

66875757

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

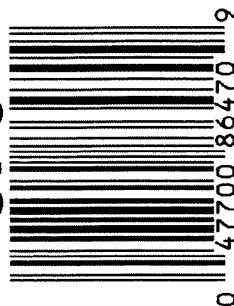
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6875757

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6875757

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	SPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	SPD
470	DIS-ASSEMBLE ACTION		8-28-09	SPD
472	SERIALIZE BOLT HANDLE		8-31-09	CTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	HP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

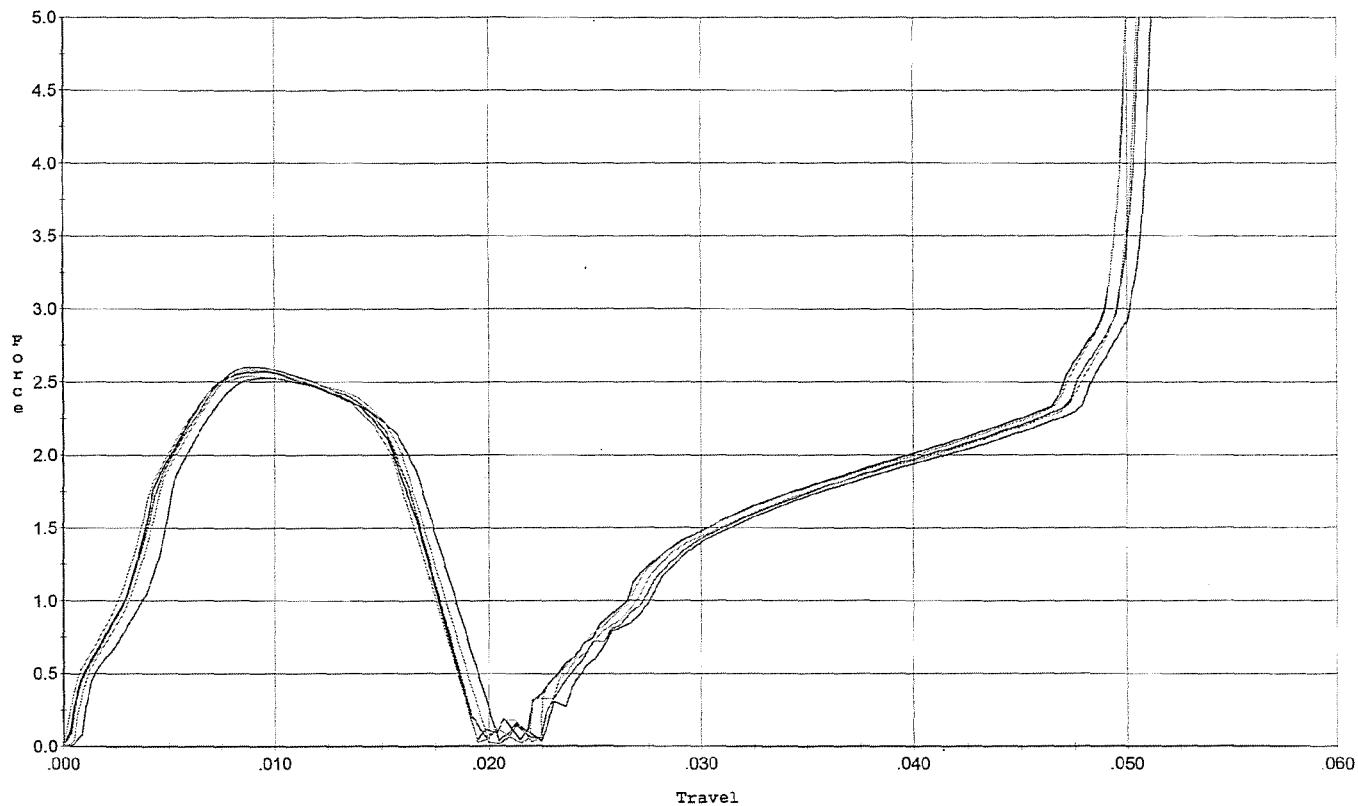
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2⁹</u>	<u>2⁹</u>	<u>2⁹</u>	9/11/07	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6⁹</u>	<u>6⁹</u>	<u>6⁹</u>	9/12/07	LB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.024</u>	<u>.024</u>	9/21/07	RB		
	J) ASSEMBLE STOCK					9-15-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/18/07	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/18/09	TQR		
670	FINAL INSPECTION A) HEADSPACE					9/21/07	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u>	<u>2.58</u>	<u>2.55</u>	<u>2.59</u>	<u>2.52</u>	9-21-09	TL
	C) FUNCTION					9/21/07	RB		
690	PACK					9/29/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



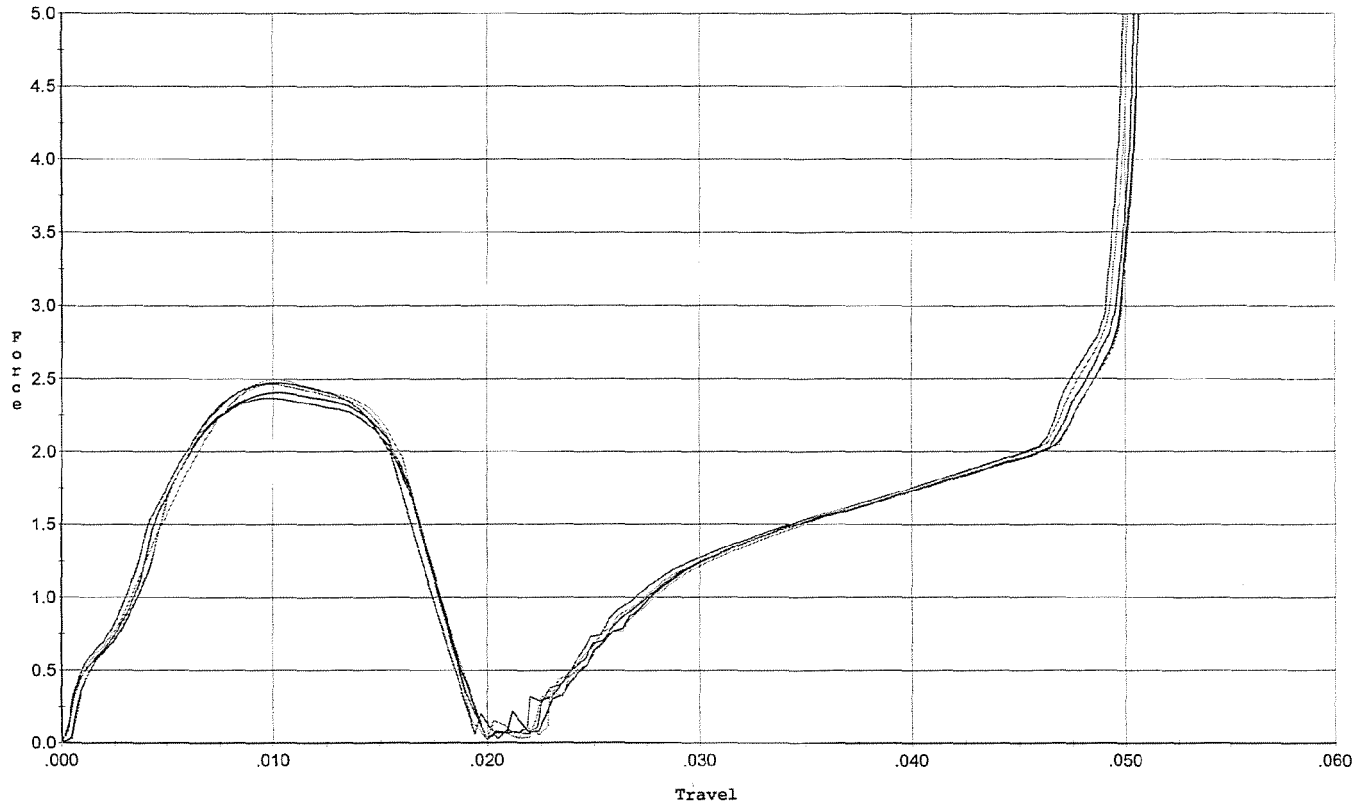
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.019	0.00	0.038	0.032		Set Trigger
2	2.572	0.017	0.00	0.038	0.030		Set Trigger
3	2.603	0.016	0.00	0.038	0.030		Set Trigger
4	2.582	0.016	0.00	0.038	0.029		Set Trigger
5	2.542	0.017	0.00	0.038	0.031		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lbs.



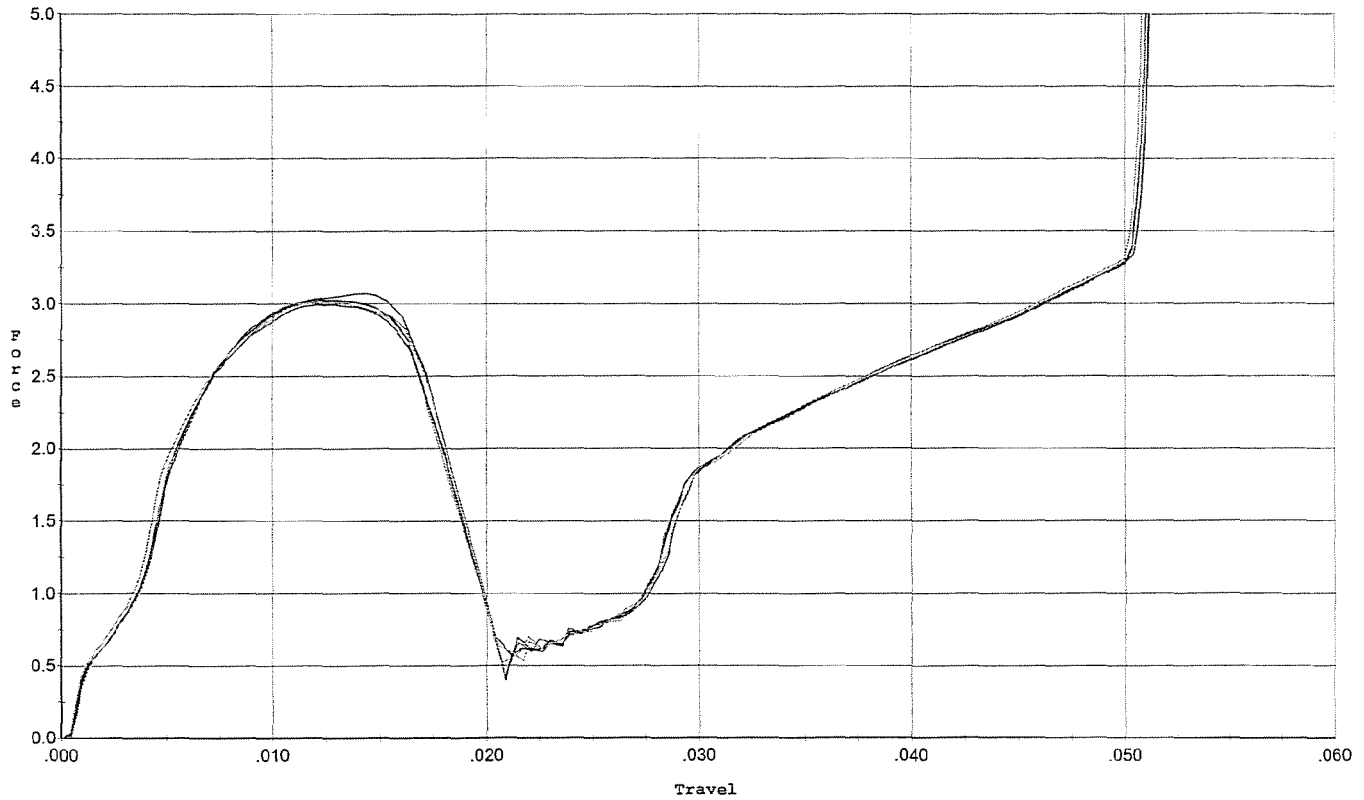
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.367	0.016	0.00	0.038	0.027		Set Trigger
2	2.405	0.016	0.00	0.038	0.027		Set Trigger
3	2.473	0.015	0.00	0.038	0.027		Set Trigger
4	2.495	0.016	0.00	0.039	0.027		Set Trigger
5	2.462	0.016	0.00	0.038	0.028		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



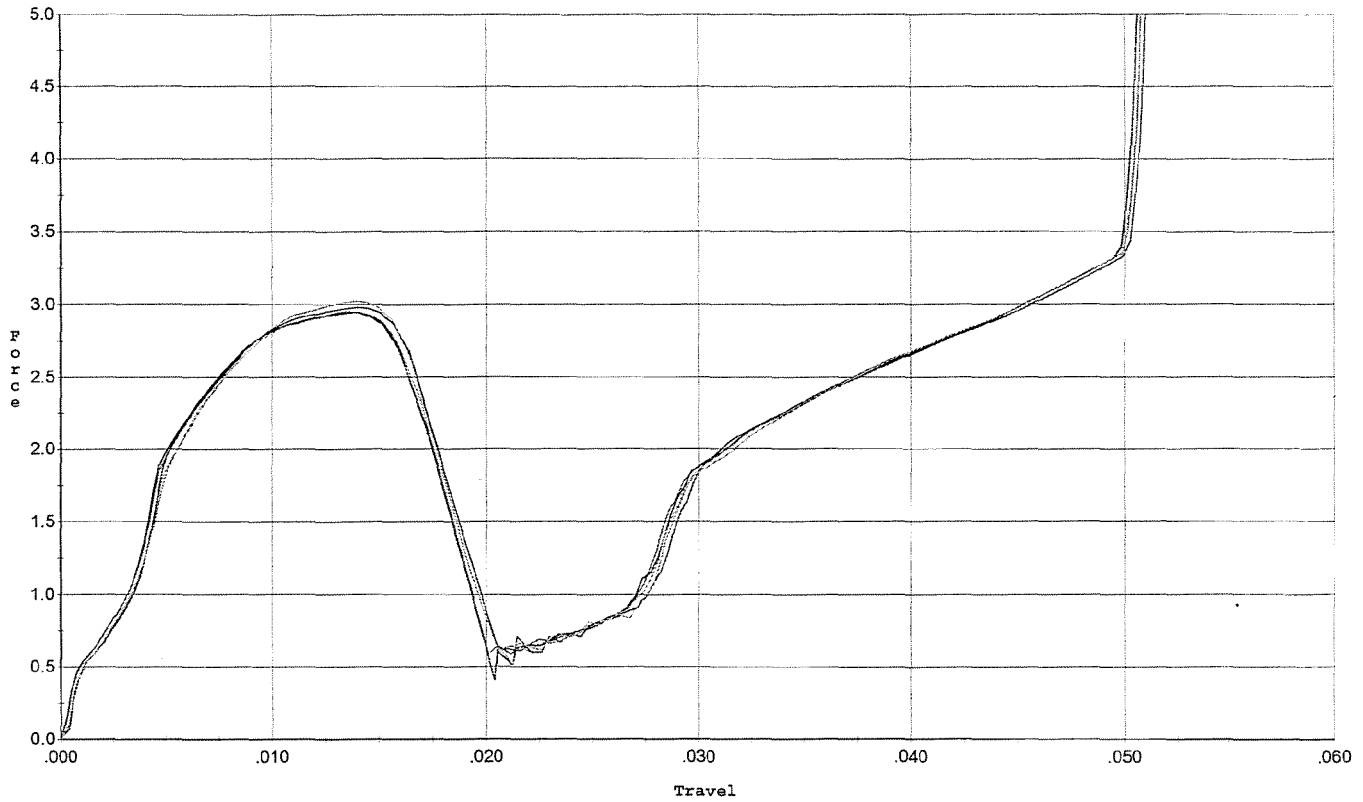
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.071	0.017	0.00	0.036	0.035		Set Trigger
2	3.027	0.018	0.00	0.036	0.036		Set Trigger
3	2.992	0.018	0.00	0.036	0.036		Set Trigger
4	3.018	0.017	0.00	0.036	0.035		Set Trigger
5	3.021	0.018	0.00	0.036	0.038		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



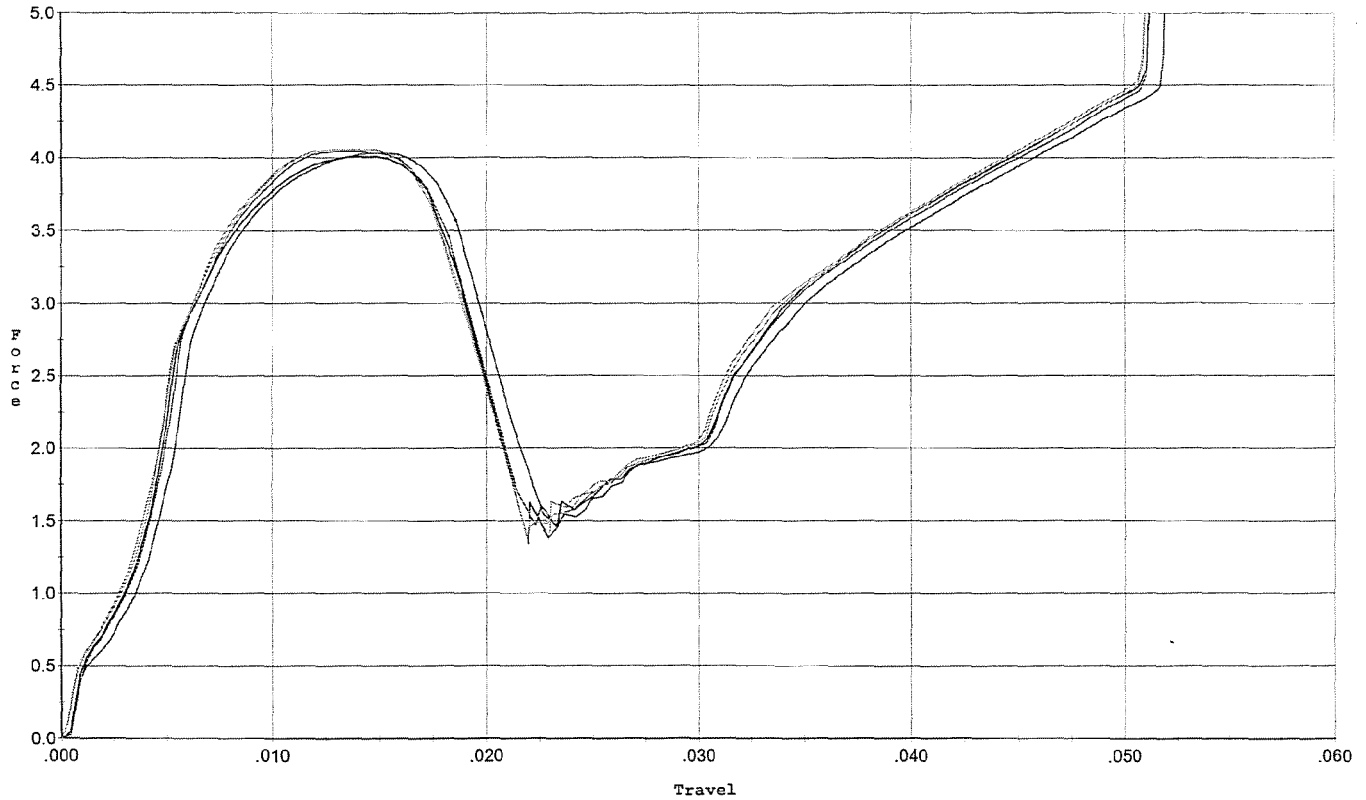
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.980	0.016	0.00	0.036	0.033		Set Trigger
2	2.946	0.017	0.00	0.036	0.035		Set Trigger
3	2.950	0.017	0.00	0.036	0.035		Set Trigger
4	2.947	0.017	0.00	0.036	0.034		Set Trigger
5	3.023	0.016	0.00	0.036	0.033		Set Trigger

Aug 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



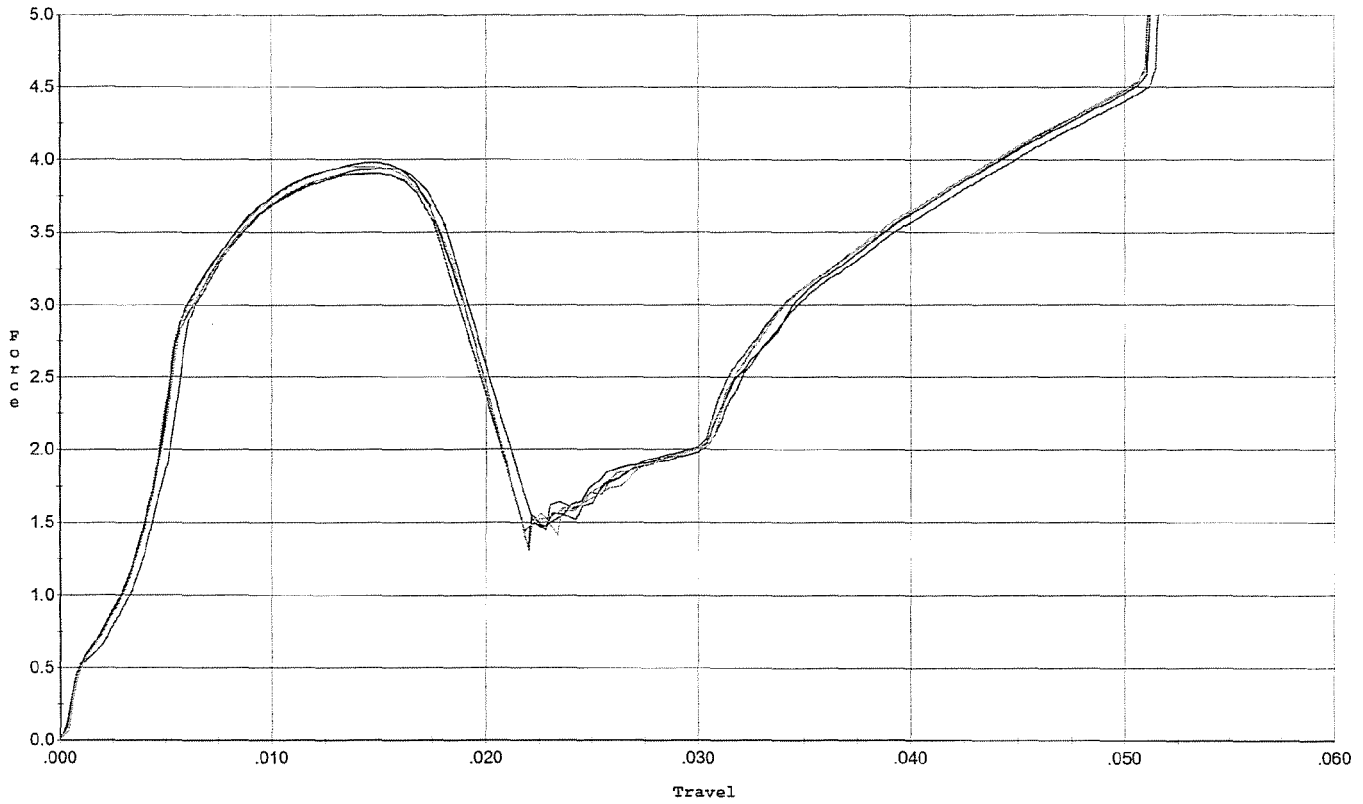
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.019	0.00	0.033	0.049		Set Trigger
2	4.009	0.019	0.00	0.033	0.050		Set Trigger
3	4.044	0.018	0.00	0.033	0.049		Set Trigger
4	4.058	0.019	0.00	0.033	0.052		Set Trigger
5	4.056	0.019	0.00	0.033	0.052		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



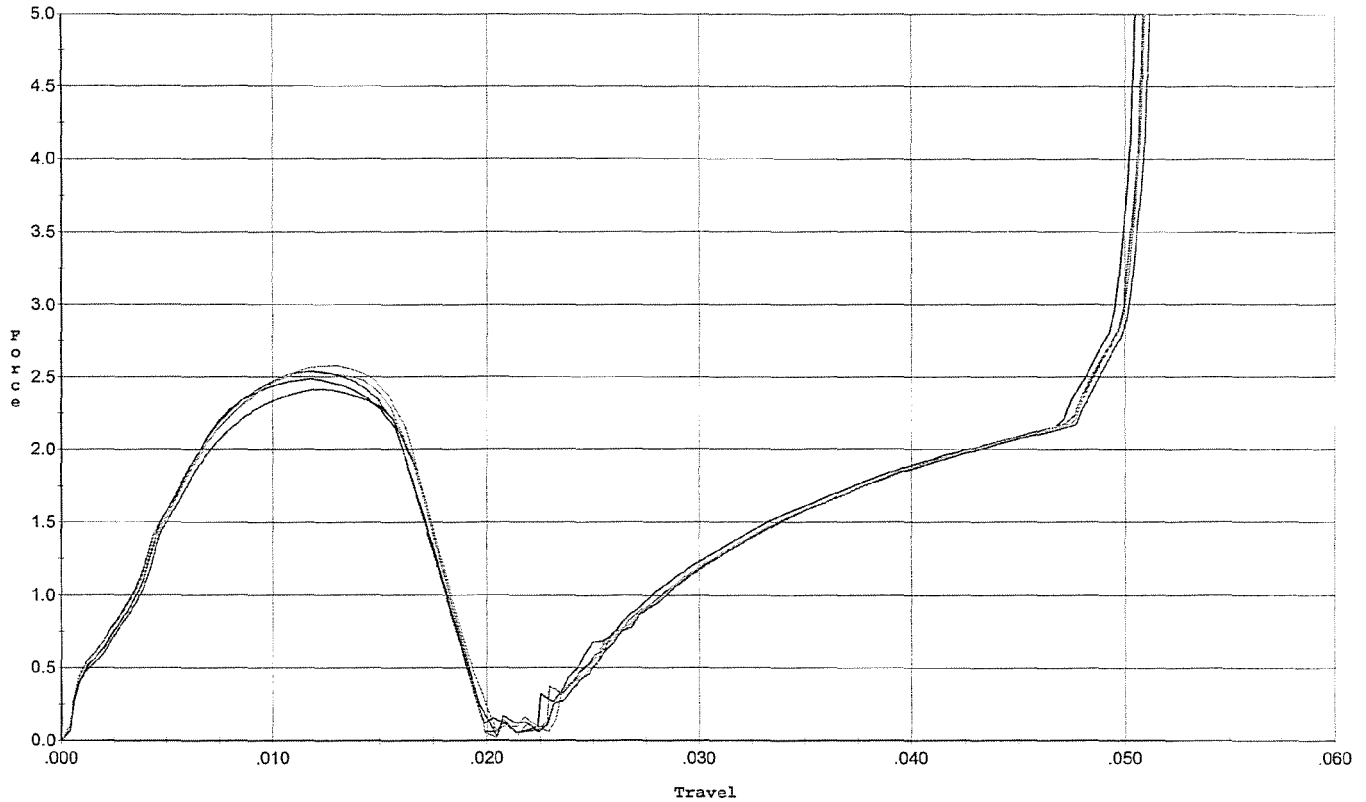
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.939	0.018	0.00	0.033	0.047		Set Trigger
2	3.979	0.019	0.00	0.033	0.050		Set Trigger
3	3.901	0.020	0.00	0.033	0.051		Set Trigger
4	3.951	0.019	0.00	0.033	0.050		Set Trigger
5	3.908	0.019	0.00	0.033	0.049		Set Trigger

Avg 3.93

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



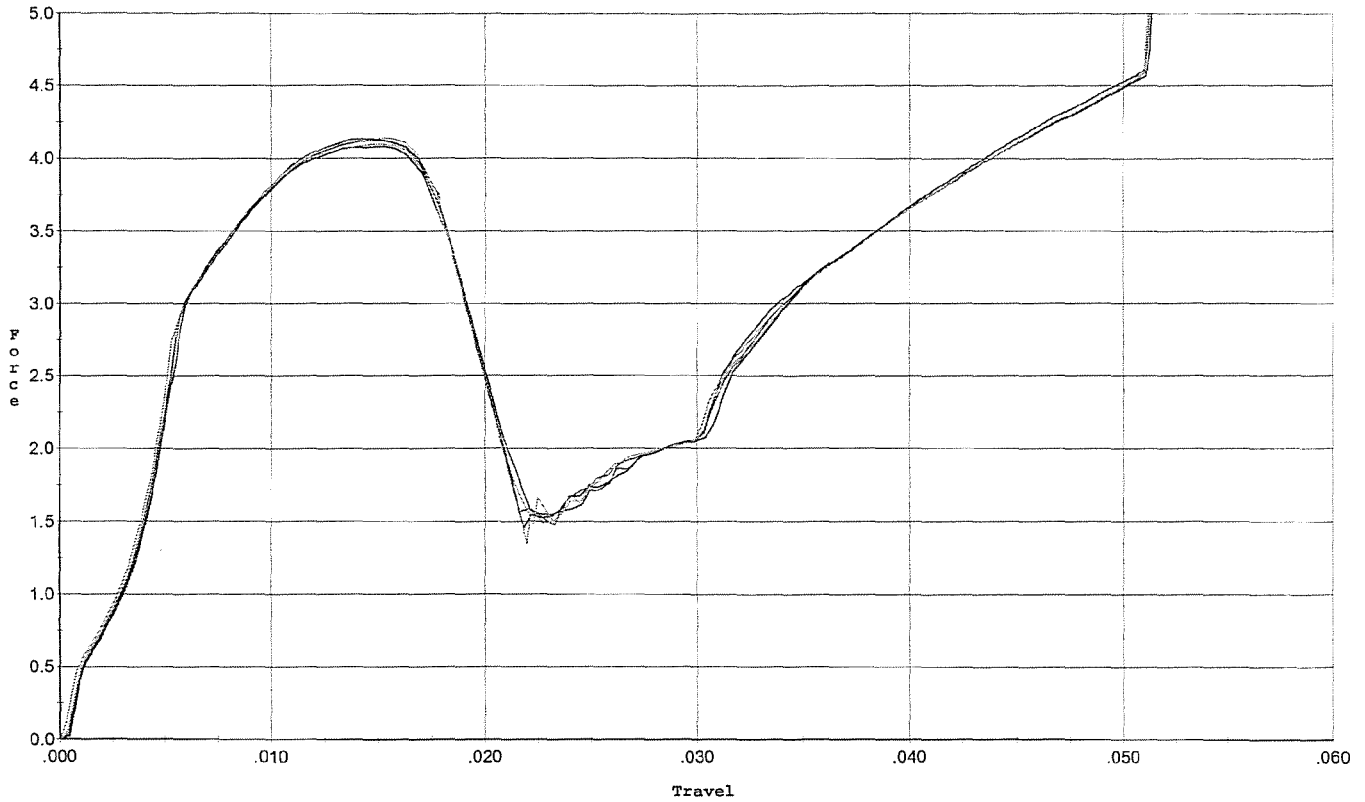
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.017	0.00	0.039	0.028		Set Trigger
2	2.486	0.017	0.00	0.038	0.030		Set Trigger
3	2.538	0.018	0.00	0.038	0.030		Set Trigger
4	2.544	0.017	0.00	0.038	0.029		Set Trigger
5	2.576	0.016	0.00	0.038	0.028		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.018	0.00	0.033	0.048		Set Trigger
2	4.082	0.018	0.00	0.033	0.049		Set Trigger
3	4.126	0.018	0.00	0.033	0.049		Set Trigger
4	4.139	0.018	0.00	0.033	0.049		Set Trigger
5	4.096	0.018	0.00	0.033	0.050		Set Trigger

Aug 4.11