

G6875731

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



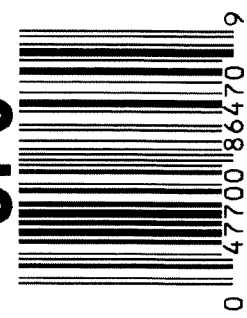
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875731

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6875731

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	RP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	RP
470	DIS-ASSEMBLE ACTION		8-28-09	RP
472	SERIALIZE BOLT HANDLE		8-31-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	HP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

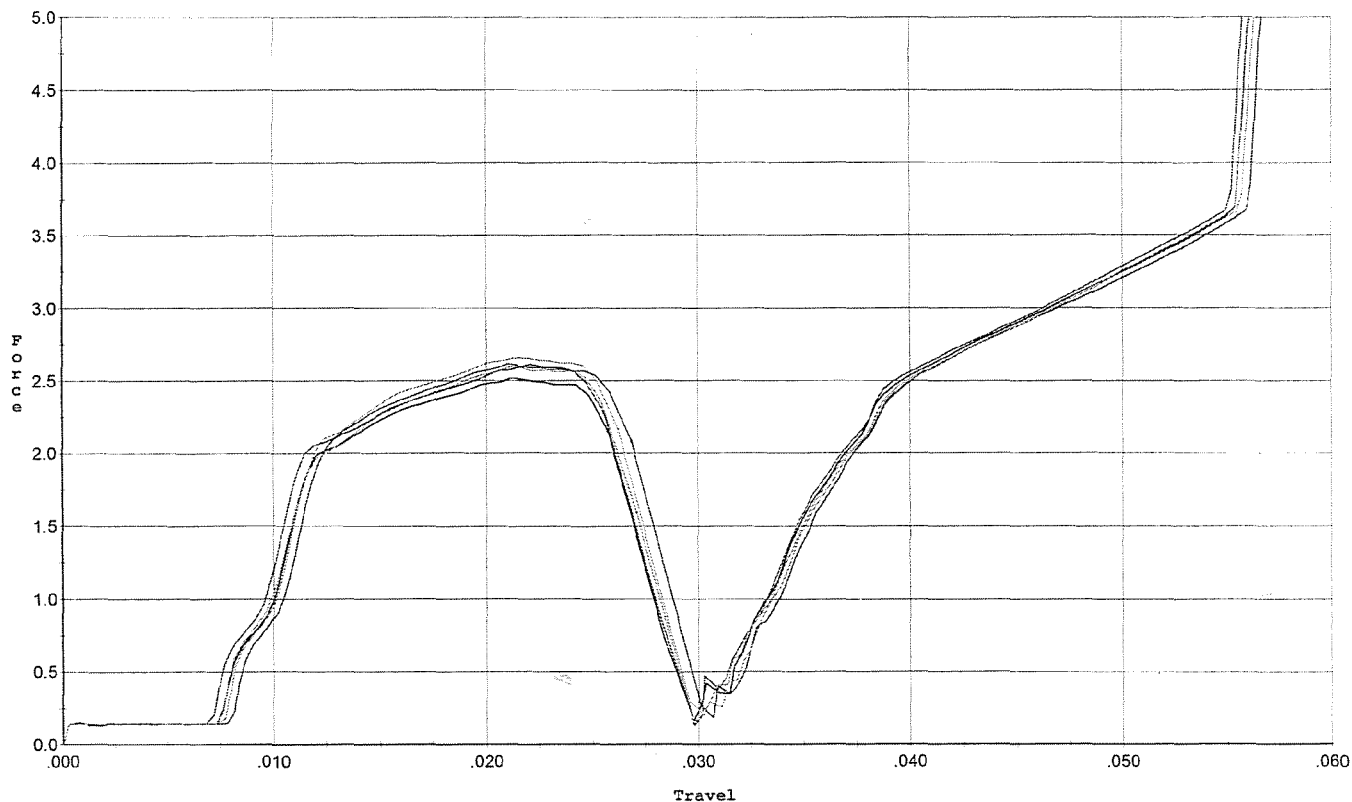
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/21/09	FB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	9/21/09	FB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9/21/09	FB		
	J) ASSEMBLE STOCK					9-15-09	RR		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	FB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/18/09	RR		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9/18/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	FB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u>	<u>2.20</u>	<u>2.19</u>	<u>2.22</u>	<u>2.30</u>	9-21-09	TC
	C) FUNCTION					9/21/09	FB		
690	PACK					9/28/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
Gun Type: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



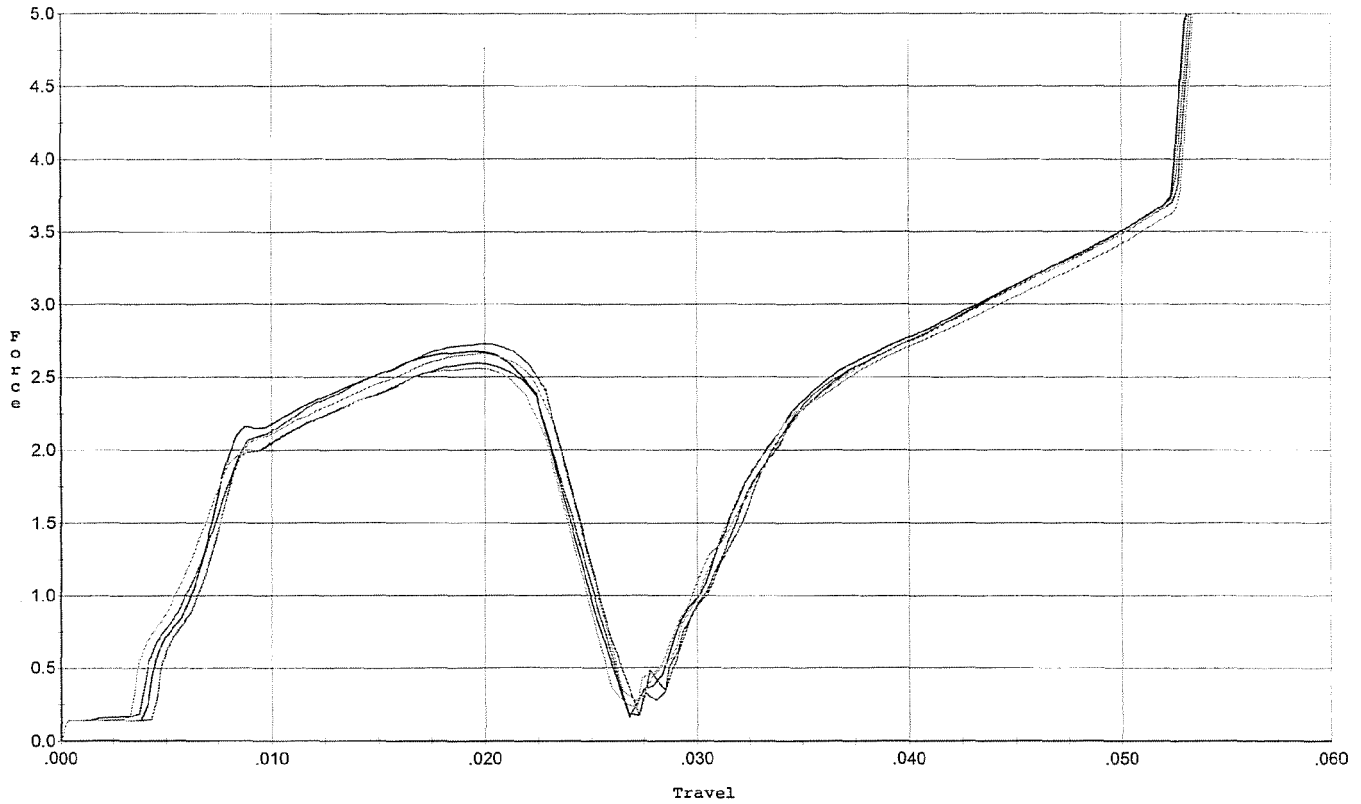
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.614	0.027	0.008	0.035	0.040		Set Trigger
2	2.517	0.026	0.008	0.035	0.037		Set Trigger
3	2.616	0.026	0.007	0.034	0.039		Set Trigger
4	2.661	0.026	0.008	0.035	0.040		Set Trigger
5	2.596	0.027	0.008	0.034	0.040		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



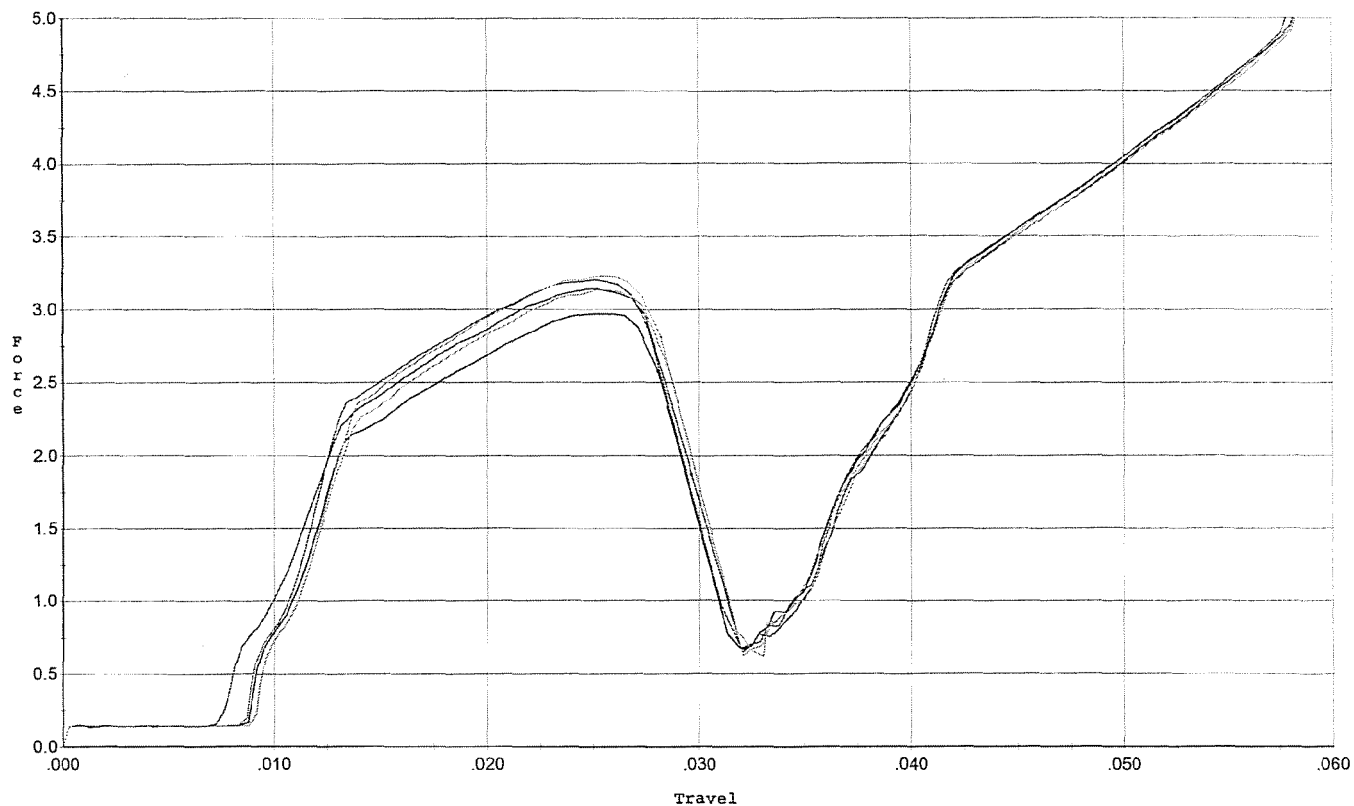
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.024	0.004	0.034	0.041		Set Trigger
2	2.674	0.022	0.004	0.034	0.039		Set Trigger
3	2.728	0.023	0.005	0.033	0.039		Set Trigger
4	2.560	0.023	0.003	0.034	0.039		Set Trigger
5	2.662	0.023	0.005	0.034	0.039		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



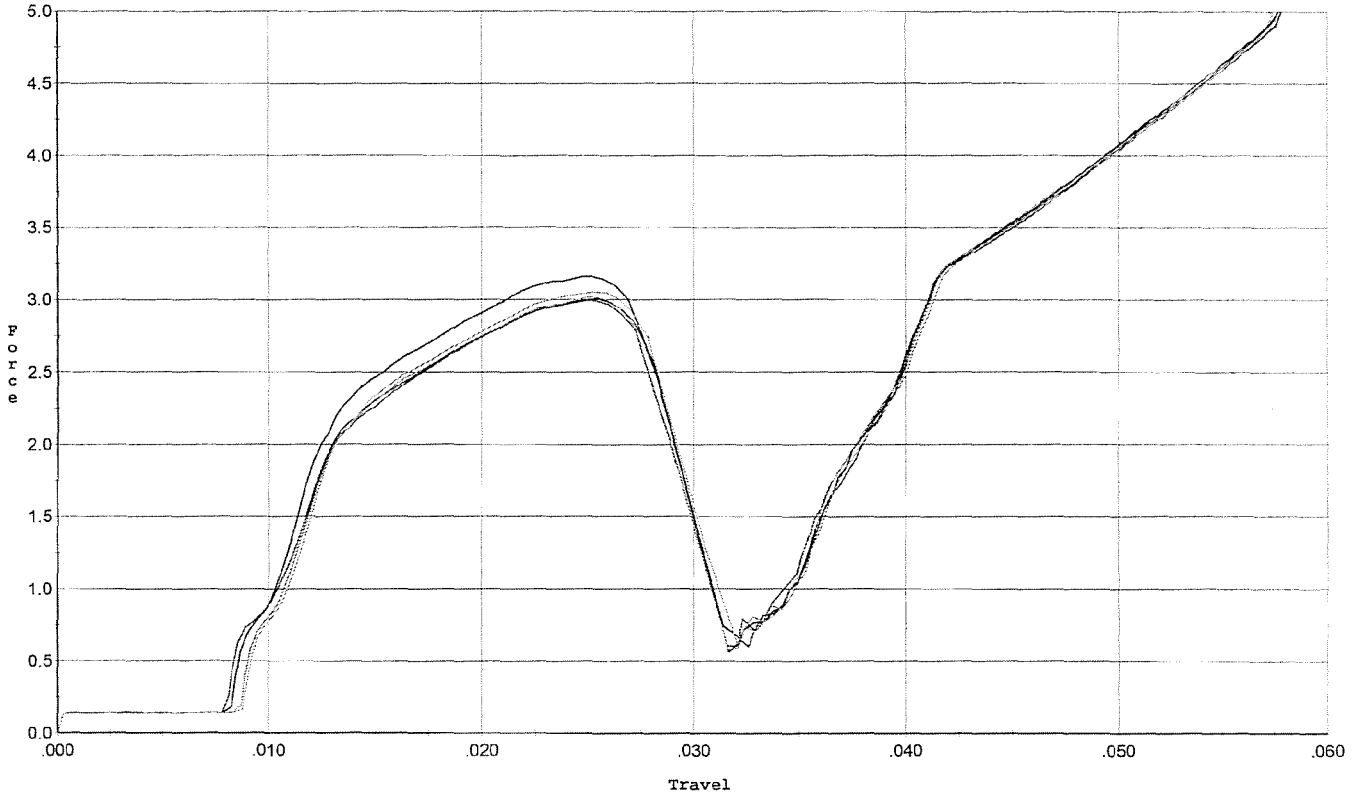
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.030	0.008	0.034	0.052		Set Trigger
2	2.971	0.028	0.009	0.034	0.045		Set Trigger
3	3.204	0.028	0.009	0.034	0.048		Set Trigger
4	3.135	0.029	0.009	0.034	0.048		Set Trigger
5	3.228	0.028	0.009	0.034	0.049		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



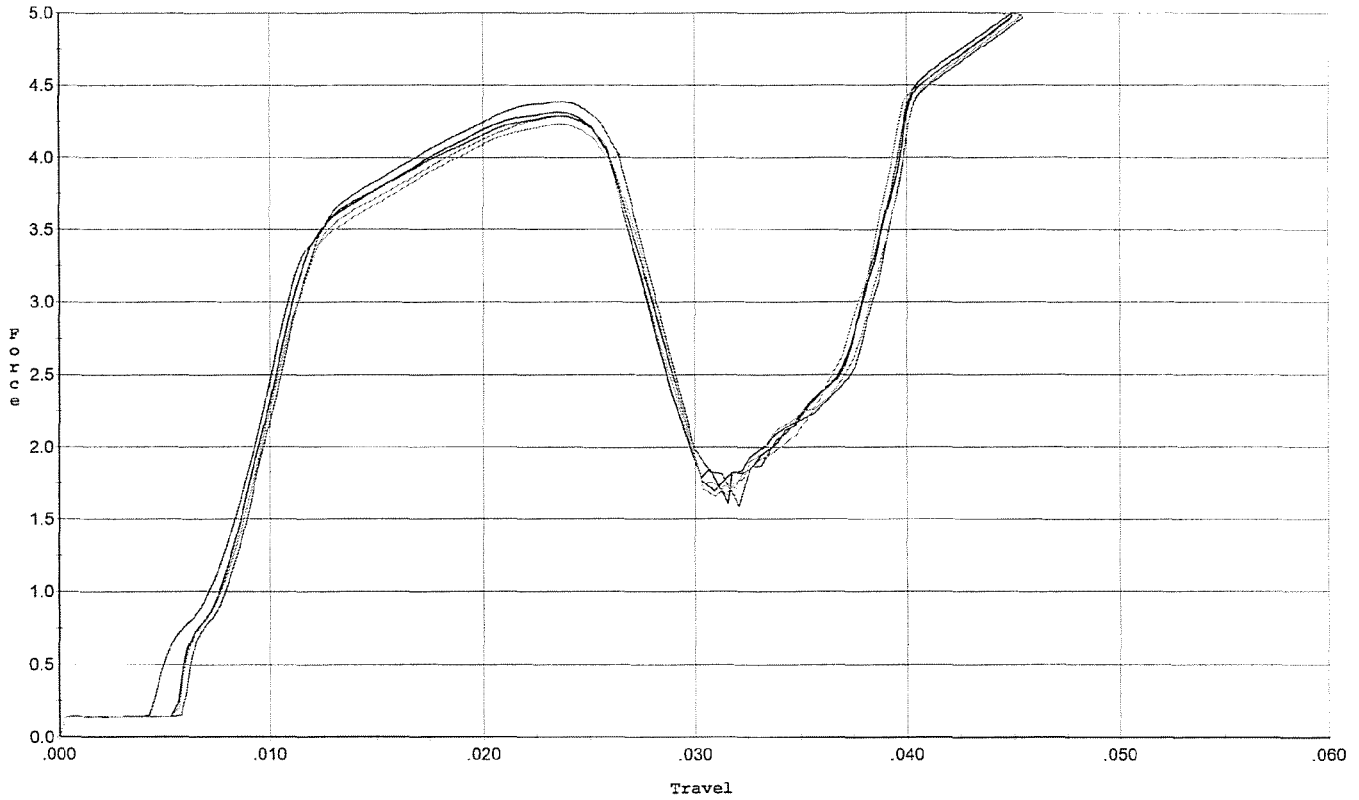
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.028	0.008	0.034	0.046		Set Trigger
2	3.158	0.028	0.008	0.034	0.049		Set Trigger
3	2.991	0.029	0.009	0.034	0.047		Set Trigger
4	3.053	0.028	0.009	0.034	0.046		Set Trigger
5	3.016	0.029	0.009	0.034	0.047		Set Trigger

A-3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



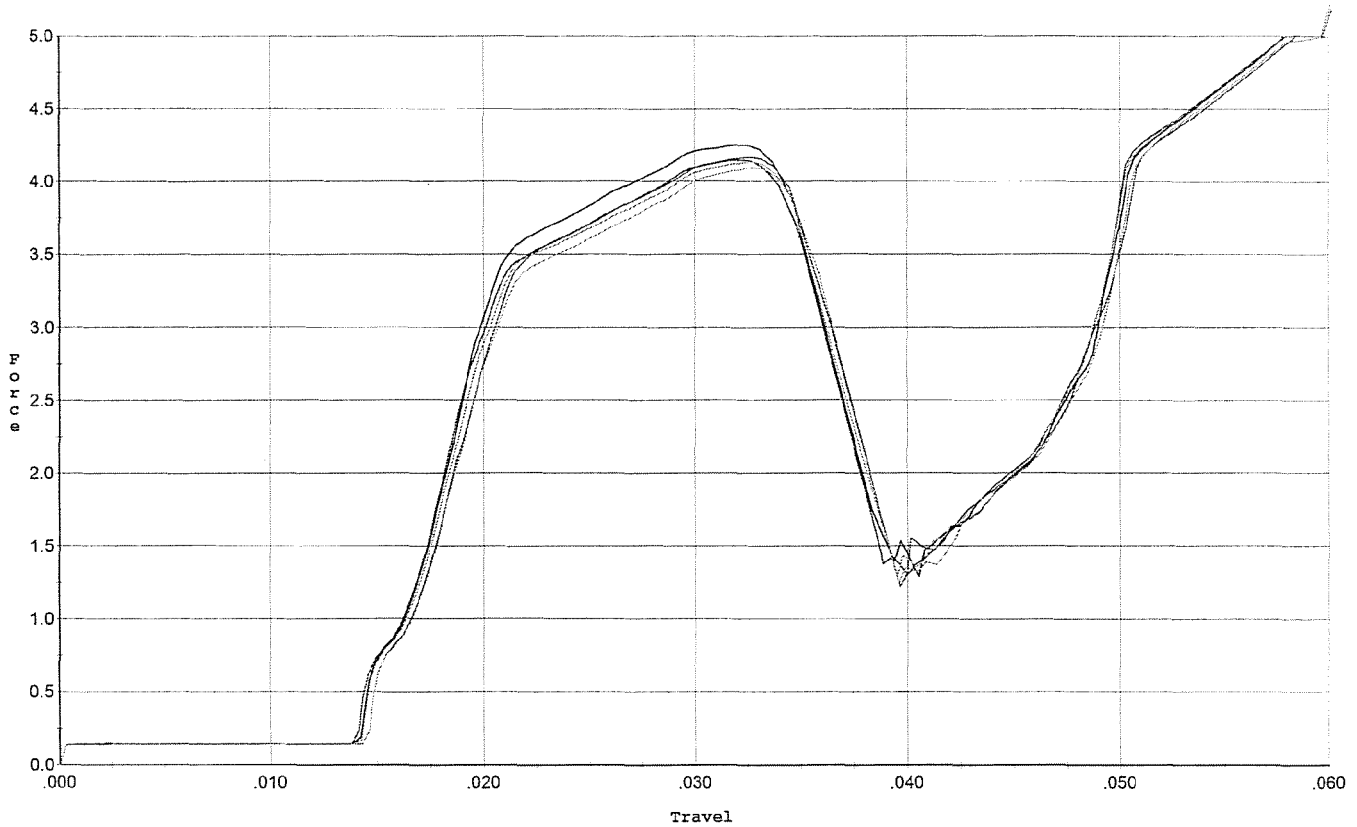
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.028	0.005	0.024	0.071		Set Trigger
2	4.318	0.026	0.006	0.024	0.066		Set Trigger
3	4.388	0.026	0.006	0.024	0.068		Set Trigger
4	4.235	0.026	0.006	0.024	0.064		Set Trigger
5	4.286	0.027	0.006	0.025	0.069		Set Trigger

A4-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



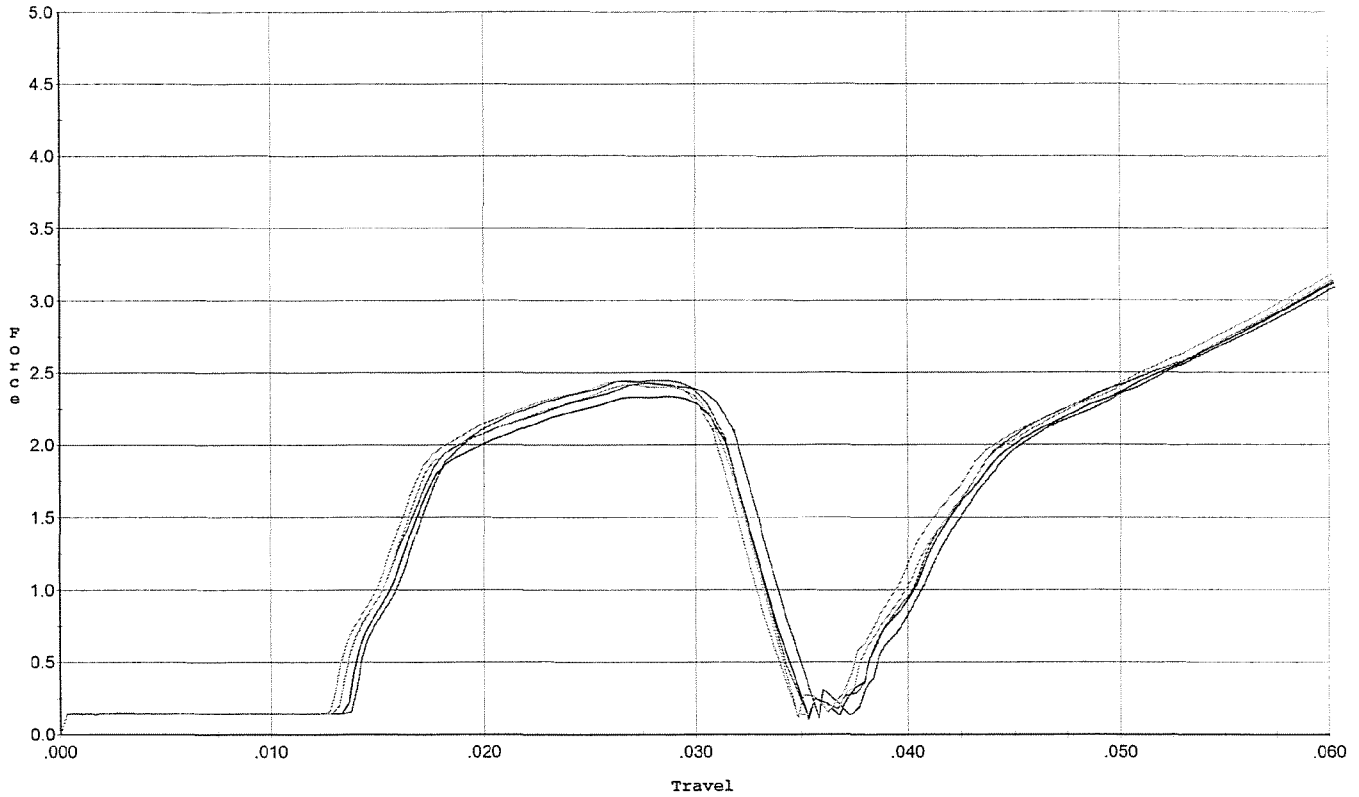
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.035	0.014	0.027	0.068		Set Trigger
2	4.250	0.035	0.014	0.027	0.069		Set Trigger
3	4.166	0.036	0.015	0.028	0.070		Set Trigger
4	4.093	0.036	0.015	0.027	0.068		Set Trigger
5	4.134	0.035	0.014	0.028	0.067		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



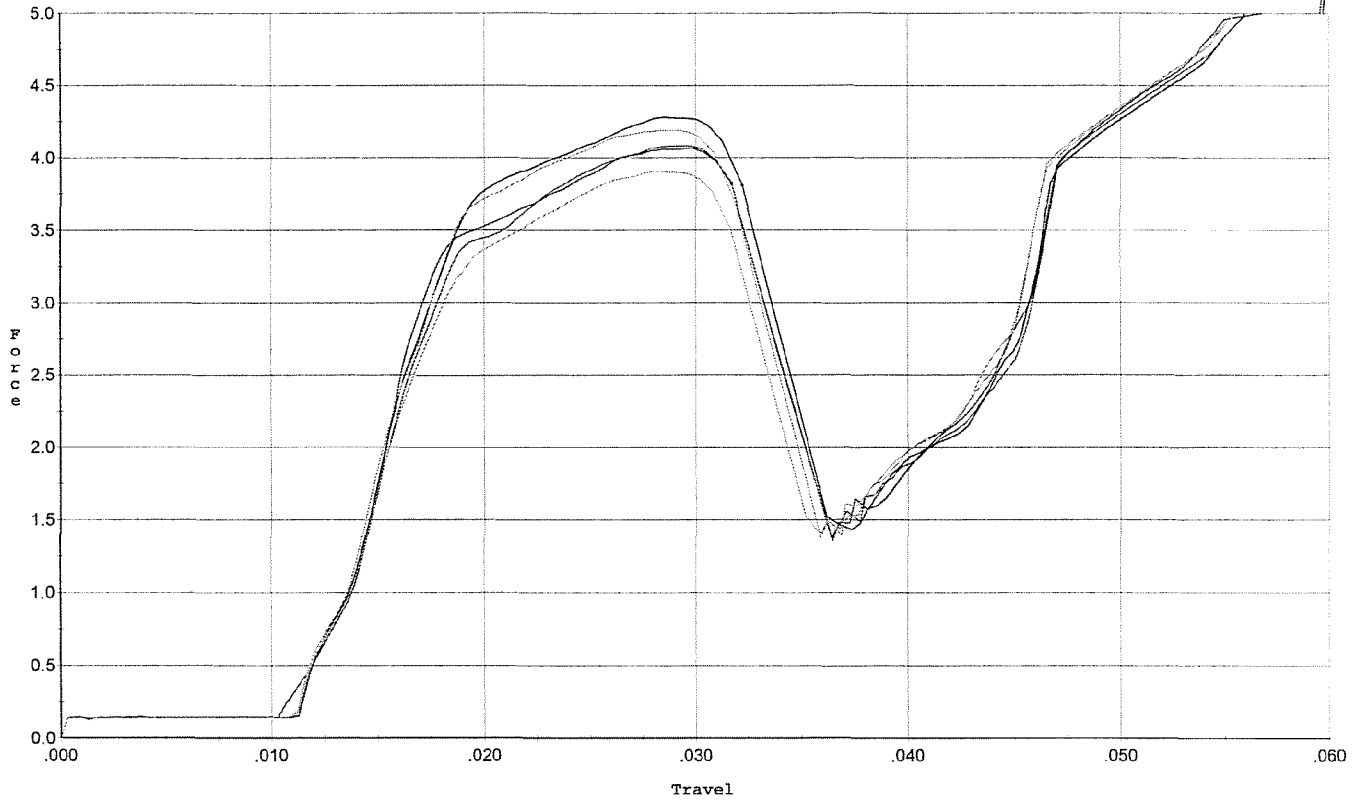
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.032	0.014	0.037	0.038		Set Trigger
2	2.331	0.031	0.014	0.037	0.036		Set Trigger
3	2.444	0.031	0.013	0.037	0.038		Set Trigger
4	2.417	0.032	0.013	0.037	0.038		Set Trigger
5	2.439	0.031	0.013	0.037	0.037		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.032	0.011	0.027	0.065		Set Trigger
2	4.281	0.032	0.012	0.026	0.069		Set Trigger
3	4.080	0.032	0.012	0.027	0.064		Set Trigger
4	3.907	0.032	0.011	0.027	0.062		Set Trigger
5	4.191	0.032	0.011	0.026	0.067		Set Trigger

A-4.10