

66875776

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

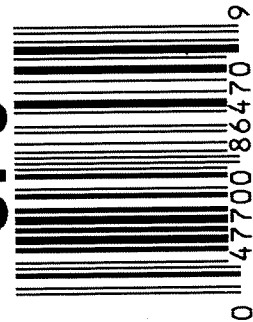
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6875776

UPC



GUN SERIAL #

G 6875776

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION	2009	8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		2/29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

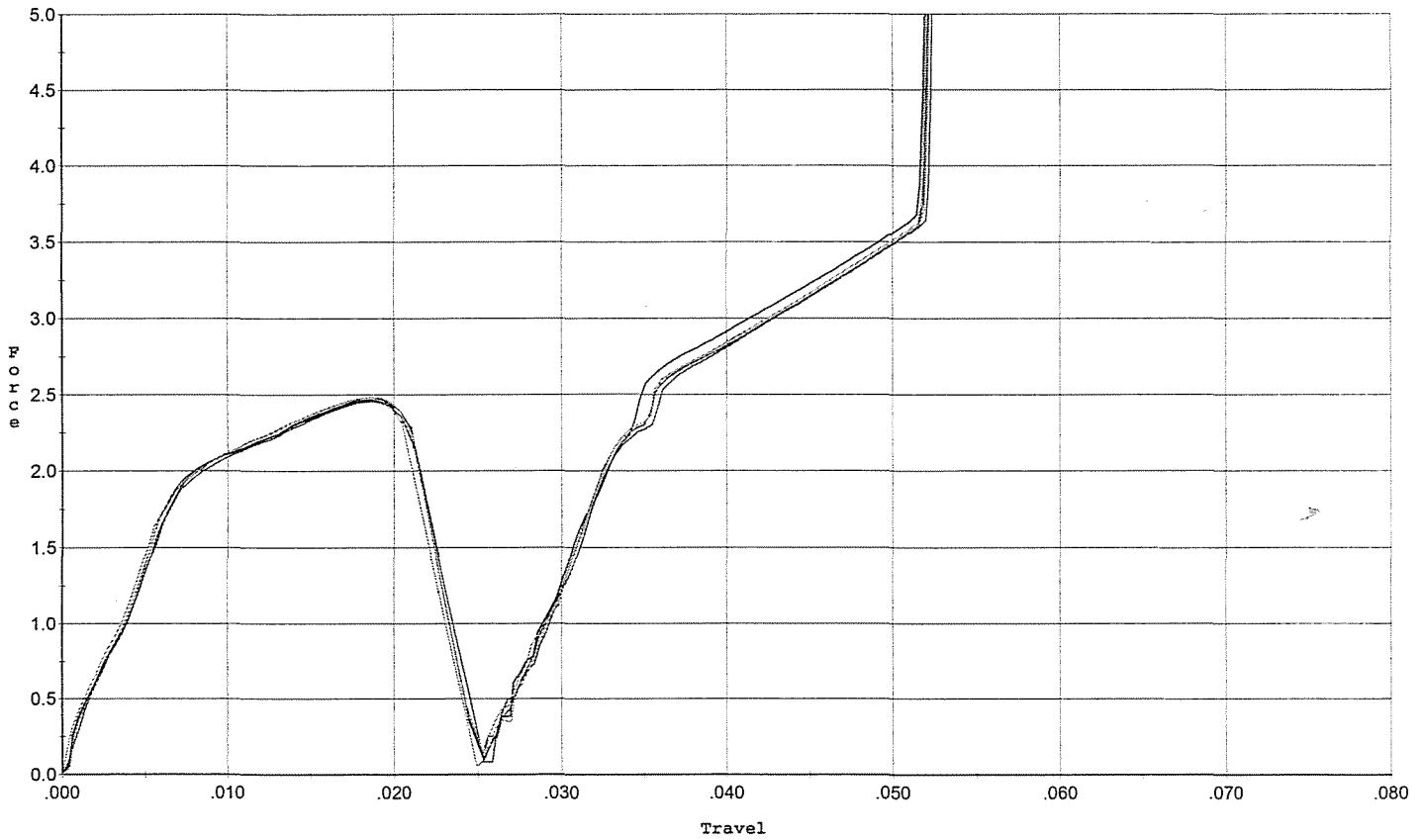
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-10-09	L.D.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-17-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u>	<u>2.19</u>	<u>2.11</u>	<u>2.16</u>	<u>2.18</u>	9-21-09	TC
	C) FUNCTION					9/21/09	RB		
690	PACK					9/28/09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



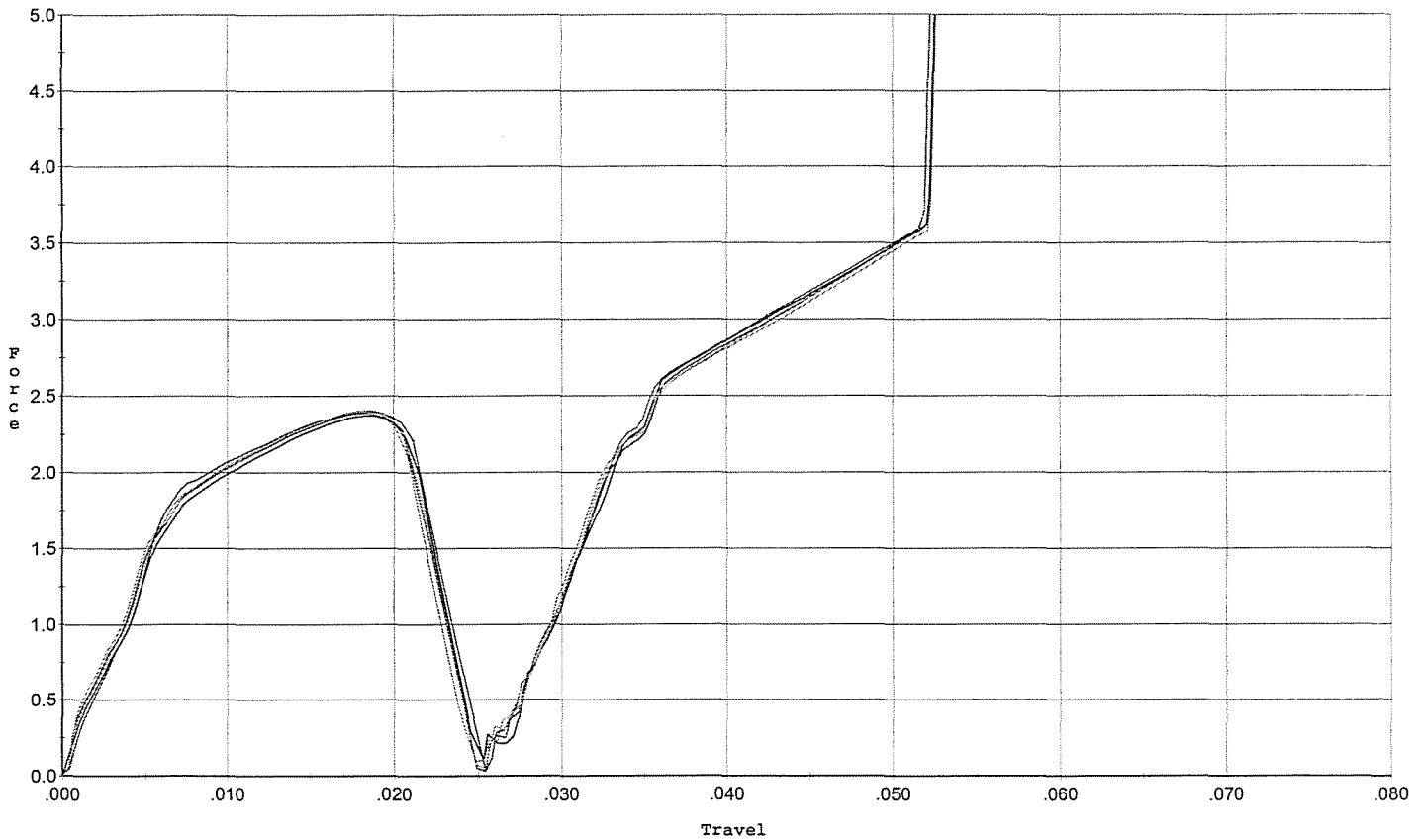
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.021	0.00	0.034	0.037		Set Trigger
2	2.464	0.021	0.00	0.034	0.037		Set Trigger
3	2.455	0.021	0.00	0.034	0.037		Set Trigger
4	2.487	0.021	0.00	0.034	0.037		Set Trigger
5	2.475	0.023	0.00	0.034	0.040		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



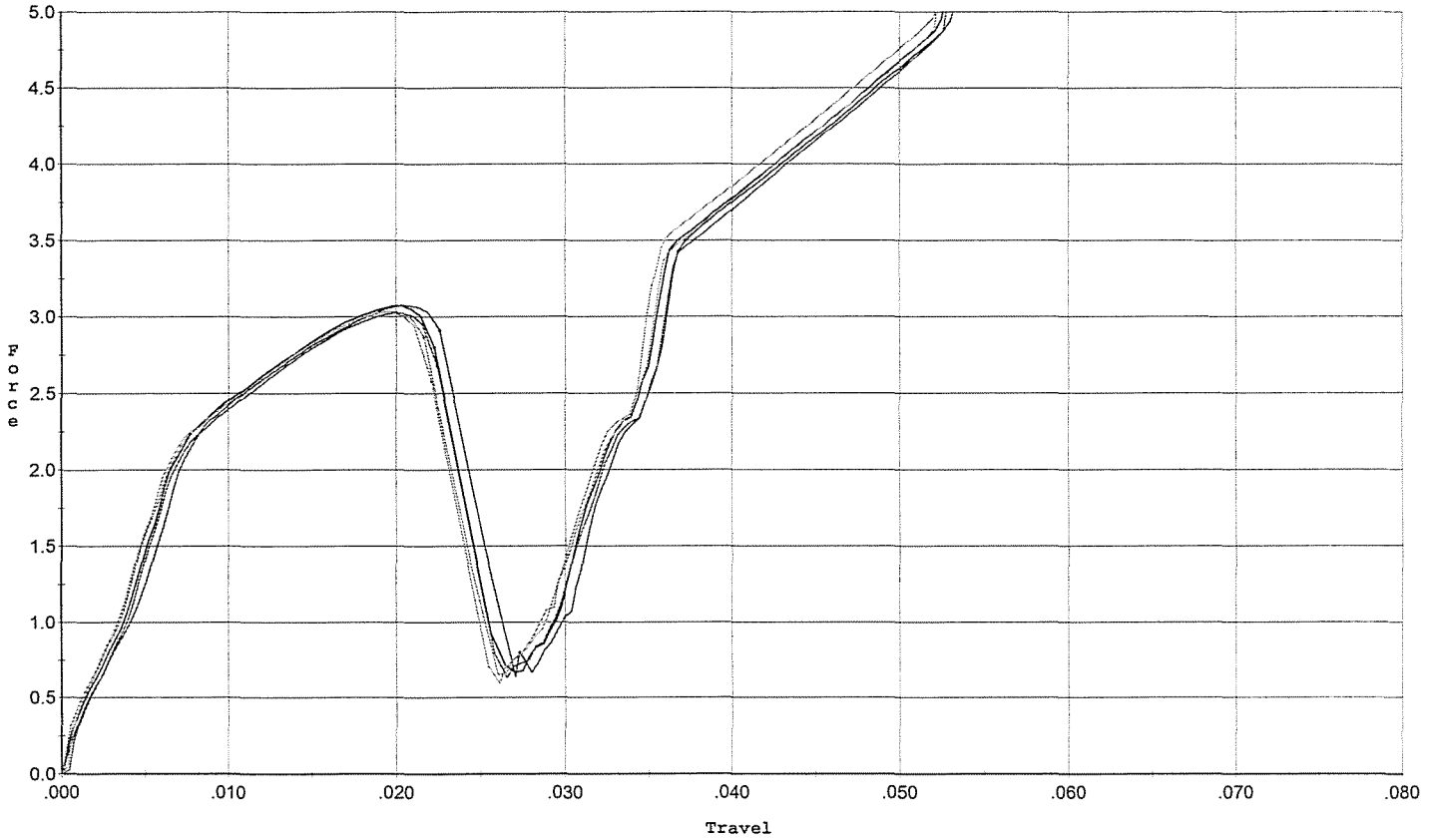
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.021	0.00	0.034	0.036		Set Trigger
2	2.372	0.021	0.00	0.034	0.036		Set Trigger
3	2.387	0.022	0.00	0.034	0.038		Set Trigger
4	2.407	0.022	0.00	0.034	0.037		Set Trigger
5	2.396	0.021	0.00	0.035	0.036		Set Trigger

Aug 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



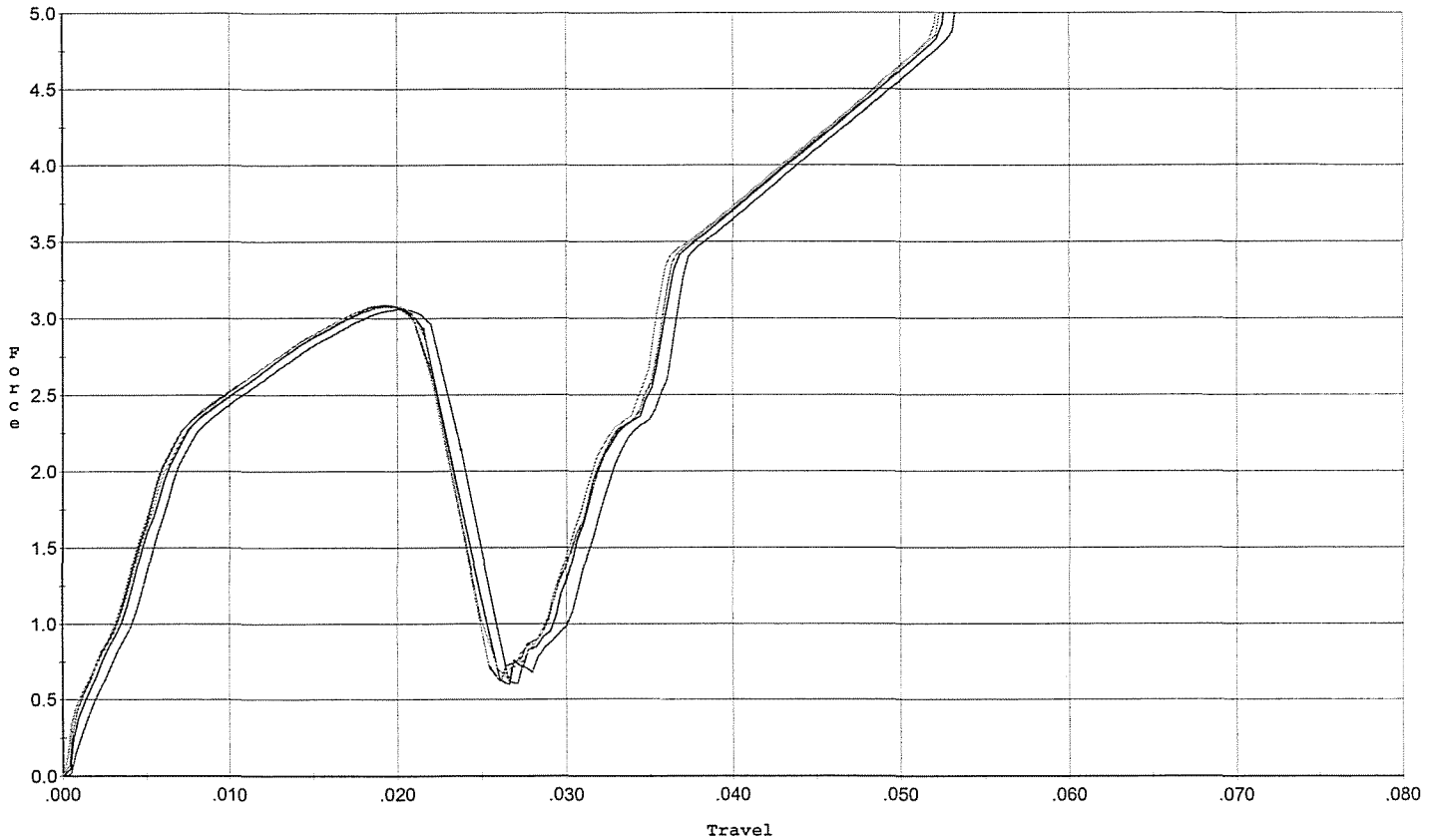
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.023	0.00	0.033	0.047		Set Trigger
2	3.070	0.022	0.00	0.032	0.047		Set Trigger
3	3.023	0.022	0.00	0.033	0.046		Set Trigger
4	3.024	0.022	0.00	0.033	0.046		Set Trigger
5	3.034	0.022	0.00	0.033	0.045		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



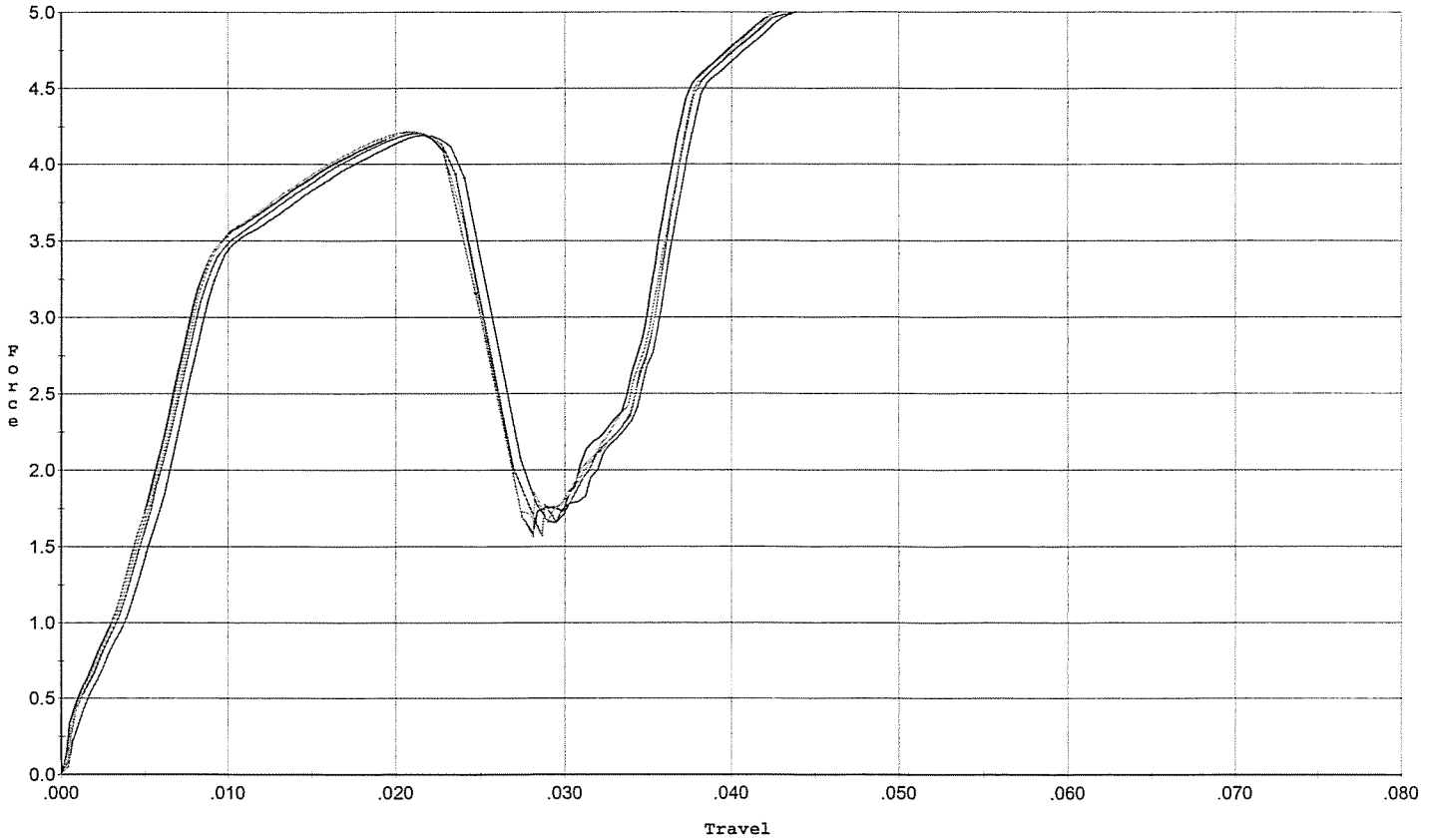
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.063	0.024	0.00	0.033	0.049		Set Trigger
2	3.076	0.022	0.00	0.033	0.046		Set Trigger
3	3.082	0.022	0.00	0.033	0.047		Set Trigger
4	3.089	0.022	0.00	0.033	0.046		Set Trigger
5	3.076	0.022	0.00	0.032	0.048		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



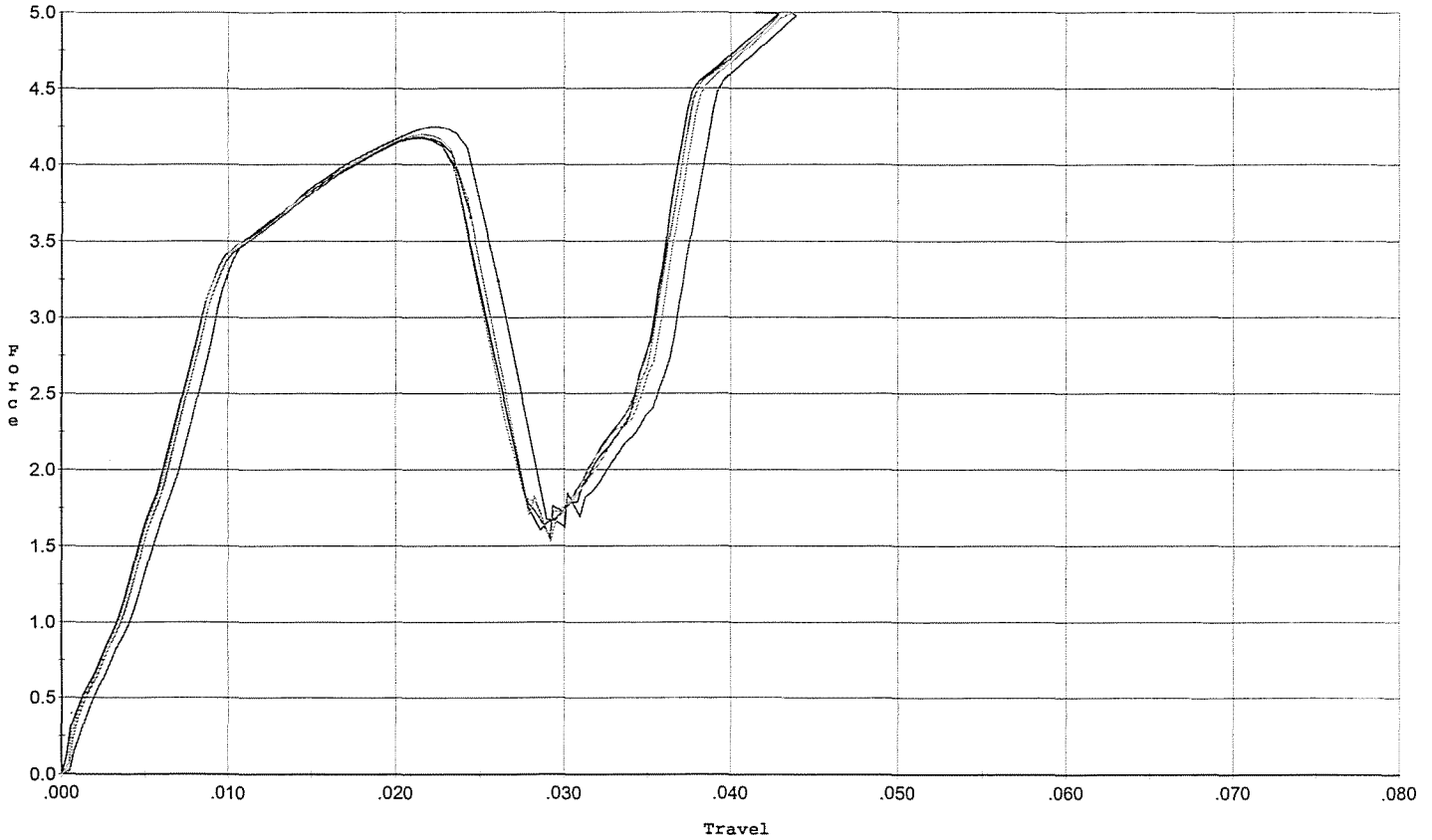
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.024	0.00	0.031	0.067		Set Trigger
2	4.207	0.025	0.00	0.030	0.071		Set Trigger
3	4.200	0.024	0.00	0.031	0.066		Set Trigger
4	4.209	0.024	0.00	0.030	0.068		Set Trigger
5	4.214	0.025	0.00	0.030	0.071		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



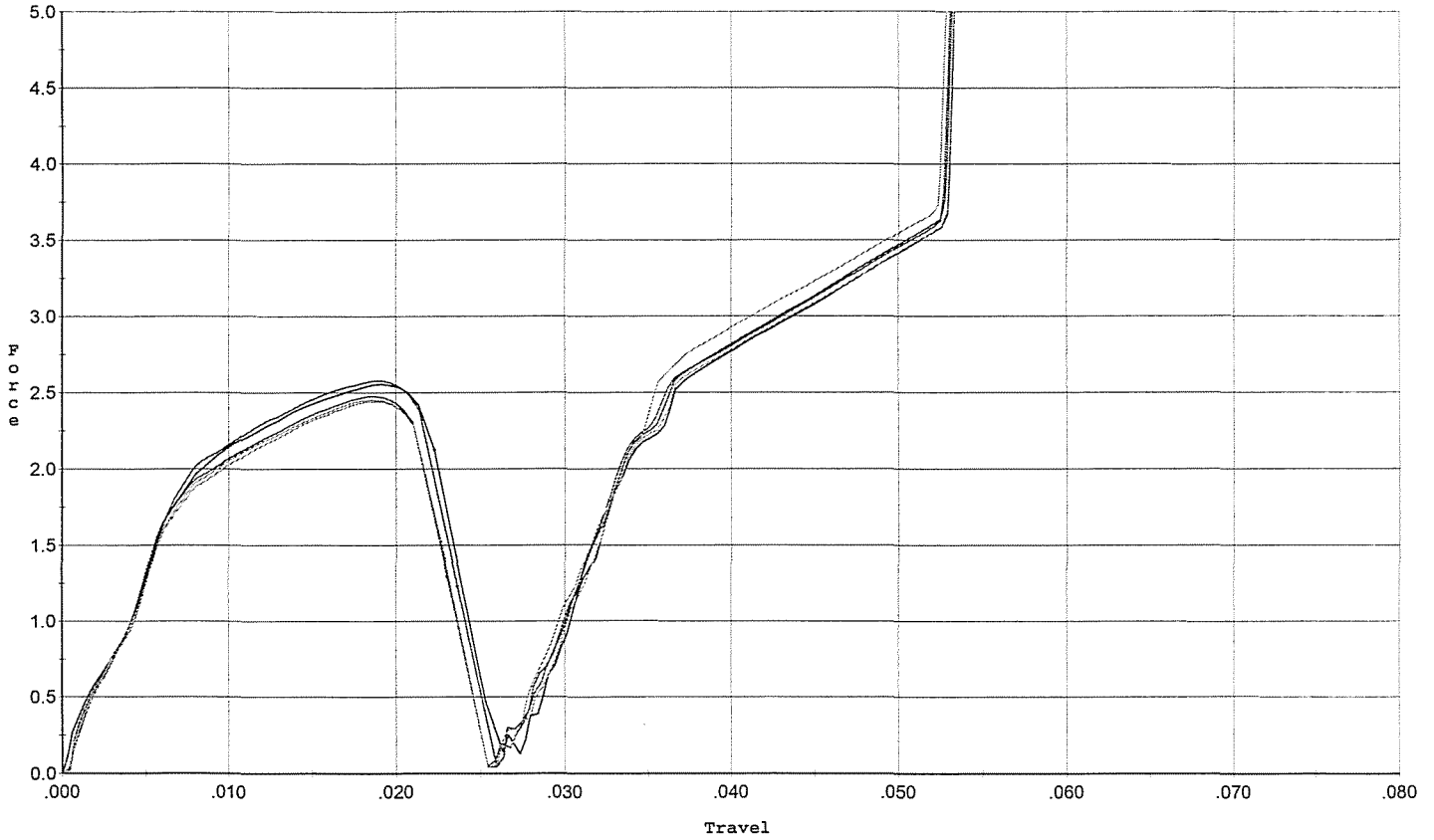
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.026	0.00	0.030	0.072		Set Trigger
2	4.173	0.023	0.00	0.031	0.066		Set Trigger
3	4.178	0.024	0.00	0.030	0.068		Set Trigger
4	4.197	0.024	0.00	0.030	0.068		Set Trigger
5	4.184	0.023	0.00	0.031	0.066		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



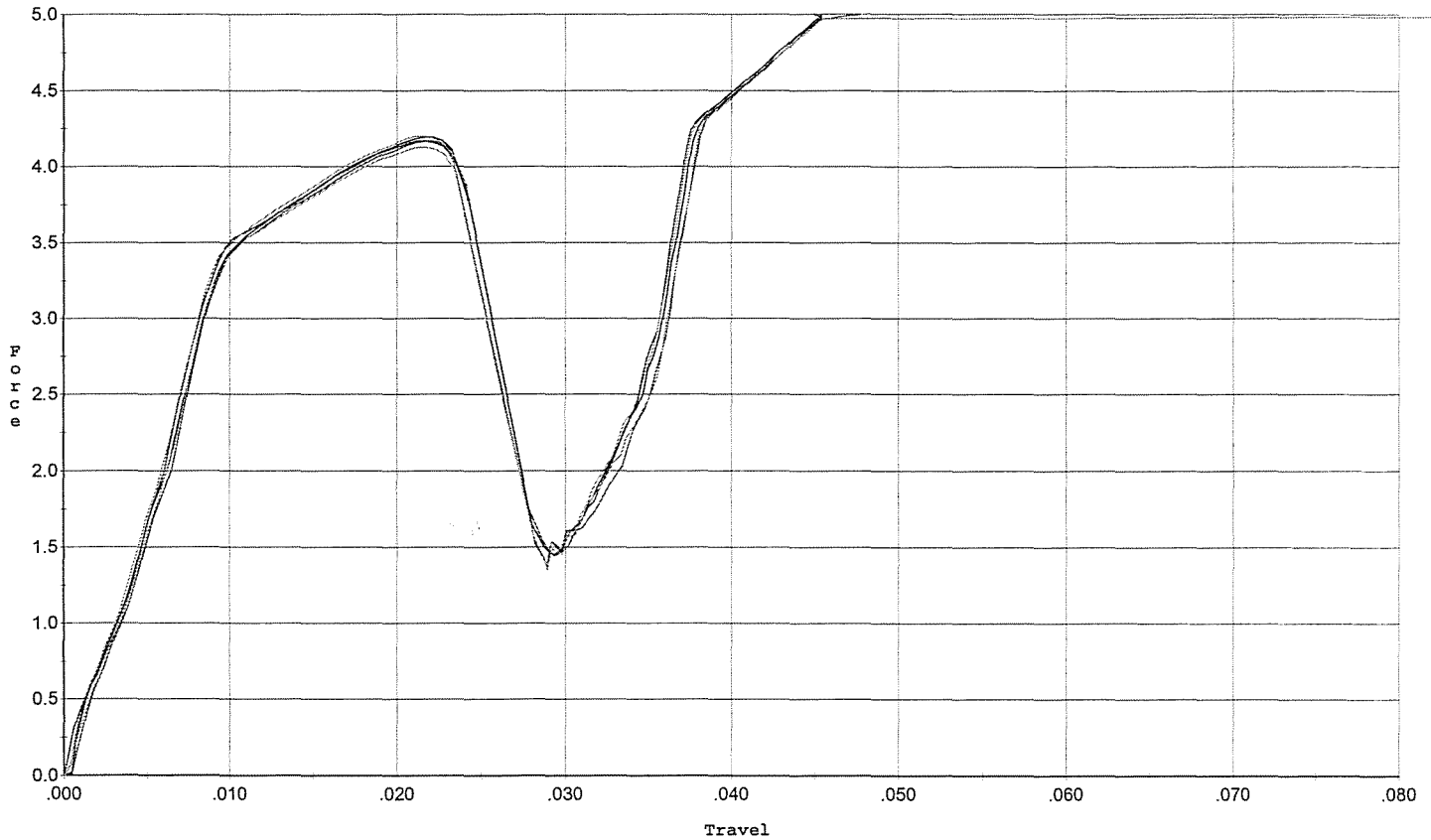
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.024	0.00	0.034	0.042		Set Trigger
2	2.557	0.022	0.00	0.034	0.040		Set Trigger
3	2.475	0.023	0.00	0.035	0.040		Set Trigger
4	2.443	0.023	0.00	0.035	0.039		Set Trigger
5	2.450	0.023	0.00	0.034	0.039		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.023	0.00	0.031	0.066		Set Trigger
2	4.194	0.024	0.00	0.031	0.068		Set Trigger
3	4.167	0.024	0.00	0.031	0.067		Set Trigger
4	4.127	0.023	0.00	0.031	0.065		Set Trigger
5	4.199	0.023	0.00	0.031	0.066		Set Trigger

Avg 4.17