

G6875735

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

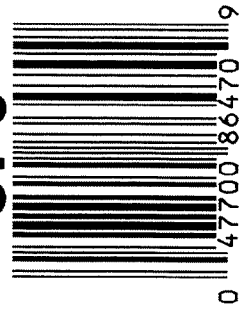
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6875735

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6875735

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	RPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	RPD
460	CHECK HEADSPACE	MAGNA FLUX	8-28-09	RPD
470	DIS-ASSEMBLE ACTION		8-28-09	RPD
472	SERIALIZE BOLT HANDLE		8-28-09	RPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3/09	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	HP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-09	L. J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

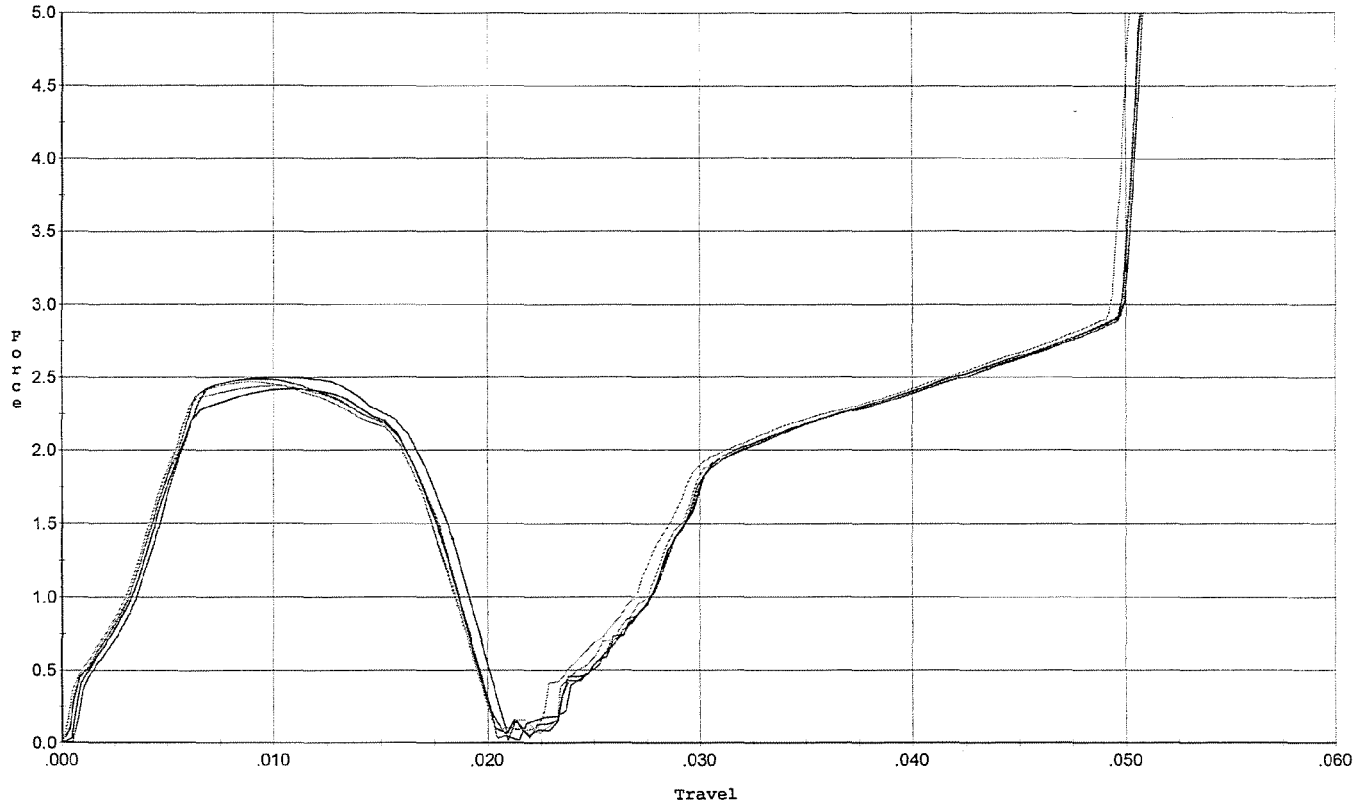
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/21/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/21/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	9/21/09	RB
	J) ASSEMBLE STOCK			9-11-09	R. W.
	K) ASSEMBLE SWIVEL STUDS			9/21/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	9/18/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9/18/09	TAR
670	FINAL INSPECTION A) HEADSPACE			9/21/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.81</u> <u>2.71</u> <u>2.69</u> <u>2.68</u>	9-21-09	TC
	C) FUNCTION			9/21/09	RB
690	PACK			9/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



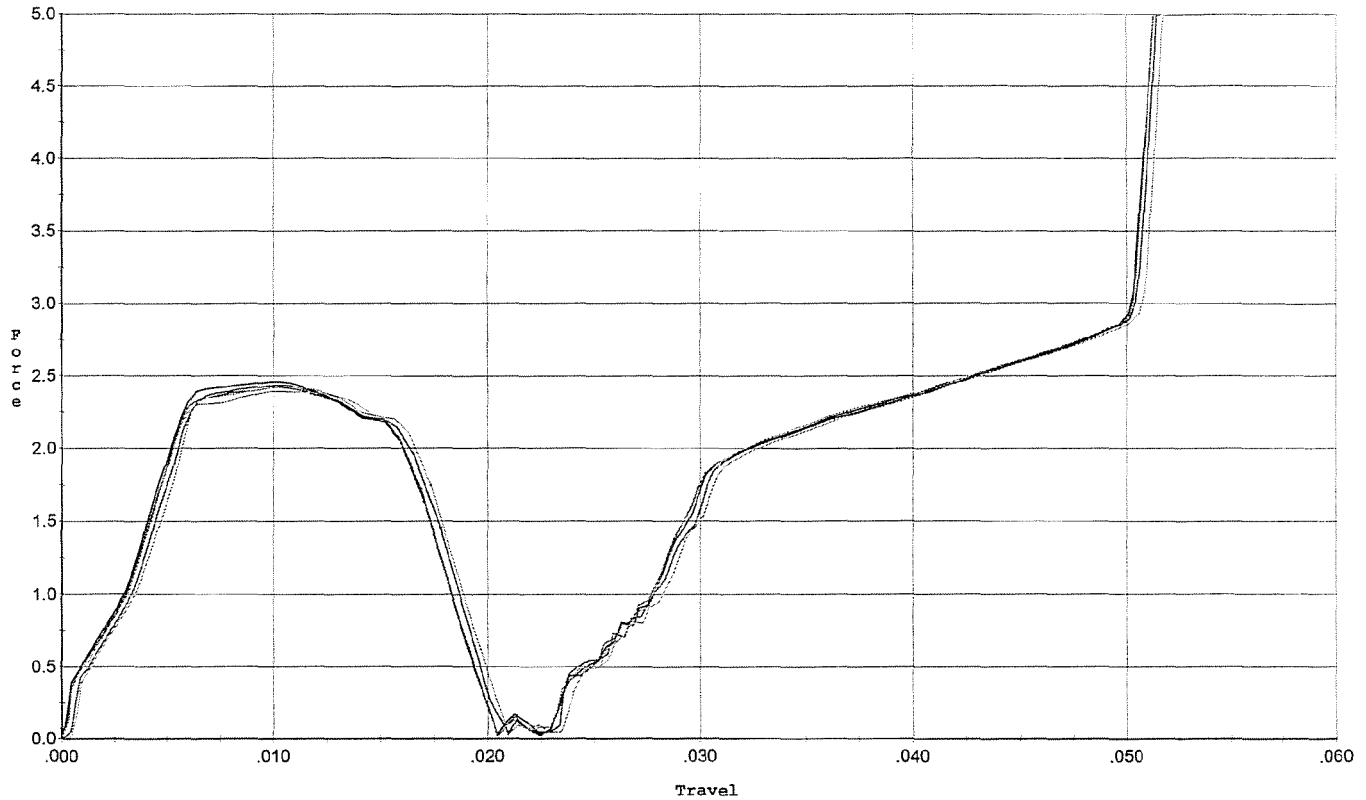
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.018	0.00	0.037	0.032		Set Trigger
2	2.422	0.018	0.00	0.037	0.031		Set Trigger
3	2.485	0.018	0.00	0.037	0.031		Set Trigger
4	2.469	0.018	0.00	0.037	0.032		Set Trigger
5	2.442	0.019	0.00	0.037	0.032		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



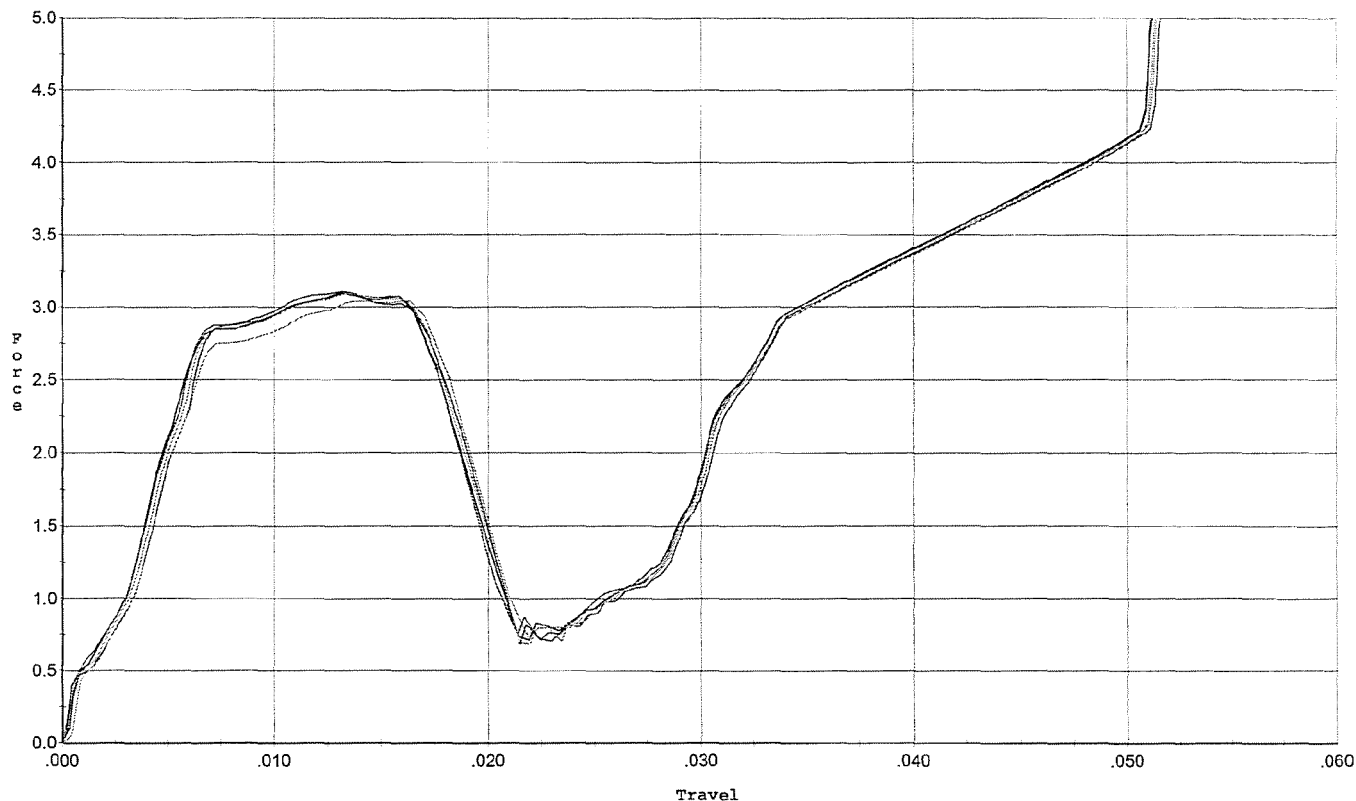
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.018	0.00	0.038	0.031		Set Trigger
2	2.458	0.017	0.00	0.038	0.030		Set Trigger
3	2.423	0.017	0.00	0.038	0.030		Set Trigger
4	2.427	0.017	0.00	0.038	0.030		Set Trigger
5	2.394	0.017	0.00	0.038	0.030		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



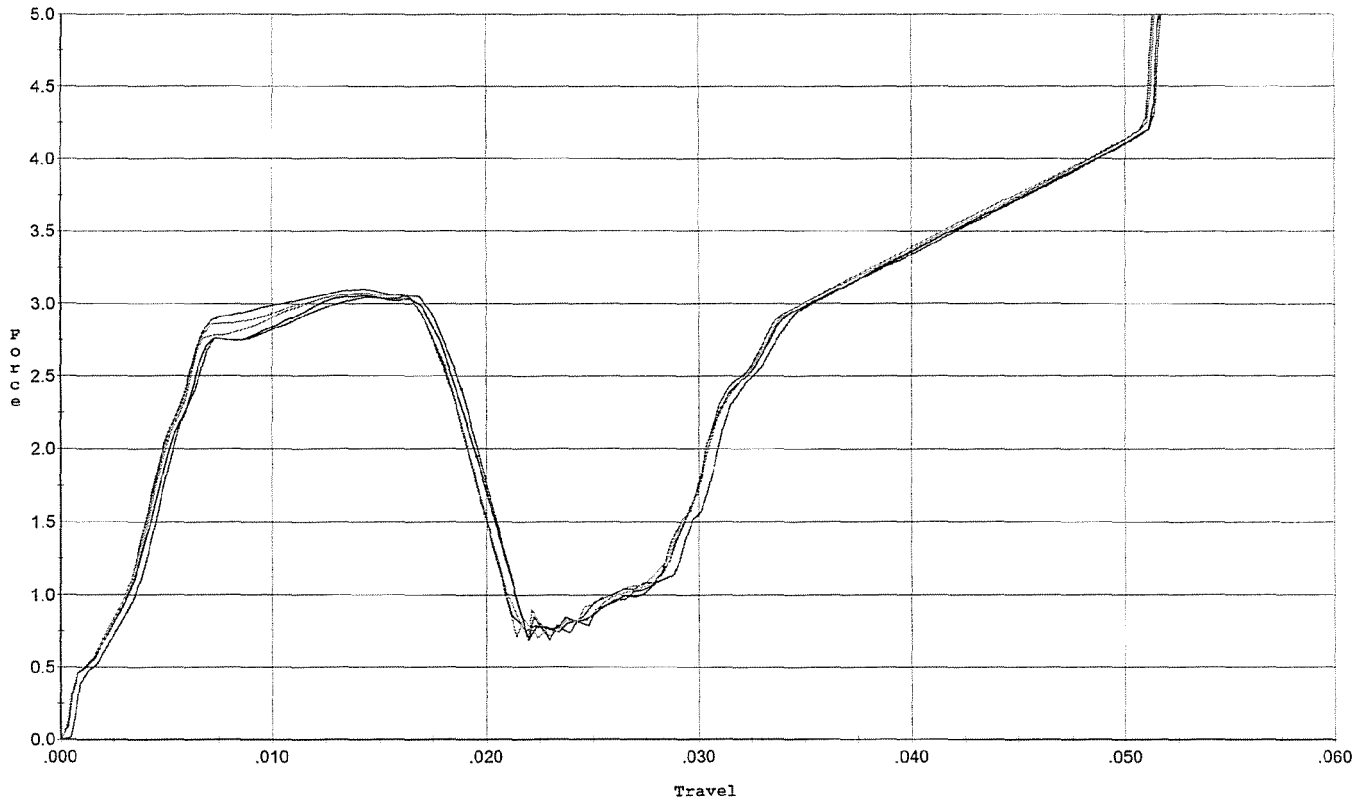
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.108	0.019	0.00	0.034	0.040		Set Trigger
2	3.093	0.018	0.00	0.035	0.039		Set Trigger
3	3.097	0.018	0.00	0.035	0.039		Set Trigger
4	3.093	0.019	0.00	0.035	0.042		Set Trigger
5	3.044	0.018	0.00	0.034	0.039		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



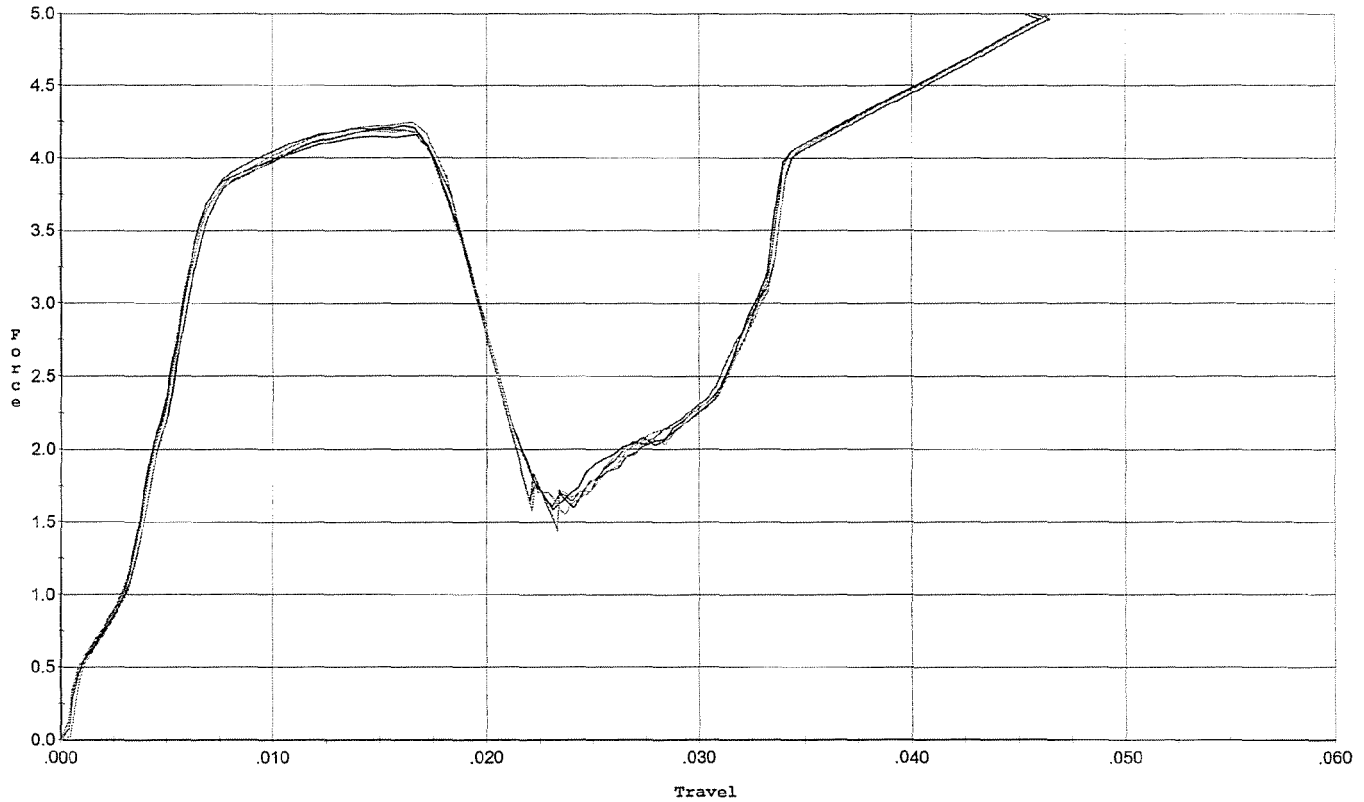
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.019	0.00	0.035	0.040		Set Trigger
2	3.056	0.020	0.00	0.035	0.042		Set Trigger
3	3.098	0.018	0.00	0.034	0.040		Set Trigger
4	3.065	0.018	0.00	0.034	0.039		Set Trigger
5	3.074	0.018	0.00	0.034	0.040		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



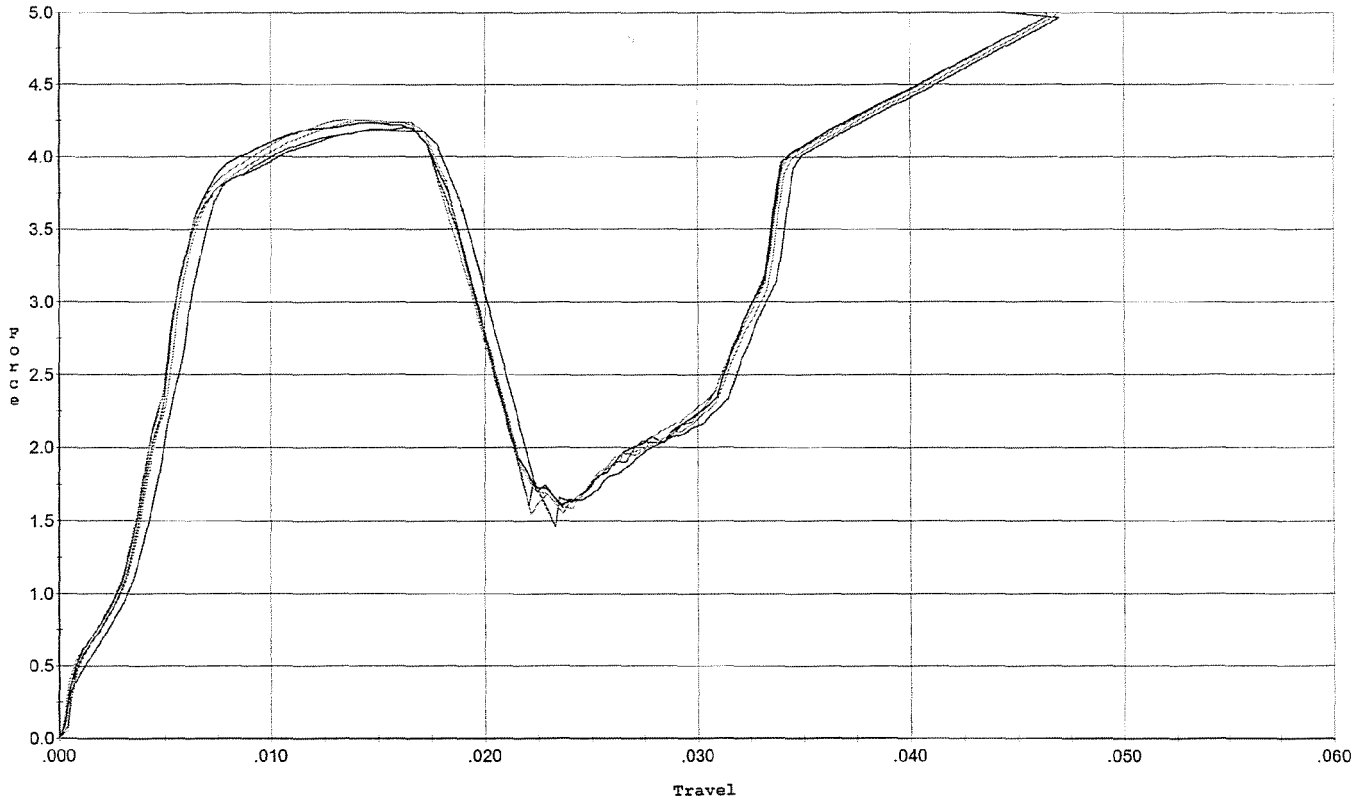
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.018	0.00	0.032	0.052		Set Trigger
2	4.223	0.019	0.00	0.032	0.053		Set Trigger
3	4.204	0.019	0.00	0.032	0.053		Set Trigger
4	4.191	0.019	0.00	0.032	0.054		Set Trigger
5	4.245	0.018	0.00	0.032	0.052		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



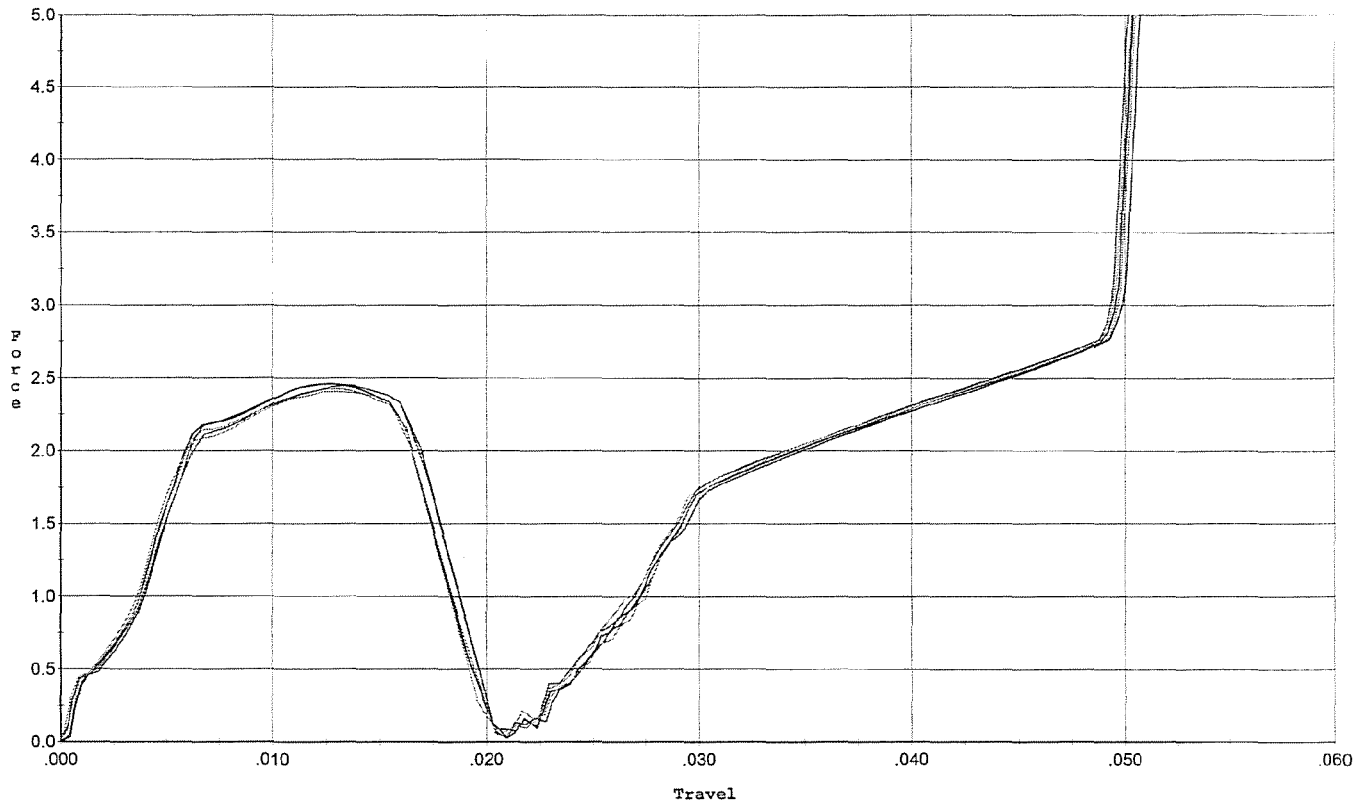
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.019	0.00	0.032	0.054		Set Trigger
2	4.236	0.018	0.00	0.032	0.054		Set Trigger
3	4.199	0.019	0.00	0.032	0.054		Set Trigger
4	4.253	0.018	0.00	0.032	0.052		Set Trigger
5	4.256	0.019	0.00	0.032	0.056		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



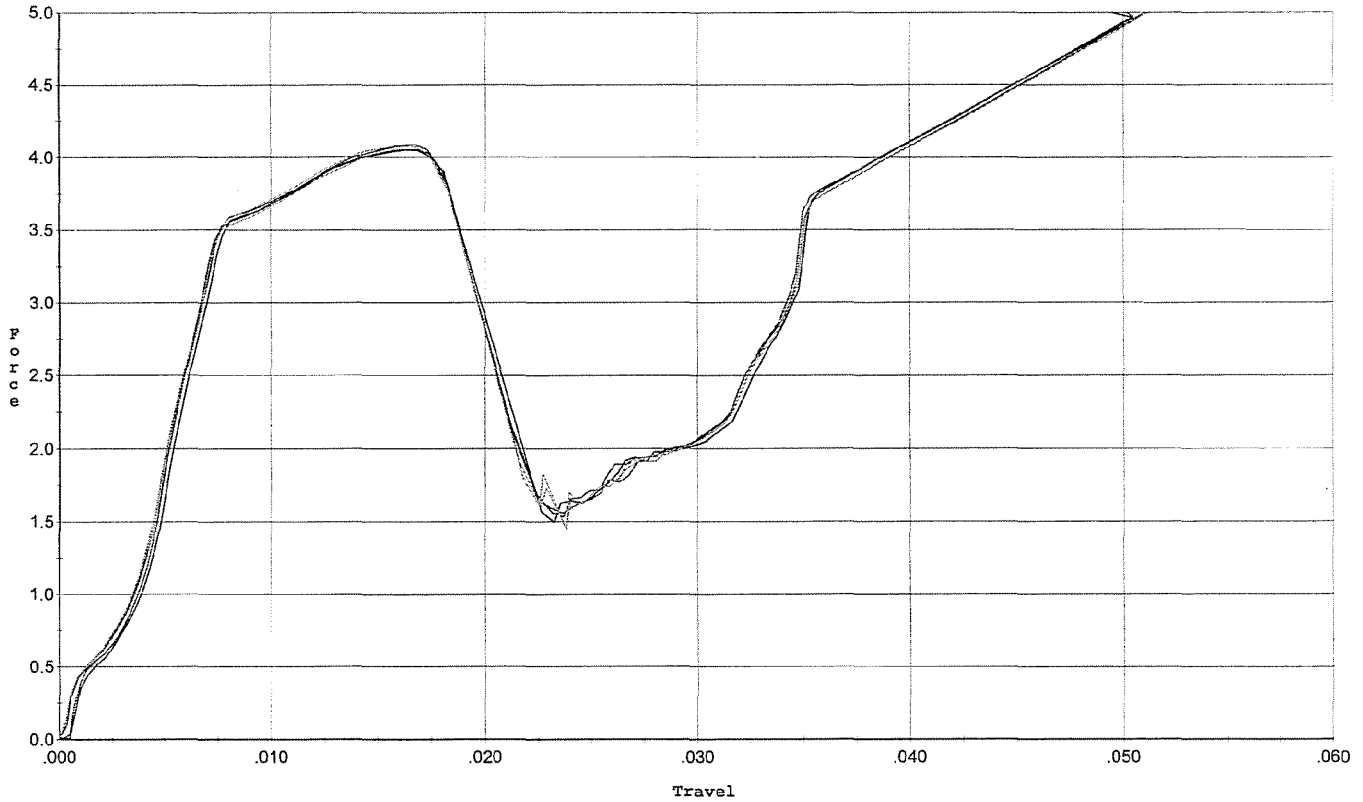
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.017	0.00	0.037	0.029		Set Trigger
2	2.463	0.016	0.00	0.037	0.028		Set Trigger
3	2.448	0.017	0.00	0.037	0.029		Set Trigger
4	2.406	0.016	0.00	0.037	0.028		Set Trigger
5	2.425	0.016	0.00	0.037	0.028		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.018	0.00	0.033	0.048		Set Trigger
2	4.051	0.018	0.00	0.033	0.047		Set Trigger
3	4.084	0.018	0.00	0.033	0.049		Set Trigger
4	4.078	0.018	0.00	0.033	0.049		Set Trigger
5	4.076	0.018	0.00	0.033	0.049		Set Trigger

Avg 4.06