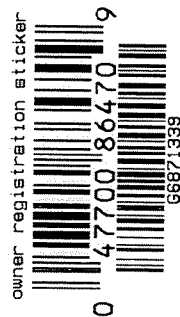


G6871339

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



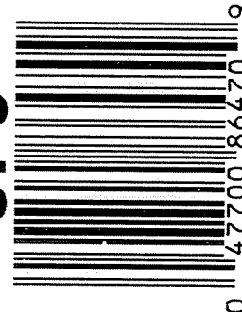
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871339

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6871339

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SPD
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SPD
470	DIS-ASSEMBLE ACTION	JUL 28 2009	7-23-09	SPD
472	SERIALIZE BOLT HANDLE		7-24-09	KTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	OWD
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-20-09	KTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

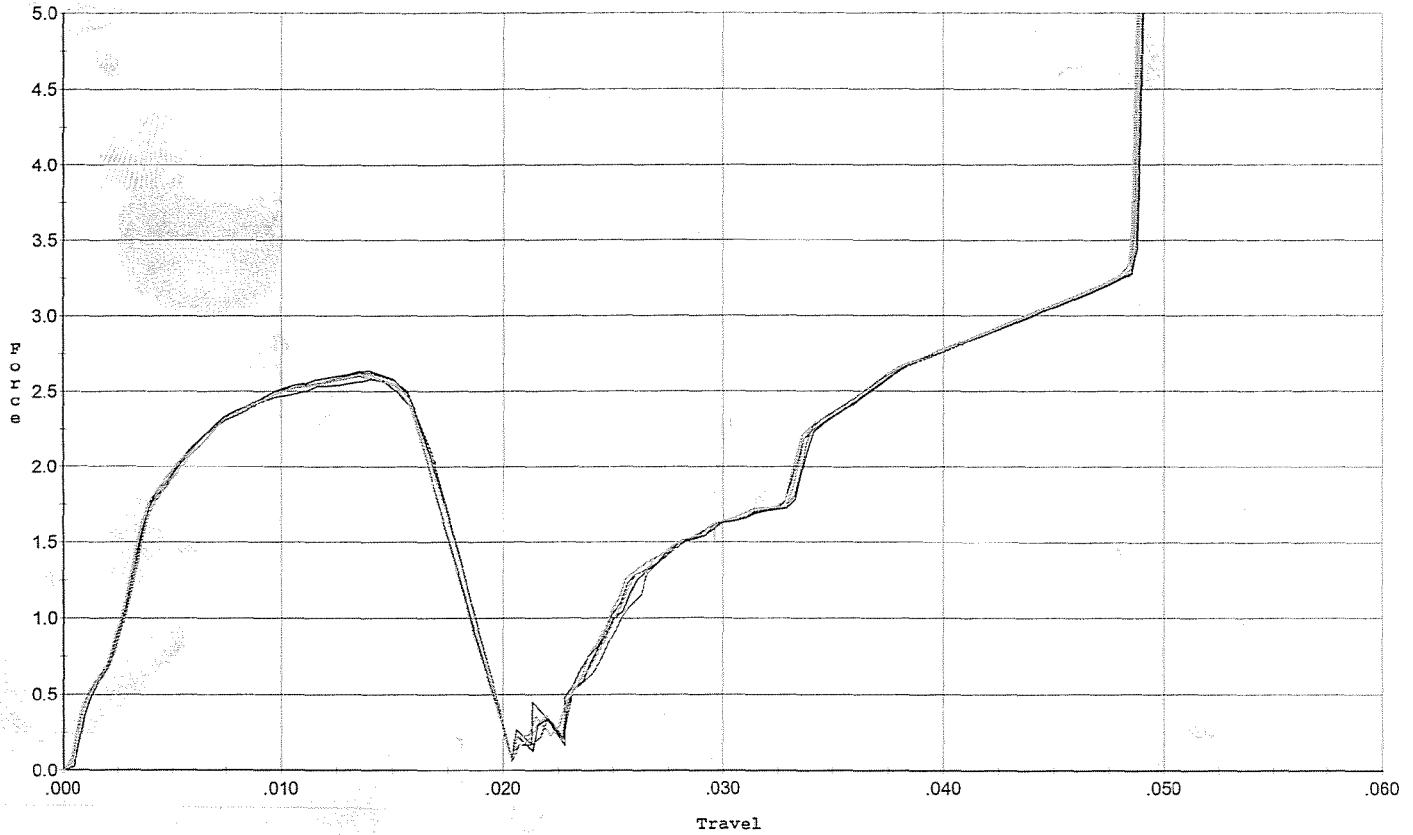
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.4</u>	<u>2.4</u>	<u>2.4</u>	9-1-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.2</u>	<u>4.0</u>	<u>4.0</u>	9-1-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.022</u>	9-1-09	RP		
	J) ASSEMBLE STOCK					8-31-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/1/09	LB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/1/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u>	<u>2.37</u>	<u>2.50</u>	<u>2.49</u>	<u>2.42</u>	9-1-09	RP
	C) FUNCTION					9-1-09	RP		
690	PACK					9/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



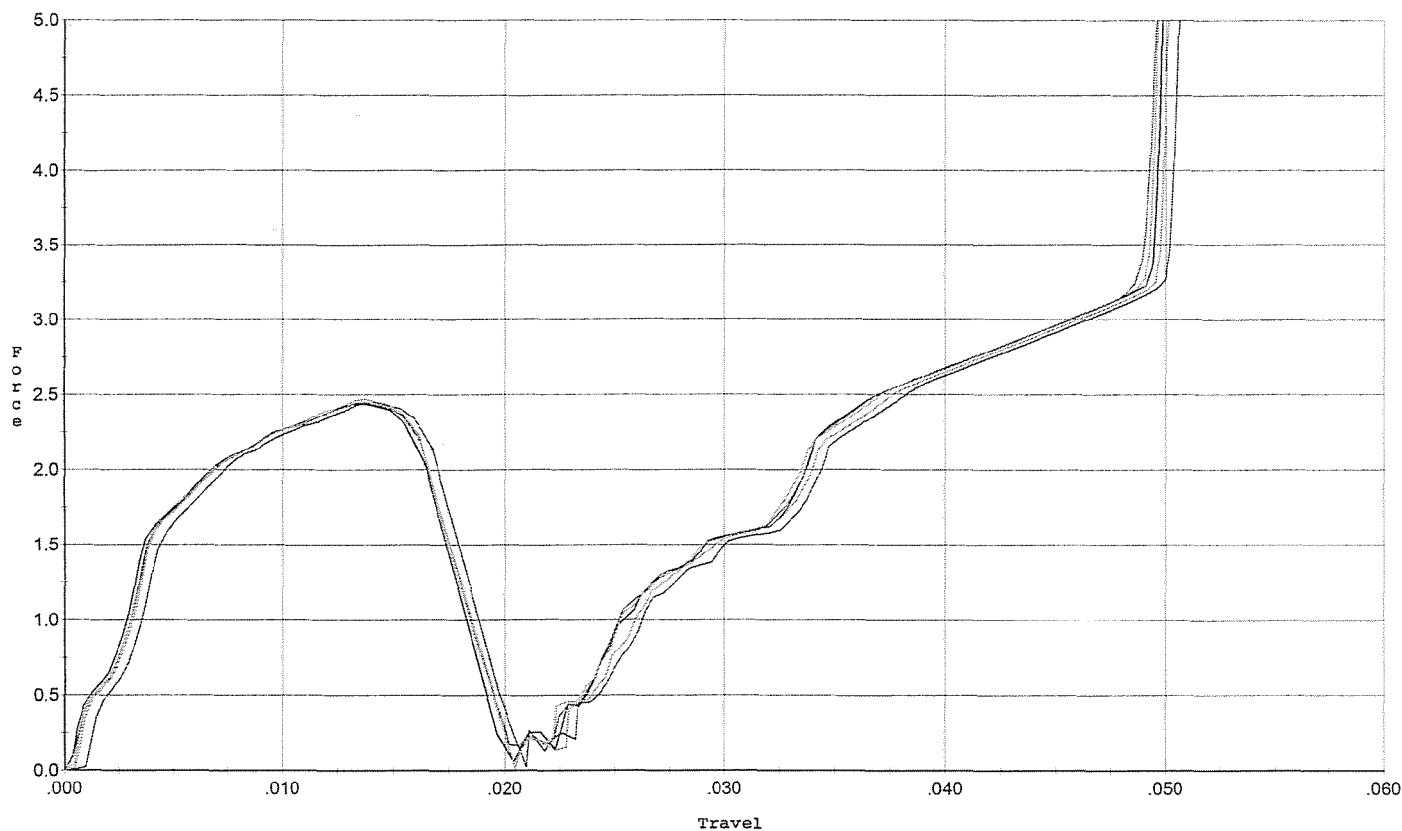
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.016	0.00	0.035	0.029		Set Trigger
2	2.634	0.017	0.00	0.035	0.032		Set Trigger
3	2.618	0.017	0.00	0.035	0.032		Set Trigger
4	2.606	0.017	0.00	0.035	0.032		Set Trigger
5	2.596	0.016	0.00	0.035	0.030		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



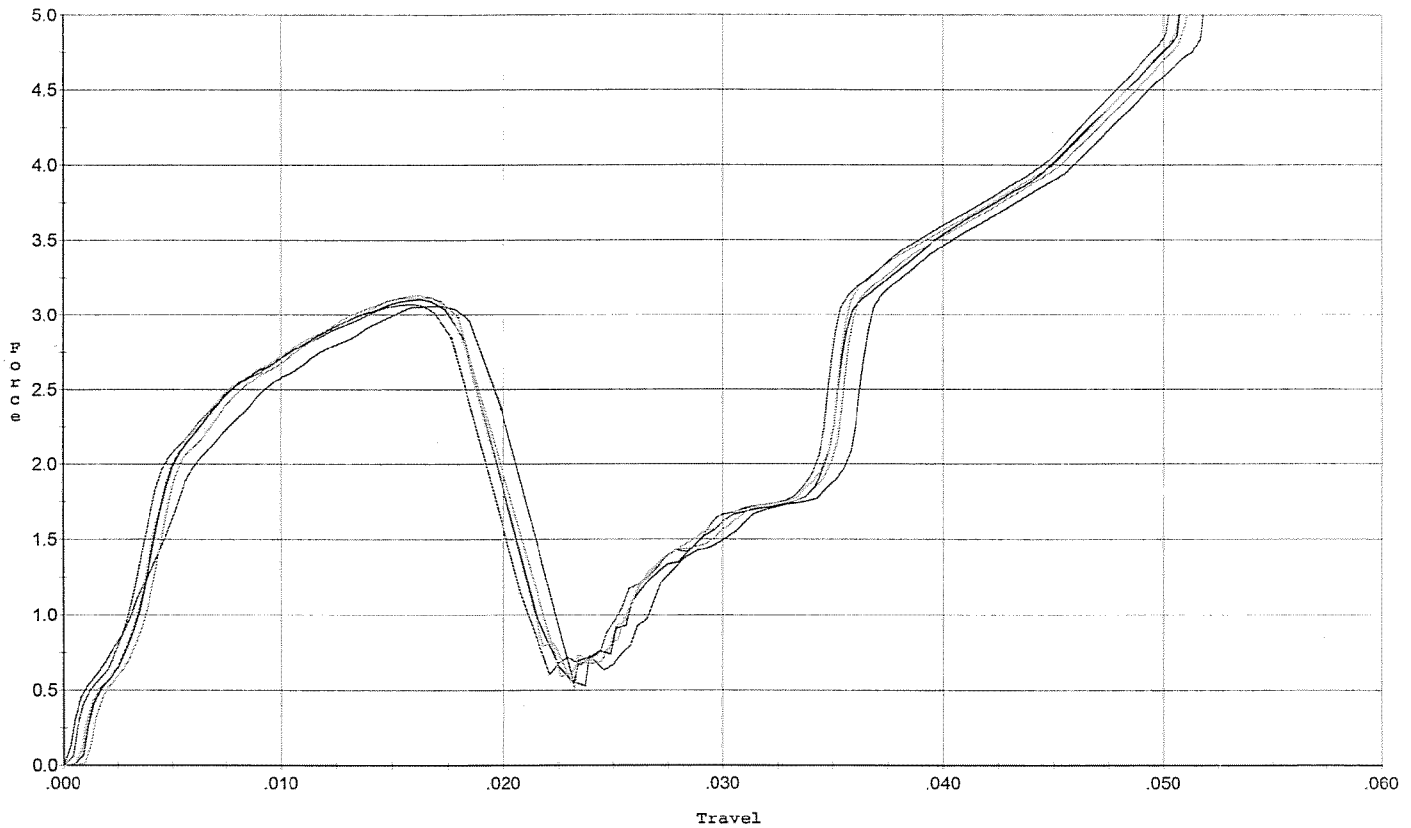
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.017	0.00	0.036	0.028		Set Trigger
2	2.442	0.016	0.00	0.036	0.028		Set Trigger
3	2.442	0.016	0.00	0.036	0.028		Set Trigger
4	2.455	0.016	0.00	0.036	0.027		Set Trigger
5	2.471	0.016	0.00	0.036	0.028		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



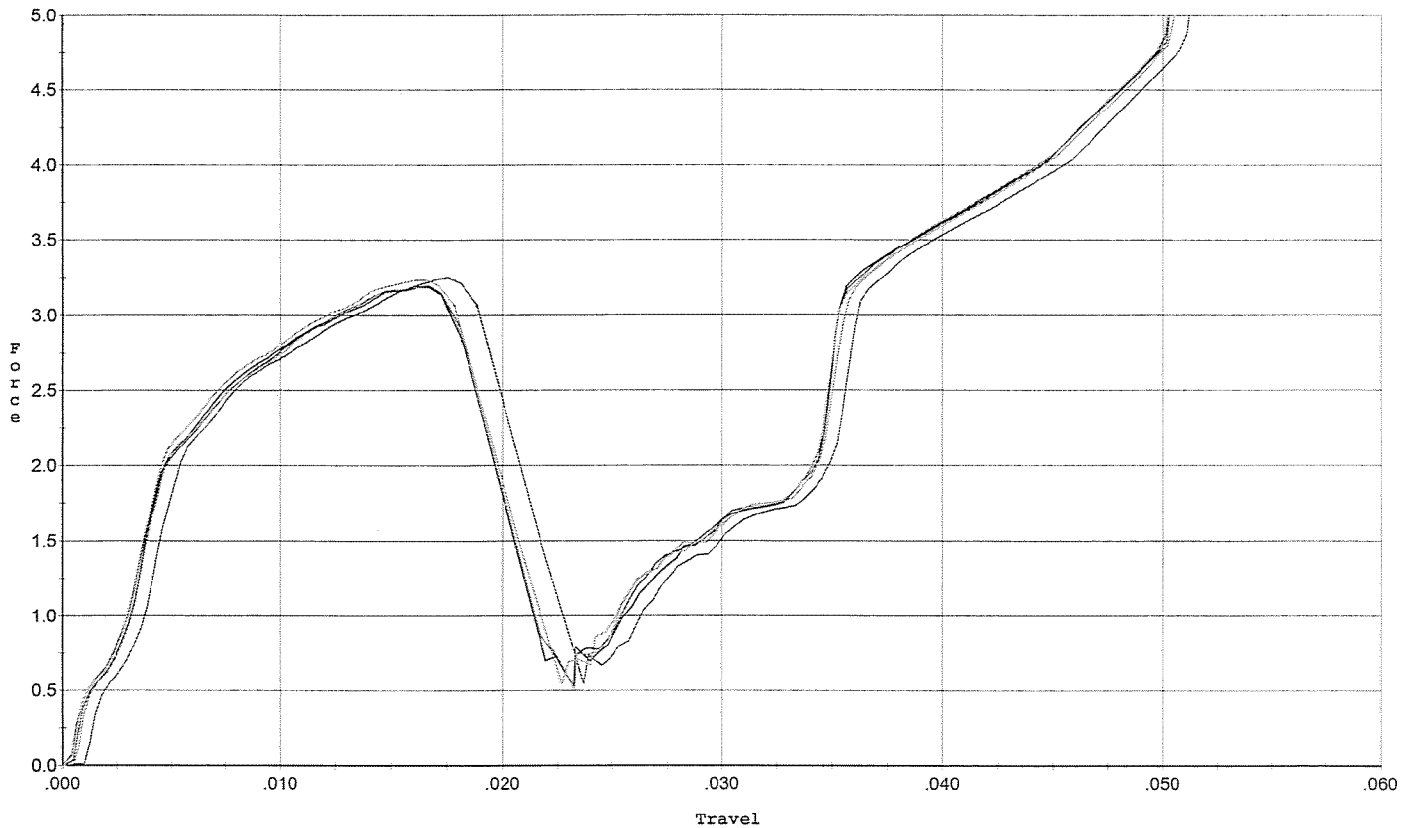
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.020	0.00	0.035	0.041		Set Trigger
2	3.104	0.018	0.00	0.035	0.038		Set Trigger
3	3.073	0.018	0.00	0.035	0.037		Set Trigger
4	3.131	0.018	0.00	0.035	0.038		Set Trigger
5	3.117	0.018	0.00	0.035	0.037		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



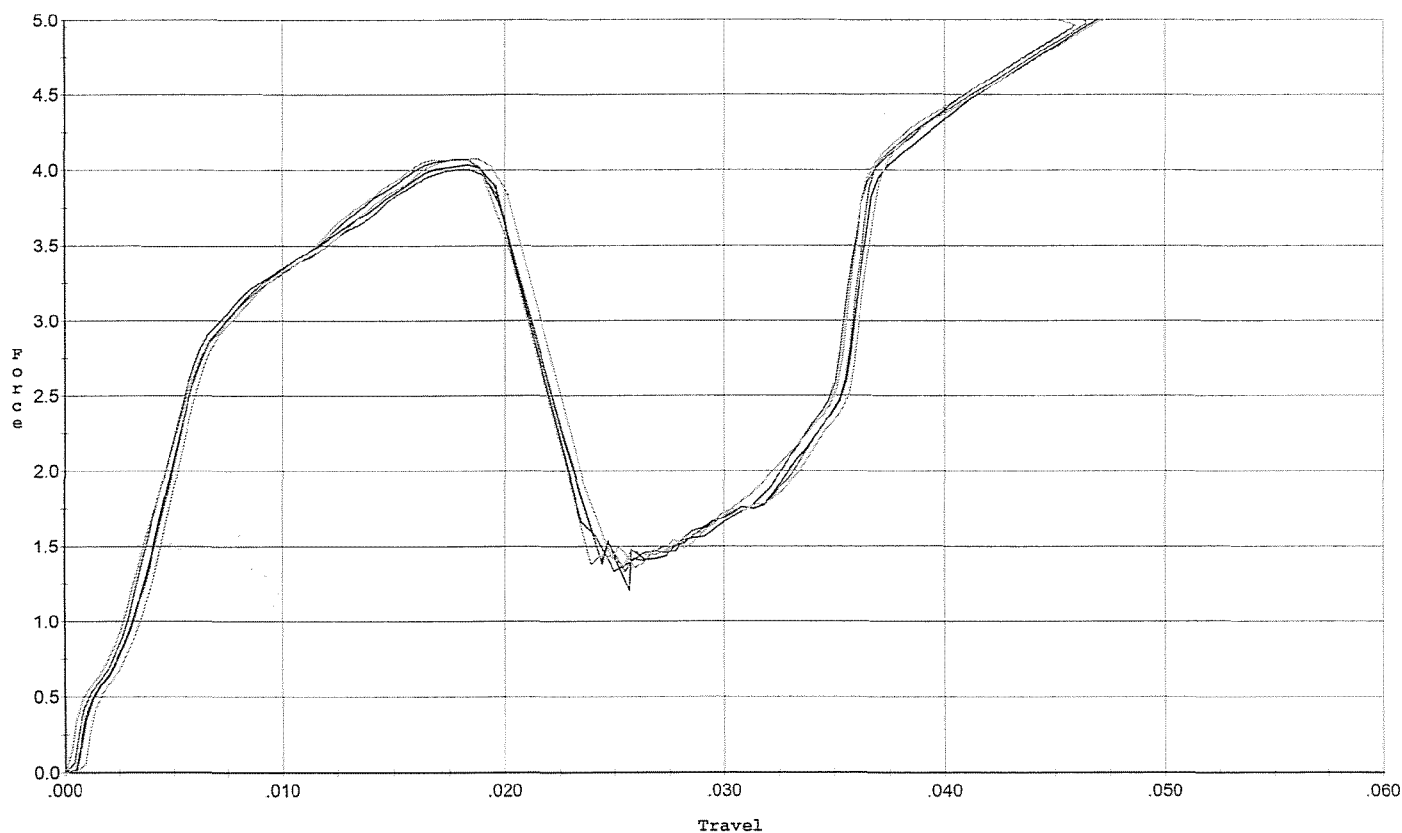
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.018	0.00	0.034	0.039		Set Trigger
2	3.192	0.018	0.00	0.034	0.040		Set Trigger
3	3.253	0.019	0.00	0.034	0.040		Set Trigger
4	3.235	0.018	0.00	0.034	0.039		Set Trigger
5	3.185	0.018	0.00	0.034	0.039		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



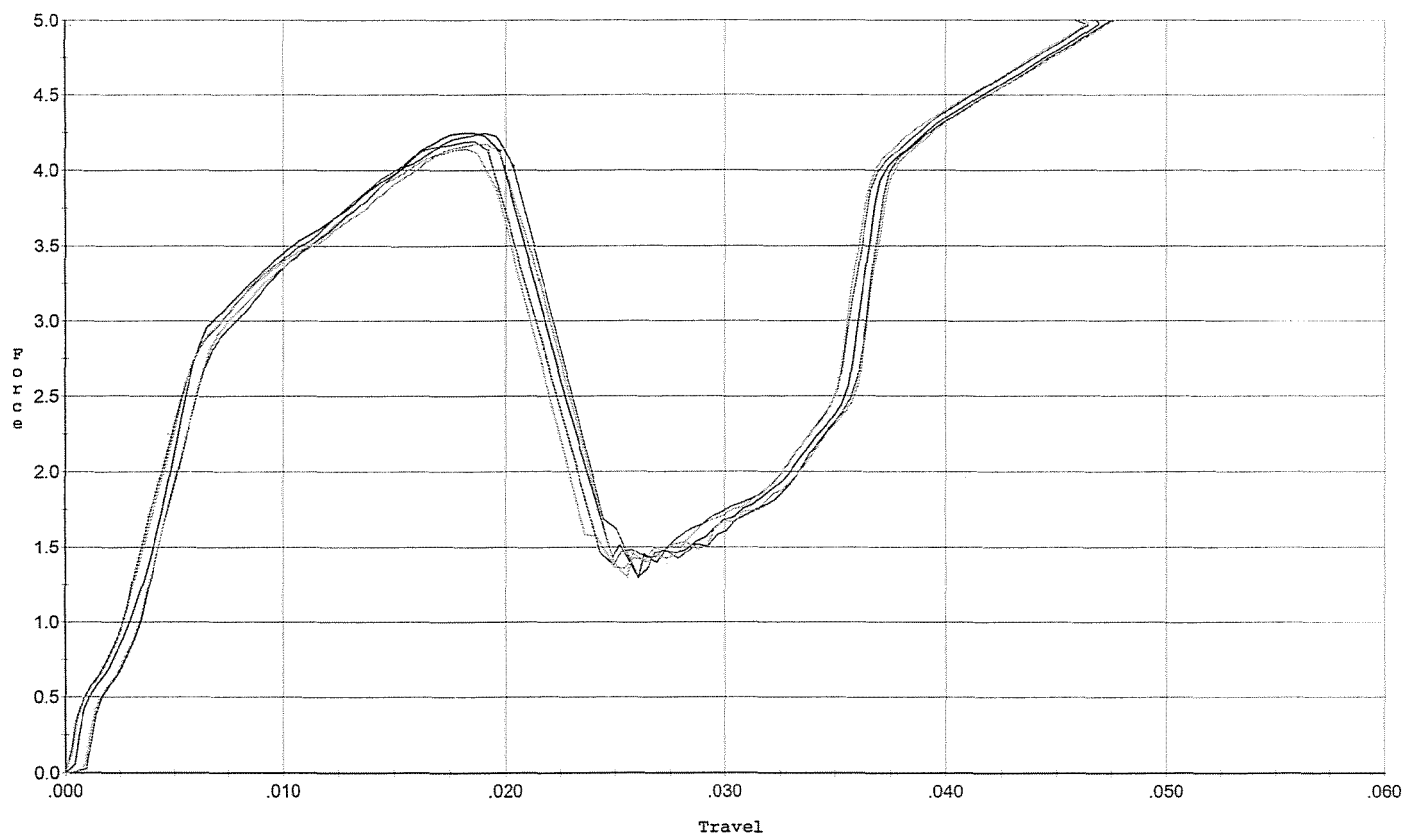
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.020	0.00	0.032	0.053		Set Trigger
2	4.036	0.020	0.00	0.033	0.052		Set Trigger
3	4.004	0.020	0.00	0.032	0.052		Set Trigger
4	4.074	0.020	0.00	0.032	0.053		Set Trigger
5	4.075	0.020	0.00	0.032	0.055		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



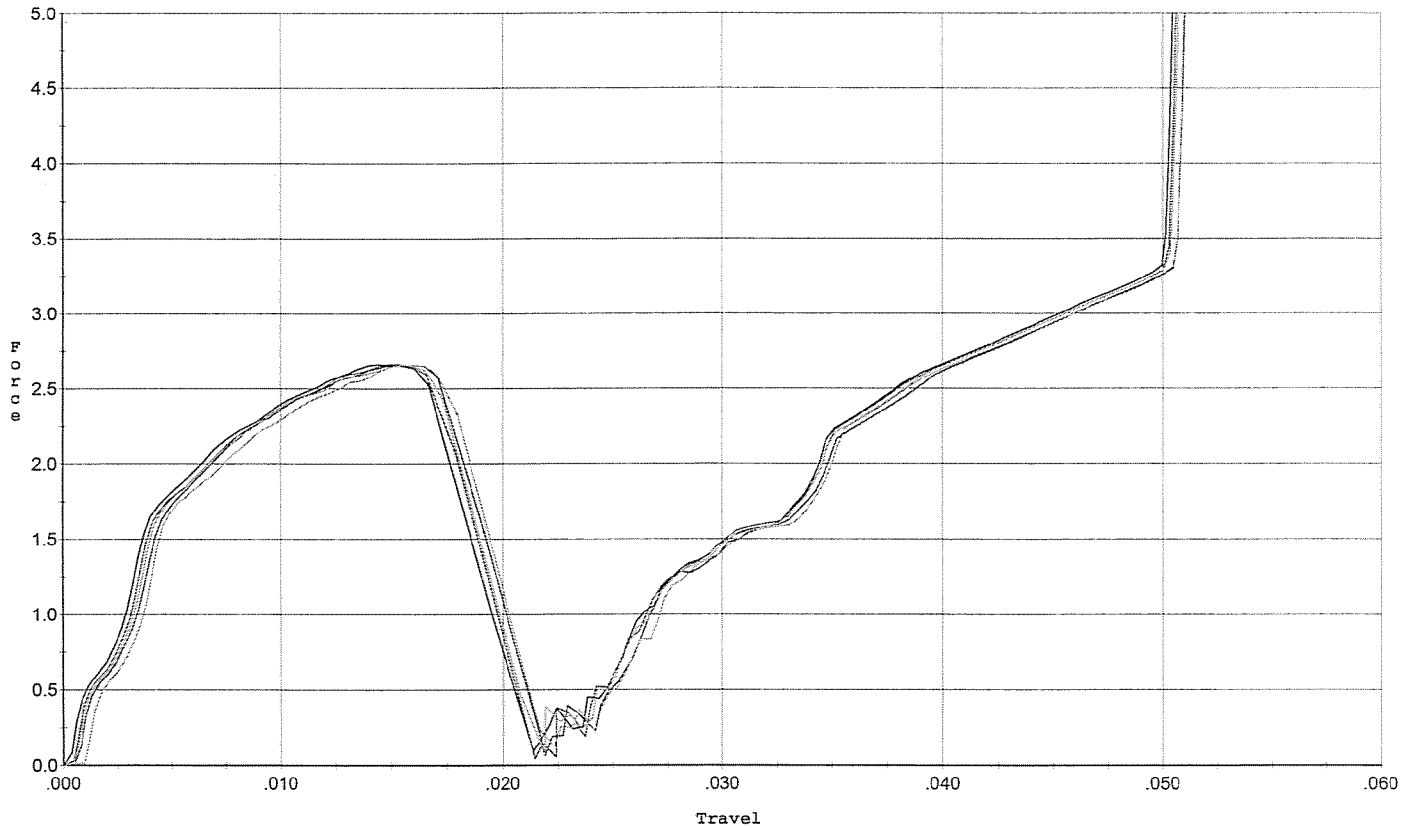
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.246	0.020	0.00	0.032	0.055		Set Trigger
2	4.248	0.020	0.00	0.032	0.055		Set Trigger
3	4.191	0.022	0.00	0.032	0.060		Set Trigger
4	4.138	0.020	0.00	0.032	0.054		Set Trigger
5	4.174	0.022	0.00	0.032	0.058		Set Trigger

Av g 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



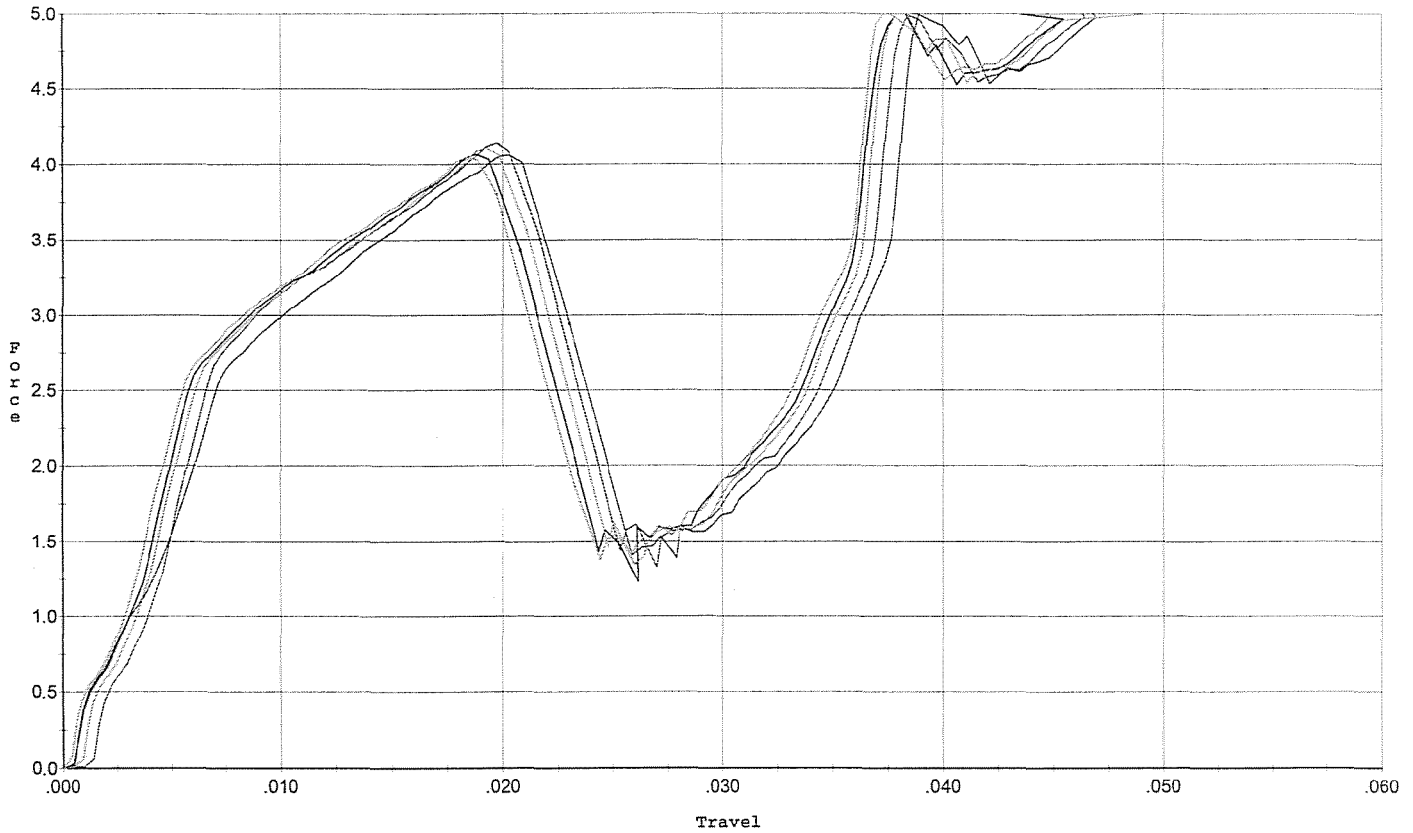
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.662	0.019	0.00	0.036	0.035		Set Trigger
2	2.660	0.017	0.00	0.036	0.031		Set Trigger
3	2.660	0.018	0.00	0.036	0.033		Set Trigger
4	2.663	0.017	0.00	0.036	0.032		Set Trigger
5	2.654	0.018	0.00	0.036	0.032		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.023	0.00	0.032	0.059		Set Trigger
2	4.068	0.021	0.00	0.032	0.054		Set Trigger
3	4.138	0.022	0.00	0.031	0.055		Set Trigger
4	4.106	0.021	0.00	0.032	0.055		Set Trigger
5	4.045	0.020	0.00	0.032	0.052		Set Trigger

Avg 4.08