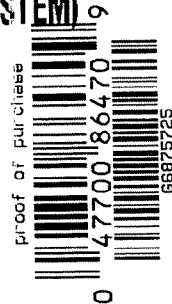


Q6875725

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



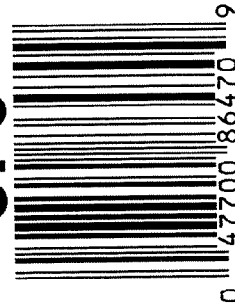
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875725

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6875725

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SPD
470	DIS-ASSEMBLE ACTION		8-28-09	SPD
472	SERIALIZE BOLT HANDLE		8-31-09	RTE
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/4/09	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

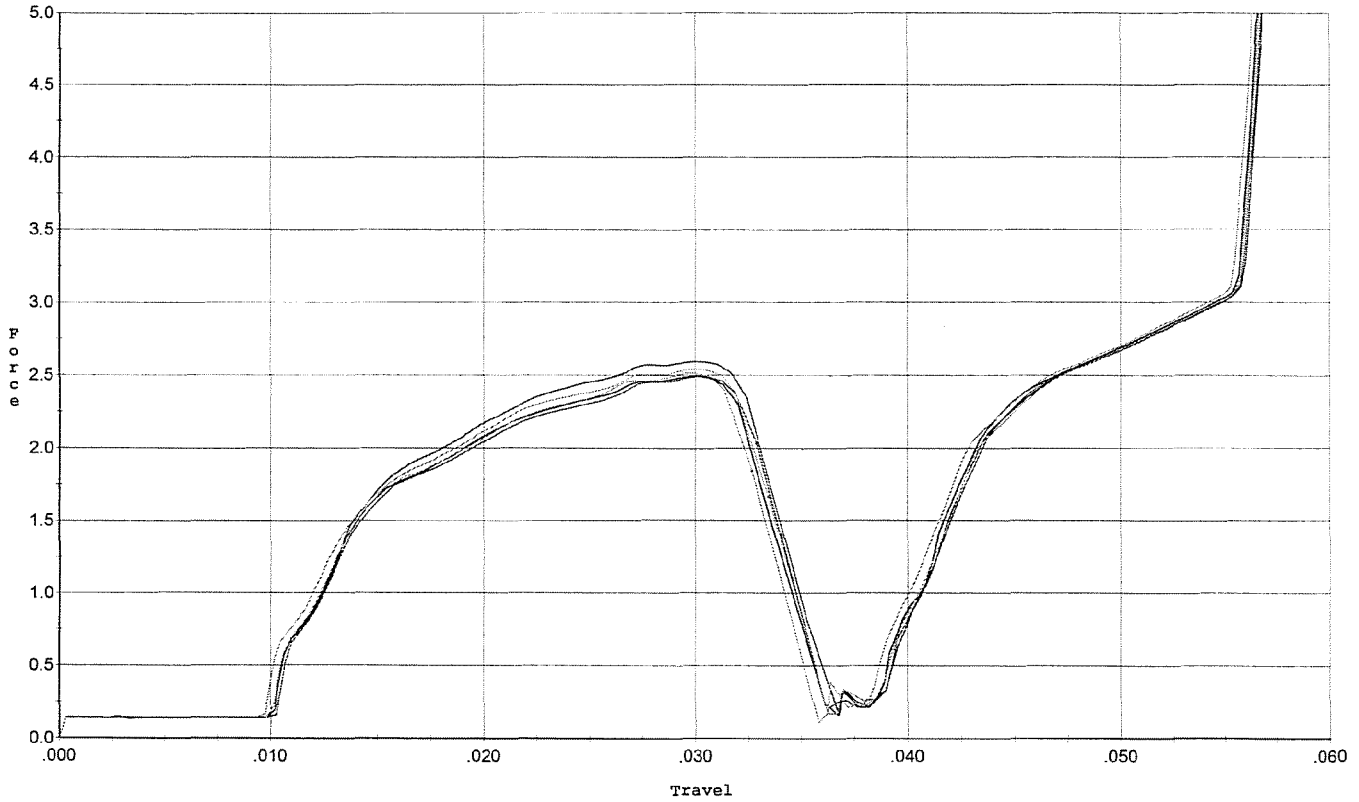
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	7/21/09	LB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	7/21/09	LB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	7/21/09	LB		
	J) ASSEMBLE STOCK					9-15-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					7/21/09	LB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7/18/07	LB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/18/09	TC		
670	FINAL INSPECTION A) HEADSPACE					7/21/09	LB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u>	<u>2.34</u>	<u>2.31</u>	<u>2.37</u>	<u>2.33</u>	9-21-09	TC
	C) FUNCTION					7/21/09	LB		
690	PACK					9/23/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



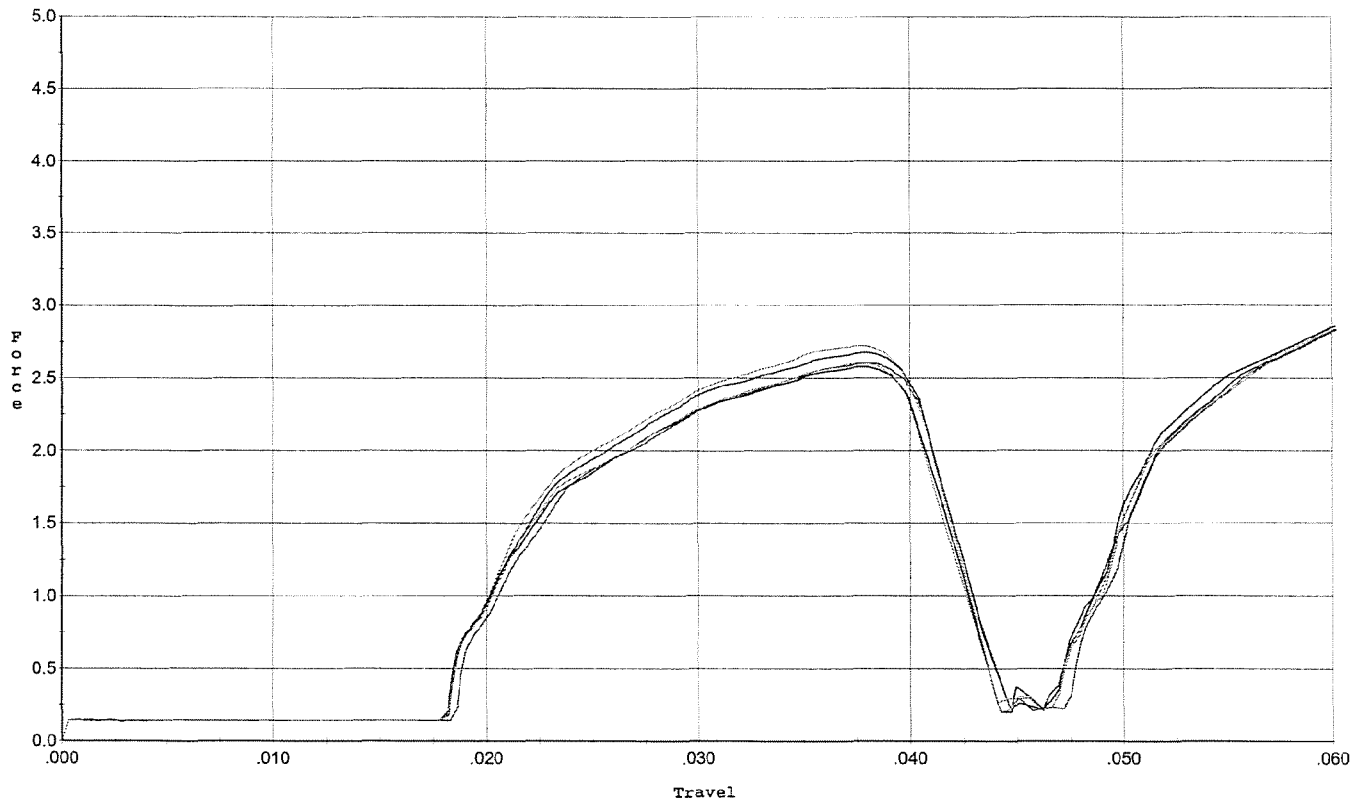
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.032	0.010	0.027	0.047		Set Trigger
2	2.491	0.032	0.010	0.027	0.044		Set Trigger
3	2.493	0.033	0.010	0.027	0.045		Set Trigger
4	2.542	0.033	0.010	0.027	0.047		Set Trigger
5	2.517	0.033	0.010	0.027	0.045		Set Trigger

A. 252

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



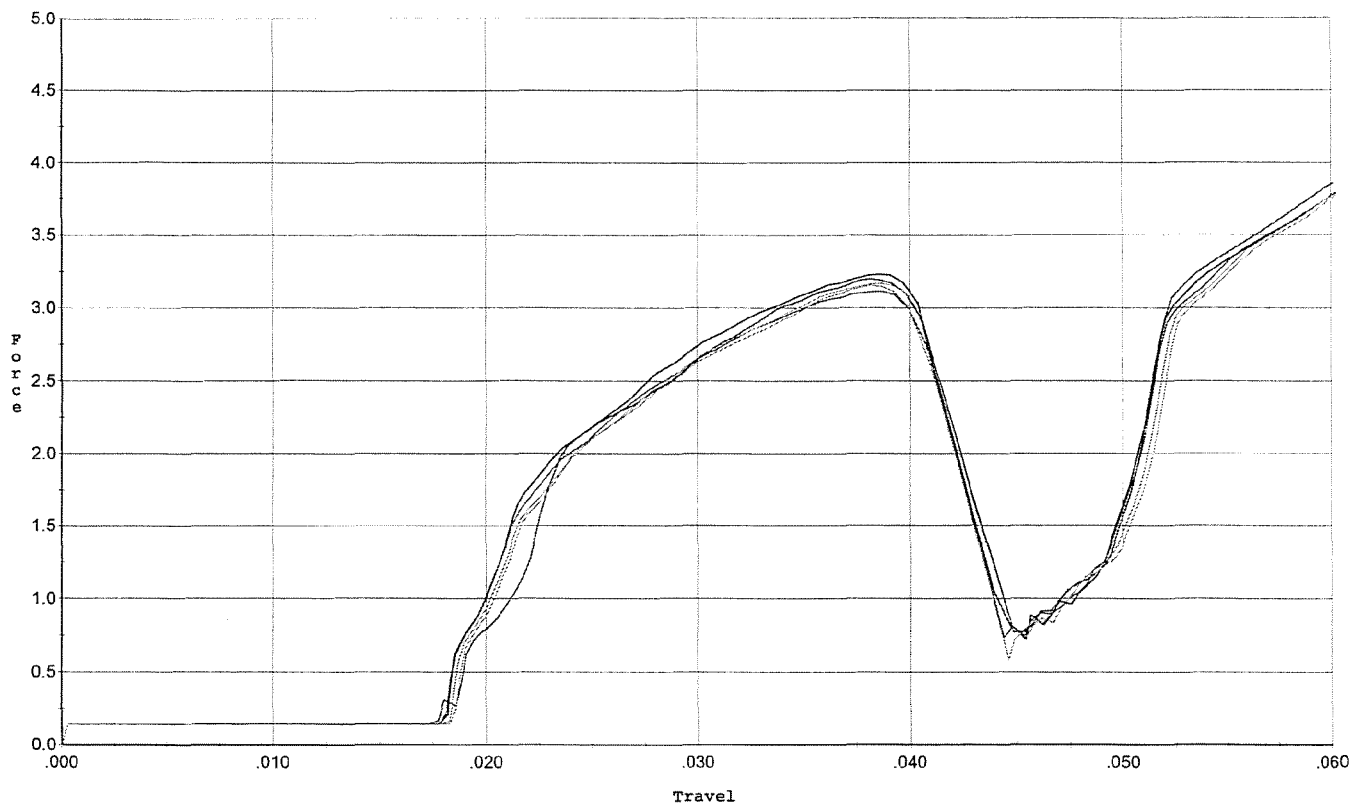
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.040	0.018	0.028	0.050		Set Trigger
2	2.580	0.042	0.018	0.027	0.049		Set Trigger
3	2.604	0.040	0.019	0.028	0.048		Set Trigger
4	2.725	0.041	0.018	0.027	0.051		Set Trigger
5	2.607	0.040	0.018	0.028	0.047		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



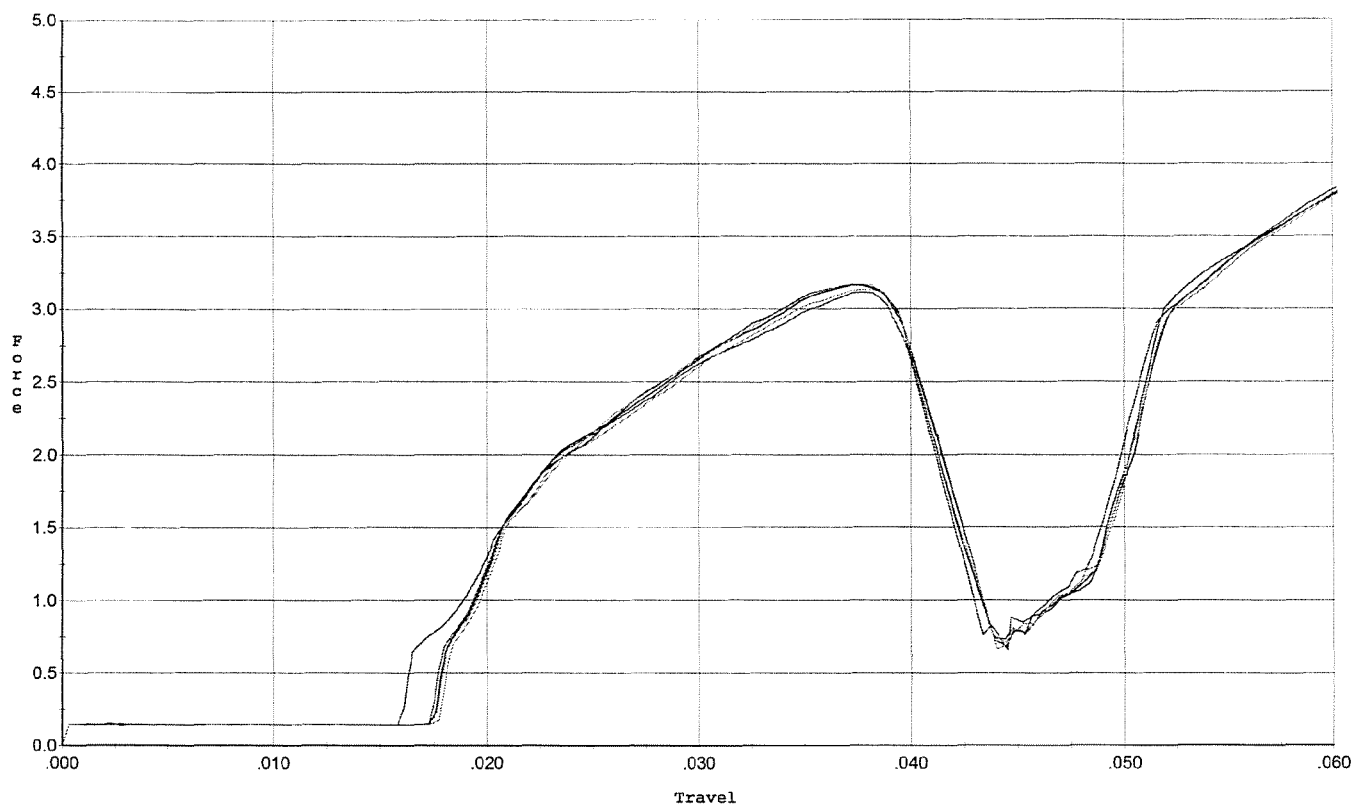
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.041	0.018	0.026	0.056		Set Trigger
2	3.229	0.040	0.018	0.026	0.058		Set Trigger
3	3.112	0.041	0.018	0.026	0.057		Set Trigger
4	3.169	0.040	0.019	0.026	0.056		Set Trigger
5	3.153	0.041	0.018	0.026	0.057		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



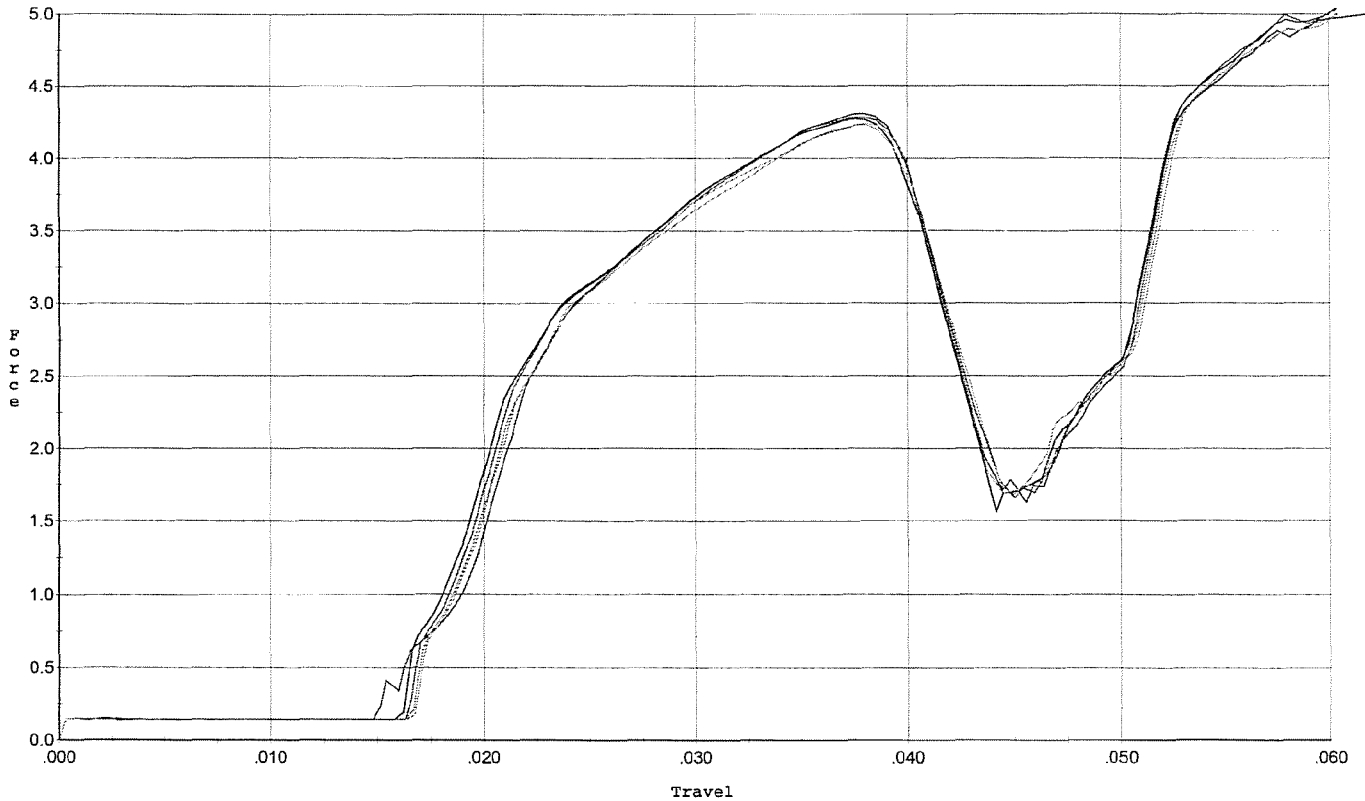
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.040	0.016	0.027	0.056		Set Trigger
2	3.164	0.041	0.018	0.027	0.058		Set Trigger
3	3.115	0.040	0.018	0.027	0.055		Set Trigger
4	3.131	0.041	0.018	0.027	0.057		Set Trigger
5	3.174	0.040	0.018	0.026	0.055		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



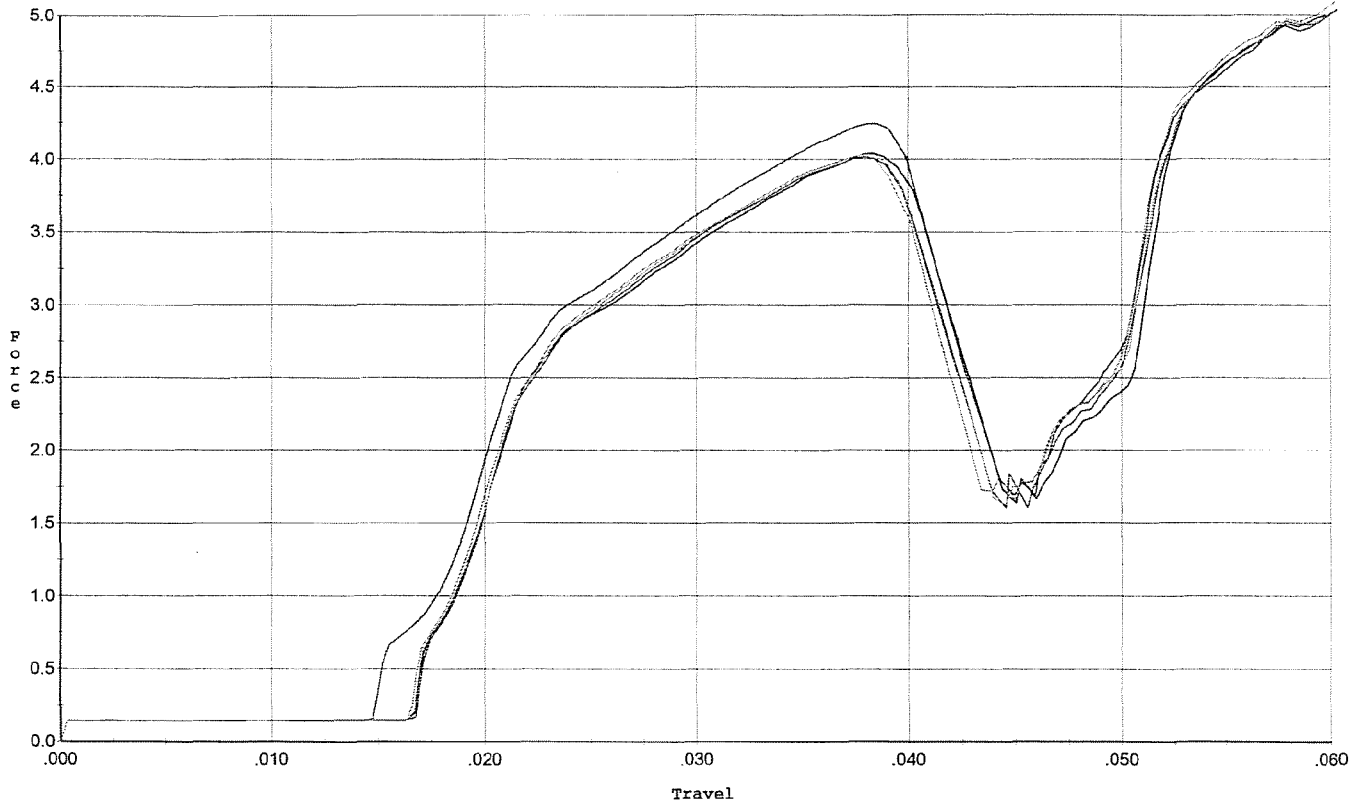
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.309	0.040	0.015	0.023	0.077		Set Trigger
2	4.274	0.040	0.016	0.023	0.079		Set Trigger
3	4.283	0.040	0.017	0.023	0.078		Set Trigger
4	4.241	0.040	0.017	0.024	0.076		Set Trigger
5	4.228	0.040	0.017	0.023	0.077		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



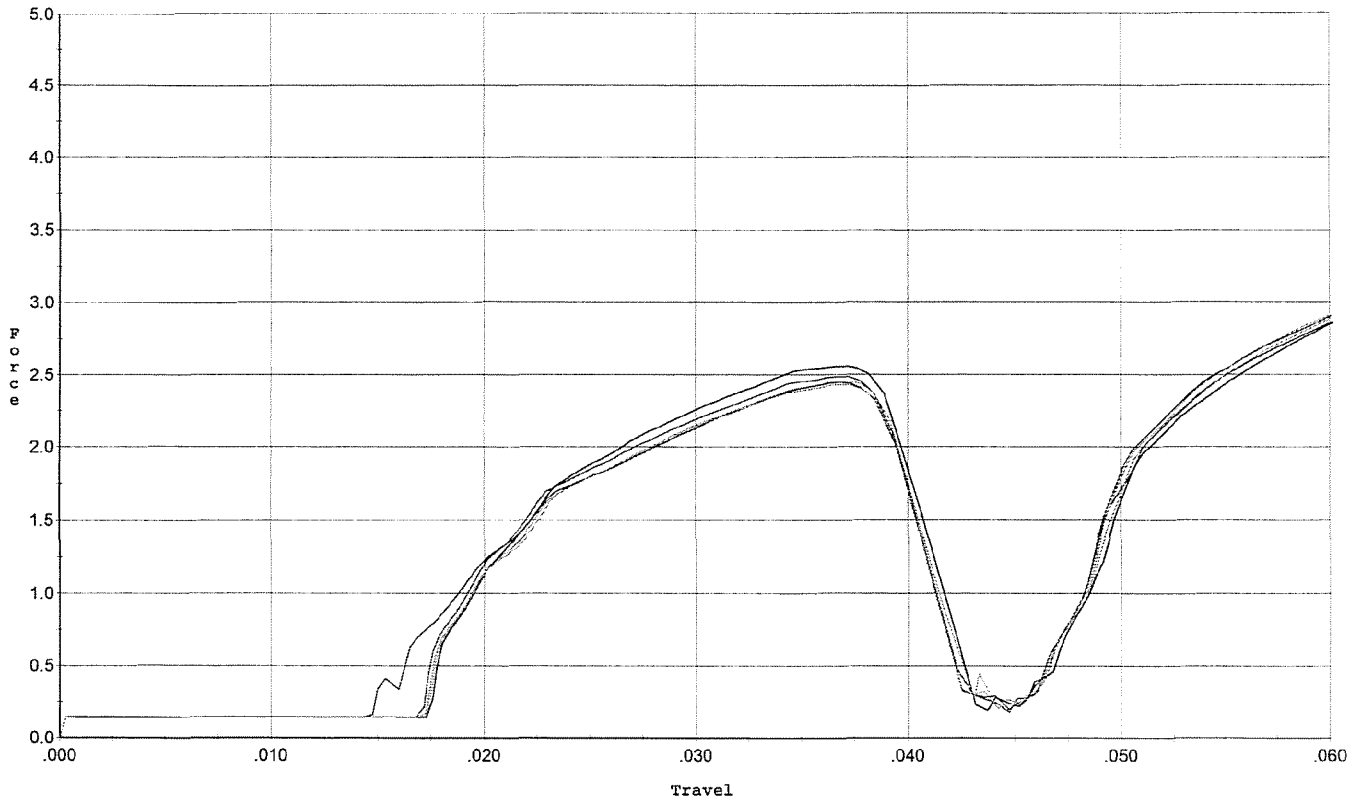
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.246	0.040	0.015	0.023	0.079		Set Trigger
2	4.039	0.042	0.017	0.023	0.078		Set Trigger
3	4.012	0.042	0.017	0.023	0.076		Set Trigger
4	4.030	0.041	0.017	0.023	0.076		Set Trigger
5	4.023	0.040	0.017	0.023	0.074		Set Trigger

A. 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



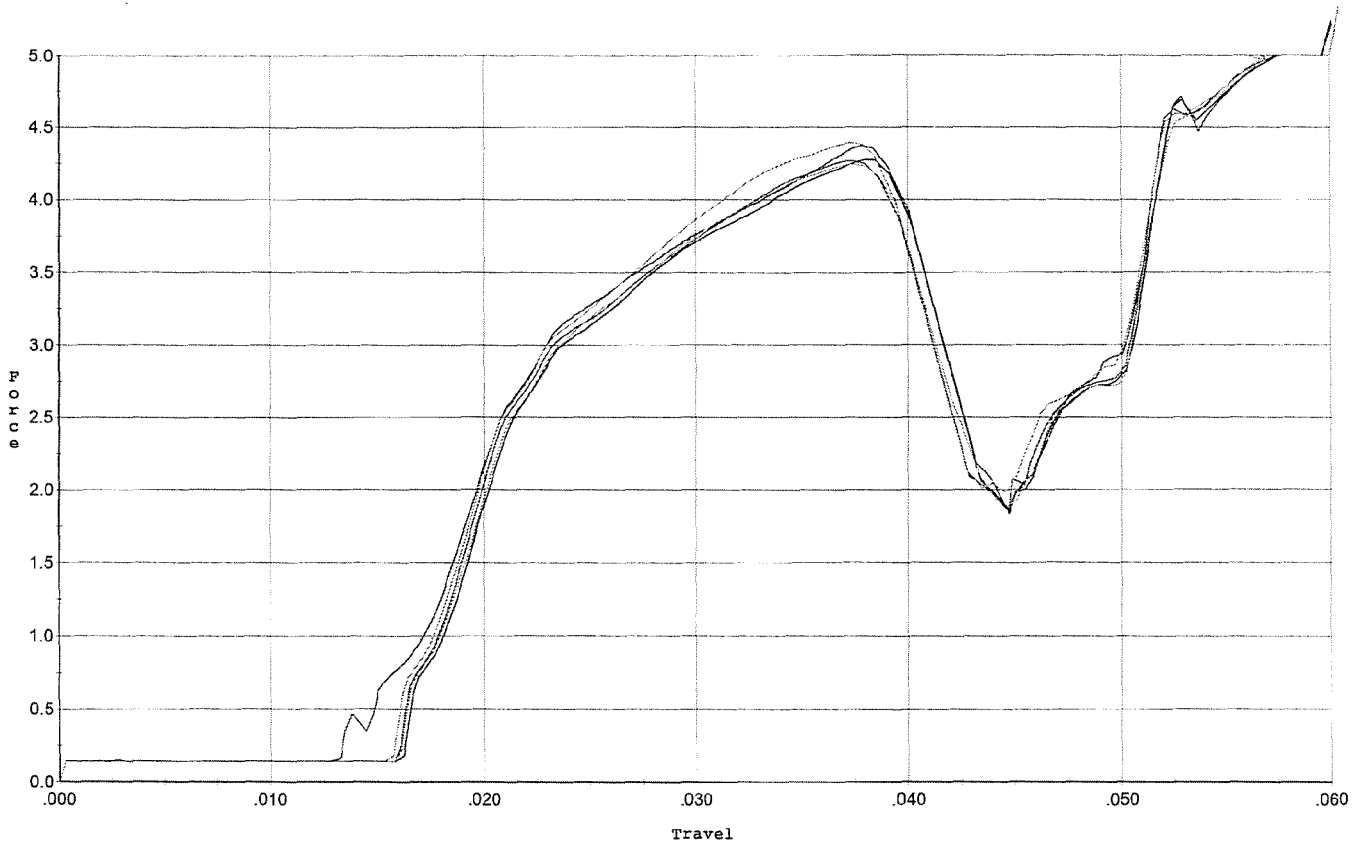
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.039	0.015	0.028	0.045		Set Trigger
2	2.558	0.041	0.018	0.028	0.047		Set Trigger
3	2.486	0.039	0.017	0.028	0.045		Set Trigger
4	2.454	0.039	0.018	0.028	0.044		Set Trigger
5	2.434	0.039	0.017	0.028	0.044		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.373	0.040	0.013	0.023	0.082		Set Trigger
2	4.274	0.040	0.016	0.023	0.079		Set Trigger
3	4.265	0.040	0.016	0.023	0.078		Set Trigger
4	4.245	0.039	0.016	0.023	0.077		Set Trigger
5	4.393	0.039	0.016	0.023	0.080		Set Trigger

A-4-31