

G6875748

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker

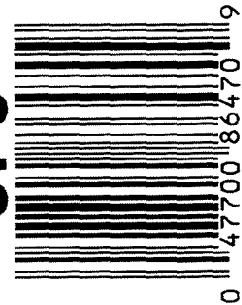


BM FORM

|               |              |
|---------------|--------------|
| ORDER NO.     | <b>86470</b> |
| BARREL LENGTH | 24"          |
| CAPACITY      | 6            |

**G6875748**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6875748

| OP # | OPERATION NAME                                                                                                                         | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                       | 8-28-09 | SP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                       | 8-28-09 | RP      |
| 440  | PROOF                                                                                                                                  |                       | 8-28-09 | SP      |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX          | 8-28-09 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                       | 8-28-09 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                       | 8-31-09 | RTZ     |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR <u>(D)</u>   | 9/2/09  | (D)     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                       |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                       | 9/2/09  | SP      |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                       | 8-31-09 | SP      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                       | 9/3     | REM     |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                       | 9/10    | RP      |
| 545  | (BOLT)                                                                                                                                 |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                       | 9-10-09 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                       | 9-10-09 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO | 9-10-09 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                       | 9-15-09 | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                       |         |         |

F004 REV 5/2006

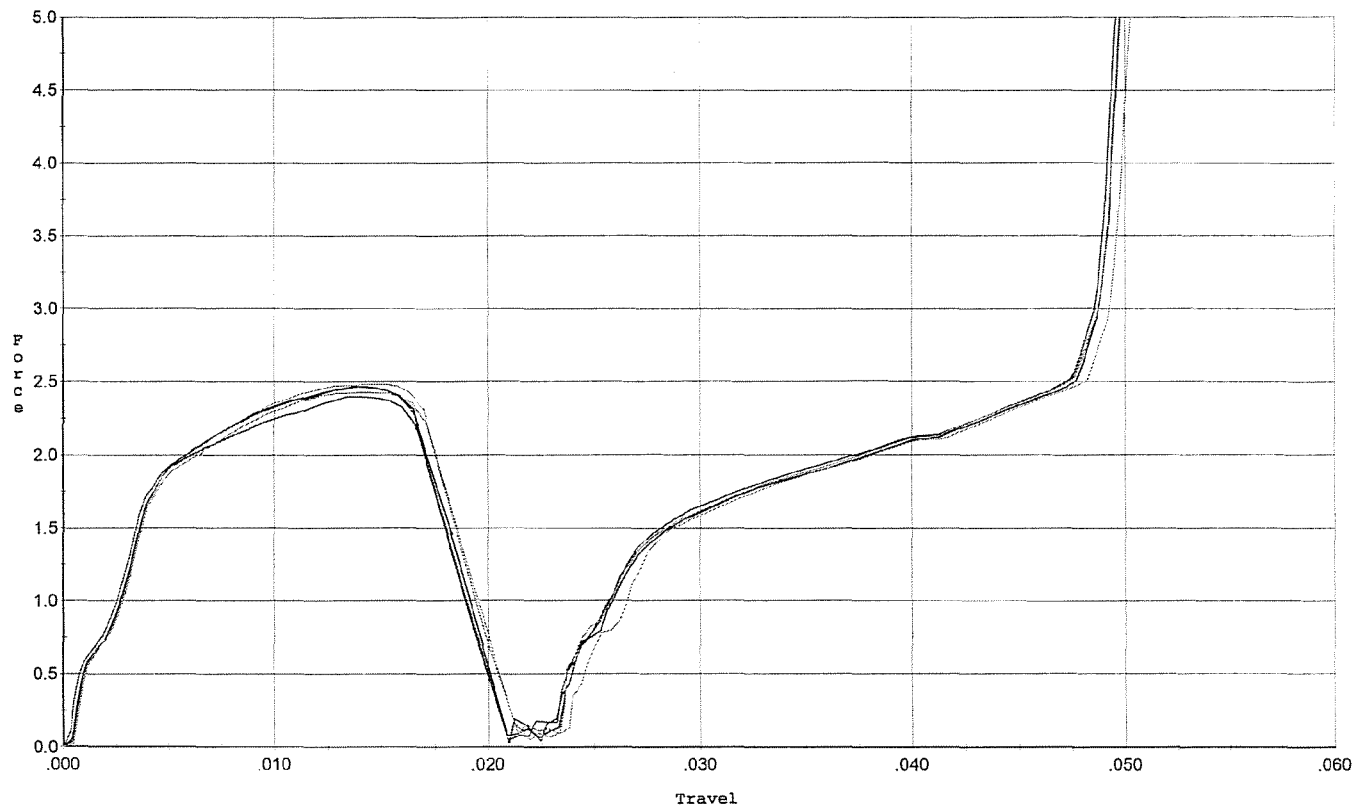
|              |                                                                       |                                           |                                                             |         |        |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------------------------------------------------------|---------|--------|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>2°</u> <u>2°</u> <u>2°</u>                               | 9/21/09 | RB     |
| CONT.        | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>7°</u> <u>7°</u> <u>7°</u>                               | 9/21/09 | RB     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                                                             |         |        |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>023</u> <u>023</u> <u>023</u>                            | 9/21/09 | RB     |
|              | J) ASSEMBLE STOCK                                                     |                                           |                                                             | 9-15-09 | S.P.A. |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                                                             | 9/21/09 | RB     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                                                             |         |        |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                                                             |         |        |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                                                             |         |        |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <del>PASS</del> FAIL<br><del>PASS</del> FAIL                | 9/18/09 | RB     |
|              | MALFUNCTION                                                           |                                           | CORRECTION                                                  |         |        |
|              | MALFUNCTION                                                           |                                           | CORRECTION                                                  |         |        |
|              | MALFUNCTION                                                           |                                           | CORRECTION                                                  |         |        |
|              | MALFUNCTION                                                           |                                           | CORRECTION                                                  |         |        |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |                                                             | 9/18/09 | TAR    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                                                             | 9/21/09 | RB     |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.47</u> <u>2.44</u> <u>2.85</u> <u>2.71</u> <u>2.63</u> | 9/21/09 | RB     |
|              | C) FUNCTION                                                           |                                           |                                                             | 9/21/09 | RB     |
| 690          | PACK                                                                  |                                           |                                                             | 9/28/09 | Fm     |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 9/11/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



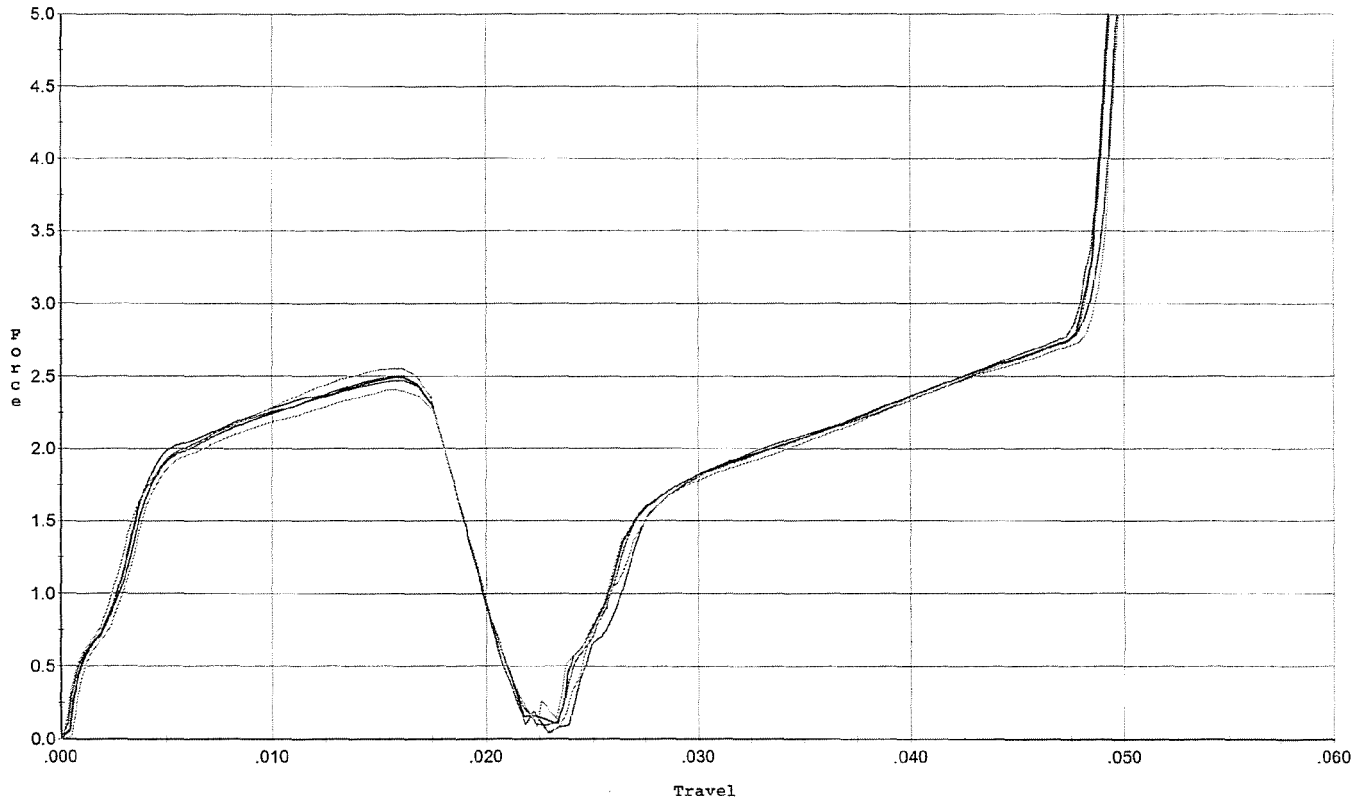
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.399      | 0.017             | 0.00            | 0.037      | 0.029             |           | Set Trigger |
| 2 | 2.464      | 0.018             | 0.00            | 0.036      | 0.033             |           | Set Trigger |
| 3 | 2.466      | 0.017             | 0.00            | 0.037      | 0.030             |           | Set Trigger |
| 4 | 2.481      | 0.017             | 0.00            | 0.037      | 0.031             |           | Set Trigger |
| 5 | 2.427      | 0.017             | 0.00            | 0.036      | 0.031             |           | Set Trigger |

Aug 2.44

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 9/11/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



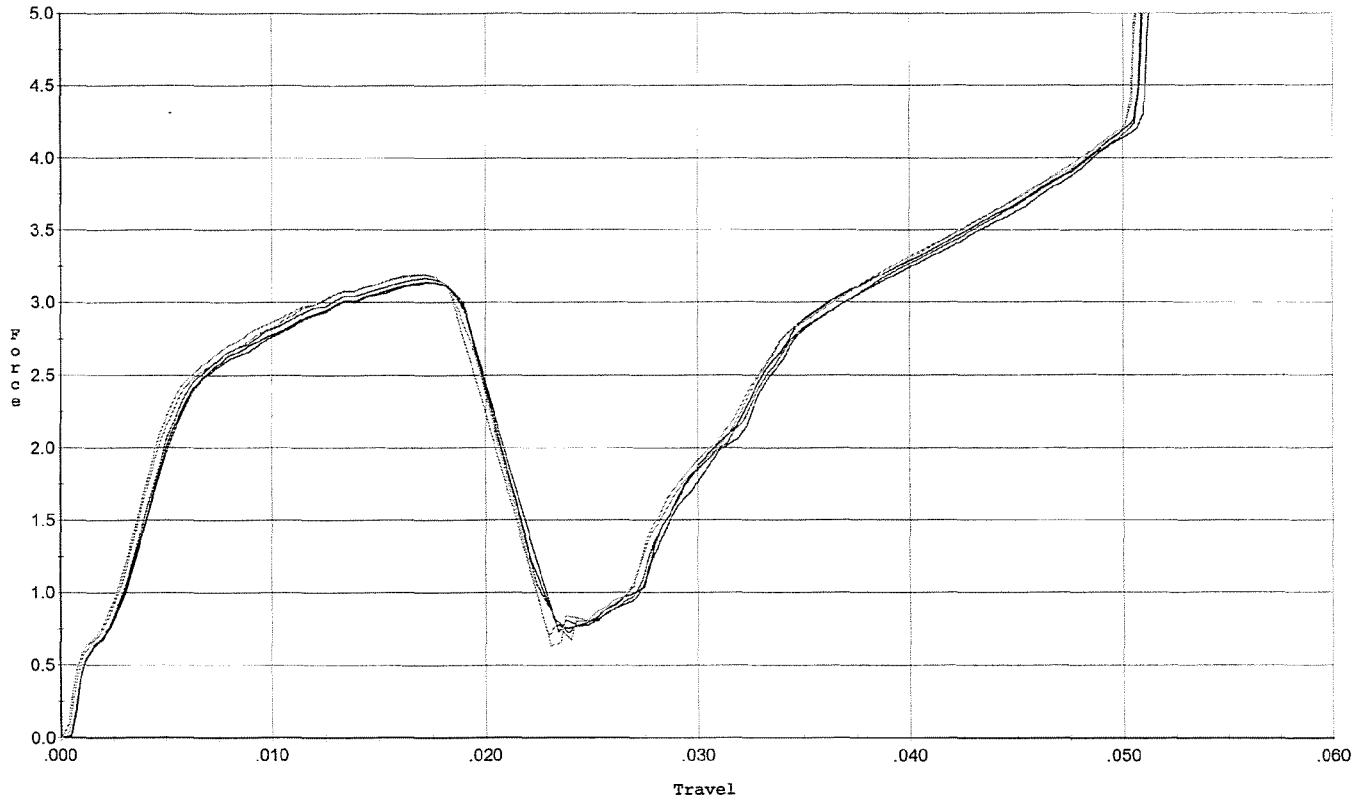
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.495      | 0.018             | 0.00            | 0.035      | 0.032             |           | Set Trigger |
| 2 | 2.489      | 0.018             | 0.00            | 0.035      | 0.032             |           | Set Trigger |
| 3 | 2.469      | 0.018             | 0.00            | 0.035      | 0.032             |           | Set Trigger |
| 4 | 2.404      | 0.018             | 0.00            | 0.035      | 0.031             |           | Set Trigger |
| 5 | 2.552      | 0.017             | 0.00            | 0.035      | 0.032             |           | Set Trigger |

Avg 2.48

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 9/11/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



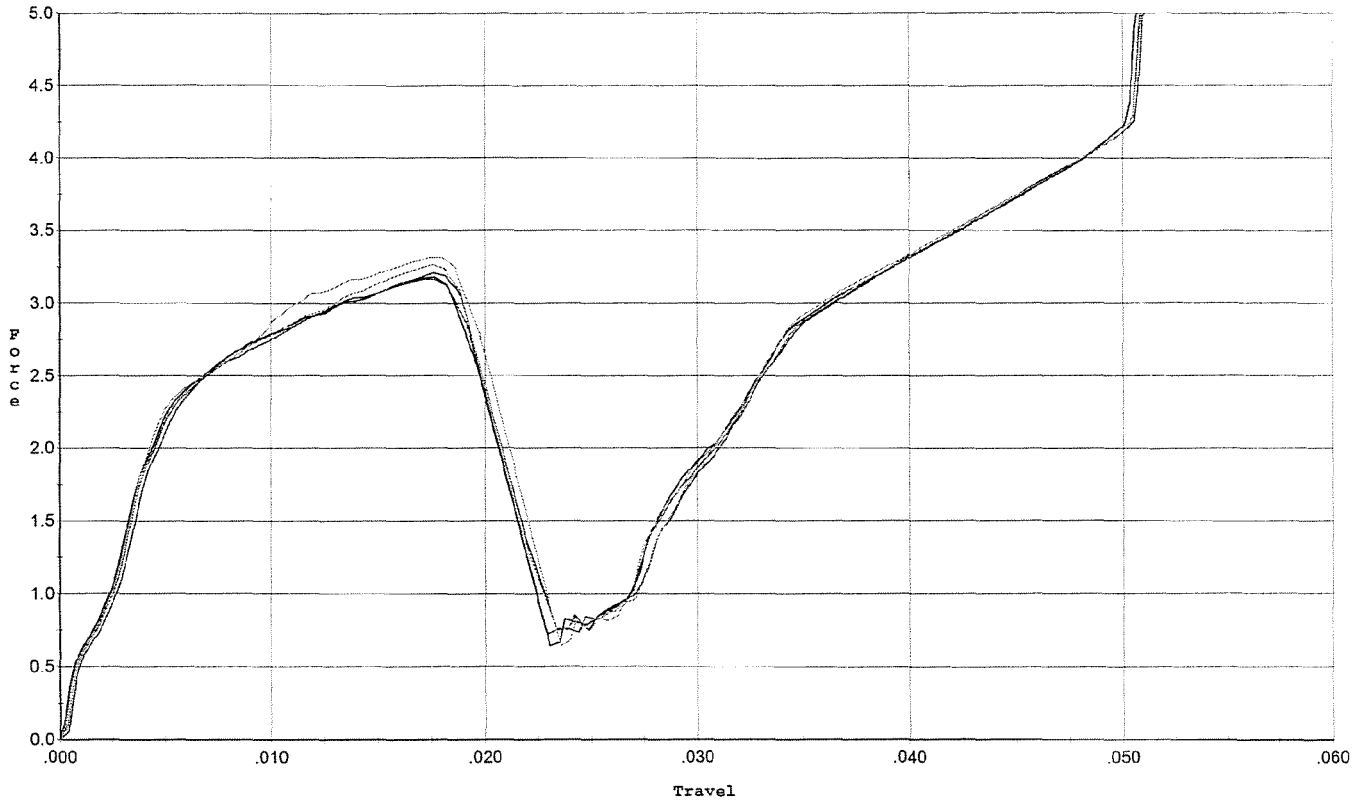
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.136      | 0.019             | 0.00            | 0.034      | 0.041             |           | Set Trigger |
| 2 | 3.140      | 0.019             | 0.00            | 0.033      | 0.042             |           | Set Trigger |
| 3 | 3.166      | 0.019             | 0.00            | 0.033      | 0.042             |           | Set Trigger |
| 4 | 3.188      | 0.019             | 0.00            | 0.033      | 0.044             |           | Set Trigger |
| 5 | 3.191      | 0.020             | 0.00            | 0.033      | 0.046             |           | Set Trigger |

Avg 3.16

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 9/11/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



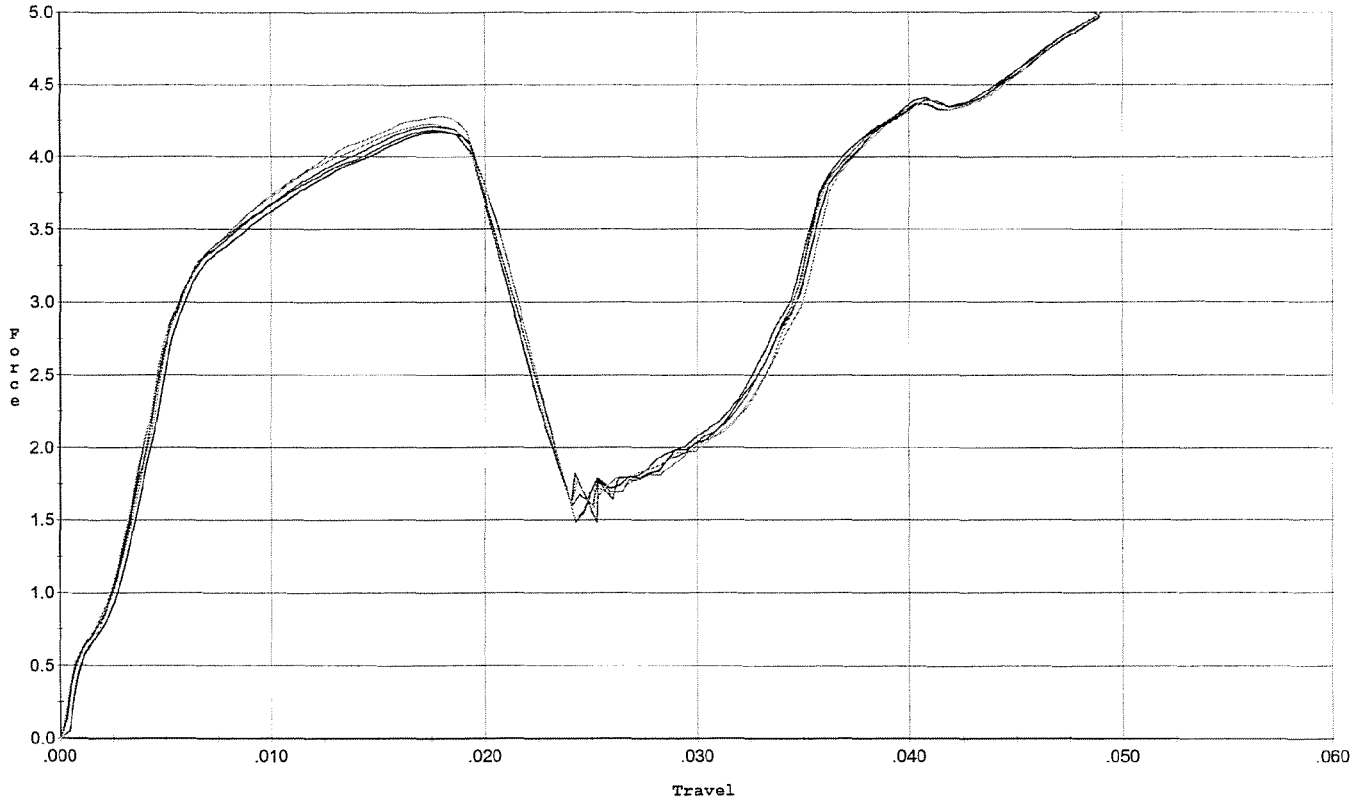
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.209      | 0.019             | 0.00            | 0.033      | 0.042             |           | Set Trigger |
| 2 | 3.180      | 0.020             | 0.00            | 0.033      | 0.044             |           | Set Trigger |
| 3 | 3.164      | 0.019             | 0.00            | 0.033      | 0.043             |           | Set Trigger |
| 4 | 3.316      | 0.020             | 0.00            | 0.033      | 0.046             |           | Set Trigger |
| 5 | 3.264      | 0.019             | 0.00            | 0.033      | 0.043             |           | Set Trigger |

Avg 3.22

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 9/11/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



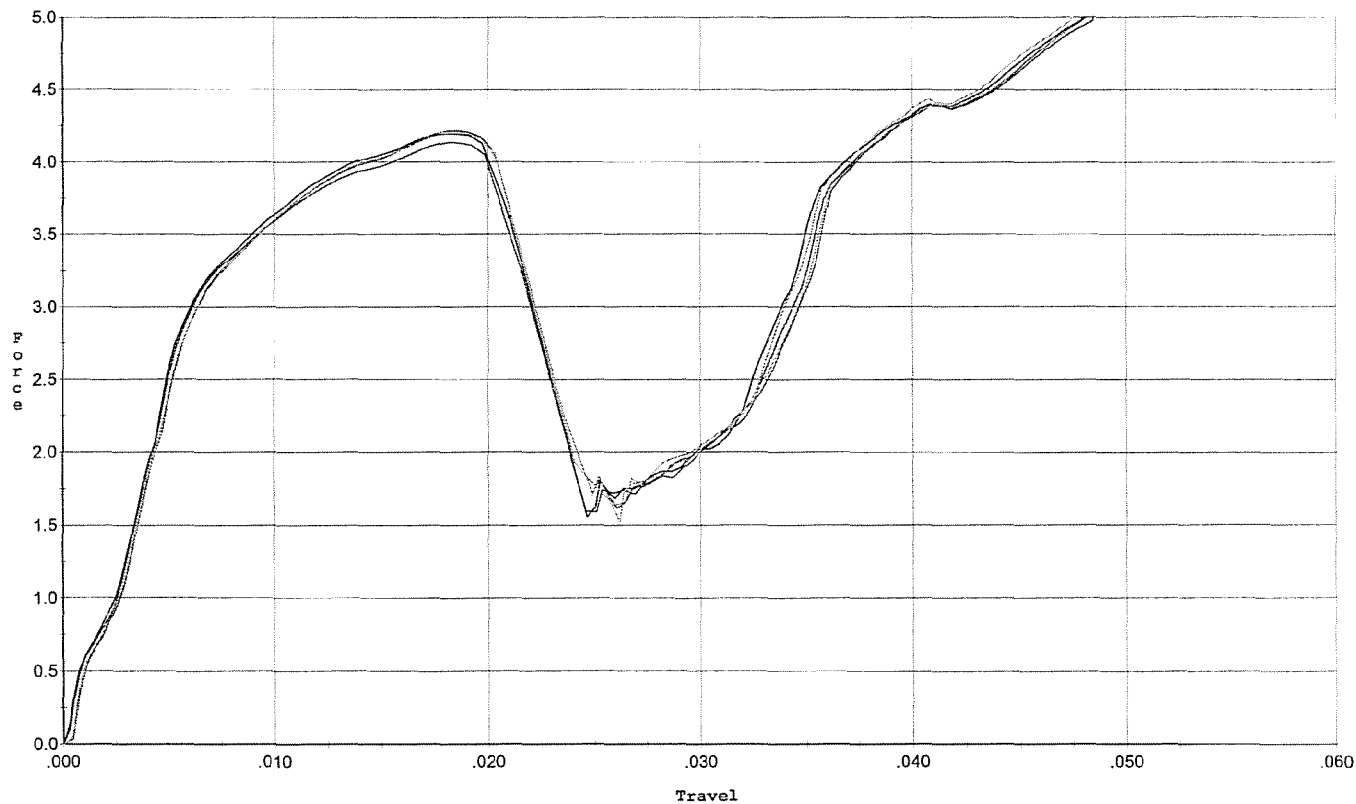
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.188      | 0.019             | 0.00            | 0.032      | 0.056             |           | Set Trigger |
| 2 | 4.175      | 0.021             | 0.00            | 0.032      | 0.059             |           | Set Trigger |
| 3 | 4.210      | 0.022             | 0.00            | 0.032      | 0.063             |           | Set Trigger |
| 4 | 4.226      | 0.019             | 0.00            | 0.032      | 0.056             |           | Set Trigger |
| 5 | 4.283      | 0.021             | 0.00            | 0.032      | 0.061             |           | Set Trigger |

Avg 4.21

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 9/11/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



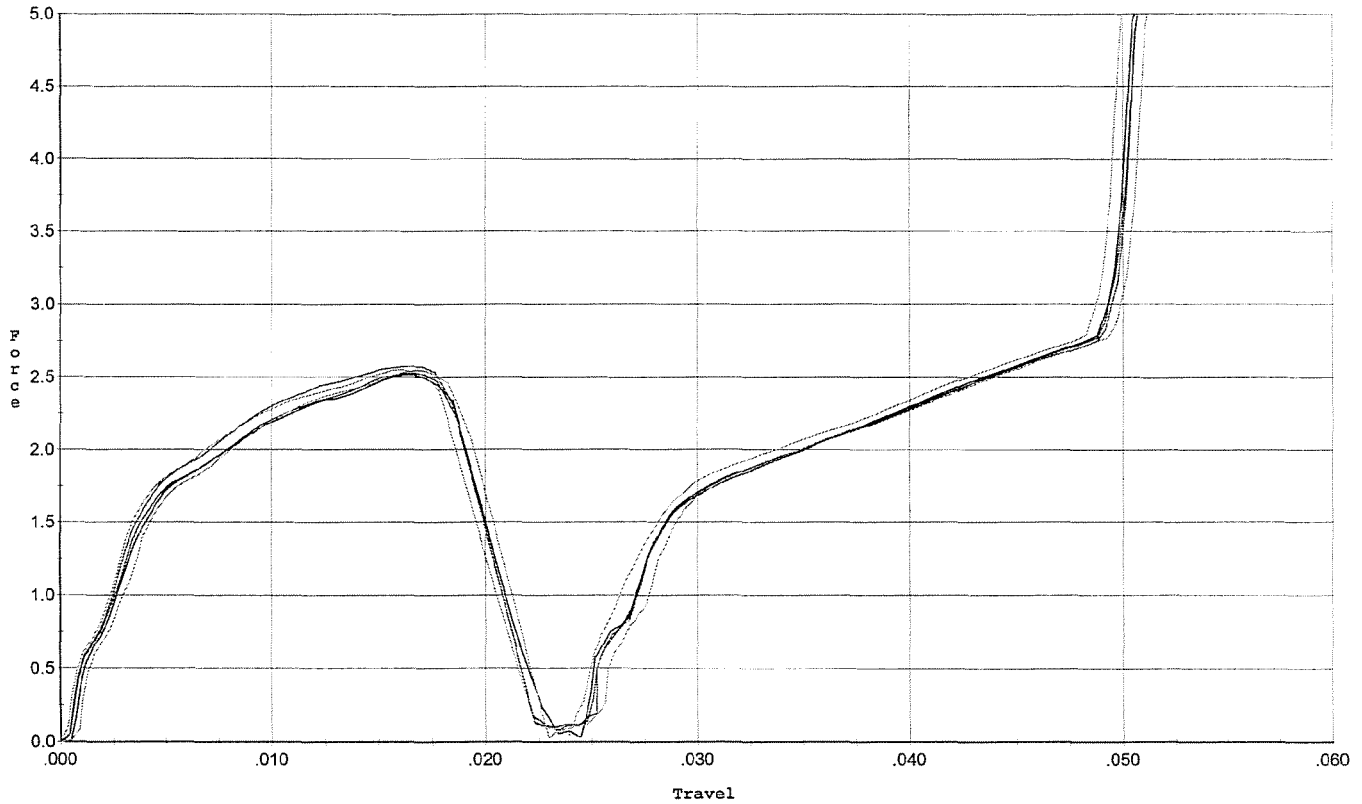
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.134      | 0.022             | 0.00            | 0.031      | 0.062             |           | Set Trigger |
| 2 | 4.196      | 0.021             | 0.00            | 0.031      | 0.061             |           | Set Trigger |
| 3 | 4.217      | 0.020             | 0.00            | 0.031      | 0.058             |           | Set Trigger |
| 4 | 4.196      | 0.020             | 0.00            | 0.032      | 0.058             |           | Set Trigger |
| 5 | 4.210      | 0.020             | 0.00            | 0.031      | 0.059             |           | Set Trigger |

Avg 4.19

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 9/11/09

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



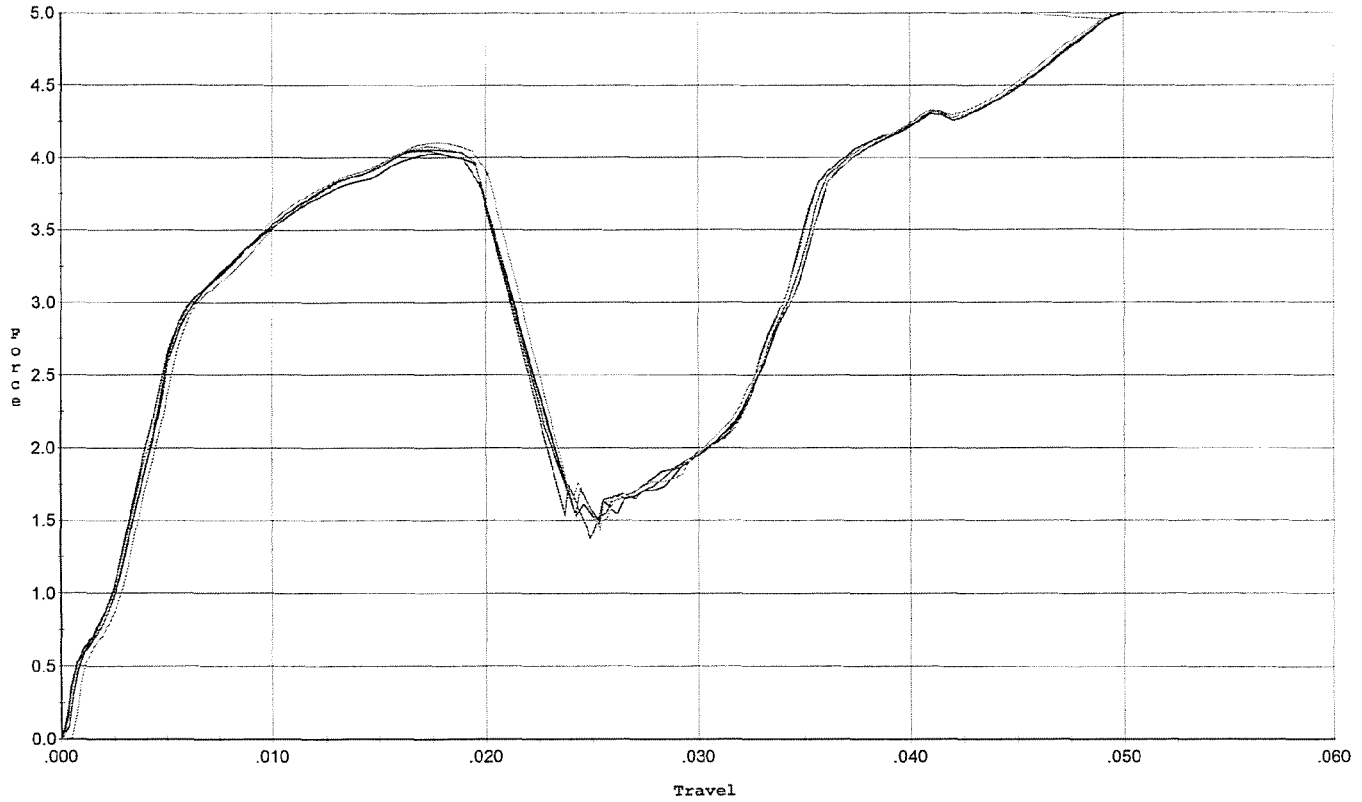
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.525      | 0.019             | 0.00            | 0.035      | 0.034             |           | Set Trigger |
| 2 | 2.516      | 0.018             | 0.00            | 0.035      | 0.033             |           | Set Trigger |
| 3 | 2.574      | 0.019             | 0.00            | 0.035      | 0.034             |           | Set Trigger |
| 4 | 2.550      | 0.018             | 0.00            | 0.035      | 0.033             |           | Set Trigger |
| 5 | 2.547      | 0.019             | 0.00            | 0.035      | 0.034             |           | Set Trigger |

Avg 2.54

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 9/11/09

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.057      | 0.019             | 0.00            | 0.032      | 0.055             |           | Set Trigger |
| 2 | 4.028      | 0.019             | 0.00            | 0.032      | 0.054             |           | Set Trigger |
| 3 | 4.048      | 0.020             | 0.00            | 0.032      | 0.055             |           | Set Trigger |
| 4 | 4.108      | 0.020             | 0.00            | 0.032      | 0.056             |           | Set Trigger |
| 5 | 4.077      | 0.019             | 0.00            | 0.032      | 0.055             |           | Set Trigger |

Avg 4.06