

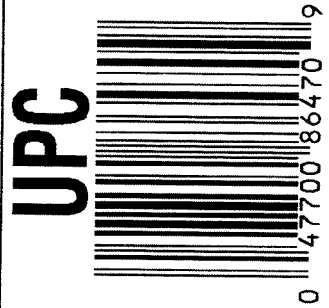
66875723

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875773



BM FORM

INSPECTION CHECKLIST-NEW GUNS

G6875773

GUN SERIAL #

~~G6876773*~~

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SP
470	DIS-ASSEMBLE ACTION		8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	LTC
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8/14/09	SP
520	GOFF BLAST BBL / REC		8/20	RSM
540	APPLY COATINGS (BARREL ACTION)		8/28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

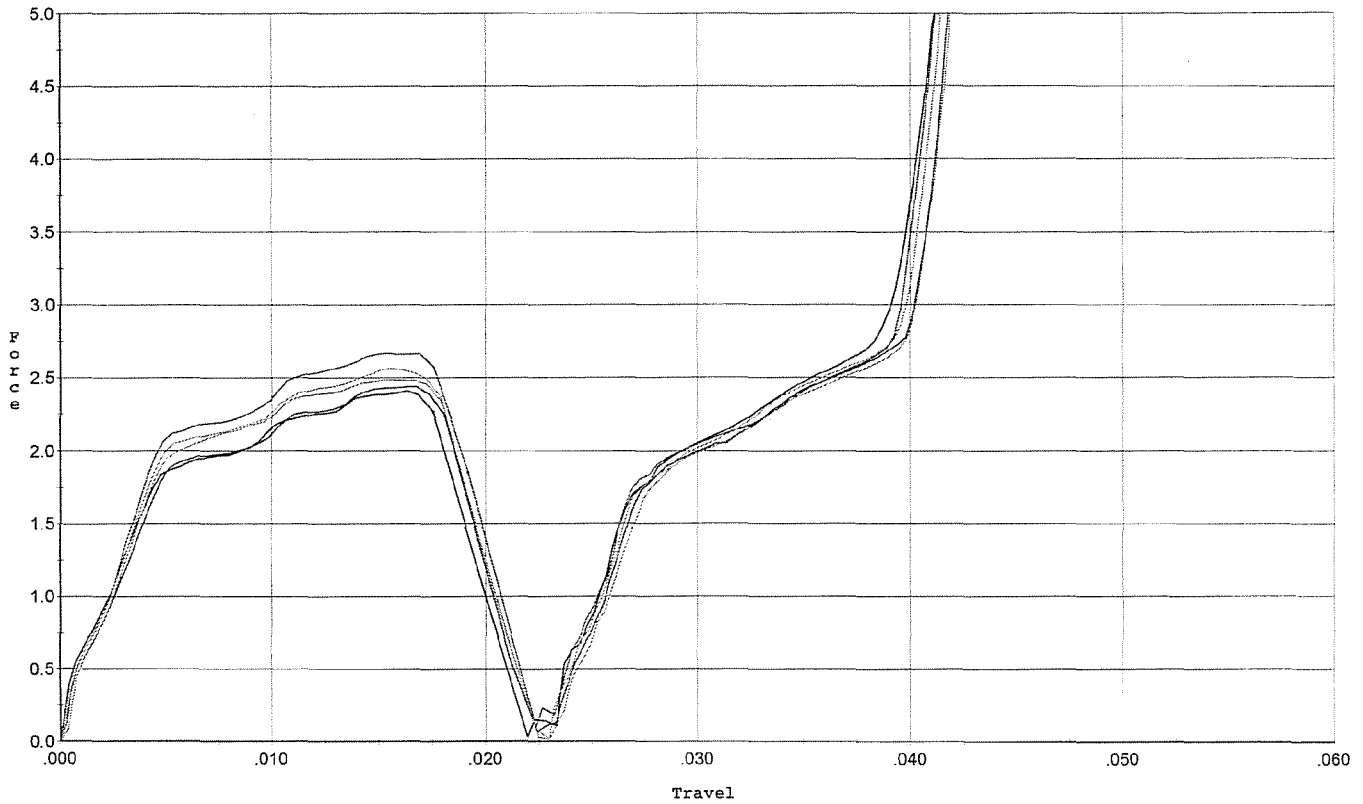
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6-0	6-0	6-0	9-16-09	RTL
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3-0	3-0	3-0	9-16-09	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY					9-16-09	RTL
	I) FIRING PIN INDENT	.020 MIN	0.22	0.22	0.22	9-16-09	RTL
	J) ASSEMBLE STOCK					9-2-09	RP
	K) ASSEMBLE SWIVEL STUDS					9-16-09	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-2-09	RP
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					9-2-09	Y.A.D.
670	FINAL INSPECTION A) HEADSPACE					9-16-09	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	273	277	264	265	291
	C) FUNCTION					9-16-09	RTL
690	PACK					10/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



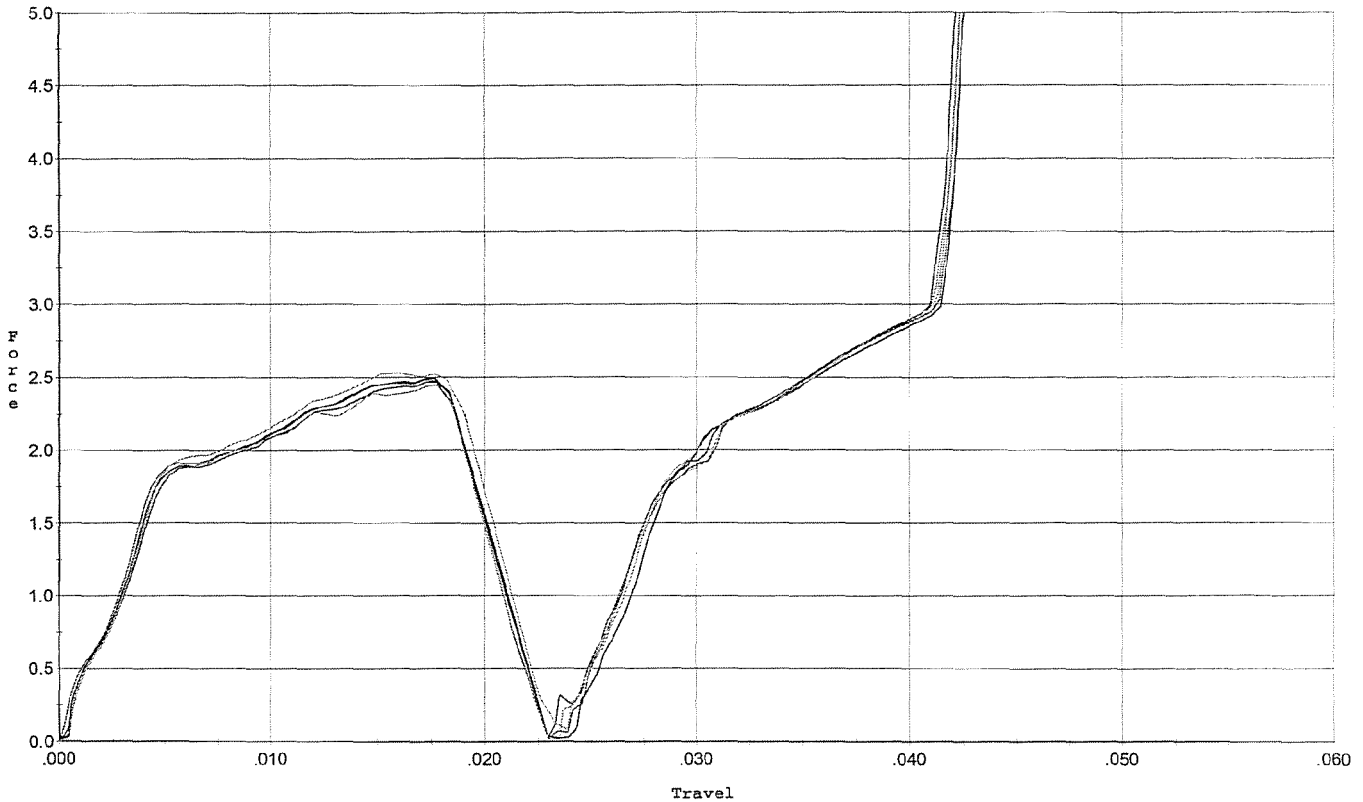
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.018	0.00	0.027	0.032		Single Action
2	2.409	0.018	0.00	0.027	0.031		Single Action
3	2.669	0.019	0.00	0.027	0.037		Single Action
4	2.561	0.018	0.00	0.027	0.034		Single Action
5	2.486	0.018	0.00	0.027	0.033		Single Action

A.2.51

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



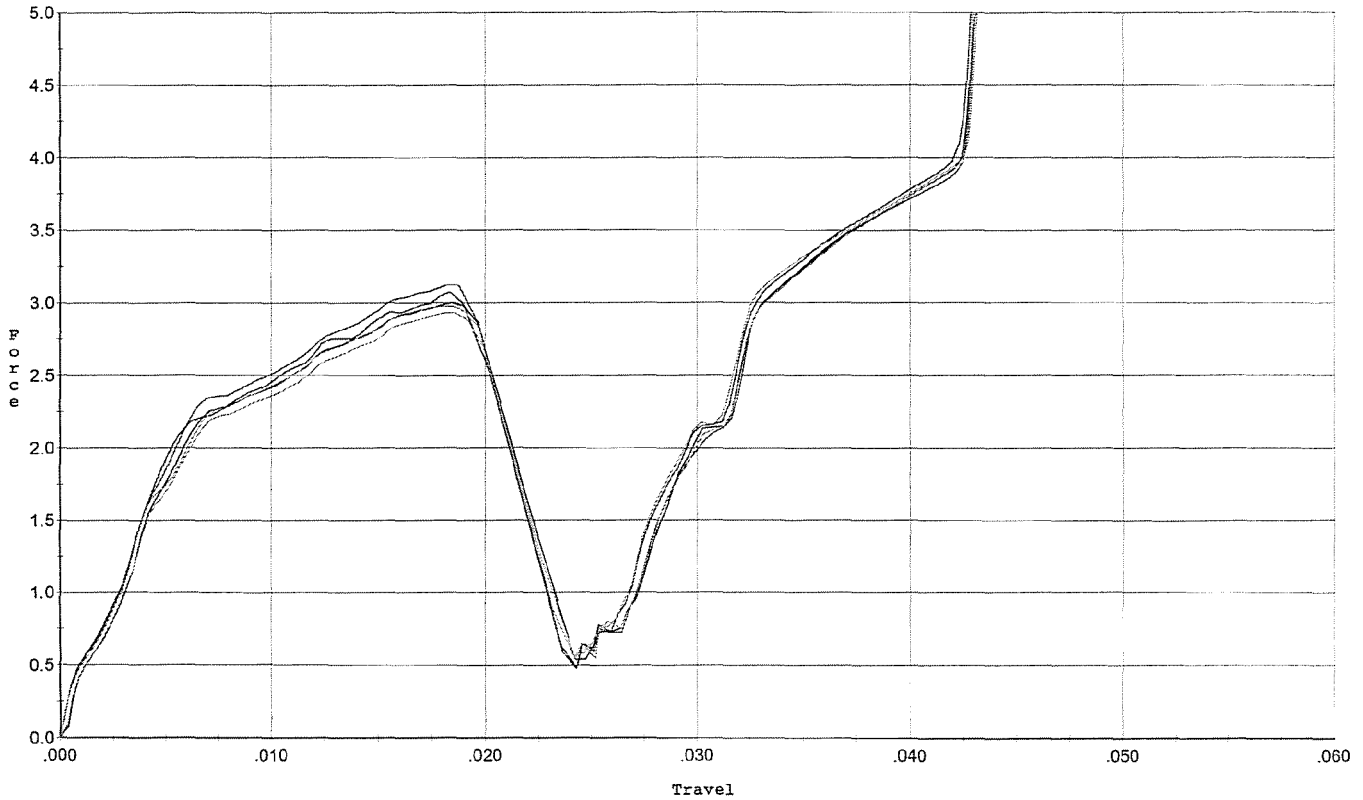
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.021	0.00	0.027	0.036		Single Action
2	2.488	0.018	0.00	0.028	0.033		Single Action
3	2.484	0.018	0.00	0.028	0.033		Single Action
4	2.447	0.018	0.00	0.028	0.032		Single Action
5	2.528	0.019	0.00	0.027	0.035		Single Action

A-2.48

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



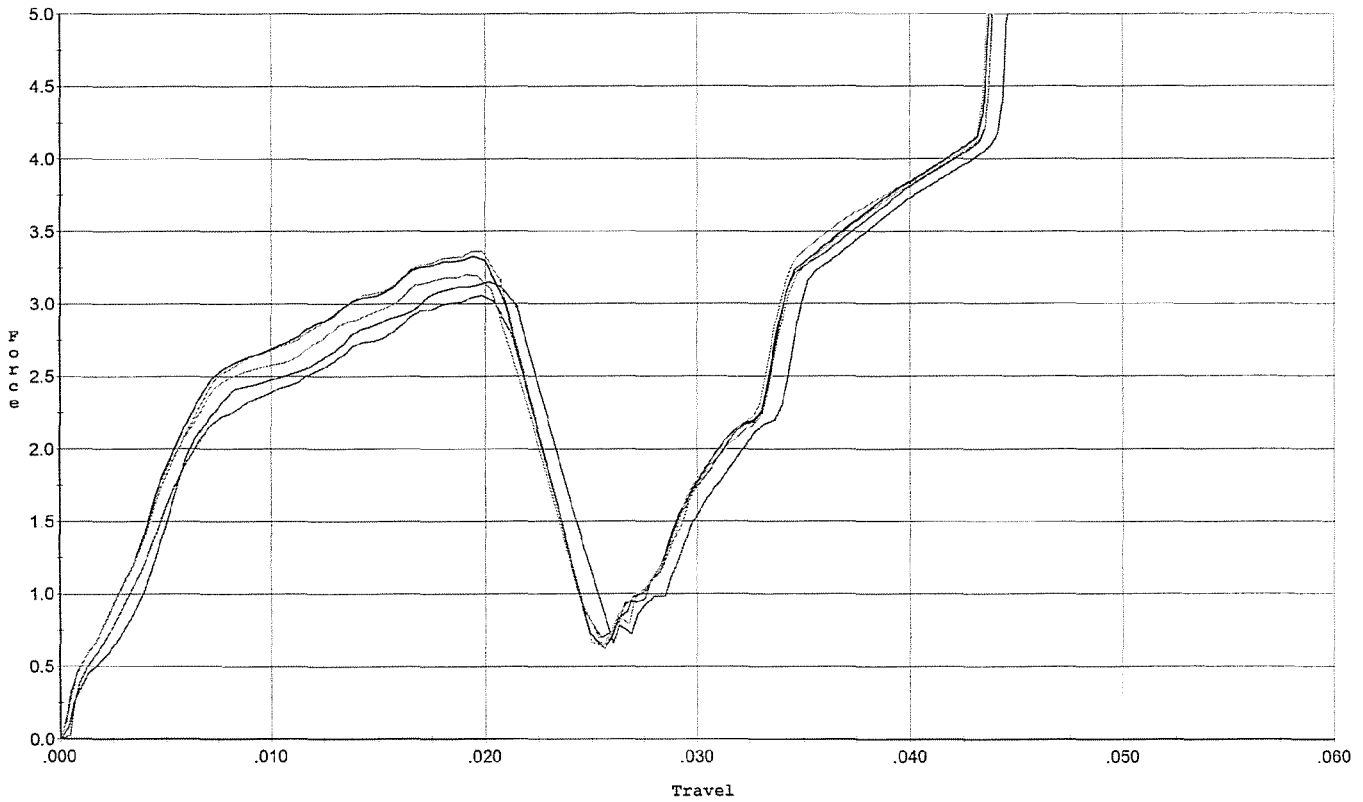
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.020	0.00	0.027	0.042		Single Action
2	3.001	0.020	0.00	0.027	0.040		Single Action
3	3.123	0.020	0.00	0.027	0.042		Single Action
4	2.931	0.020	0.00	0.027	0.040		Single Action
5	2.977	0.020	0.00	0.027	0.041		Single Action

A-3.02

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



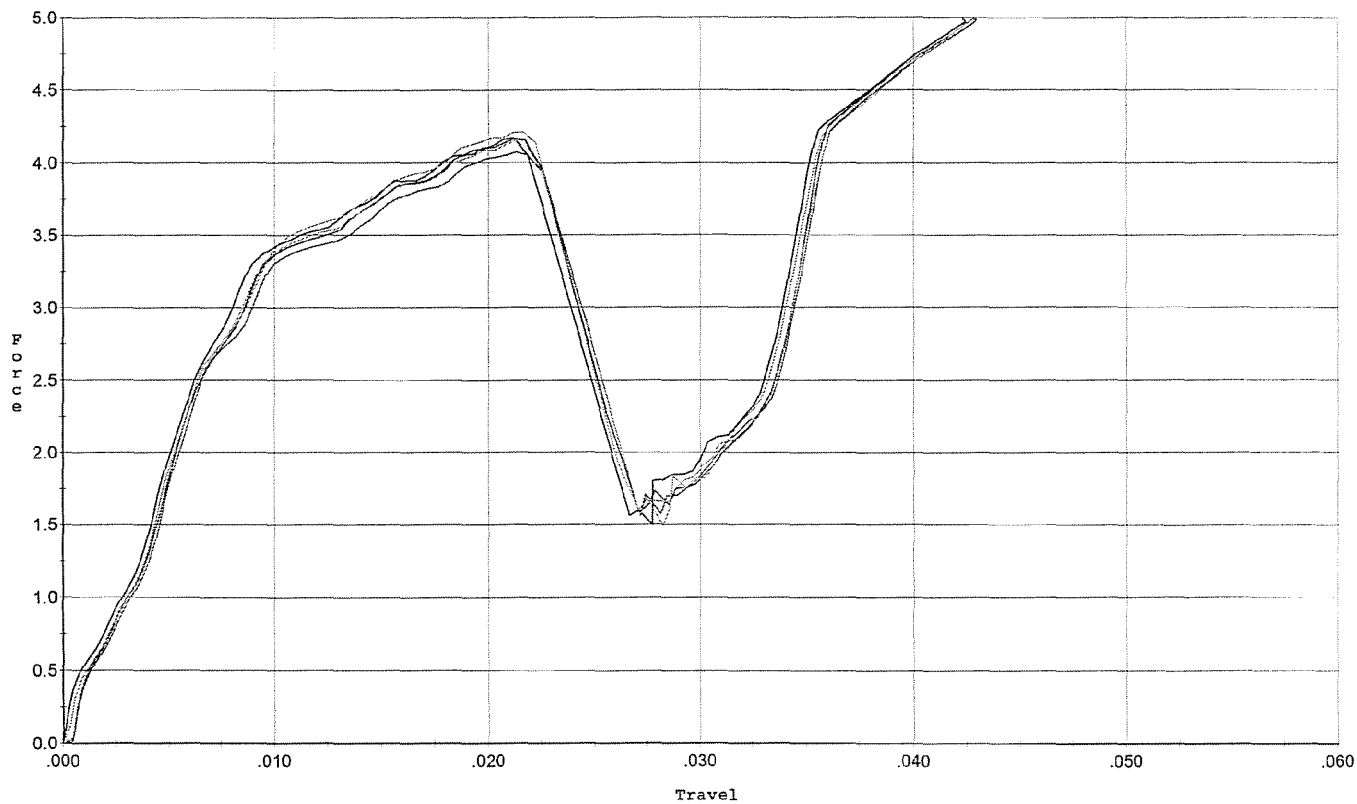
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.021	0.00	0.027	0.045		Single Action
2	3.327	0.021	0.00	0.027	0.048		Single Action
3	3.059	0.021	0.00	0.027	0.044		Single Action
4	3.204	0.022	0.00	0.027	0.049		Single Action
5	3.362	0.021	0.00	0.027	0.047		Single Action

A-3-22

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



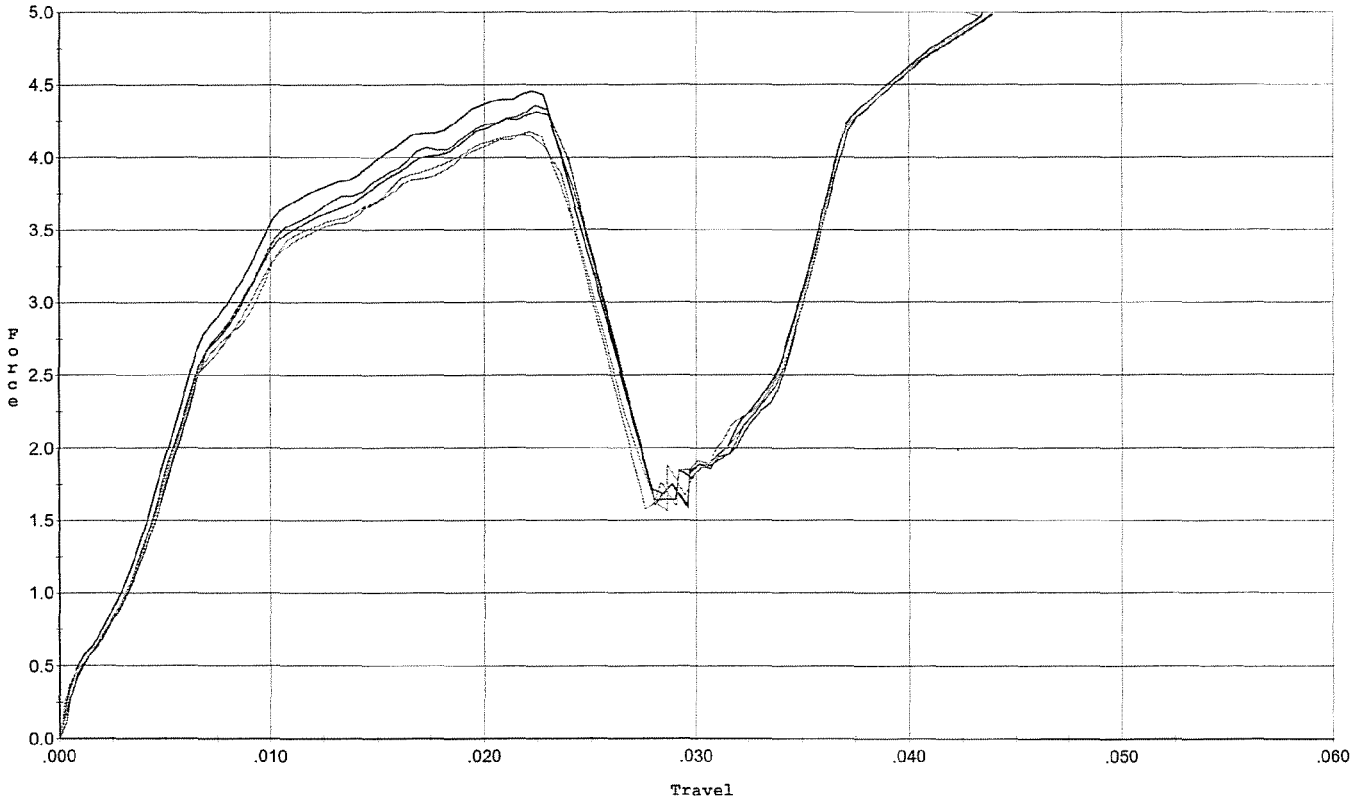
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.165	0.022	0.00	0.019	0.062		Single Action
2	4.171	0.024	0.00	0.019	0.067		Single Action
3	4.074	0.025	0.00	0.019	0.067		Single Action
4	4.150	0.023	0.00	0.019	0.062		Single Action
5	4.211	0.025	0.00	0.019	0.068		Single Action

A-4.15

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



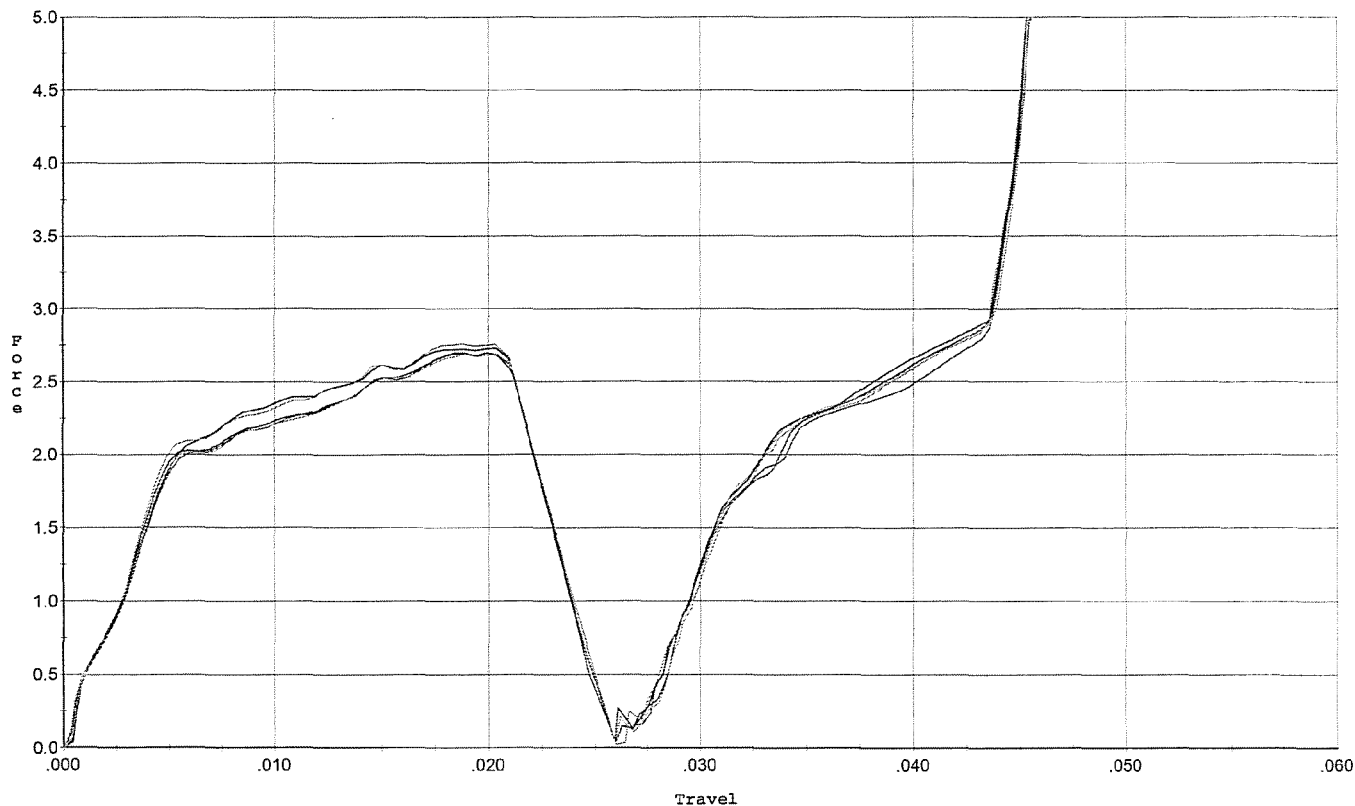
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.024	0.00	0.019	0.070		Single Action
2	4.457	0.025	0.00	0.019	0.074		Single Action
3	4.359	0.024	0.00	0.019	0.069		Single Action
4	4.155	0.024	0.00	0.019	0.066		Single Action
5	4.180	0.024	0.00	0.019	0.066		Single Action

A-4.29

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



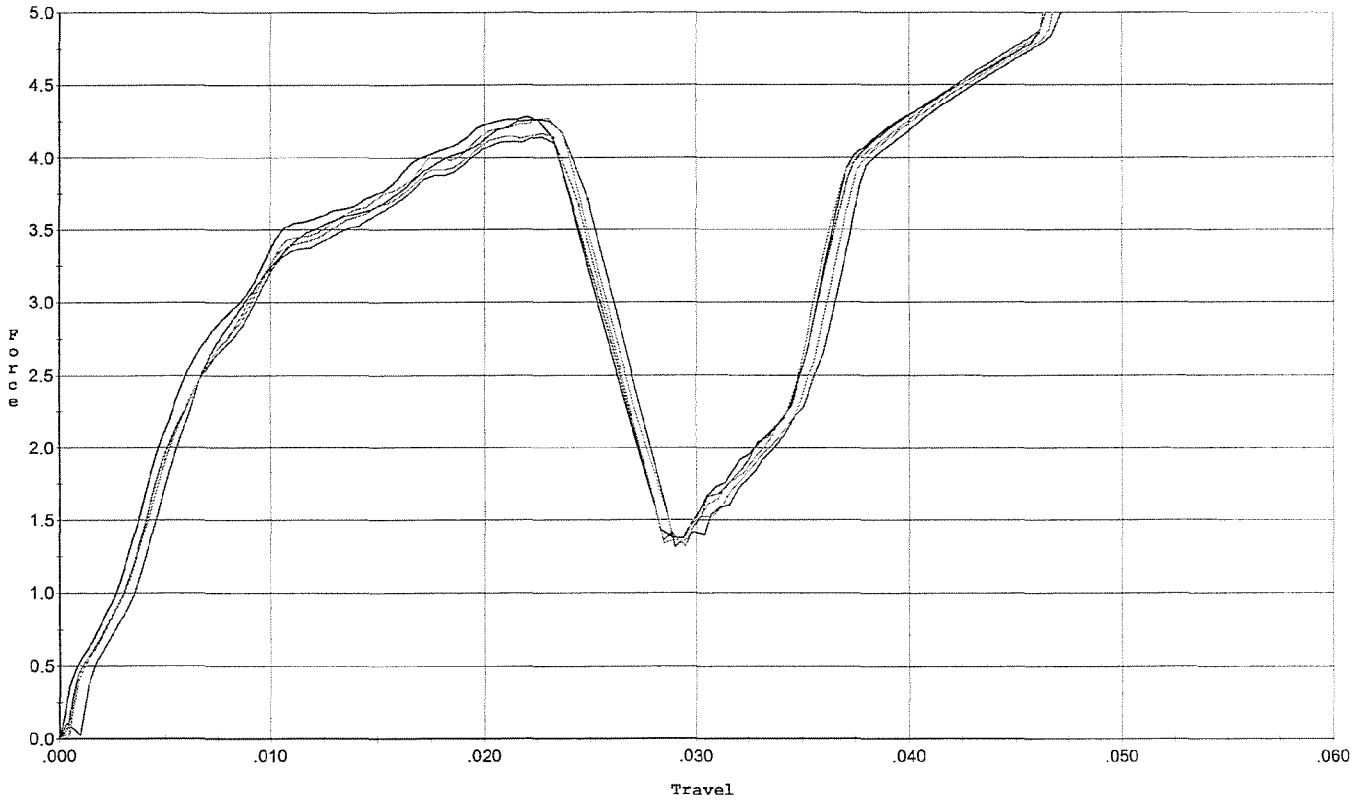
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.021	0.00	0.029	0.041		Single Action
2	2.728	0.021	0.00	0.029	0.042		Single Action
3	2.696	0.021	0.00	0.029	0.041		Single Action
4	2.691	0.021	0.00	0.029	0.041		Single Action
5	2.757	0.021	0.00	0.029	0.042		Single Action

A-2-71

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.260	0.025	0.00	0.020	0.070		Single Action
2	4.282	0.023	0.00	0.020	0.067		Single Action
3	4.139	0.025	0.00	0.020	0.070		Single Action
4	4.267	0.024	0.00	0.020	0.067		Single Action
5	4.169	0.024	0.00	0.020	0.068		Single Action

A-4-22