

Q6875738

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

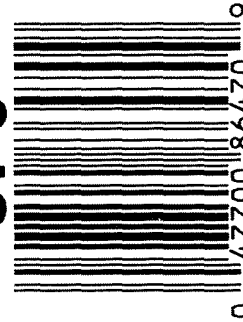
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875738

UPC



GUN SERIAL #

G 6875738

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION	2000	8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	8-19-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-19-09	DWO
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	mt
540	APPLY COATINGS (BARREL ACTION)		8-29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-4-09	LN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

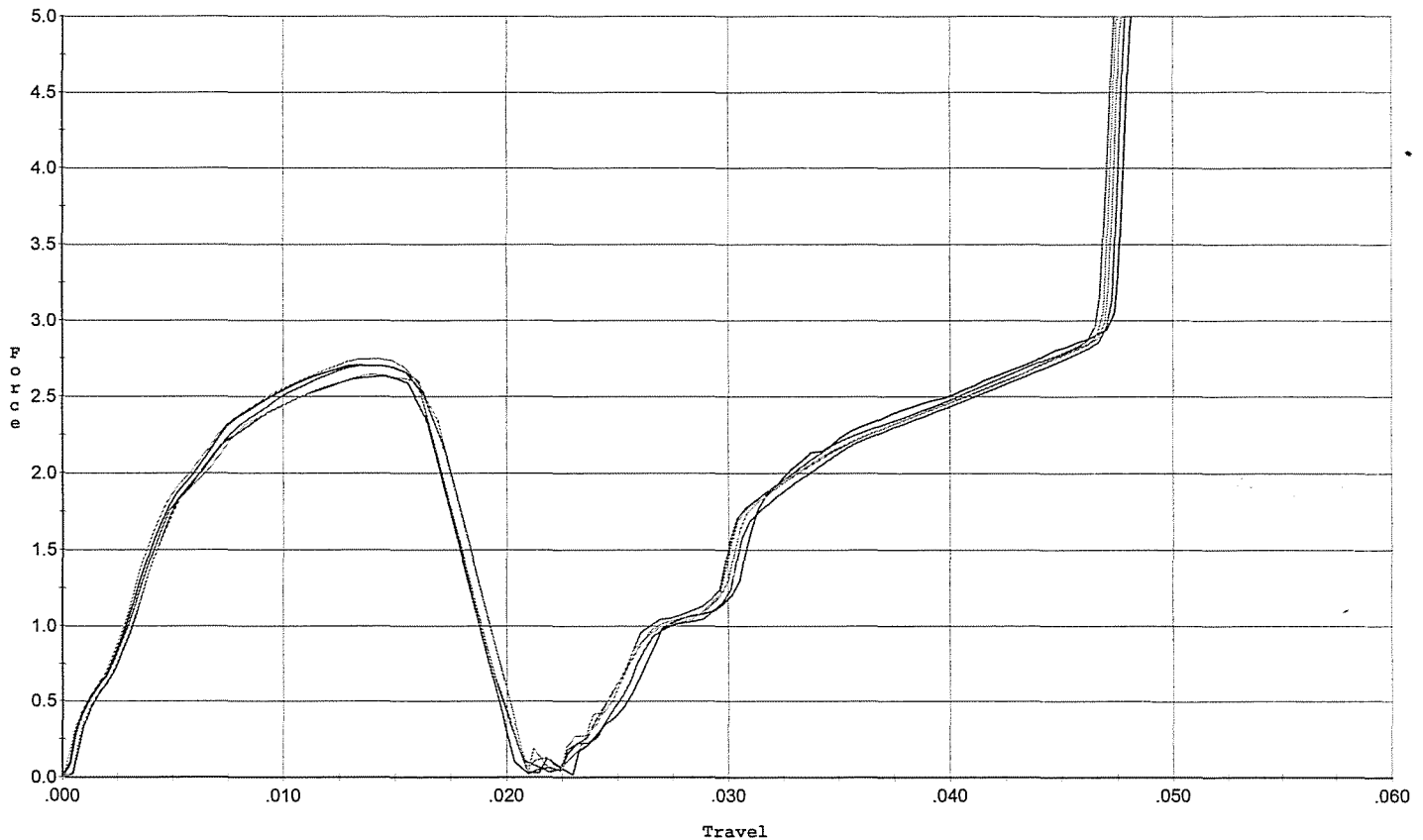
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5°</u>	<u>5°</u>	<u>5°</u>	9/10/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	9/10/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9/10/09	RB		
	J) ASSEMBLE STOCK					9-4-09	LDN		
	K) ASSEMBLE SWIVEL STUDS					9/10/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-9-09	LDN		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-9-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/10/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u>	<u>2.45</u>	<u>2.51</u>	<u>2.65</u>	<u>2.45</u>	9/10/09	RB
	C) FUNCTION							9/10/09	RD
690	PACK							9/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



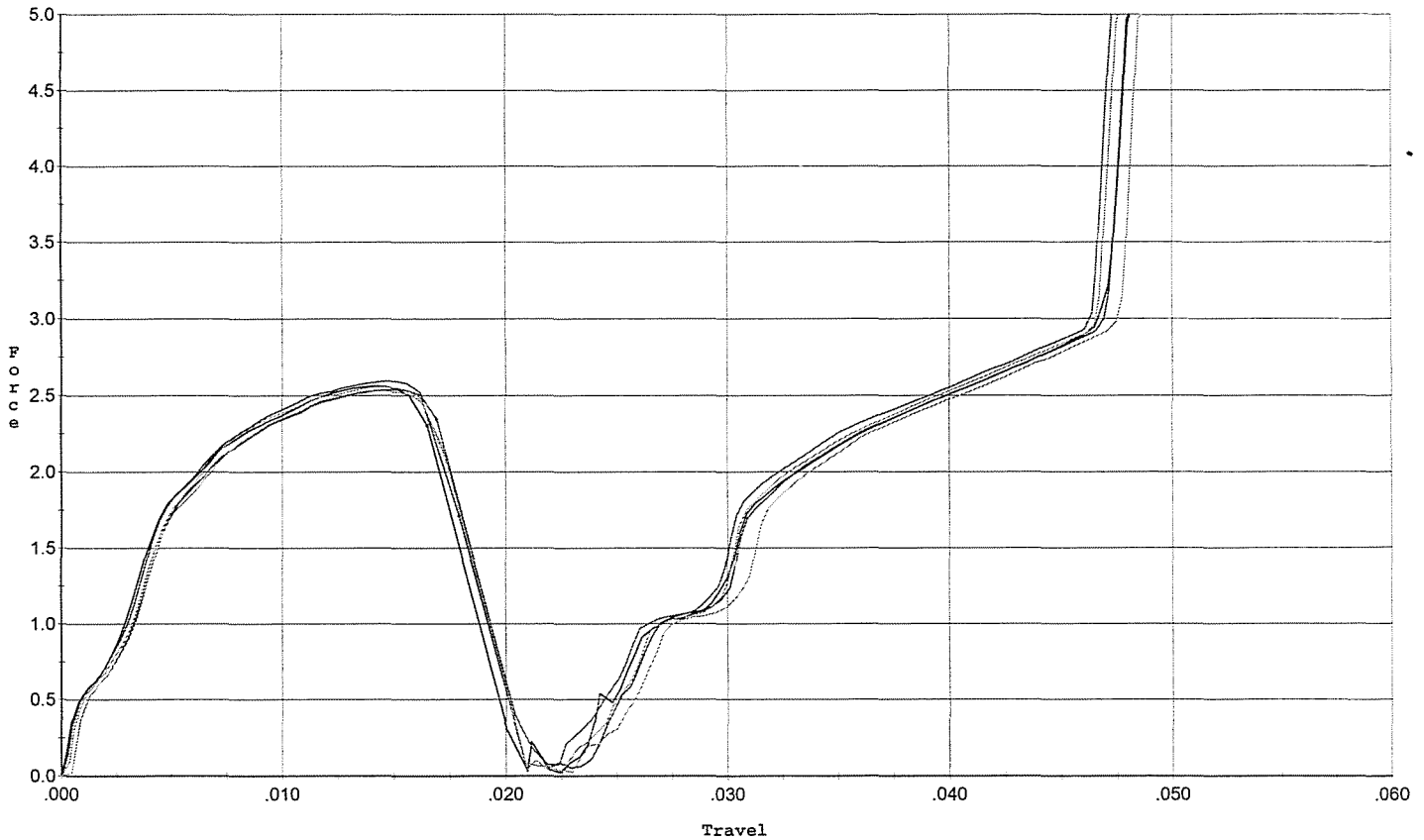
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.016	0.00	0.034	0.030		Single Action
2	2.706	0.016	0.00	0.035	0.030		Single Action
3	2.702	0.017	0.00	0.033	0.032		Single Action
4	2.646	0.017	0.00	0.033	0.031		Single Action
5	2.747	0.016	0.00	0.034	0.031		Single Action

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



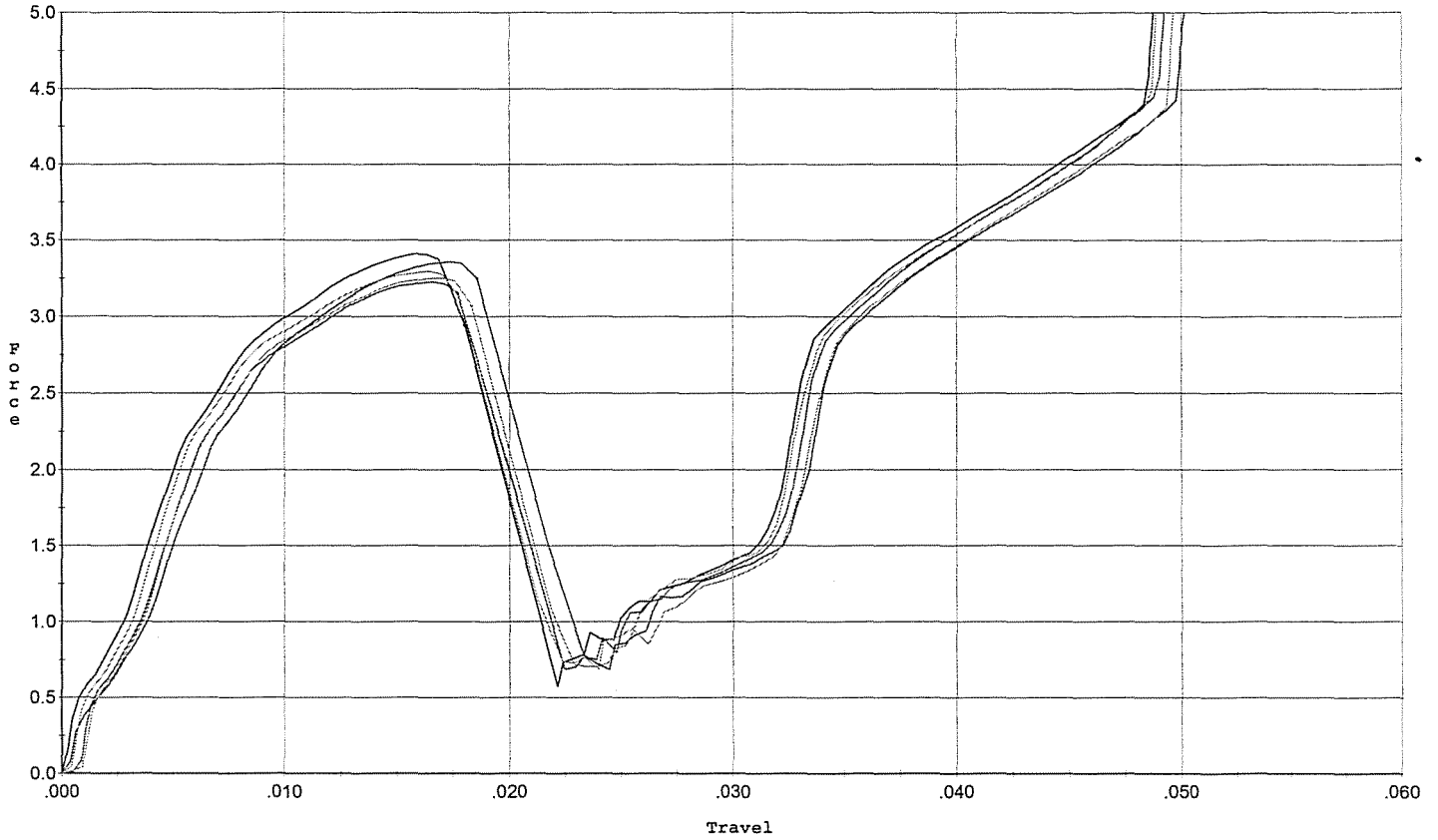
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.018	0.00	0.034	0.033		Single Action
2	2.561	0.016	0.00	0.034	0.030		Single Action
3	2.539	0.017	0.00	0.033	0.030		Single Action
4	2.530	0.017	0.00	0.035	0.030		Single Action
5	2.557	0.017	0.00	0.034	0.031		Single Action

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



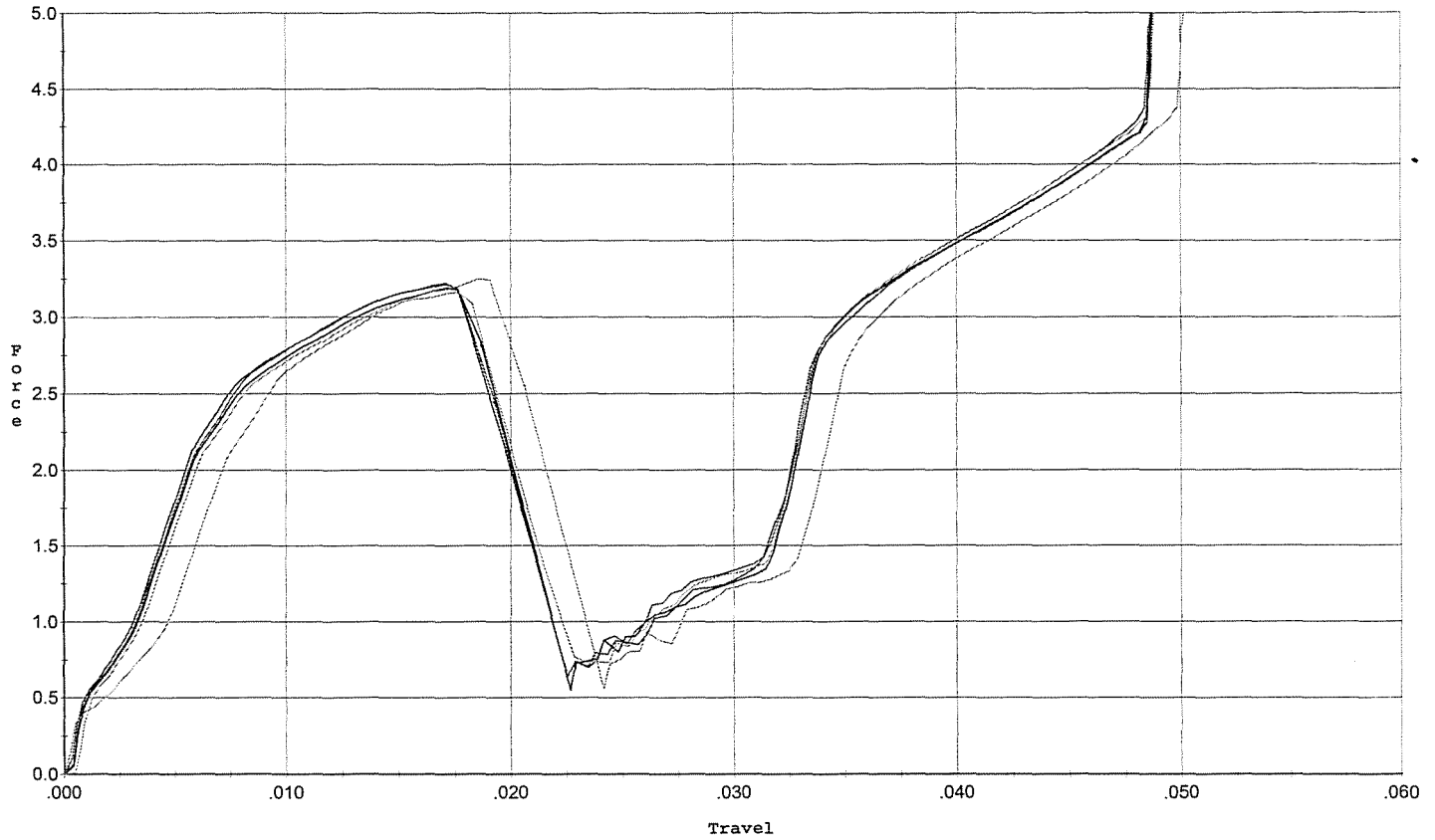
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.359	0.019	0.00	0.033	0.040		Single Action
2	3.409	0.018	0.00	0.033	0.041		Single Action
3	3.227	0.020	0.00	0.033	0.042		Single Action
4	3.297	0.018	0.00	0.033	0.039		Single Action
5	3.253	0.018	0.00	0.033	0.039		Single Action

A-3-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



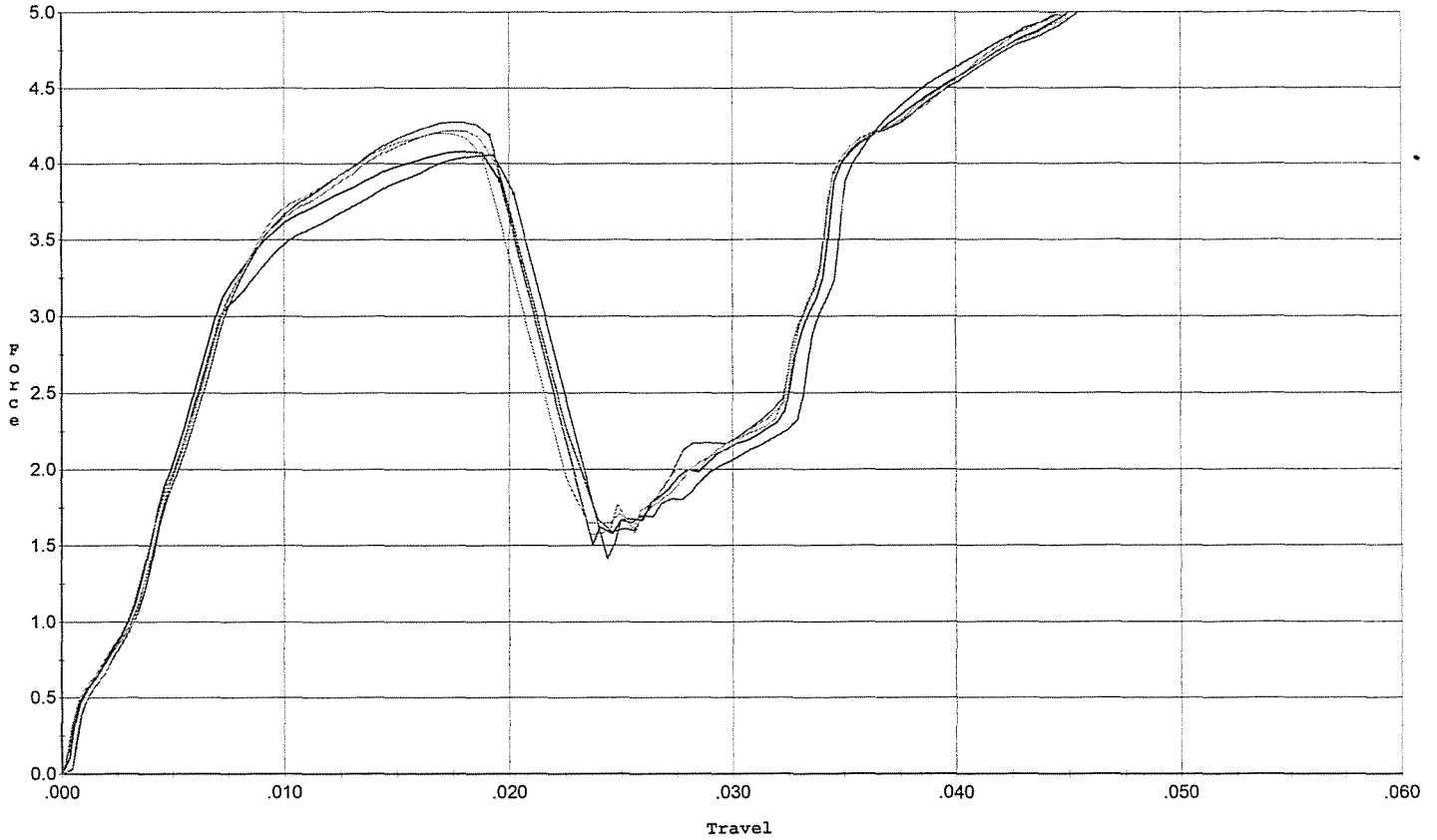
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.222	0.020	0.00	0.033	0.043		Single Action
2	3.193	0.019	0.00	0.033	0.040		Single Action
3	3.215	0.019	0.00	0.033	0.041		Single Action
4	3.163	0.018	0.00	0.033	0.038		Single Action
5	3.250	0.021	0.00	0.033	0.043		Single Action

14.3.20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



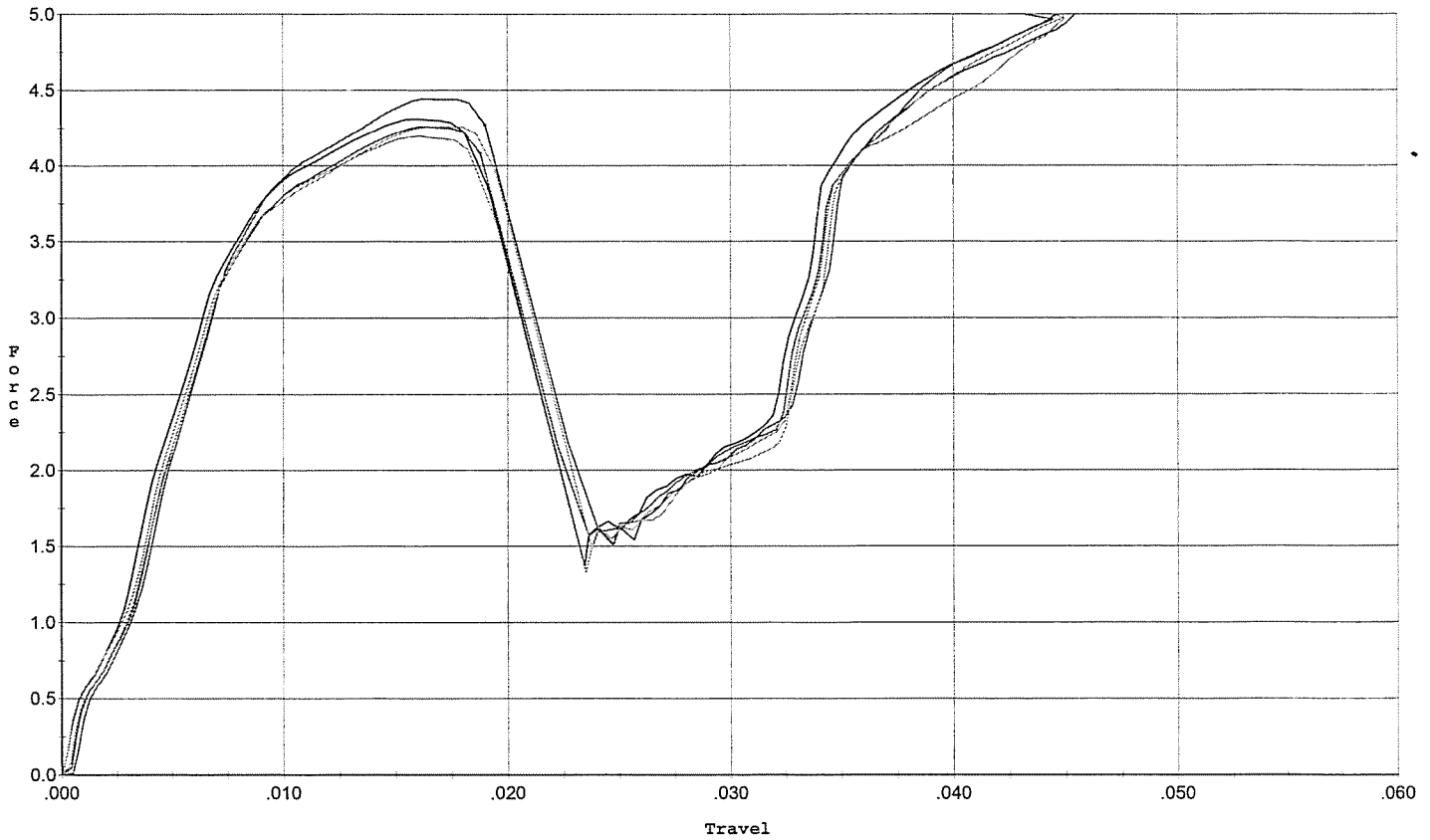
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.020	0.00	0.030	0.054		Single Action
2	4.078	0.020	0.00	0.030	0.054		Single Action
3	4.274	0.019	0.00	0.030	0.053		Single Action
4	4.199	0.019	0.00	0.030	0.052		Single Action
5	4.217	0.019	0.00	0.030	0.054		Single Action

17.4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



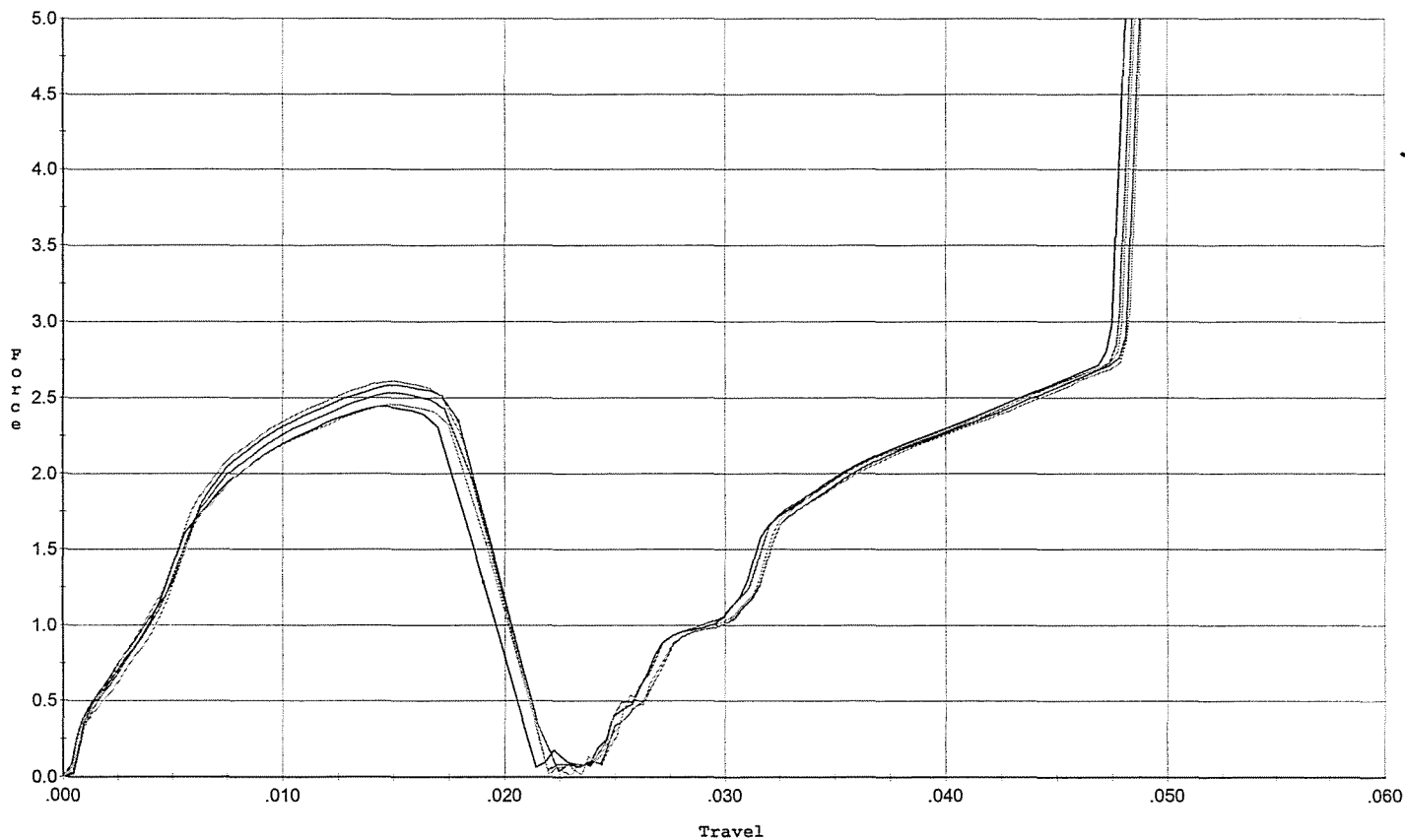
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.444	0.019	0.00	0.030	0.055		Single Action
2	4.311	0.019	0.00	0.030	0.055		Single Action
3	4.258	0.019	0.00	0.030	0.053		Single Action
4	4.258	0.019	0.00	0.030	0.056		Single Action
5	4.196	0.019	0.00	0.030	0.054		Single Action

17-429

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



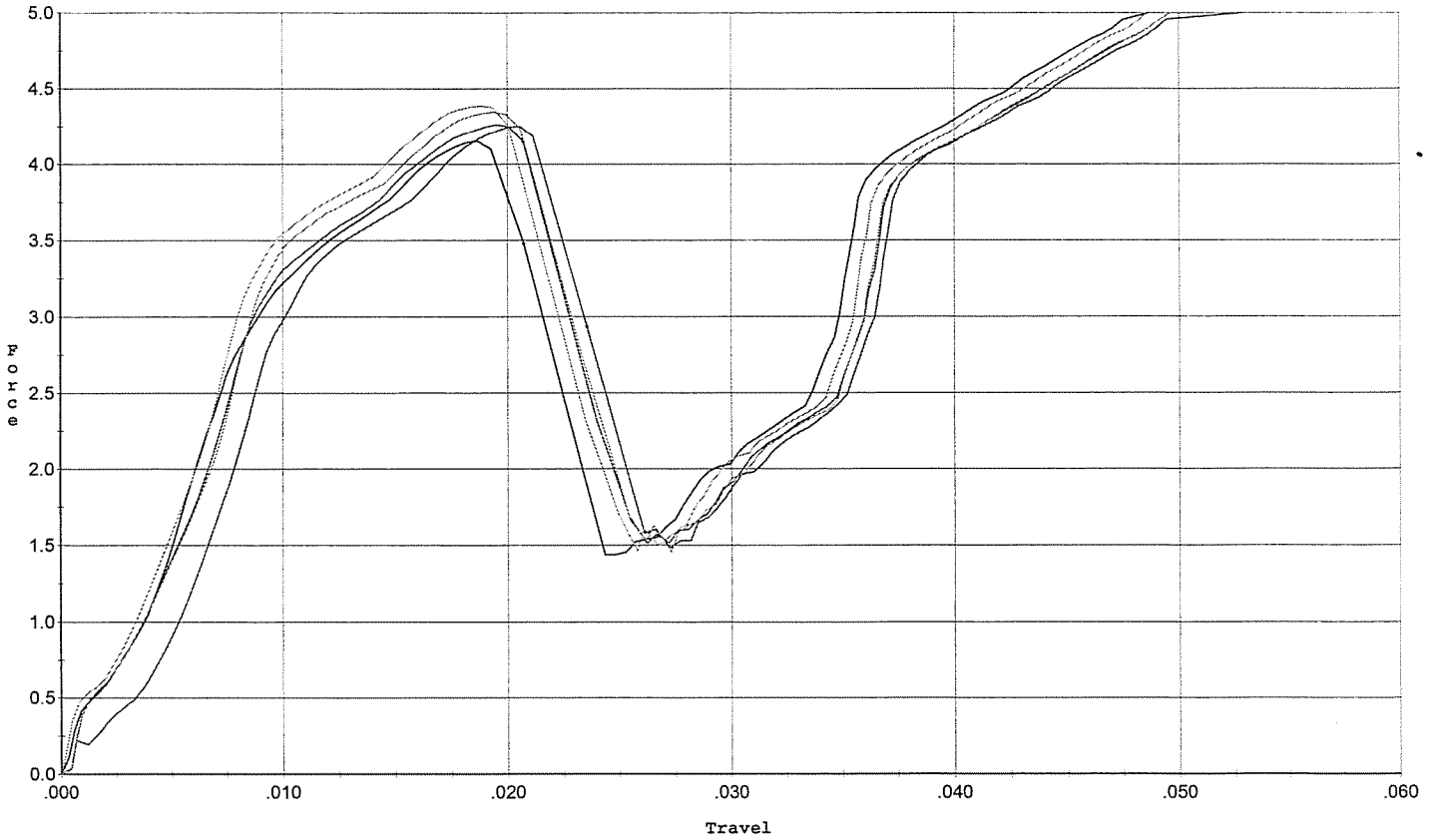
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.018	0.00	0.034	0.032		Single Action
2	2.442	0.019	0.00	0.034	0.031		Single Action
3	2.533	0.018	0.00	0.034	0.032		Single Action
4	2.456	0.019	0.00	0.034	0.032		Single Action
5	2.612	0.018	0.00	0.034	0.032		Single Action

4.2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.024	0.00	0.030	0.058		Single Action
2	4.152	0.021	0.00	0.030	0.053		Single Action
3	4.263	0.021	0.00	0.030	0.055		Single Action
4	4.387	0.020	0.00	0.030	0.055		Single Action
5	4.346	0.021	0.00	0.030	0.055		Single Action

174-28