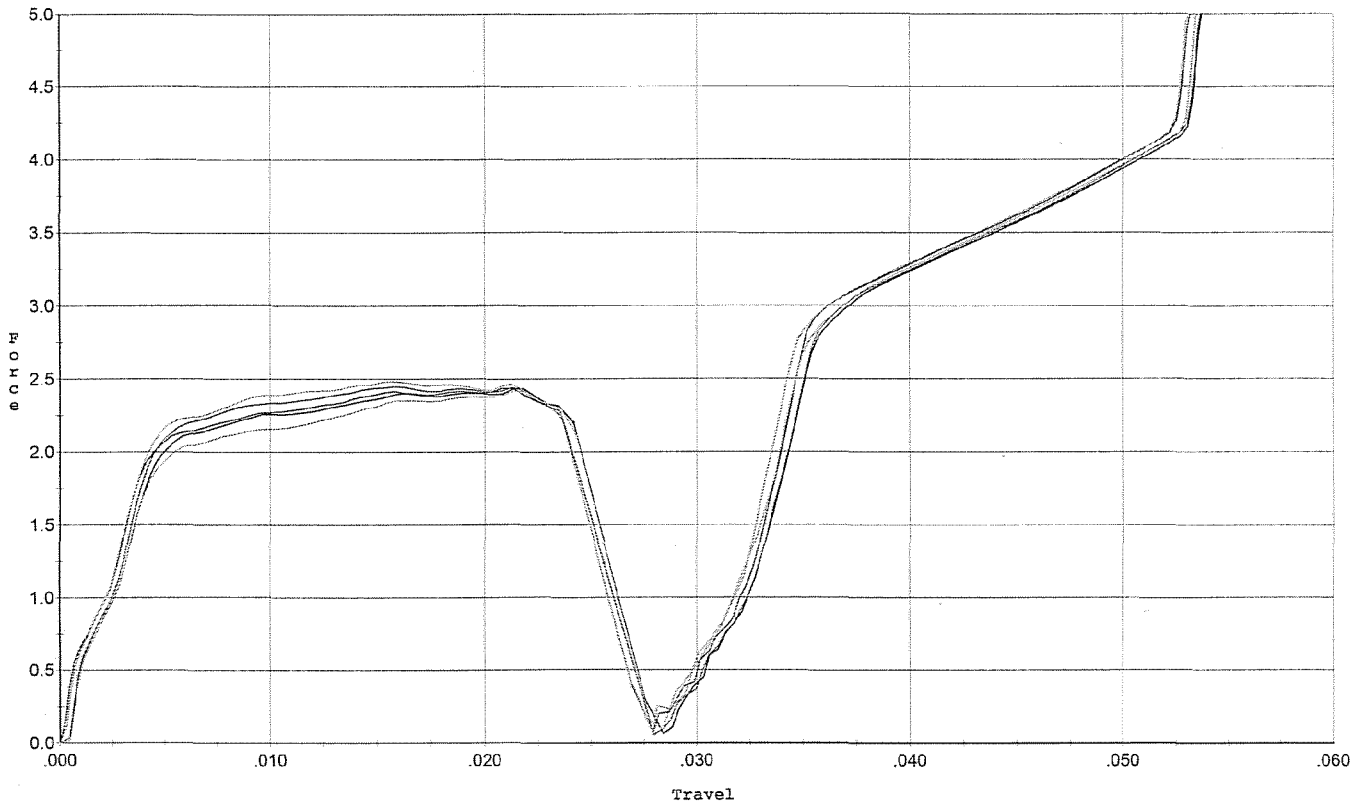
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.026	0.00	0.033	0.052		Set Trigger
2	2.531	0.026	0.00	0.033	0.052		Set Trigger
3	2.671	0.026	0.00	0.034	0.054		Set Trigger
4	2.577	0.025	0.00	0.034	0.051		Set Trigger
5	2.620	0.024	0.00	0.034	0.049		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



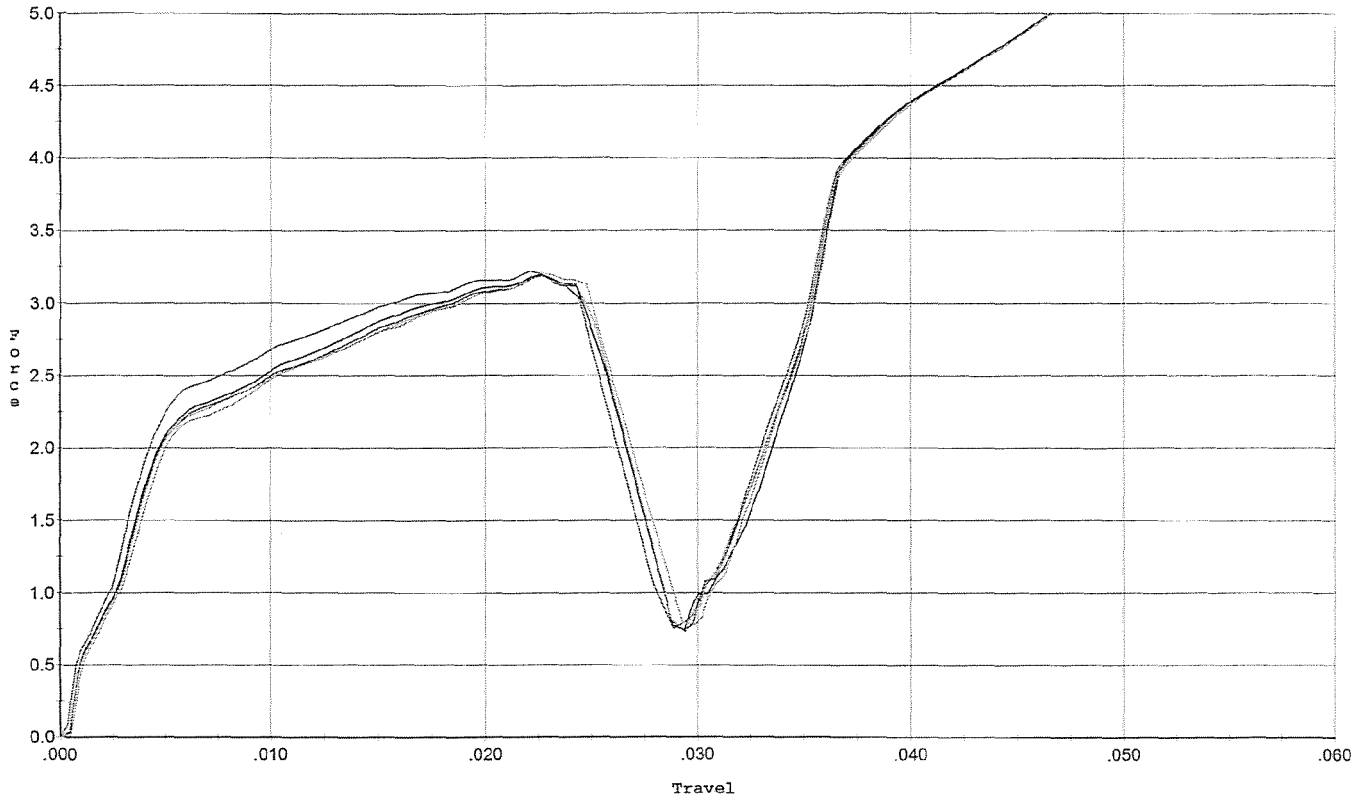
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.024	0.00	0.033	0.047		Set Trigger
2	2.435	0.024	0.00	0.034	0.047		Set Trigger
3	2.447	0.026	0.00	0.034	0.051		Set Trigger
4	2.415	0.024	0.00	0.033	0.046		Set Trigger
5	2.485	0.024	0.00	0.034	0.048		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



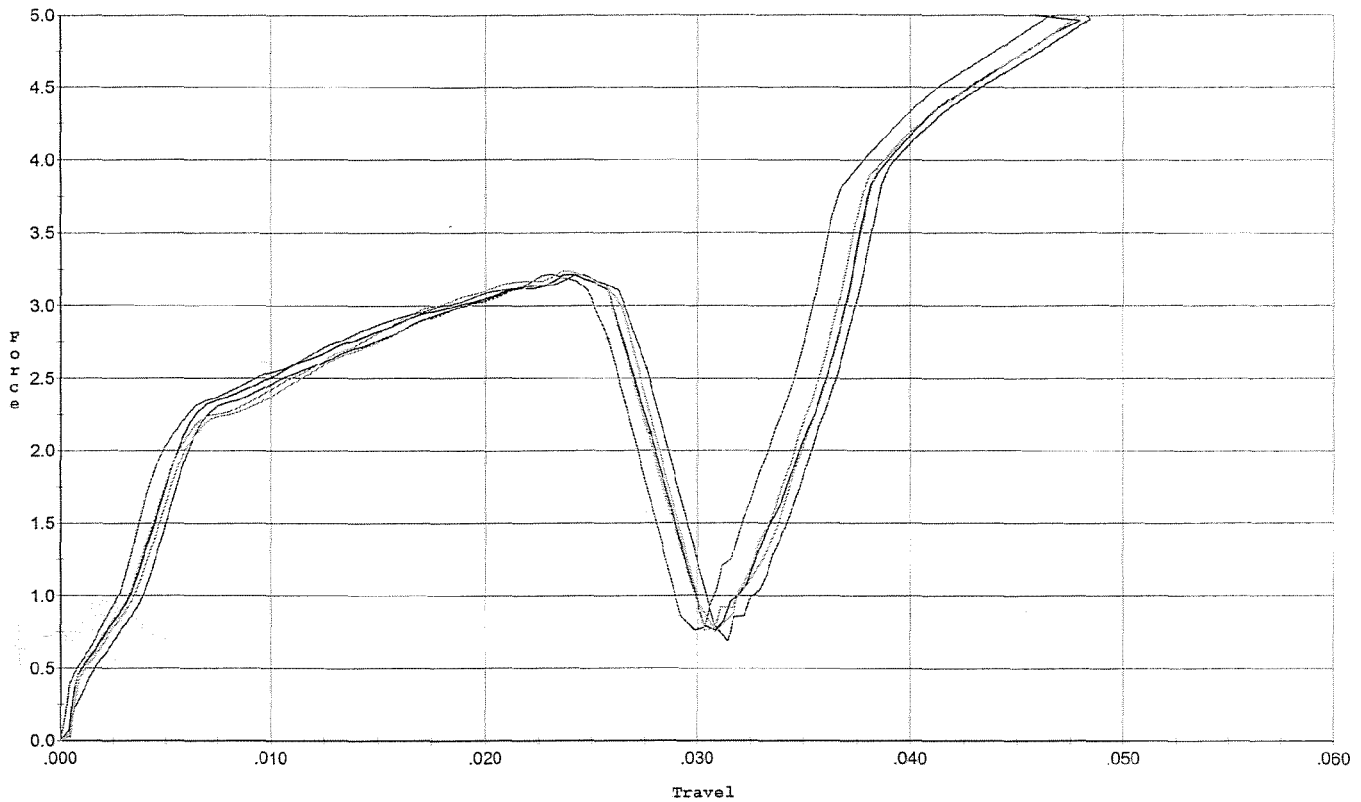
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.187	0.026	0.00	0.032	0.059		Set Trigger
2	3.199	0.026	0.00	0.032	0.059		Set Trigger
3	3.222	0.024	0.00	0.032	0.058		Set Trigger
4	3.185	0.025	0.00	0.032	0.058		Set Trigger
5	3.212	0.025	0.00	0.032	0.056		Set Trigger

A3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs aafter 20 cycles+/- .75 lb



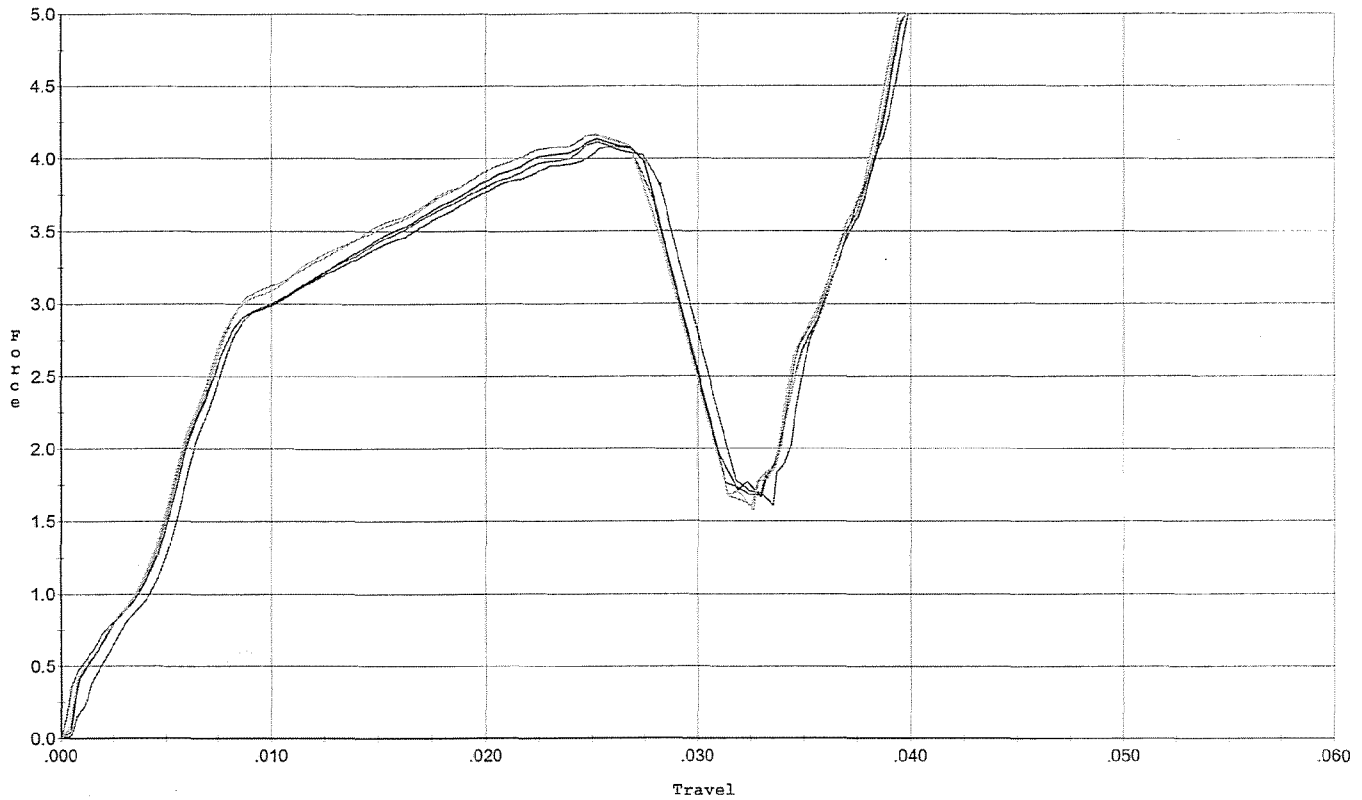
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.211	0.028	0.00	0.032	0.062		Set Trigger
2	3.213	0.028	0.00	0.032	0.064		Set Trigger
3	3.215	0.026	0.00	0.032	0.060		Set Trigger
4	3.228	0.026	0.00	0.032	0.060		Set Trigger
5	3.239	0.026	0.00	0.032	0.059		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



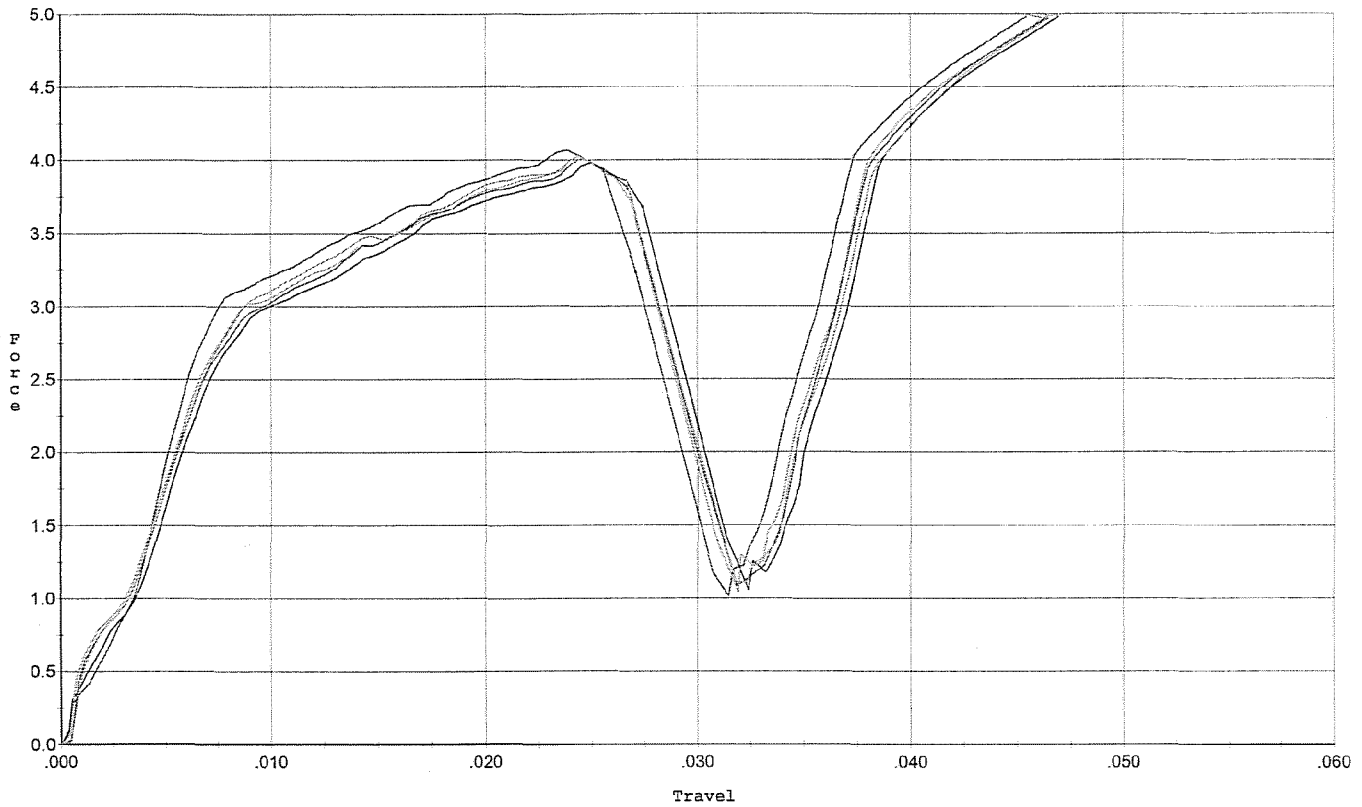
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.028	0.00	0.021	0.077		Set Trigger
2	4.134	0.027	0.00	0.020	0.077		Set Trigger
3	4.112	0.028	0.00	0.020	0.077		Set Trigger
4	4.172	0.028	0.00	0.020	0.080		Set Trigger
5	4.161	0.028	0.00	0.020	0.080		Set Trigger

A.4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



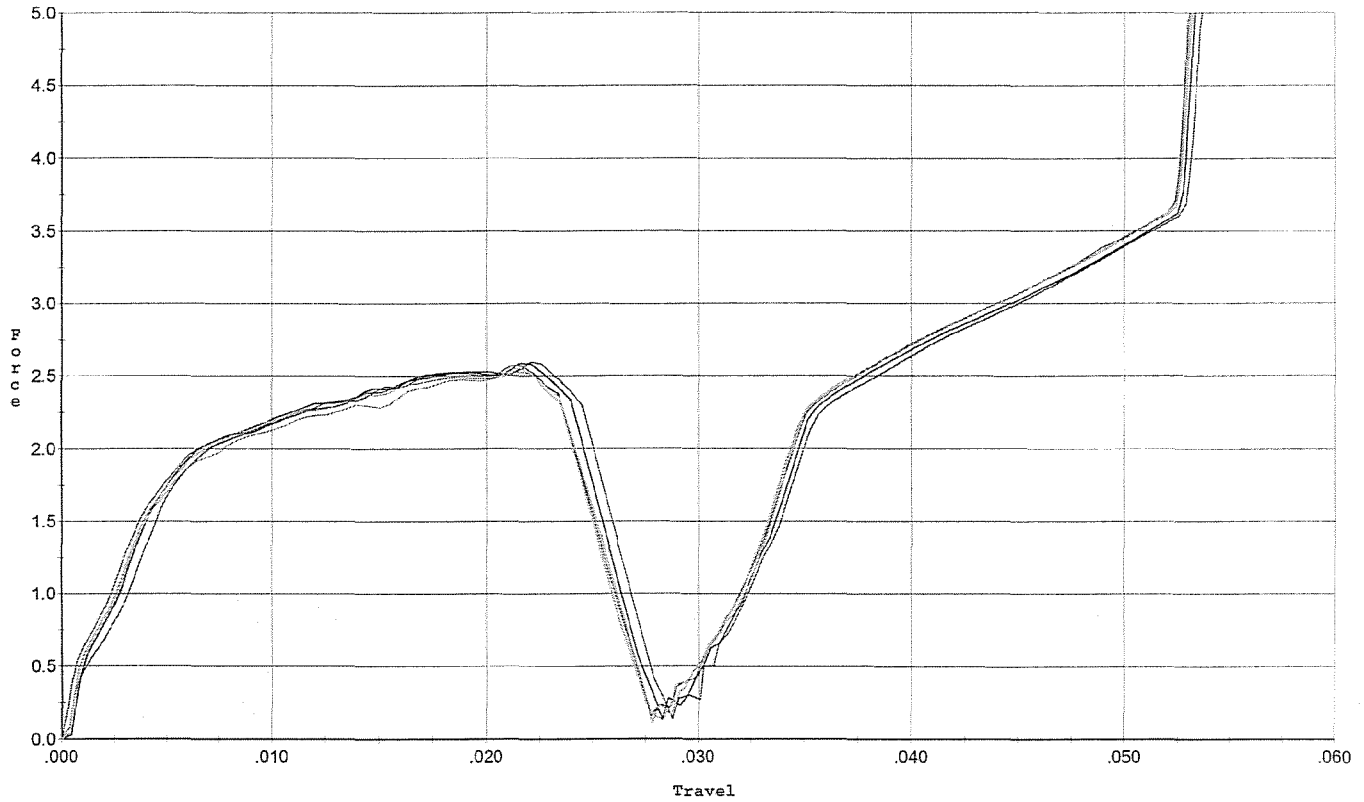
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.027	0.00	0.027	0.076		Set Trigger
2	3.983	0.027	0.00	0.026	0.075		Set Trigger
3	4.009	0.027	0.00	0.026	0.074		Set Trigger
4	4.024	0.027	0.00	0.026	0.075		Set Trigger
5	4.009	0.027	0.00	0.026	0.074		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



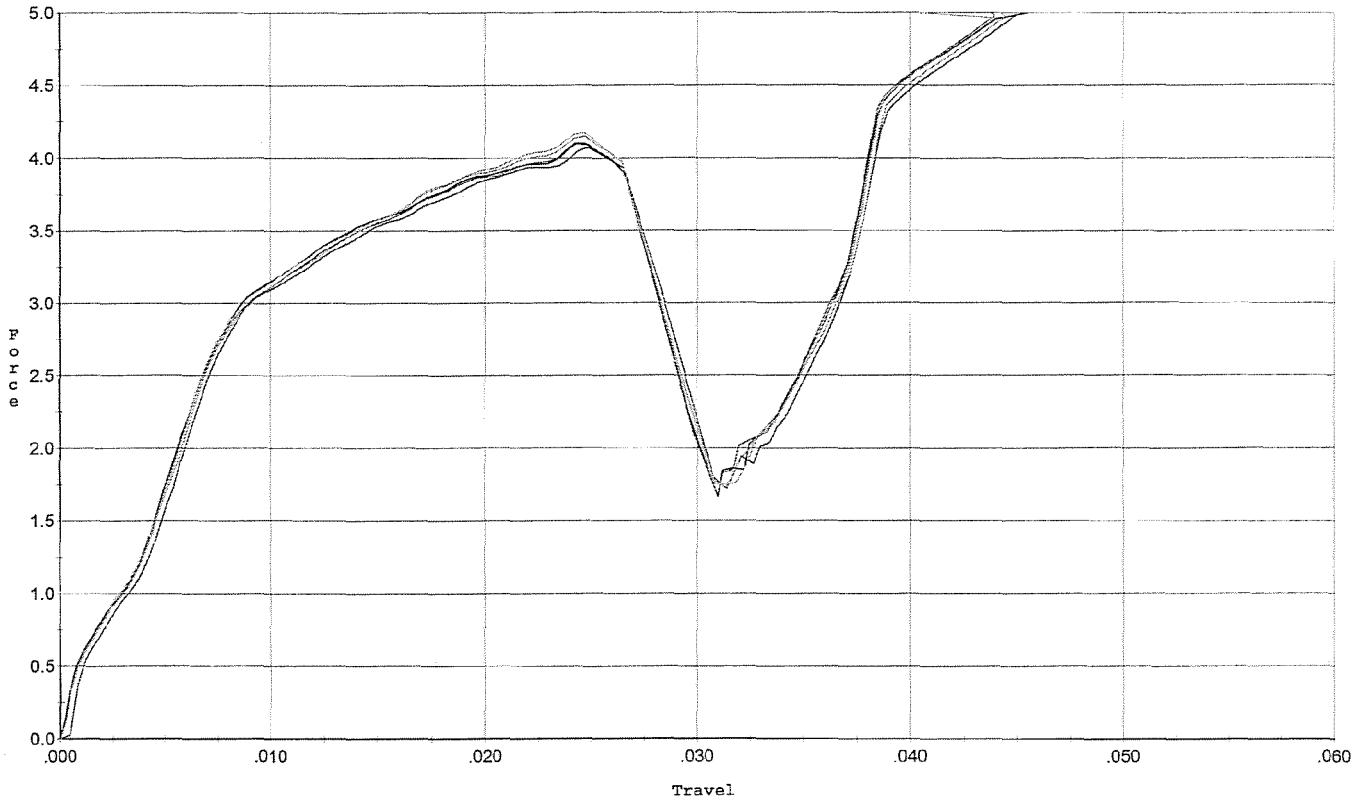
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.025	0.00	0.033	0.047		Set Trigger
2	2.588	0.024	0.00	0.033	0.047		Set Trigger
3	2.570	0.023	0.00	0.034	0.046		Set Trigger
4	2.525	0.025	0.00	0.033	0.048		Set Trigger
5	2.547	0.023	0.00	0.034	0.045		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.028	0.00	0.024	0.079		Set Trigger
2	4.098	0.027	0.00	0.024	0.075		Set Trigger
3	4.105	0.027	0.00	0.023	0.075		Set Trigger
4	4.174	0.026	0.00	0.024	0.075		Set Trigger
5	4.146	0.026	0.00	0.024	0.075		Set Trigger

A-4.11