

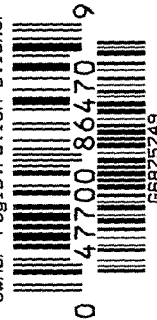
G 6875749

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

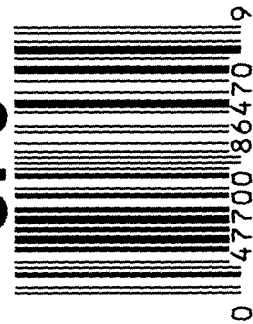
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875749

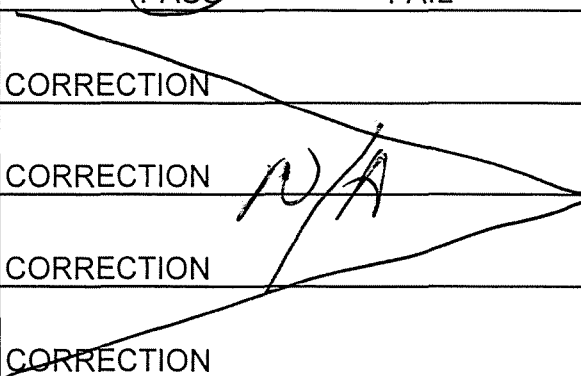
UPC



GUN SERIAL # G 6875749

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SPD
470	DIS-ASSEMBLE ACTION		8-28-09	SPD
472	SERIALIZE BOLT HANDLE		8-31-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	TH
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO		
	D) OIL FIRING PIN ASSEMBLY		9-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

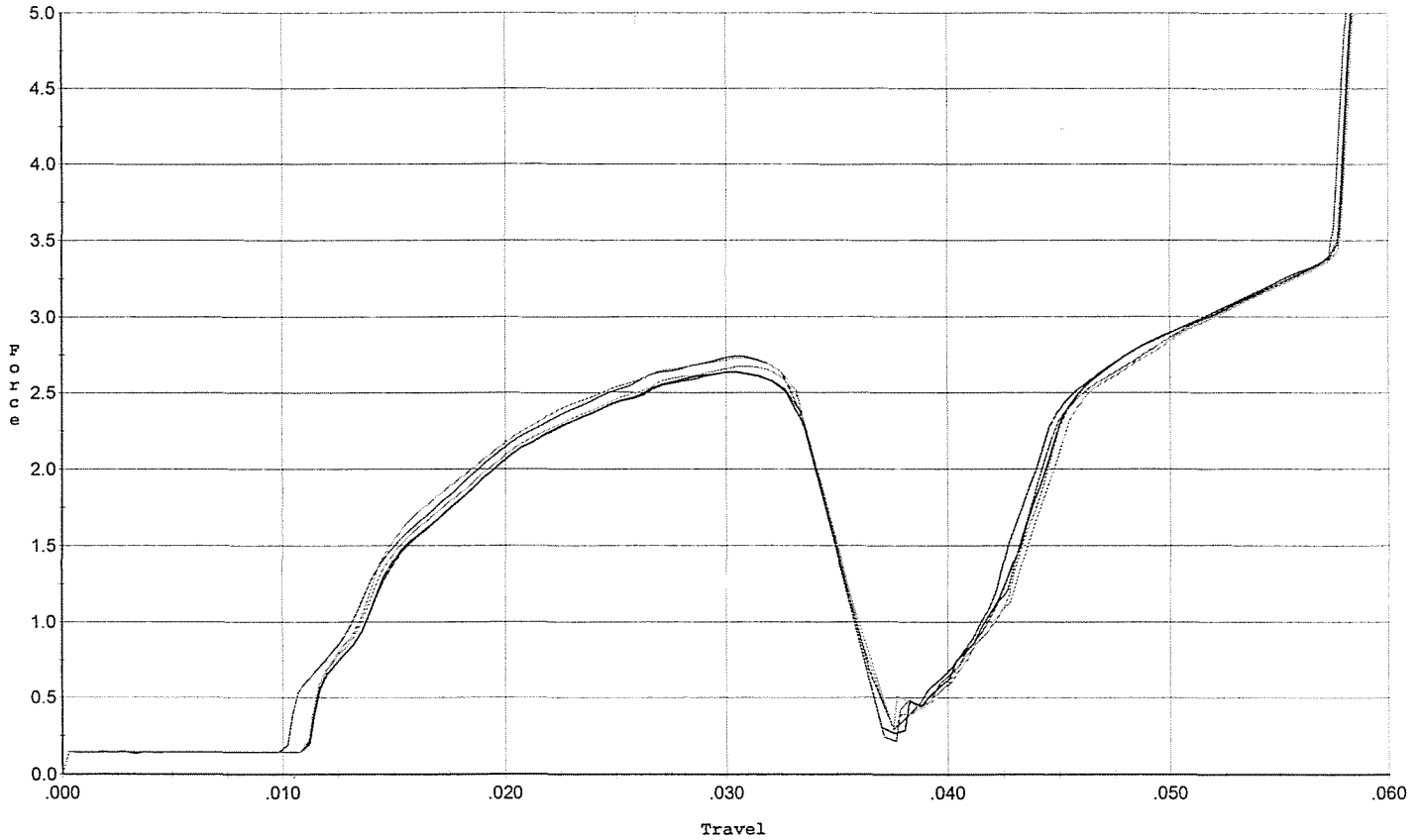
560	F) SAFETY ON FORCE	10 LBS MAX	<u>2"</u>	<u>2"</u>	<u>2"</u>	9/22/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6"</u>	<u>6"</u>	<u>6"</u>	9/22/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9/22/09	RB		
	J) ASSEMBLE STOCK					9-15-09	SPD.		
	K) ASSEMBLE SWIVEL STUDS					9/22/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/18/09	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/18/09	TGR		
670	FINAL INSPECTION A) HEADSPACE					9/22/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.91</u>	<u>2.96</u>	<u>2.81</u>	<u>2.87</u>	<u>2.61</u>	9/21/09	RB
	C) FUNCTION					9/22/09	RB		
690	PACK					9/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



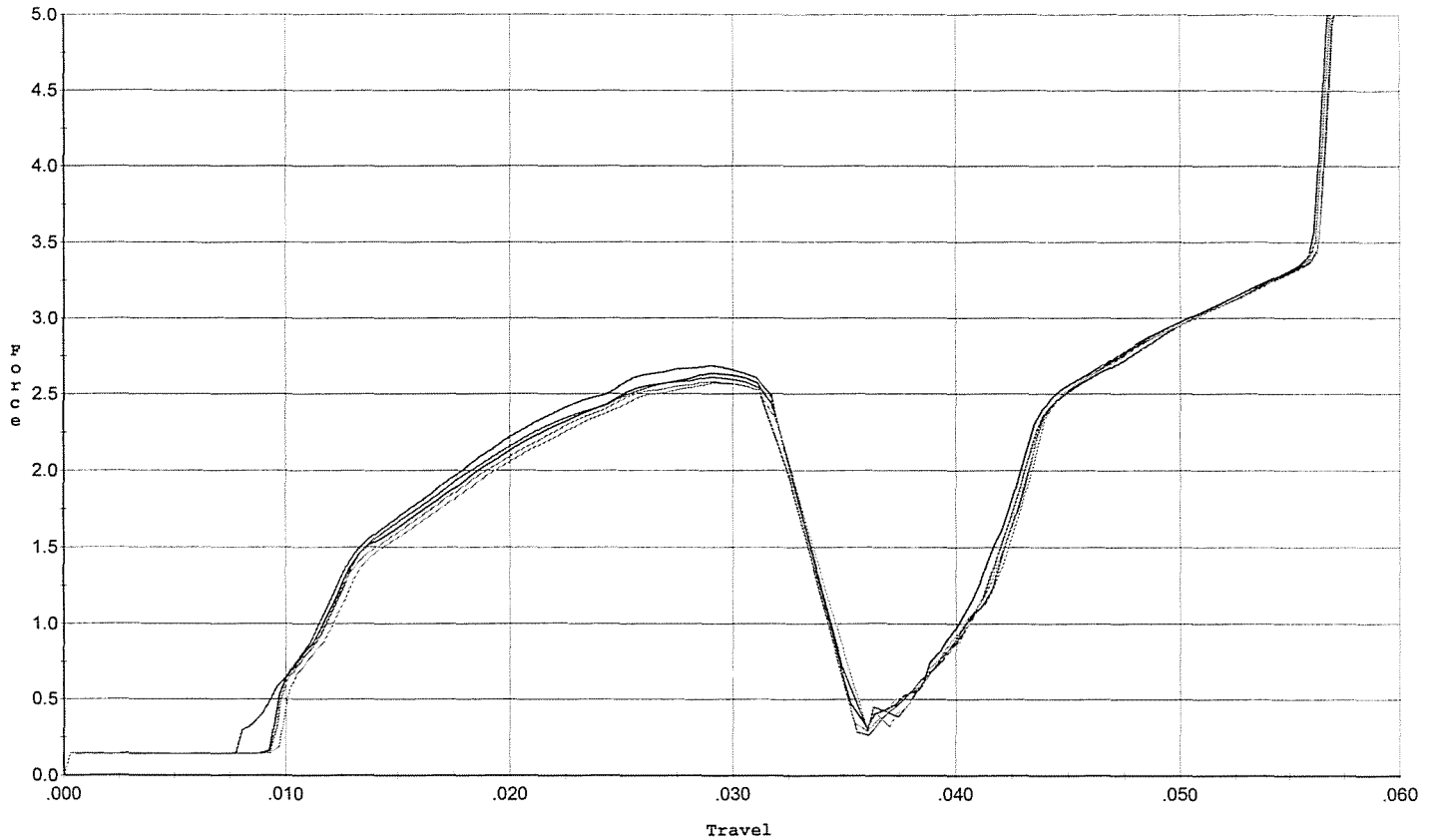
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.033	0.011	0.027	0.046		Set Trigger
2	2.637	0.034	0.011	0.027	0.046		Set Trigger
3	2.741	0.033	0.010	0.027	0.049		Set Trigger
4	2.673	0.033	0.011	0.027	0.047		Set Trigger
5	2.728	0.033	0.011	0.027	0.048		Set Trigger

2.2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



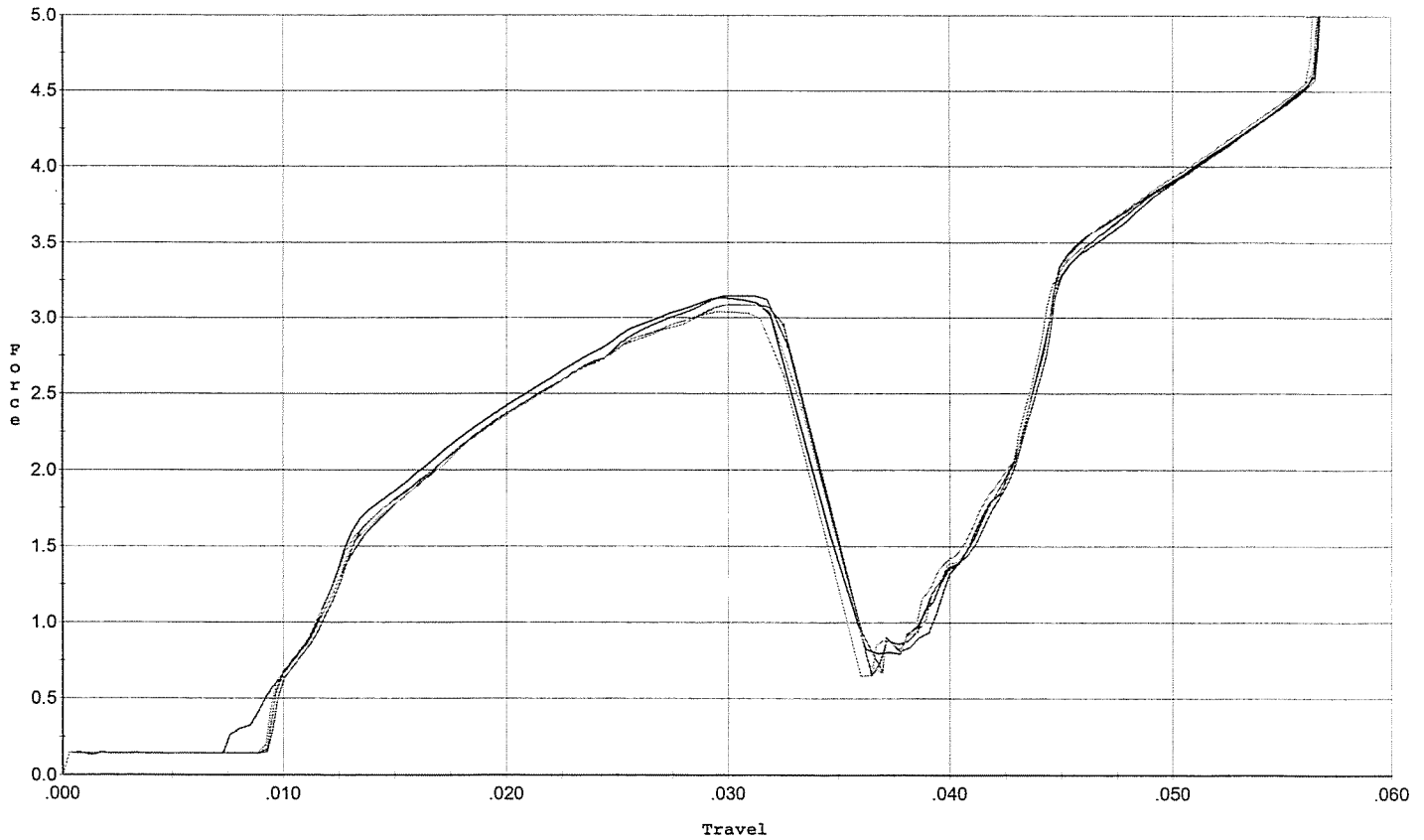
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.032	0.008	0.027	0.047		Set Trigger
2	2.634	0.032	0.009	0.027	0.046		Set Trigger
3	2.608	0.033	0.010	0.027	0.047		Set Trigger
4	2.570	0.032	0.010	0.028	0.044		Set Trigger
5	2.580	0.032	0.010	0.027	0.045		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



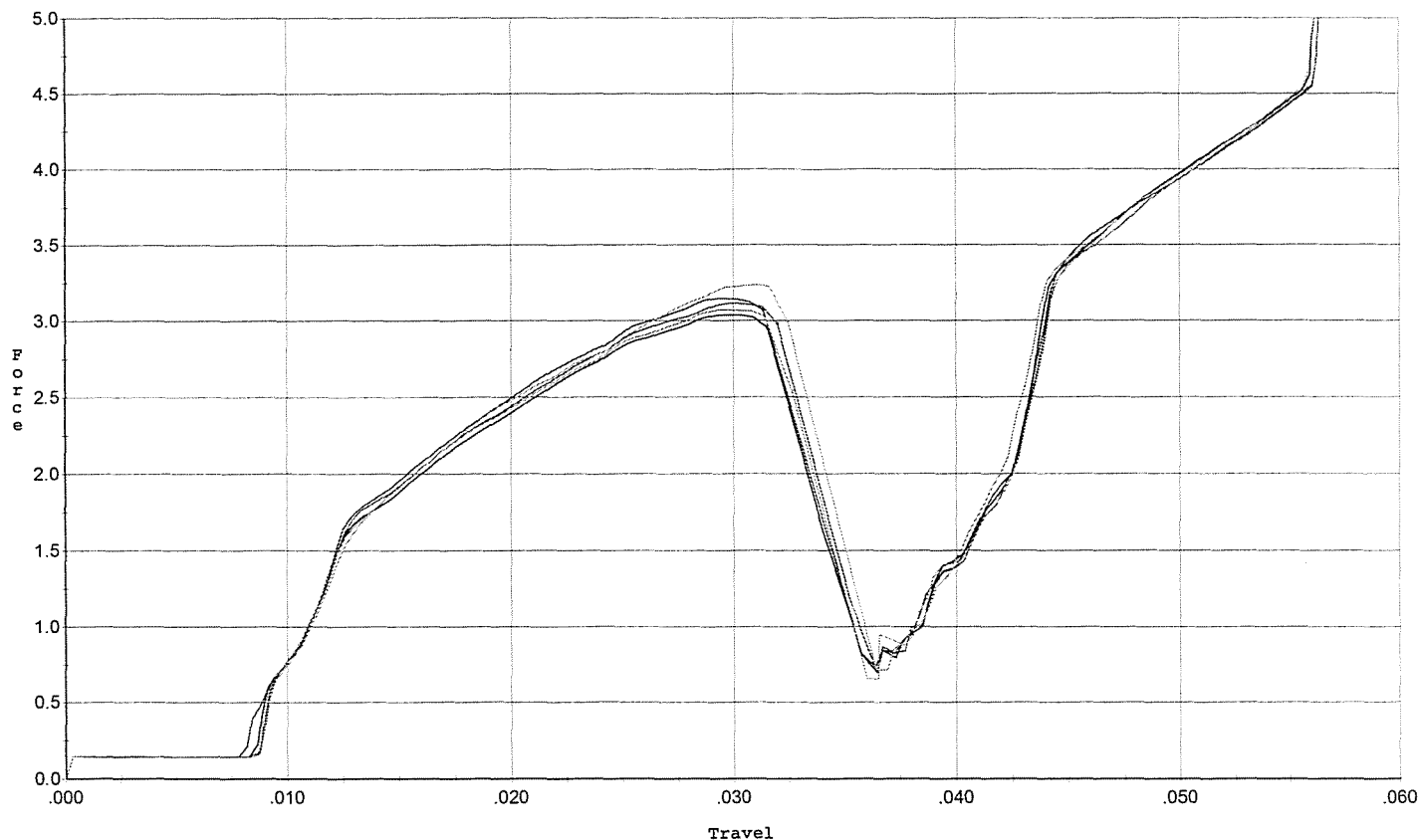
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.033	0.008	0.025	0.055		Set Trigger
2	3.134	0.032	0.009	0.026	0.053		Set Trigger
3	3.088	0.033	0.010	0.025	0.054		Set Trigger
4	3.085	0.033	0.009	0.025	0.055		Set Trigger
5	3.038	0.033	0.009	0.025	0.053		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



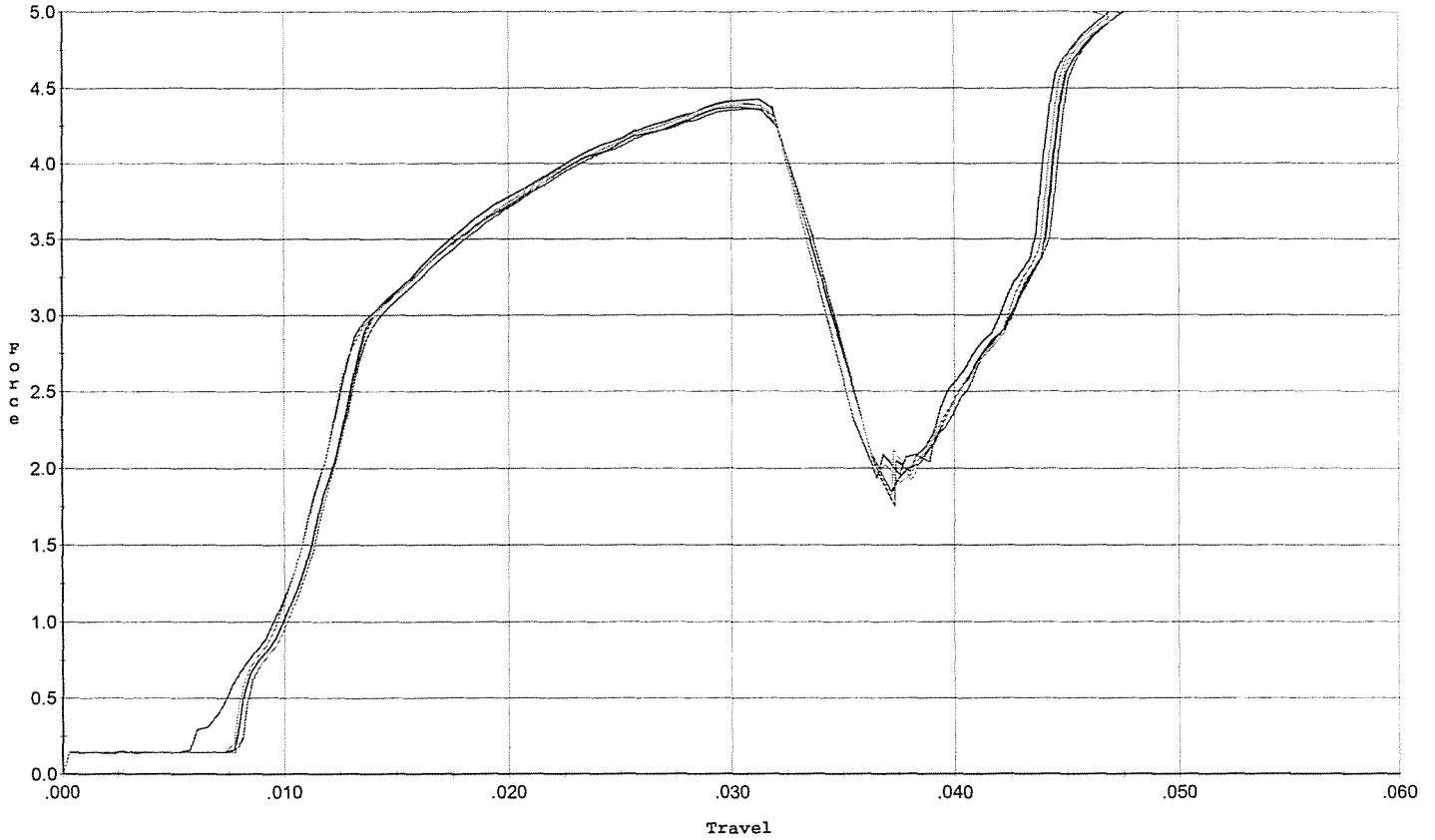
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.031	0.008	0.025	0.054		Set Trigger
2	3.037	0.032	0.009	0.026	0.052		Set Trigger
3	3.112	0.032	0.009	0.025	0.054		Set Trigger
4	3.235	0.032	0.009	0.025	0.056		Set Trigger
5	3.070	0.033	0.009	0.025	0.055		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



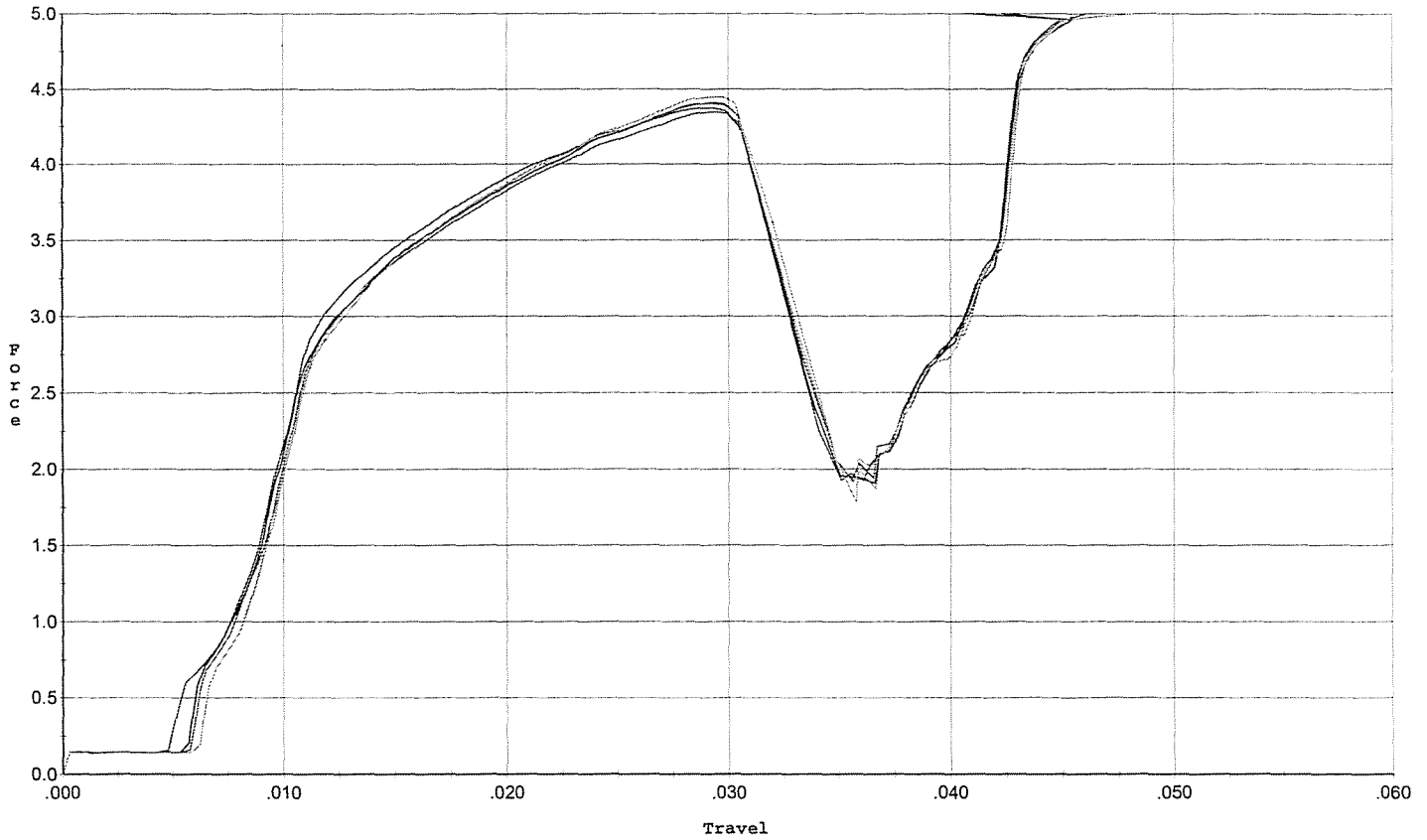
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.374	0.032	0.006	0.021	0.081		Set Trigger
2	4.426	0.032	0.008	0.021	0.080		Set Trigger
3	4.366	0.034	0.008	0.021	0.083		Set Trigger
4	4.404	0.032	0.008	0.021	0.081		Set Trigger
5	4.394	0.034	0.008	0.021	0.085		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



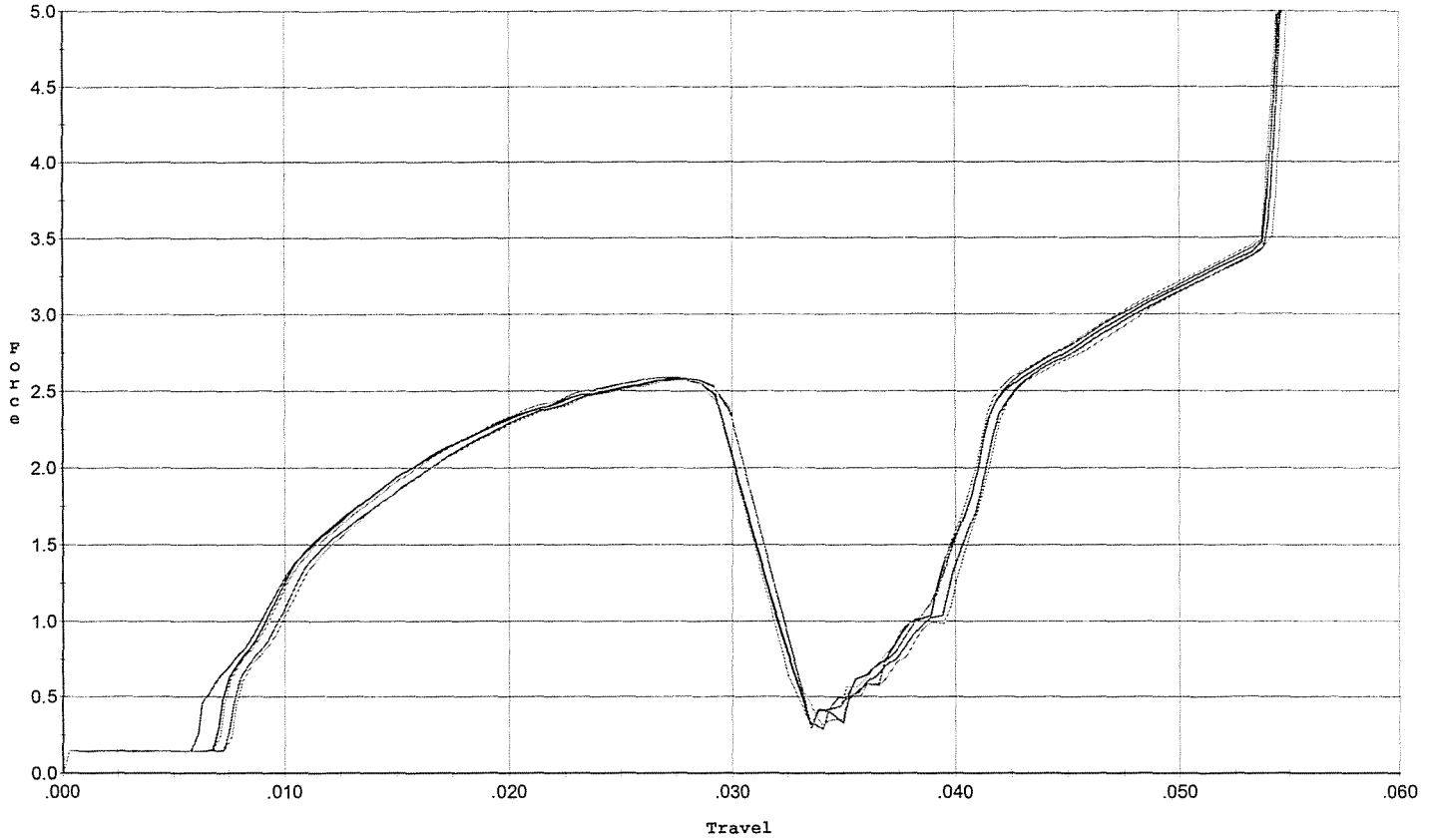
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.376	0.031	0.005	0.021	0.082		Set Trigger
2	4.411	0.030	0.006	0.021	0.080		Set Trigger
3	4.351	0.031	0.006	0.021	0.080		Set Trigger
4	4.403	0.030	0.006	0.021	0.080		Set Trigger
5	4.450	0.032	0.006	0.021	0.084		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



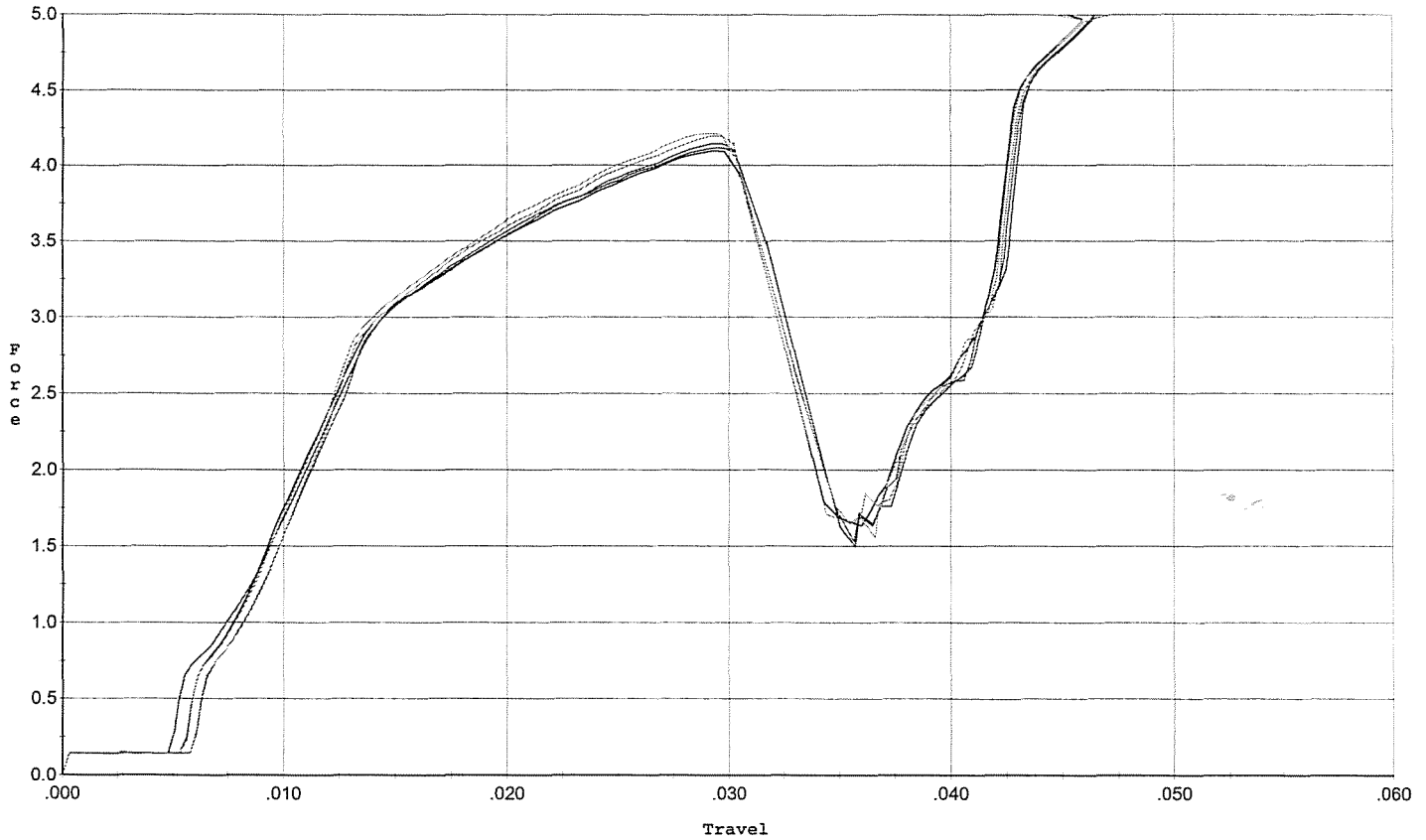
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.029	0.006	0.028	0.046		Set Trigger
2	2.575	0.029	0.007	0.027	0.045		Set Trigger
3	2.581	0.030	0.008	0.027	0.045		Set Trigger
4	2.569	0.030	0.008	0.027	0.045		Set Trigger
5	2.589	0.029	0.007	0.027	0.045		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.032	0.005	0.021	0.077		Set Trigger
2	4.096	0.031	0.006	0.022	0.074		Set Trigger
3	4.143	0.030	0.006	0.022	0.072		Set Trigger
4	4.216	0.030	0.006	0.021	0.075		Set Trigger
5	4.193	0.030	0.006	0.022	0.073		Set Trigger

A-4.15