

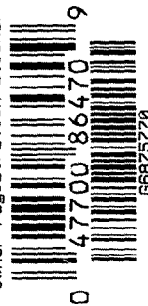
66875770

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



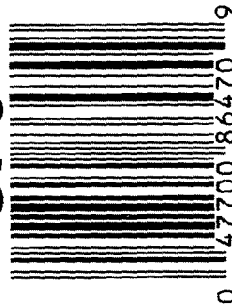
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875770

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6875770

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8/30/09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8/30/09	SP
470	DIS-ASSEMBLE ACTION	2009	8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>①</u>	8/16/09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWO
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

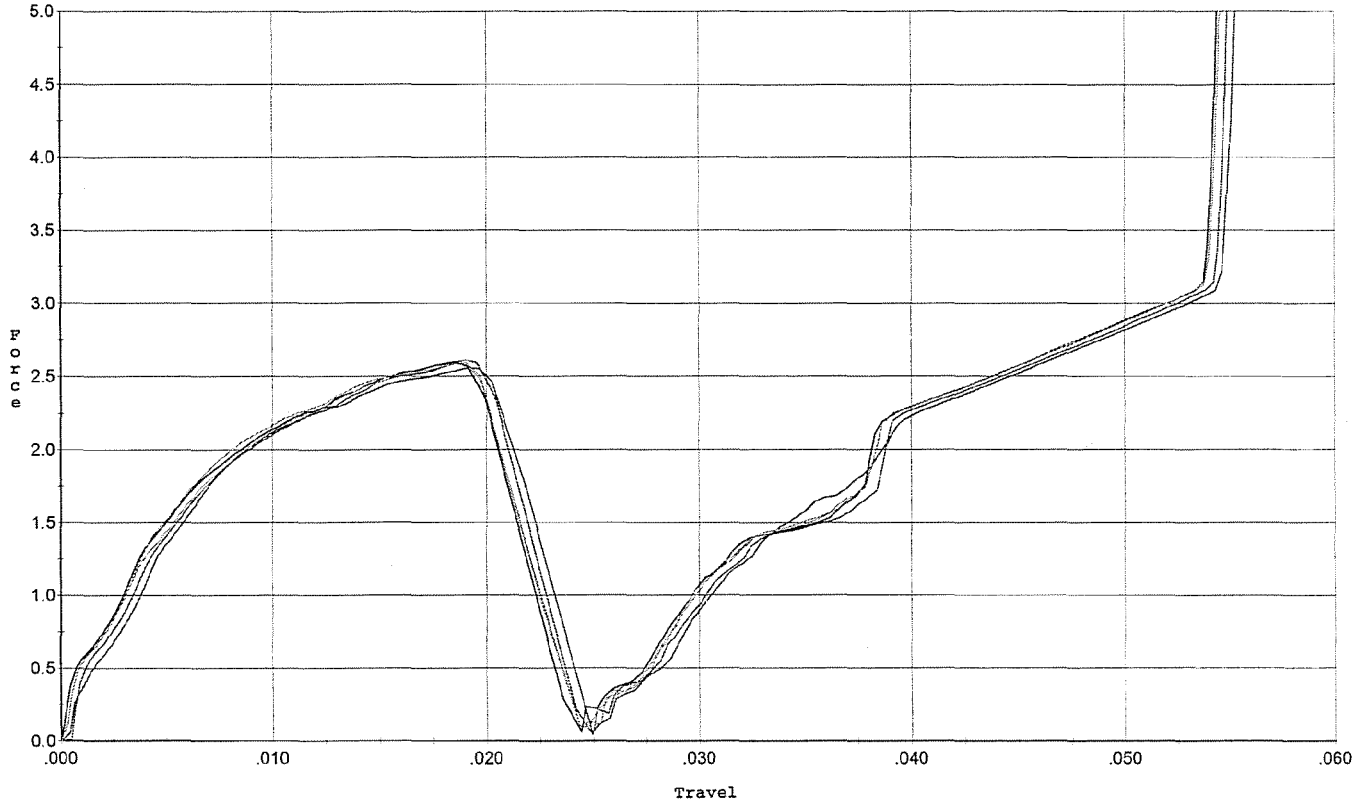
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/10/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/10/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/10/09	RB		
	J) ASSEMBLE STOCK					9-30-09	K.P.D.		
	K) ASSEMBLE SWIVEL STUDS					9/10/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/8/09	RB		
			PASS	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9/8/09	TAIR		
670	FINAL INSPECTION A) HEADSPACE					9/10/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u>	<u>2.83</u>	<u>2.80</u>	<u>2.75</u>	<u>2.73</u>	9/10/09	RB
	C) FUNCTION					9/10/09	RB		
690	PACK					9/11/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



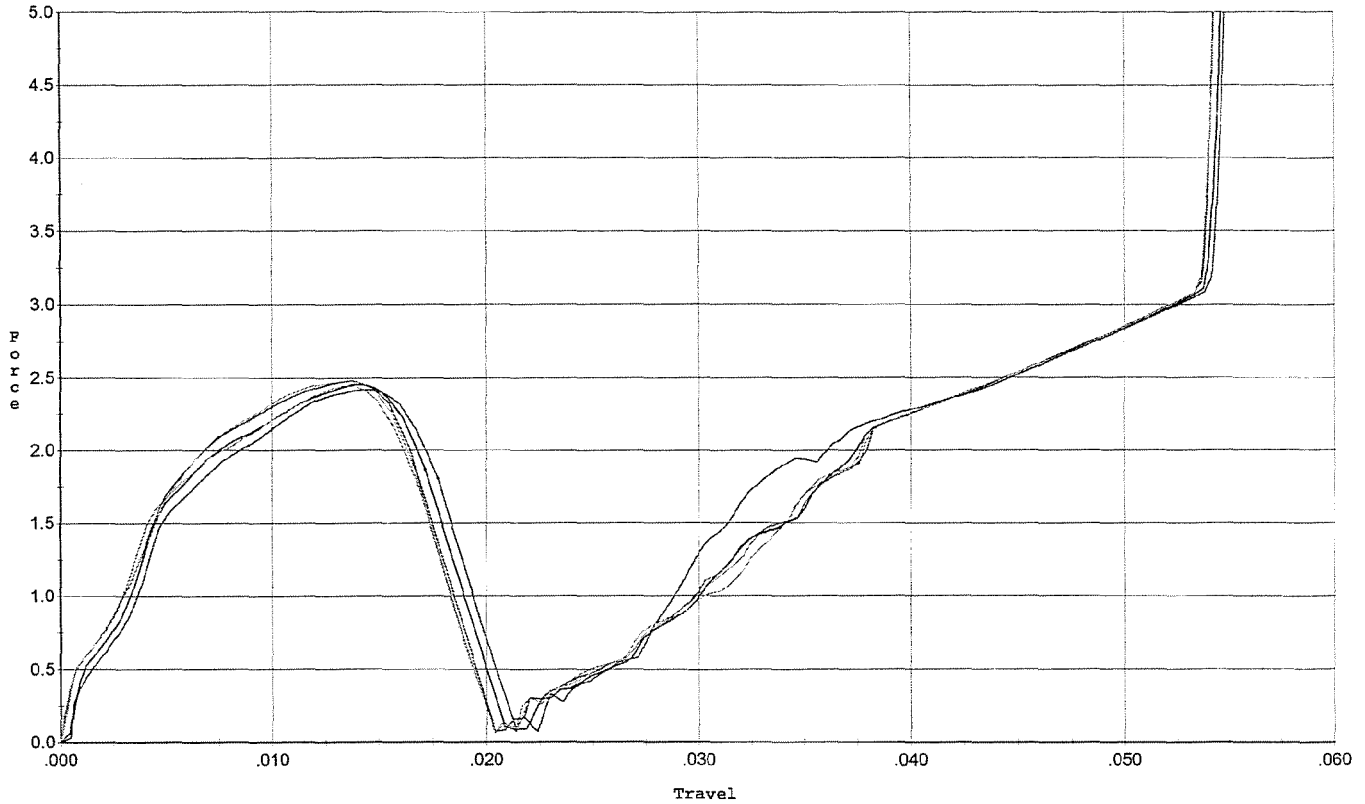
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.022	0.00	0.038	0.038		Set Trigger
2	2.597	0.020	0.00	0.038	0.036		Set Trigger
3	2.611	0.020	0.00	0.038	0.036		Set Trigger
4	2.591	0.020	0.00	0.038	0.035		Set Trigger
5	2.586	0.020	0.00	0.038	0.036		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



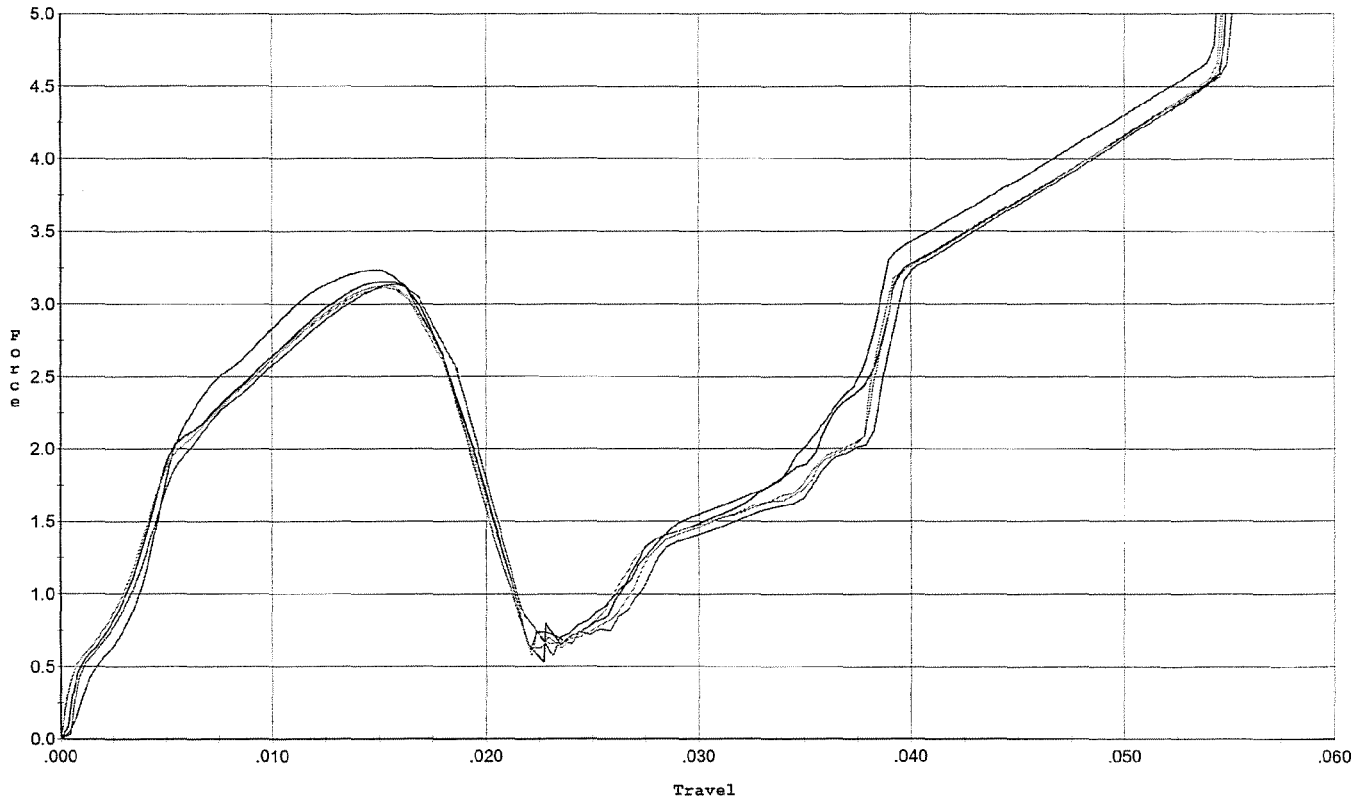
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.416	0.018	0.00	0.041	0.029		Set Trigger
2	2.454	0.017	0.00	0.041	0.029		Set Trigger
3	2.477	0.016	0.00	0.041	0.028		Set Trigger
4	2.478	0.017	0.00	0.041	0.029		Set Trigger
5	2.444	0.017	0.00	0.041	0.028		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



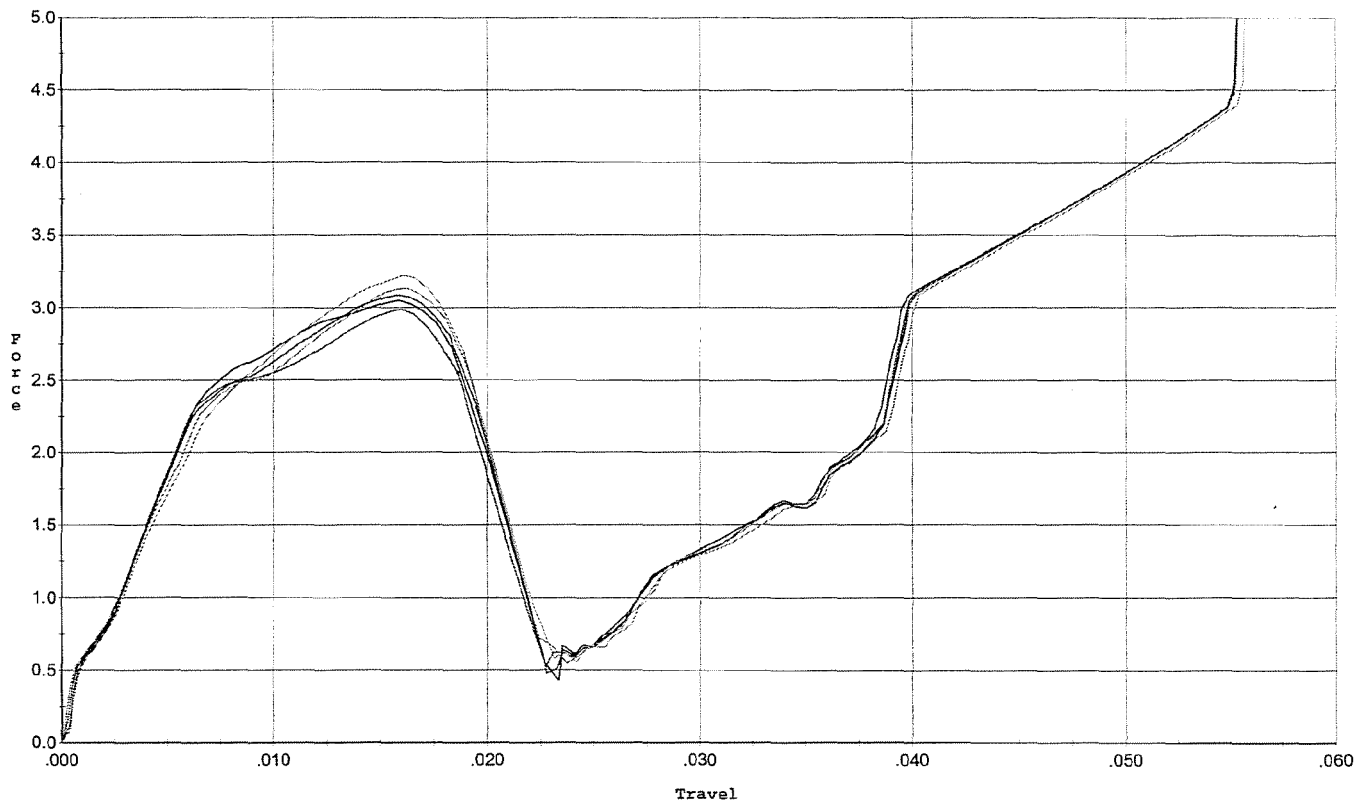
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.233	0.018	0.00	0.038	0.038		Set Trigger
2	3.152	0.020	0.00	0.038	0.041		Set Trigger
3	3.134	0.019	0.00	0.039	0.038		Set Trigger
4	3.117	0.018	0.00	0.038	0.037		Set Trigger
5	3.128	0.020	0.00	0.038	0.041		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/28/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



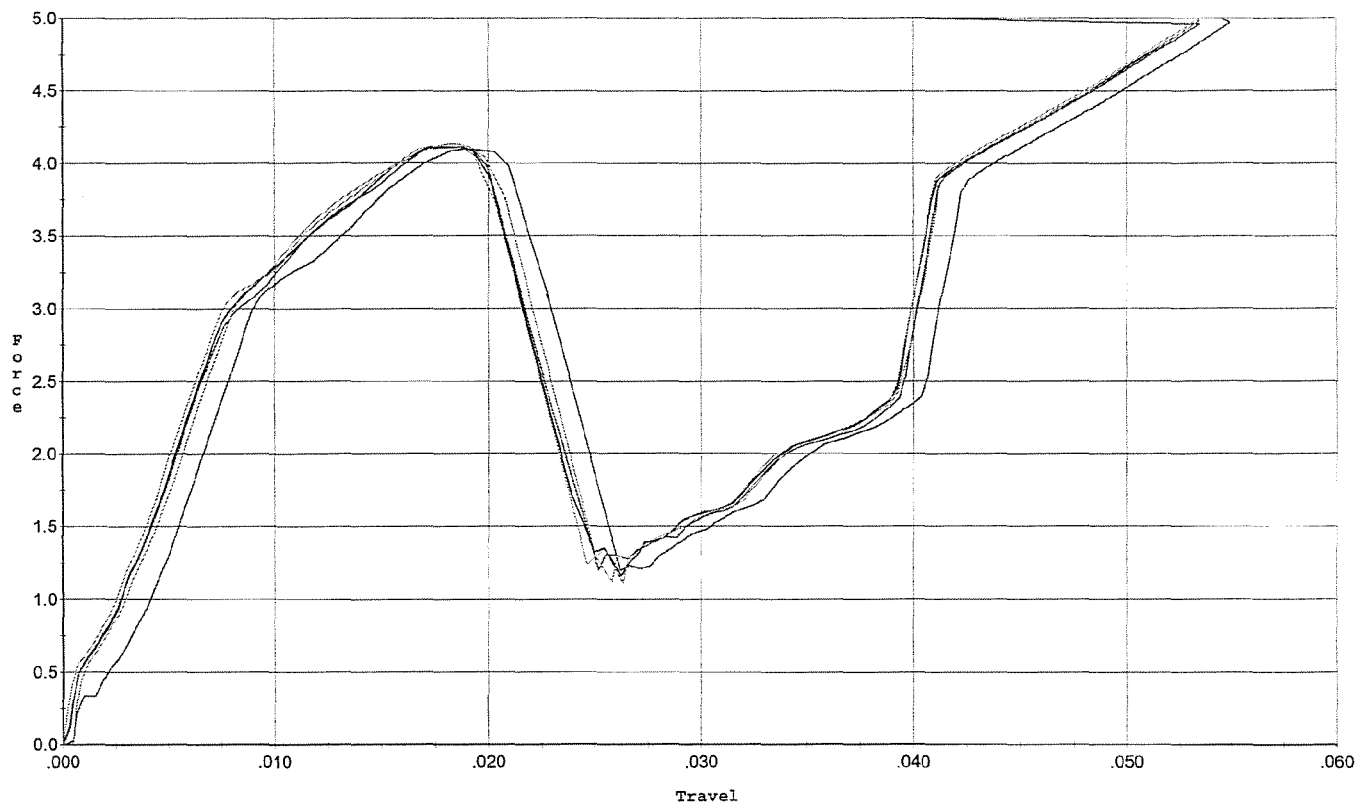
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.019	0.00	0.039	0.041		Set Trigger
2	3.050	0.020	0.00	0.039	0.042		Set Trigger
3	2.989	0.019	0.00	0.039	0.038		Set Trigger
4	3.224	0.019	0.00	0.039	0.040		Set Trigger
5	3.131	0.019	0.00	0.039	0.040		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



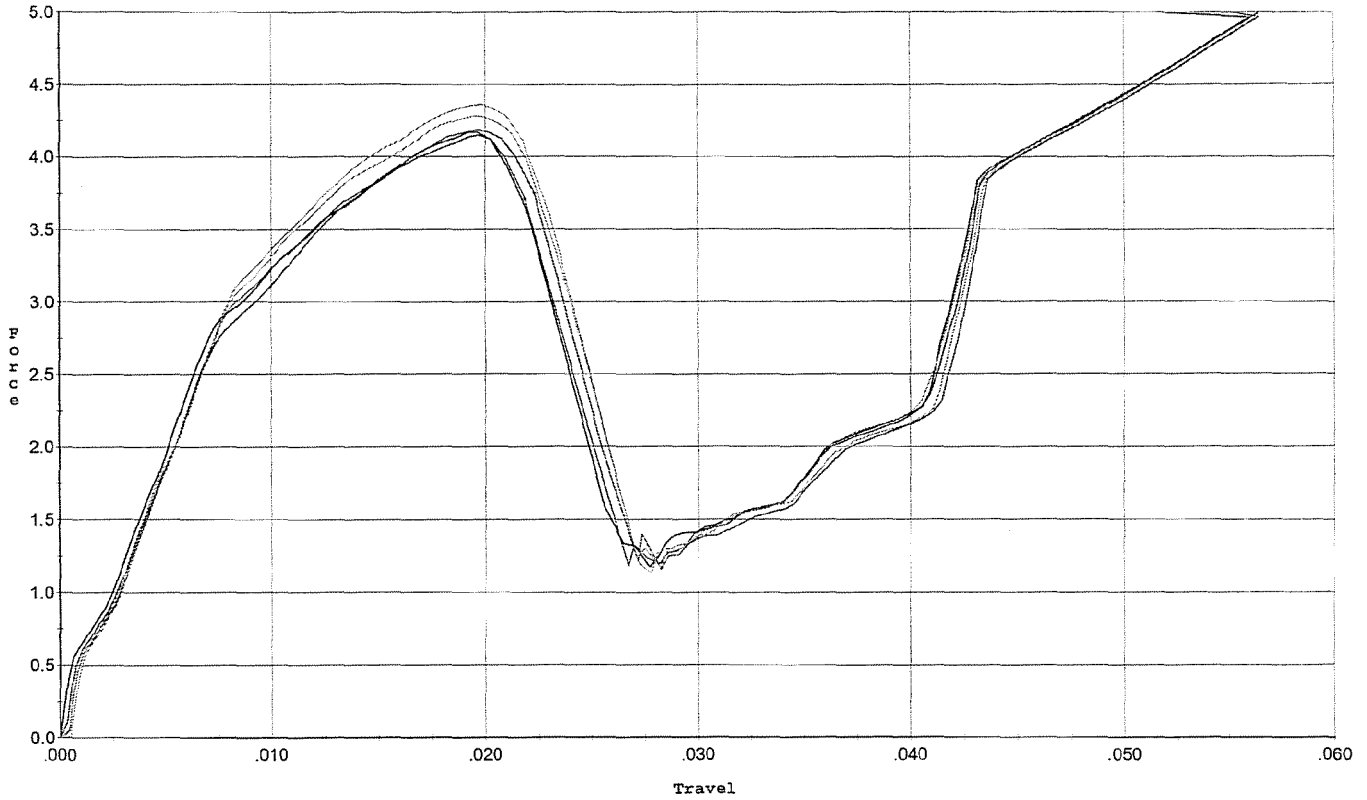
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.023	0.00	0.036	0.058		Set Trigger
2	4.113	0.020	0.00	0.036	0.054		Set Trigger
3	4.106	0.020	0.00	0.037	0.053		Set Trigger
4	4.115	0.020	0.00	0.036	0.055		Set Trigger
5	4.134	0.021	0.00	0.036	0.056		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



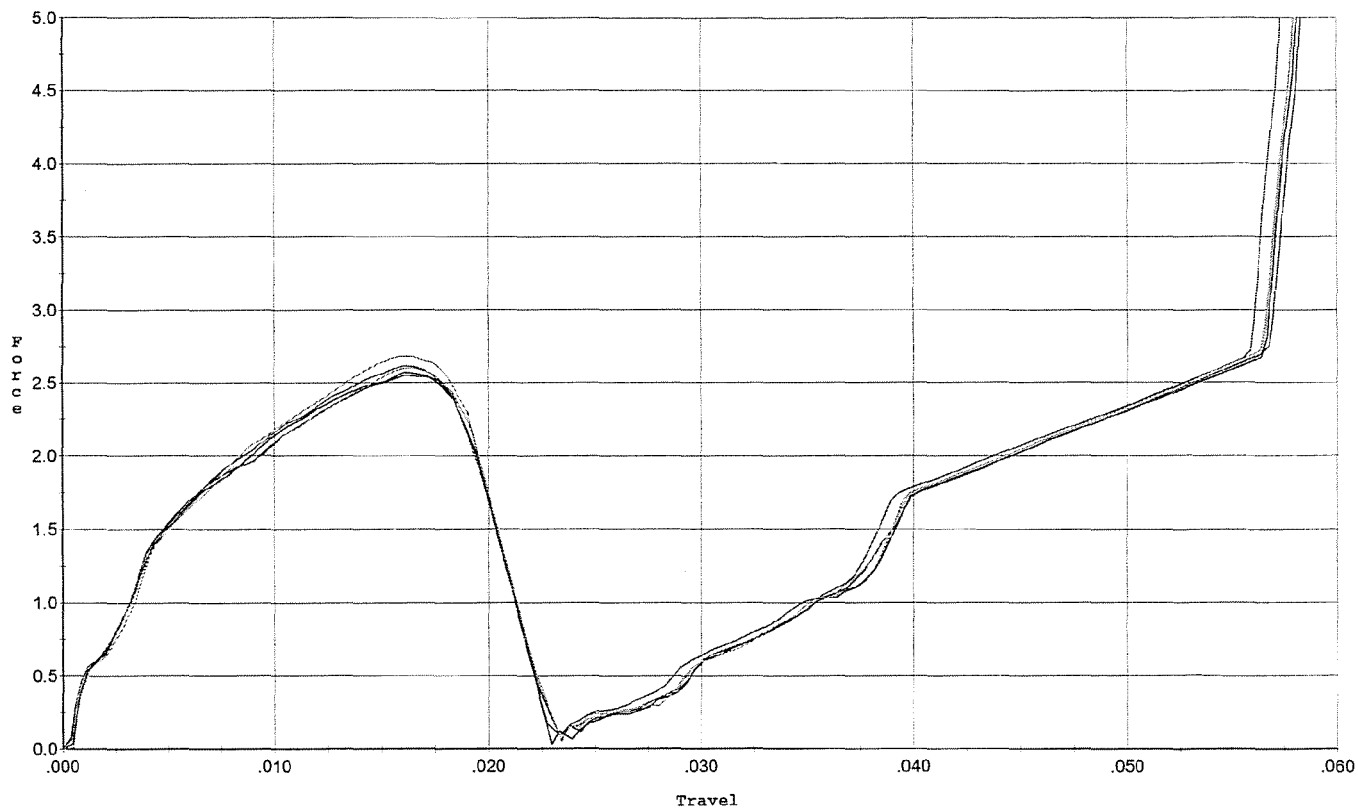
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.022	0.00	0.038	0.059		Set Trigger
2	4.166	0.022	0.00	0.037	0.061		Set Trigger
3	4.185	0.022	0.00	0.037	0.061		Set Trigger
4	4.284	0.024	0.00	0.037	0.067		Set Trigger
5	4.361	0.023	0.00	0.037	0.066		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



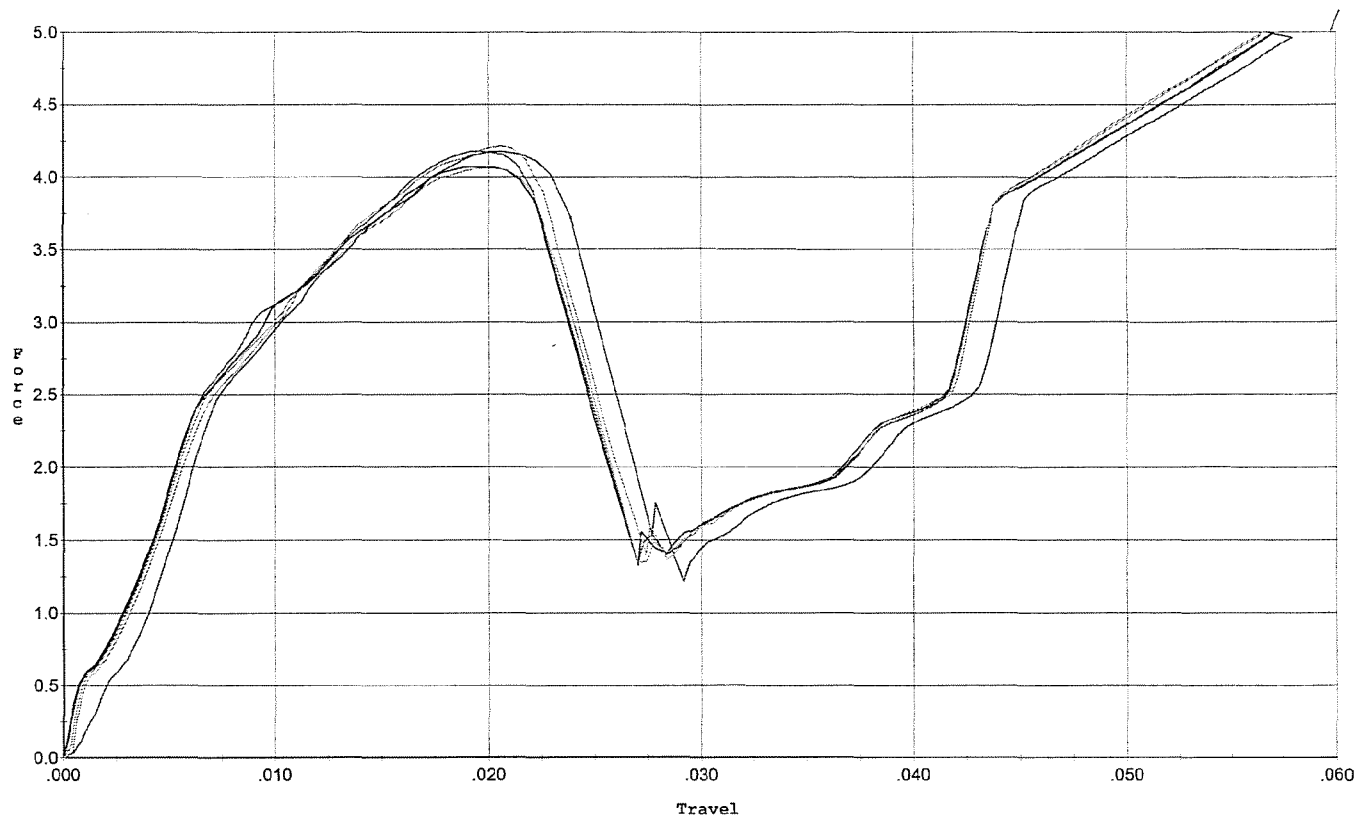
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.019	0.00	0.043	0.033		Set Trigger
2	2.570	0.019	0.00	0.043	0.034		Set Trigger
3	2.615	0.020	0.00	0.042	0.035		Set Trigger
4	2.601	0.019	0.00	0.042	0.033		Set Trigger
5	2.683	0.019	0.00	0.043	0.034		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.024	0.00	0.038	0.064		Set Trigger
2	4.070	0.022	0.00	0.038	0.060		Set Trigger
3	4.178	0.022	0.00	0.038	0.060		Set Trigger
4	4.060	0.024	0.00	0.037	0.064		Set Trigger
5	4.214	0.023	0.00	0.037	0.061		Set Trigger

Avg 4.14