

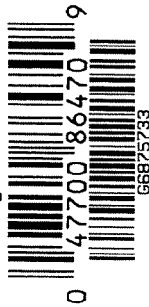
G 6875733

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



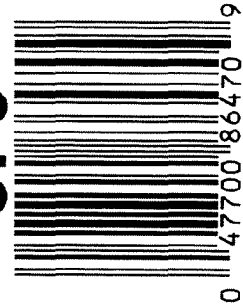
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6875733

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6875733

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	RP
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	RP
470	DIS-ASSEMBLE ACTION		8-28-09	RP
472	SERIALIZE BOLT HANDLE		8-31-09	RZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	X.J.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	X.J.
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	X.J.
	D) OIL FIRING PIN ASSEMBLY		9-18-09	X.J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

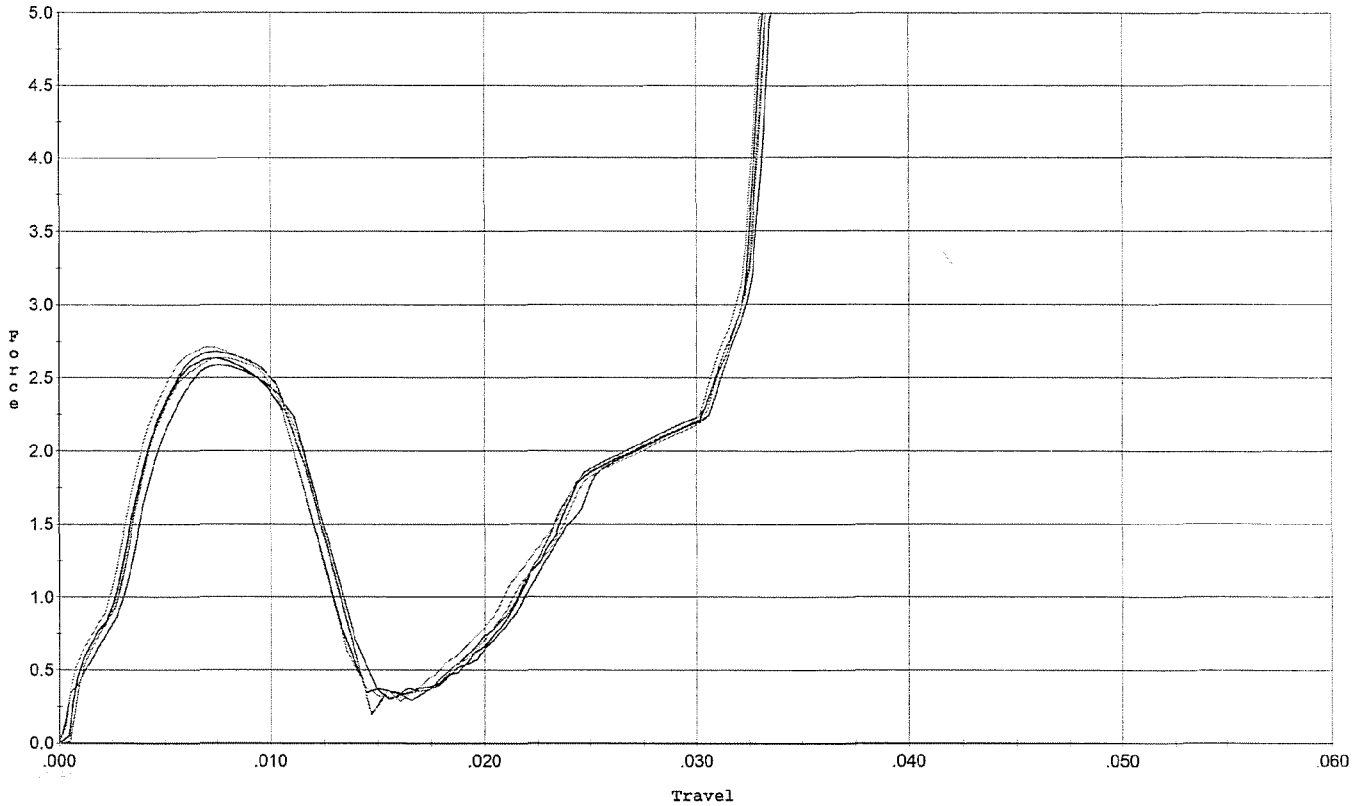
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	10/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	10/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	10/1/09	RB		
	J) ASSEMBLE STOCK					9-18-09	L. J.		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-28-09	TC		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-28-09	TCR		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>240</u>	<u>255</u>	<u>255</u>	<u>288</u>	<u>258</u>	10-1-09	RTZ
	C) FUNCTION							10/1/09	RB
690	PACK							10-2-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



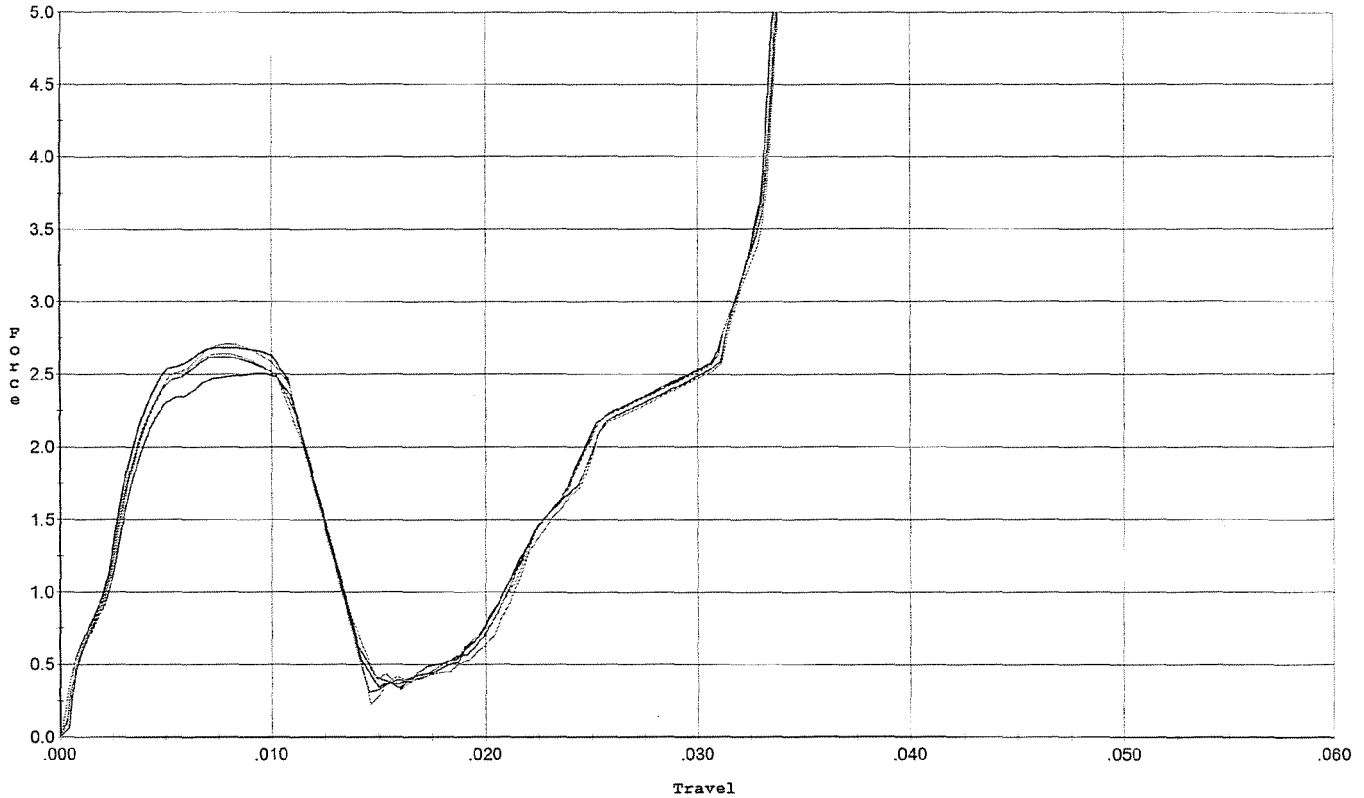
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.011	0.00	0.026	0.019		Set Trigger
2	2.636	0.011	0.00	0.026	0.018		Set Trigger
3	2.681	0.012	0.00	0.026	0.020		Set Trigger
4	2.709	0.010	0.00	0.026	0.019		Set Trigger
5	2.639	0.011	0.00	0.026	0.020		Set Trigger

A.2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



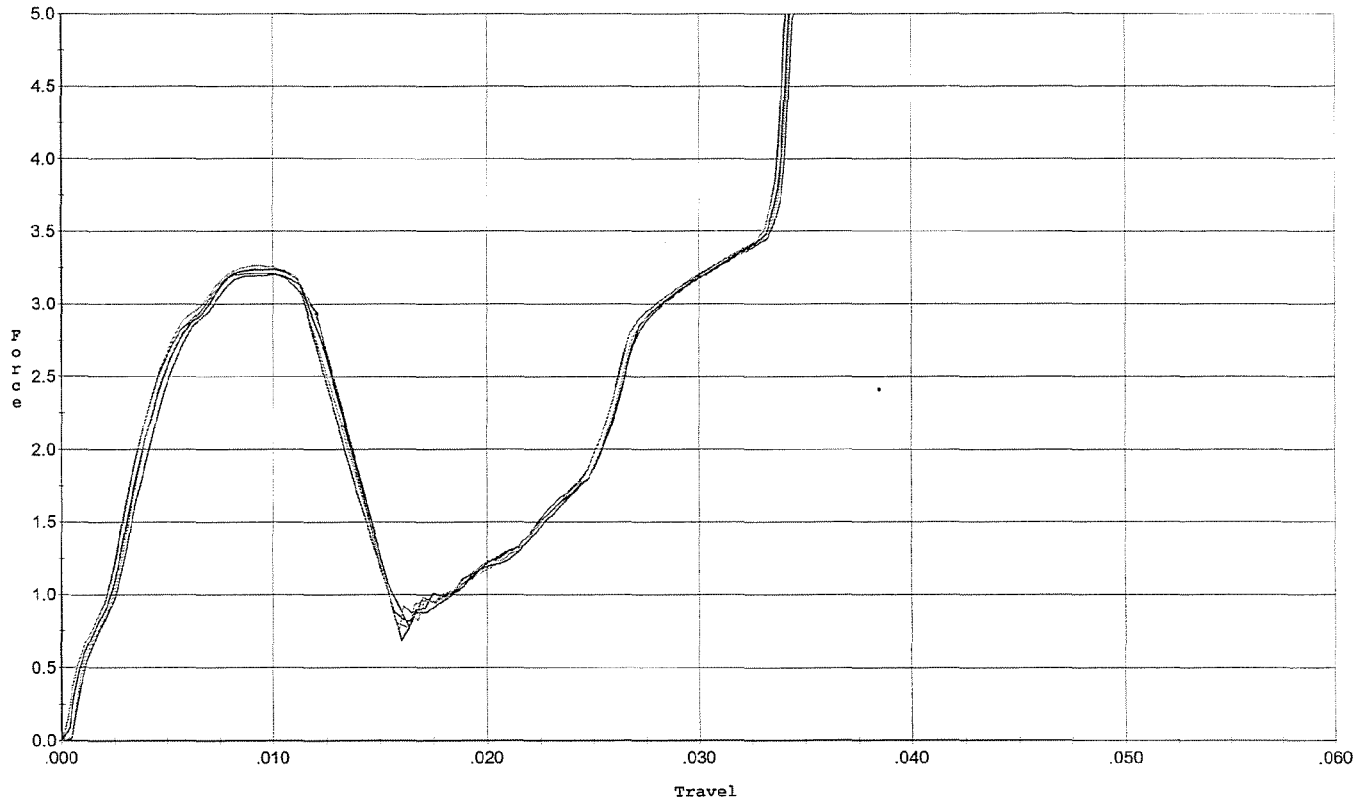
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.011	0.00	0.026	0.019		Set Trigger
2	2.683	0.011	0.00	0.026	0.020		Set Trigger
3	2.622	0.011	0.00	0.026	0.020		Set Trigger
4	2.642	0.011	0.00	0.026	0.021		Set Trigger
5	2.711	0.011	0.00	0.026	0.020		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



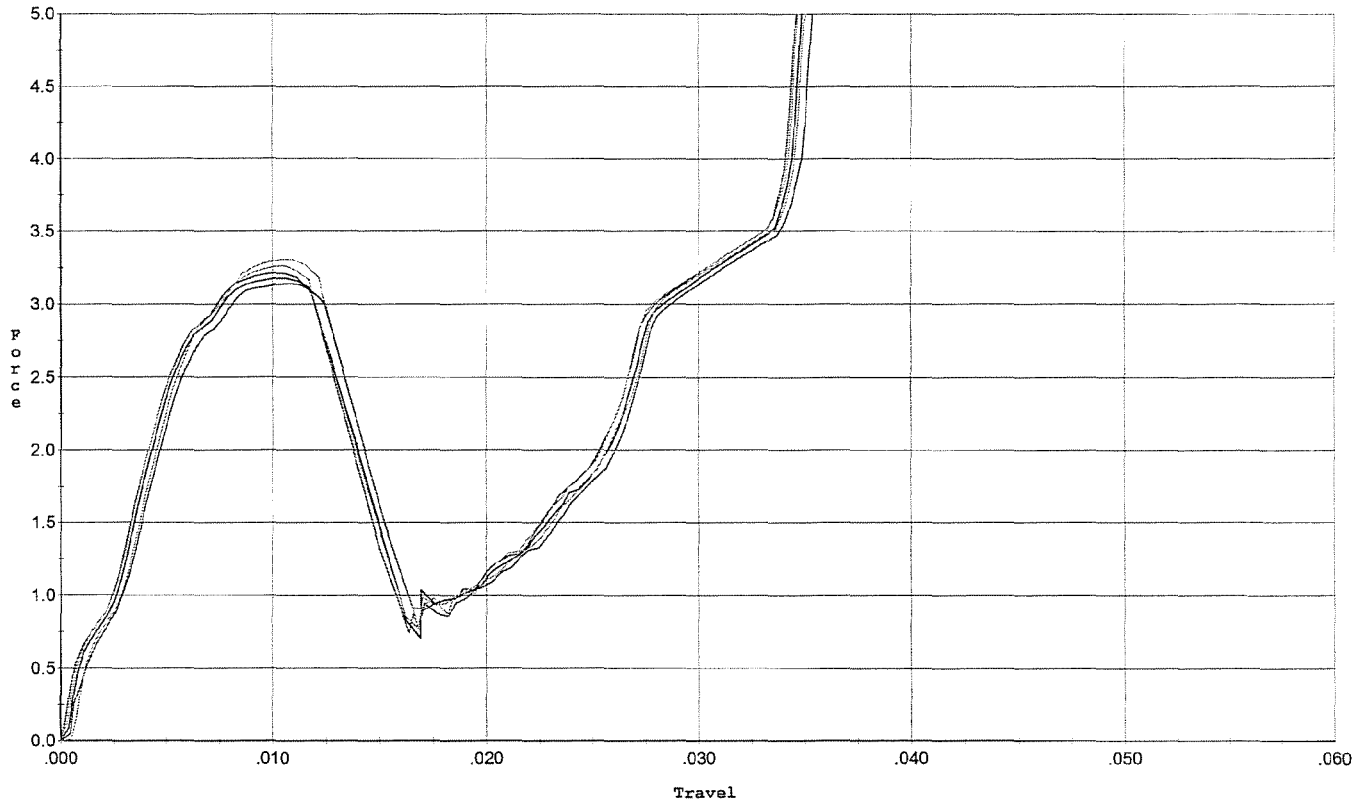
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.203	0.012	0.00	0.025	0.025		Set Trigger
2	3.239	0.012	0.00	0.025	0.026		Set Trigger
3	3.210	0.011	0.00	0.025	0.024		Set Trigger
4	3.254	0.012	0.00	0.025	0.026		Set Trigger
5	3.260	0.013	0.00	0.025	0.028		Set Trigger

A 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



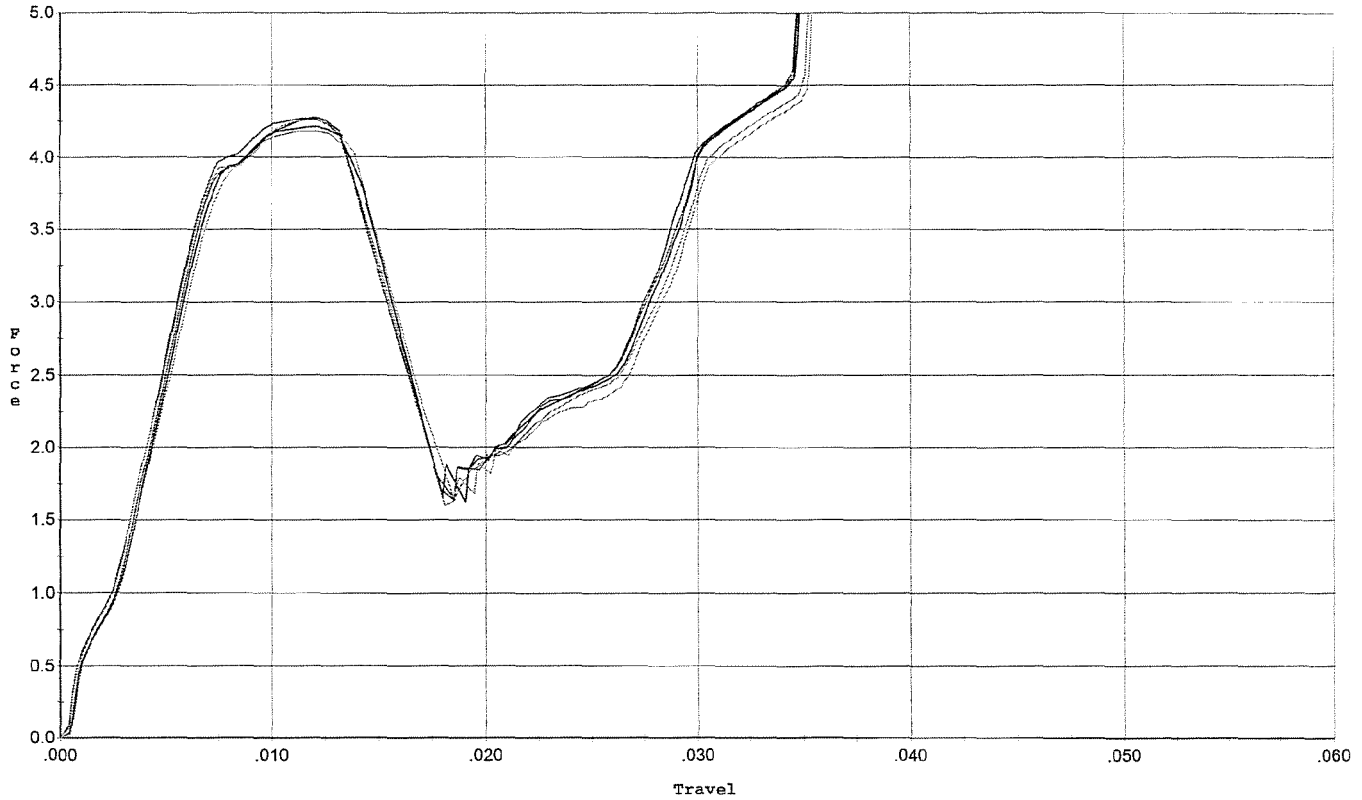
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.141	0.012	0.00	0.025	0.025		Set Trigger
2	3.177	0.014	0.00	0.025	0.029		Set Trigger
3	3.212	0.012	0.00	0.025	0.025		Set Trigger
4	3.259	0.012	0.00	0.025	0.025		Set Trigger
5	3.309	0.012	0.00	0.025	0.025		Set Trigger

A-3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



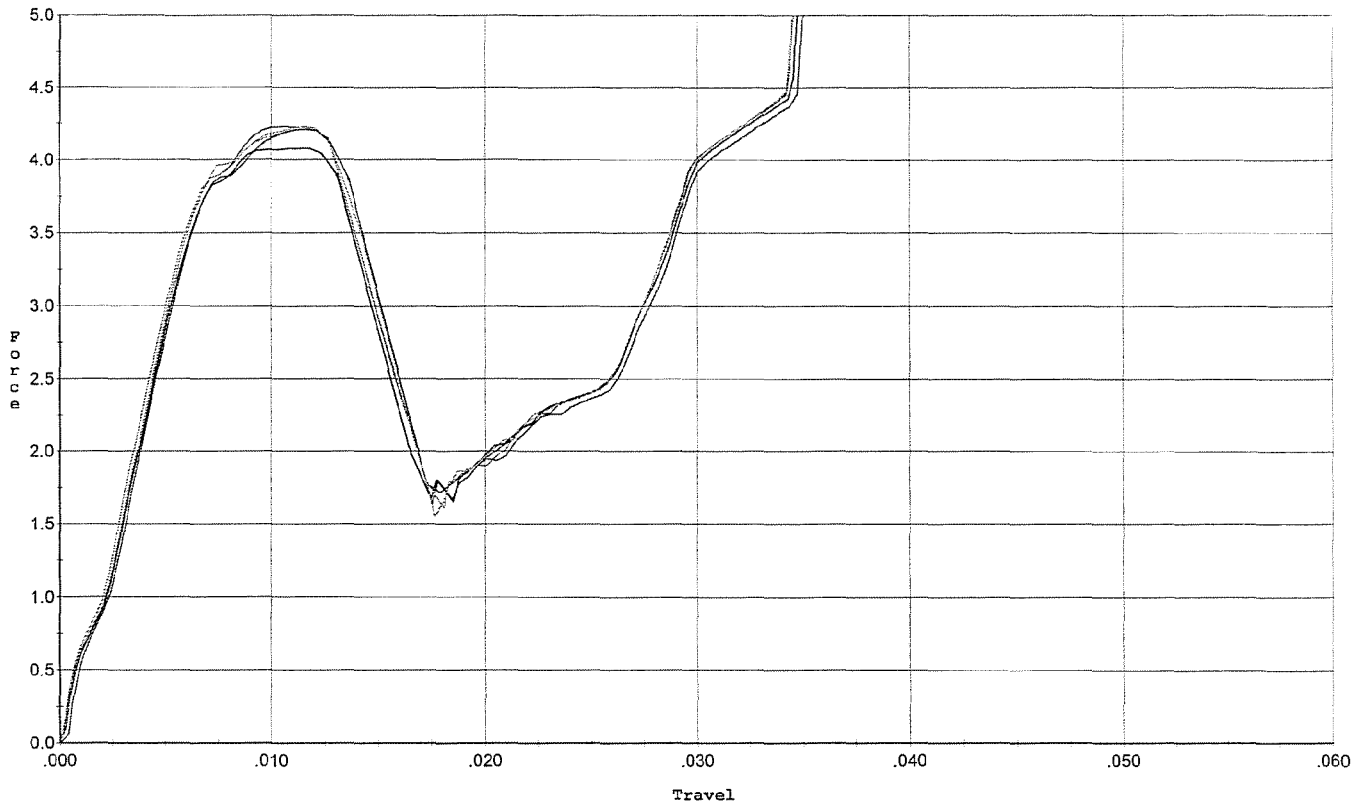
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.276	0.015	0.00	0.021	0.040		Set Trigger
2	4.212	0.014	0.00	0.021	0.038		Set Trigger
3	4.271	0.013	0.00	0.022	0.035		Set Trigger
4	4.257	0.014	0.00	0.022	0.037		Set Trigger
5	4.178	0.015	0.00	0.022	0.040		Set Trigger

A-4-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



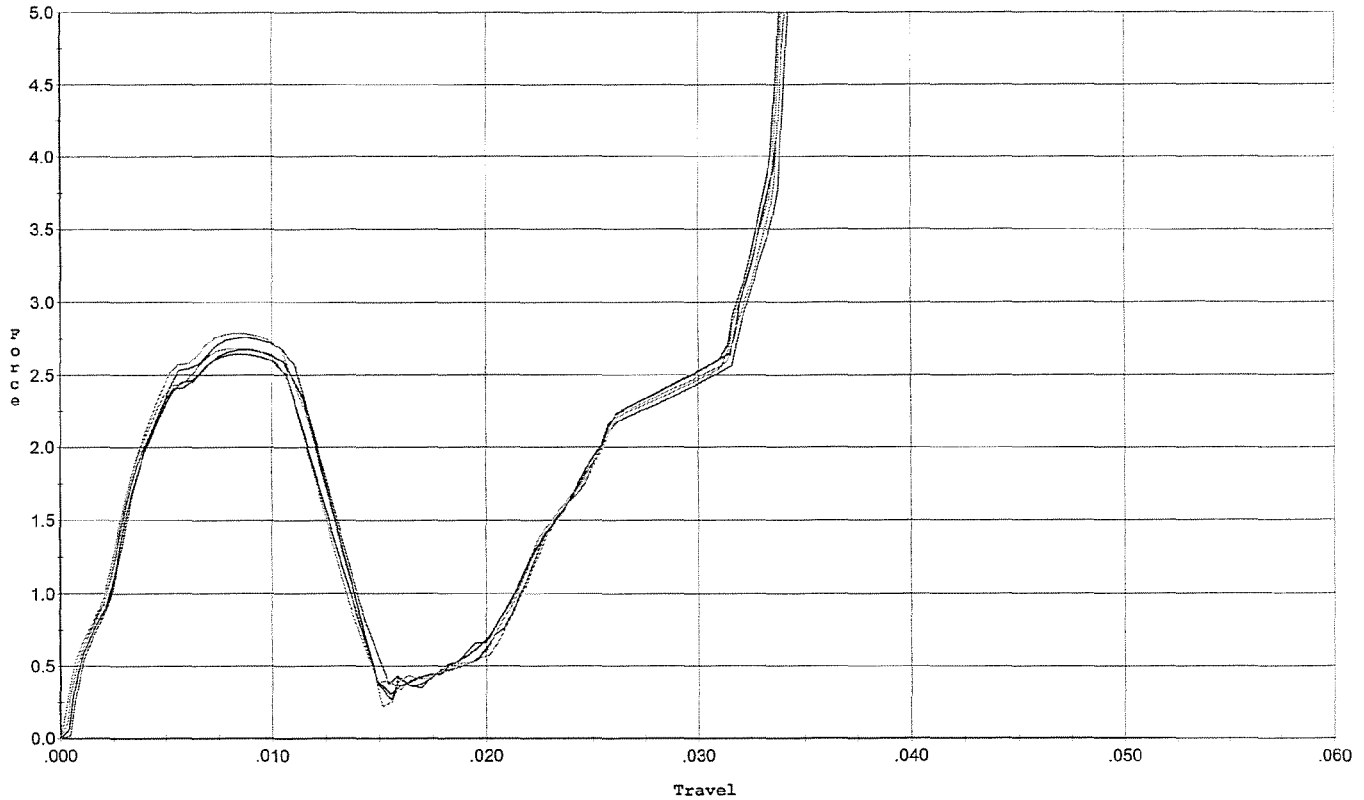
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.014	0.00	0.022	0.036		Set Trigger
2	4.078	0.013	0.00	0.022	0.035		Set Trigger
3	4.226	0.013	0.00	0.022	0.034		Set Trigger
4	4.220	0.014	0.00	0.022	0.038		Set Trigger
5	4.227	0.013	0.00	0.022	0.035		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



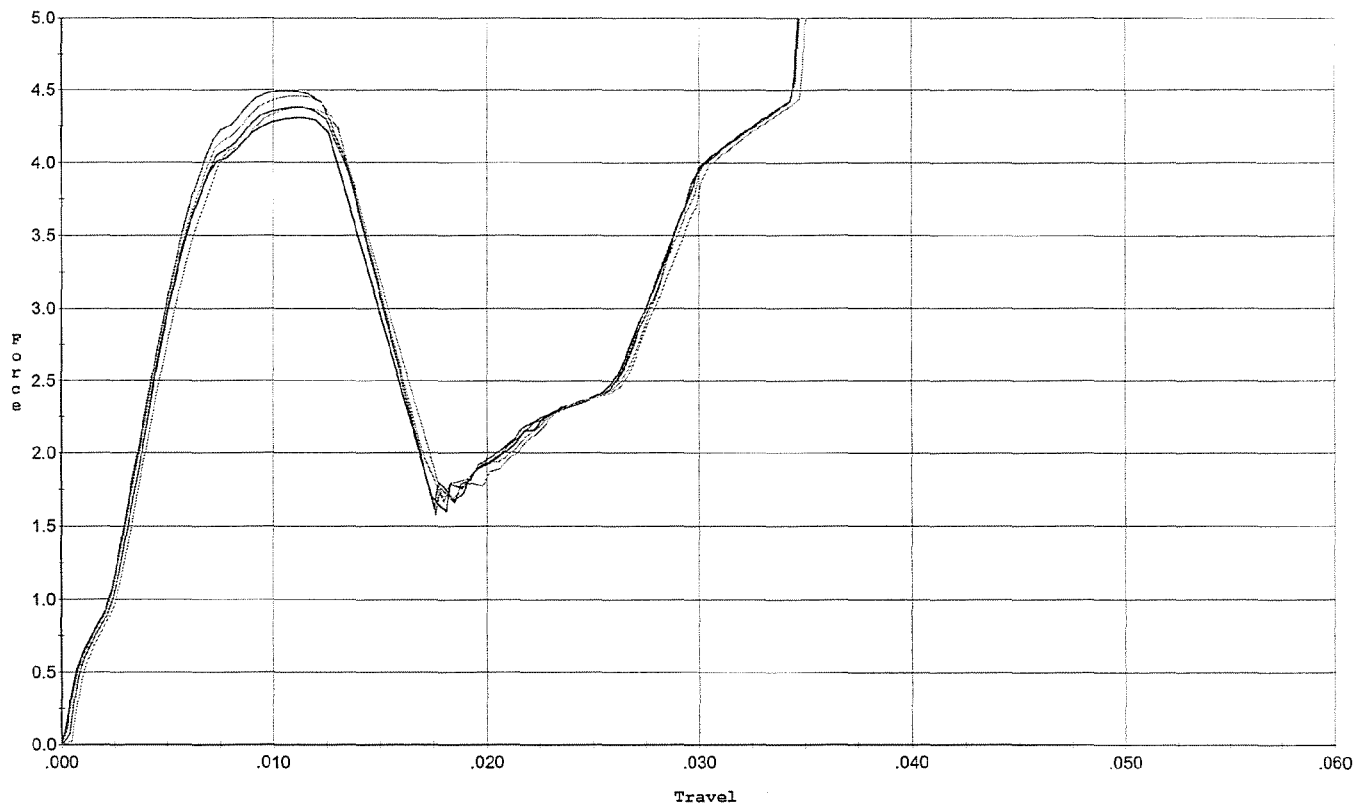
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.011	0.00	0.026	0.019		Set Trigger
2	2.674	0.011	0.00	0.026	0.021		Set Trigger
3	2.759	0.011	0.00	0.026	0.020		Set Trigger
4	2.789	0.012	0.00	0.026	0.022		Set Trigger
5	2.685	0.011	0.00	0.026	0.020		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.381	0.013	0.00	0.022	0.037		Set Trigger
2	4.307	0.015	0.00	0.022	0.041		Set Trigger
3	4.495	0.013	0.00	0.022	0.038		Set Trigger
4	4.377	0.013	0.00	0.022	0.035		Set Trigger
5	4.458	0.013	0.00	0.022	0.037		Set Trigger

A-4.40