

66875782

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

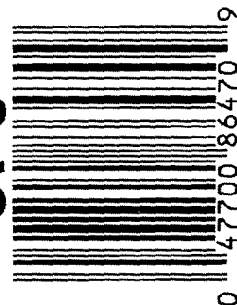
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6875782

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6875782

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD.
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD.
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD.
470	DIS-ASSEMBLE ACTION	2009	8-14-09	SPD.
472	SERIALIZE BOLT HANDLE		8-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWB
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	RL
540	APPLY COATINGS (BARREL ACTION)		8/29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-8-09	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

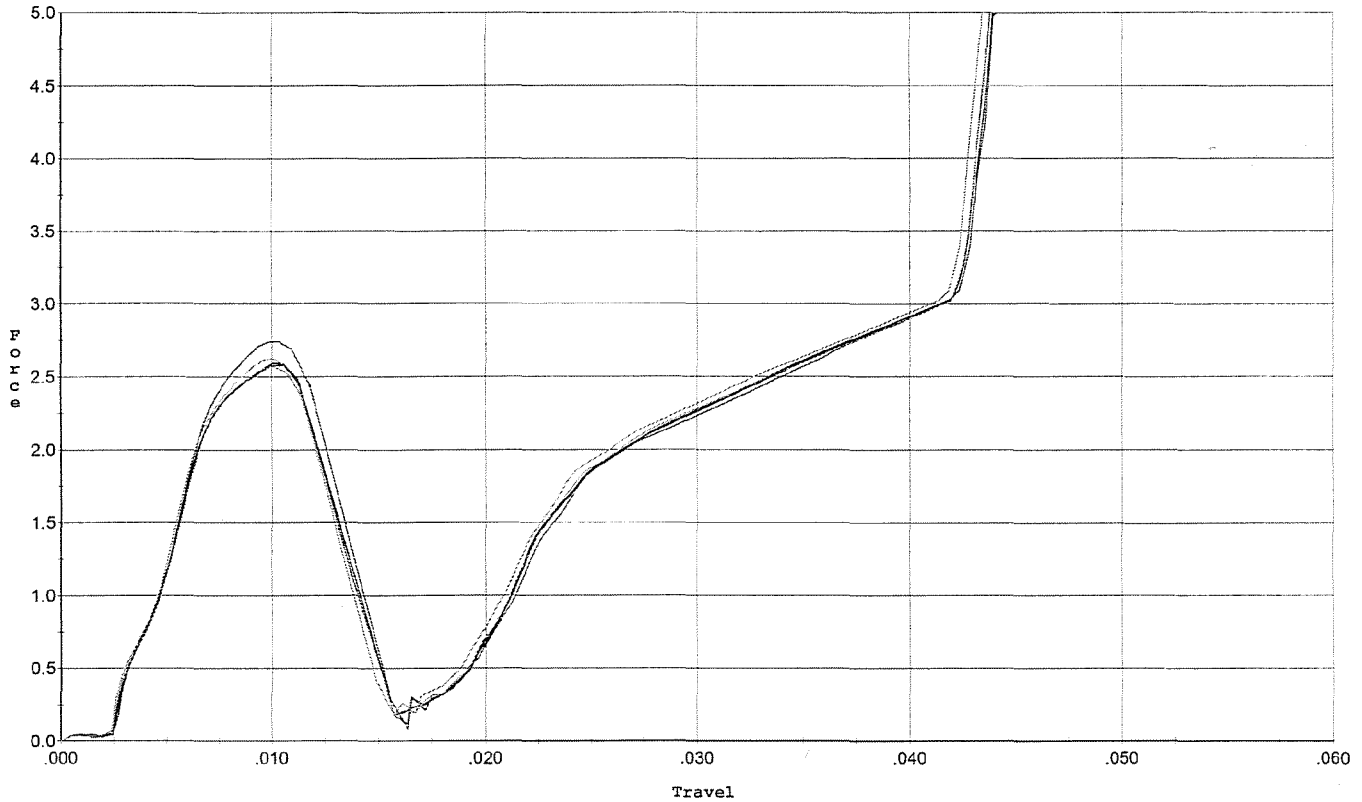
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3"</u>	<u>3"</u>	<u>3"</u>	9/10/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6"</u>	<u>6"</u>	<u>6"</u>	9/10/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9/10/09	RB		
	J) ASSEMBLE STOCK					9-8-09	RP		
	K) ASSEMBLE SWIVEL STUDS					9/10/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-9-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-9-09	S.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/10/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u>	<u>2.15</u>	<u>2.51</u>	<u>2.54</u>	<u>2.58</u>	9/10/09	RB
	C) FUNCTION					9/10/09	RB		
690	PACK					9/11/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



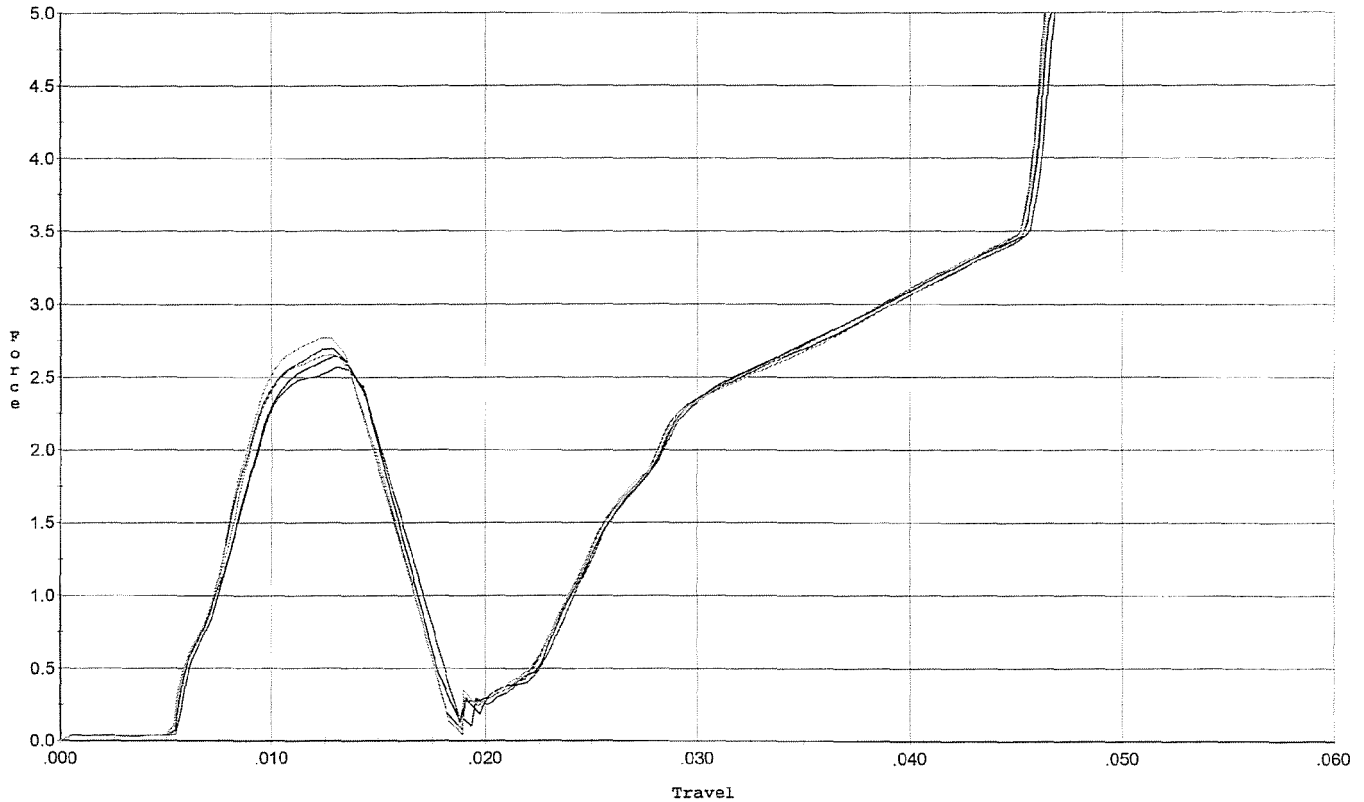
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.013	0.00	0.035	0.019		Set Trigger
2	2.595	0.011	0.00	0.035	0.016		Set Trigger
3	2.742	0.012	0.003	0.035	0.017		Set Trigger
4	2.624	0.011	0.003	0.035	0.016		Set Trigger
5	2.570	0.011	0.003	0.035	0.016		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



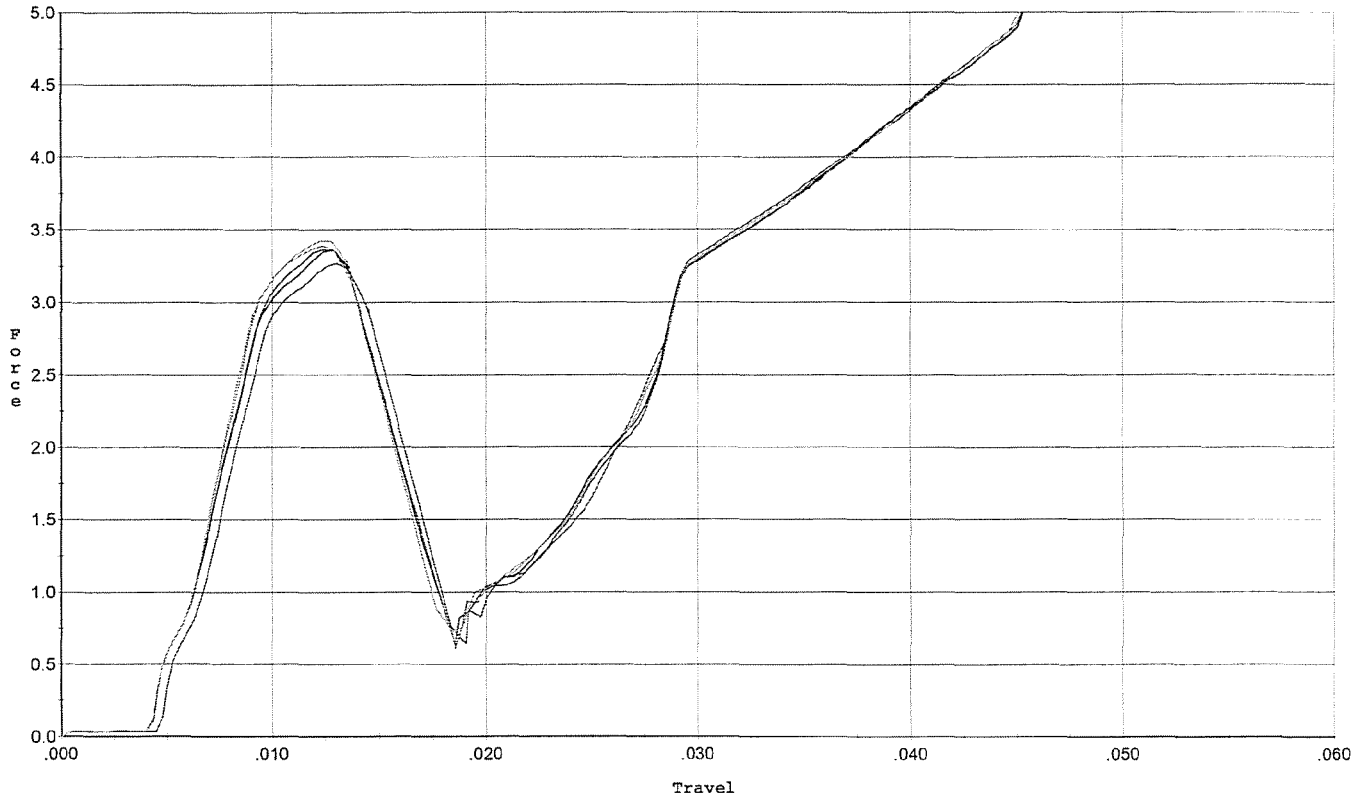
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.014	0.006	0.034	0.017		Set Trigger
2	2.645	0.014	0.006	0.034	0.017		Set Trigger
3	2.698	0.016	0.006	0.034	0.019		Set Trigger
4	2.656	0.015	0.005	0.034	0.019		Set Trigger
5	2.771	0.016	0.005	0.034	0.020		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



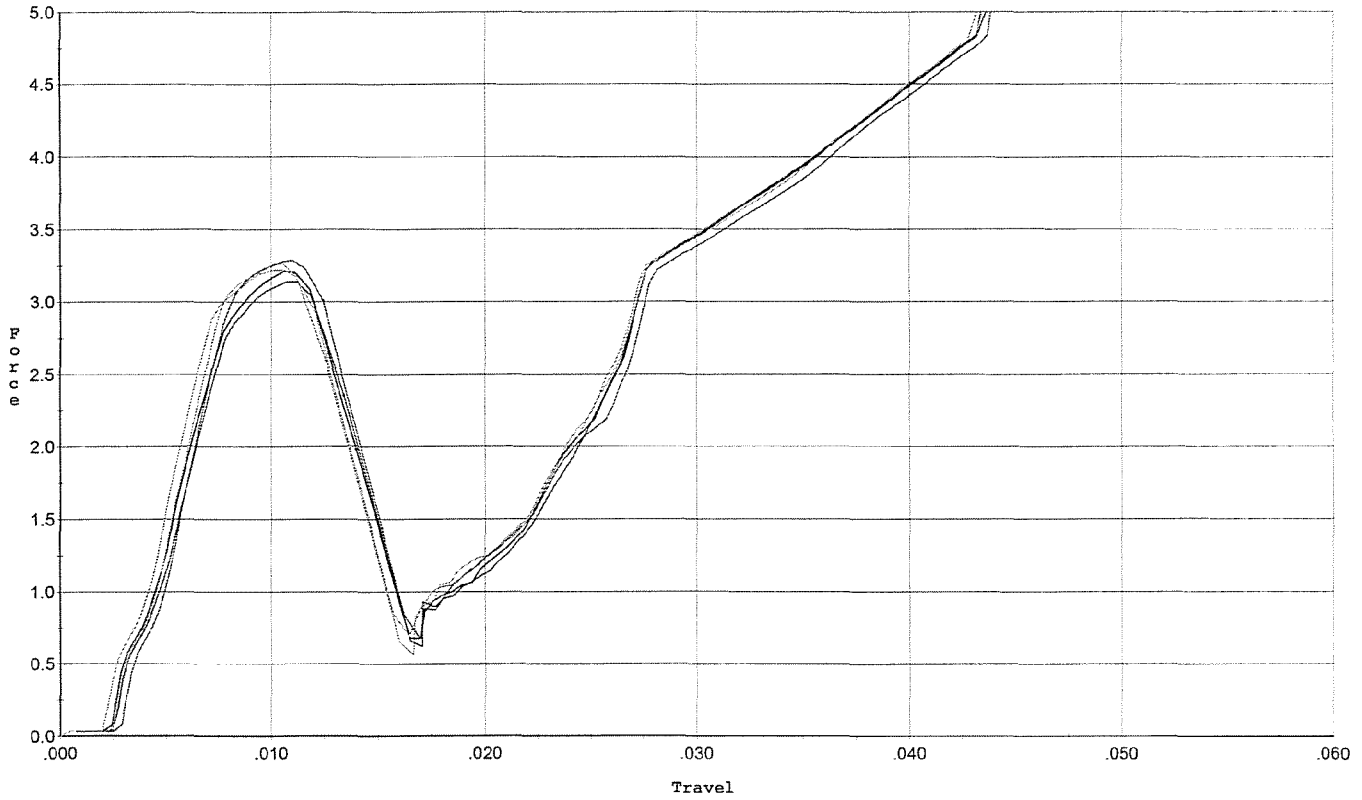
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.366	0.014	0.004	0.031	0.022		Set Trigger
2	3.361	0.014	0.004	0.031	0.022		Set Trigger
3	3.272	0.015	0.005	0.031	0.023		Set Trigger
4	3.390	0.014	0.004	0.031	0.023		Set Trigger
5	3.424	0.014	0.004	0.031	0.022		Set Trigger

A 3.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



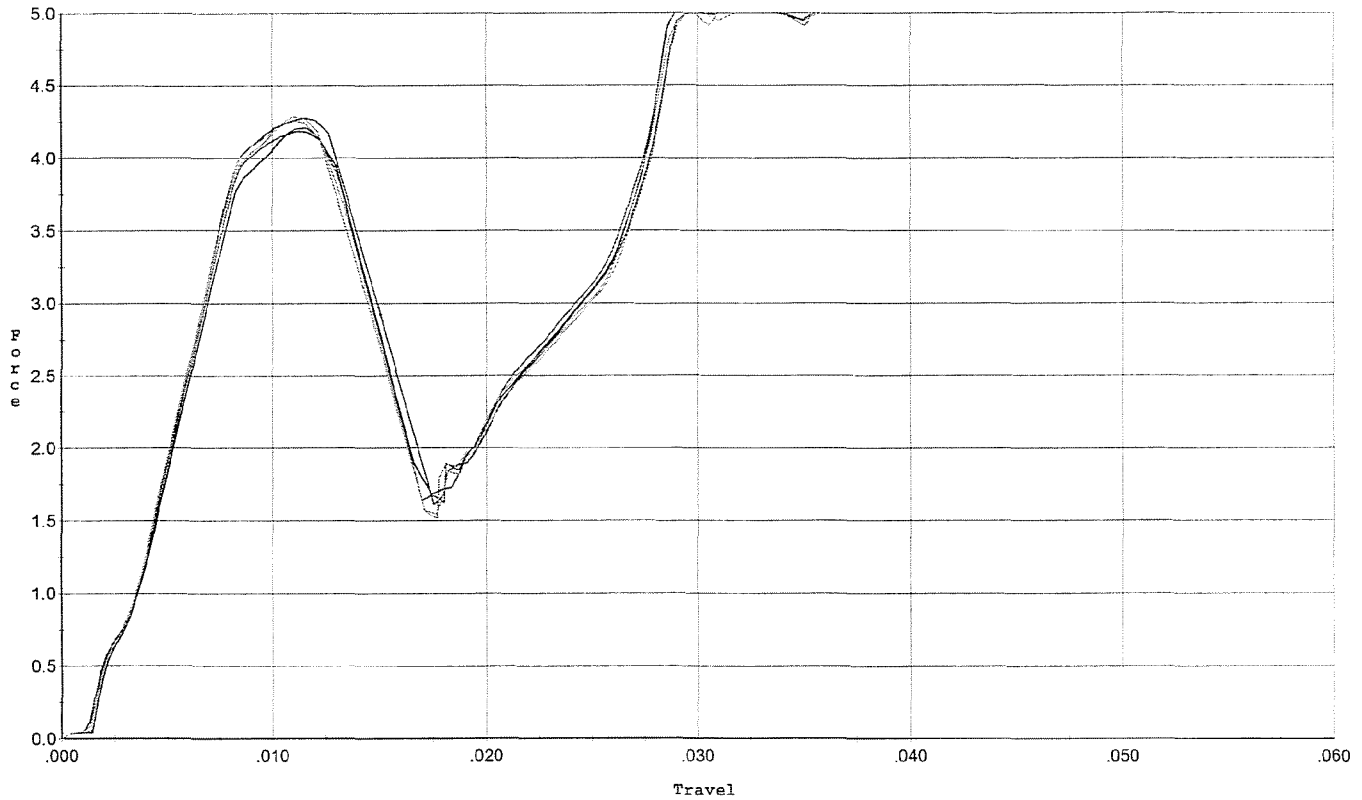
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.013	0.003	0.031	0.023		Set Trigger
2	3.213	0.014	0.003	0.031	0.024		Set Trigger
3	3.283	0.012	0.003	0.031	0.021		Set Trigger
4	3.220	0.012	0.003	0.032	0.021		Set Trigger
5	3.266	0.013	0.002	0.031	0.023		Set Trigger

A-3-22

Trigger Profile [lbs,Inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



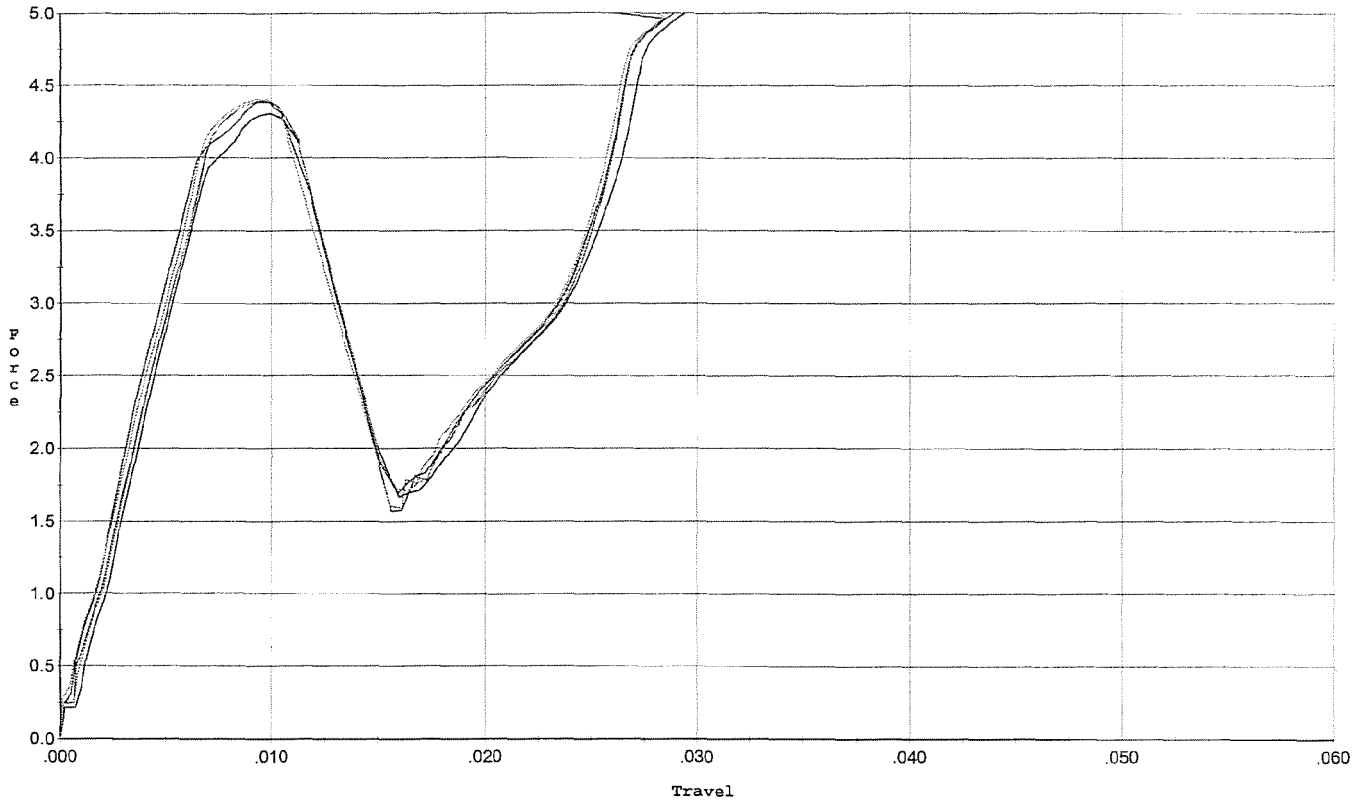
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.015	0.00	0.028	0.036		Set Trigger
2	4.185	0.013	0.002	0.027	0.030		Set Trigger
3	4.208	0.013	0.00	0.028	0.031		Set Trigger
4	4.285	0.014	0.00	0.028	0.032		Set Trigger
5	4.257	0.014	0.00	0.028	0.034		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



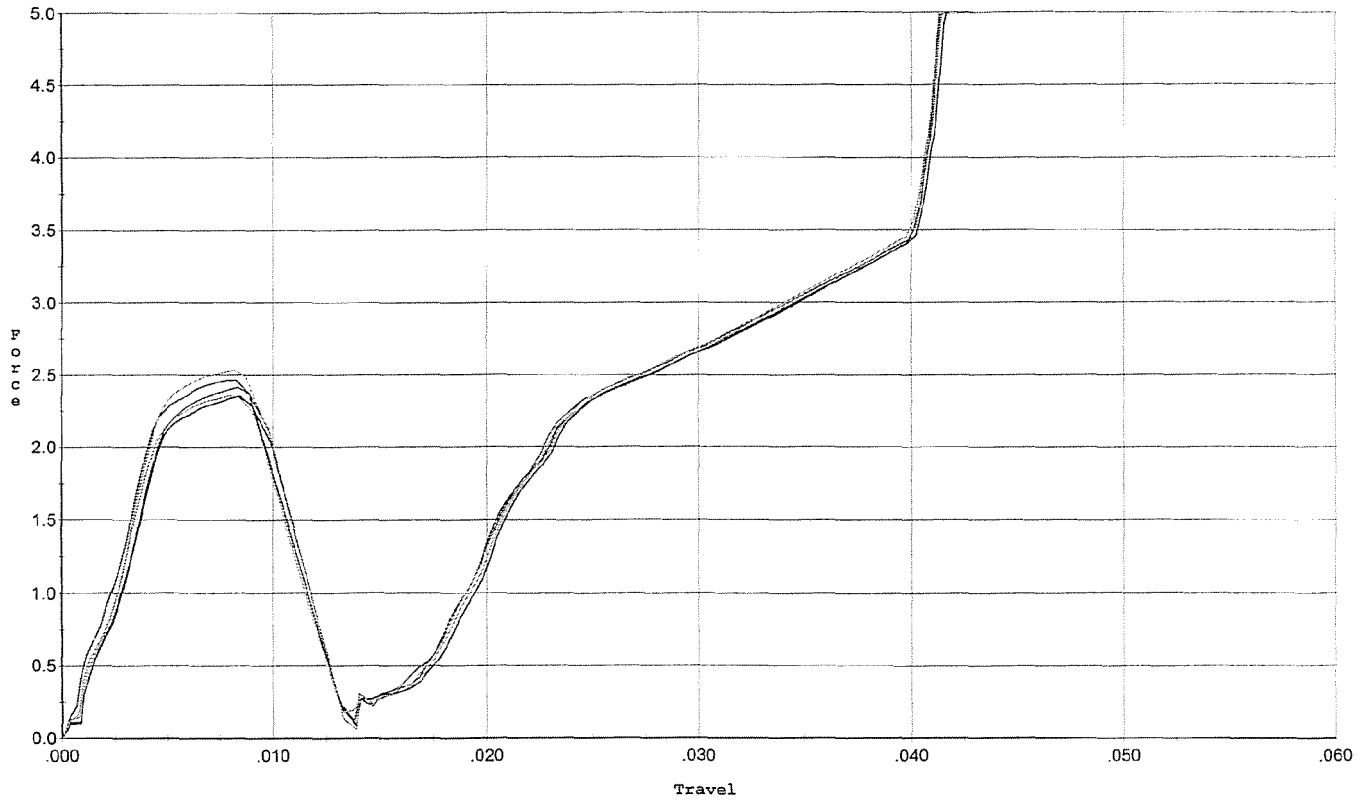
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.385	0.012	0.00	0.027	0.032		Set Trigger
2	4.309	0.011	0.00	0.027	0.029		Set Trigger
3	4.398	0.011	0.00	0.026	0.030		Set Trigger
4	4.404	0.011	0.00	0.026	0.030		Set Trigger
5	4.405	0.011	0.00	0.026	0.028		Set Trigger

A 4.38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



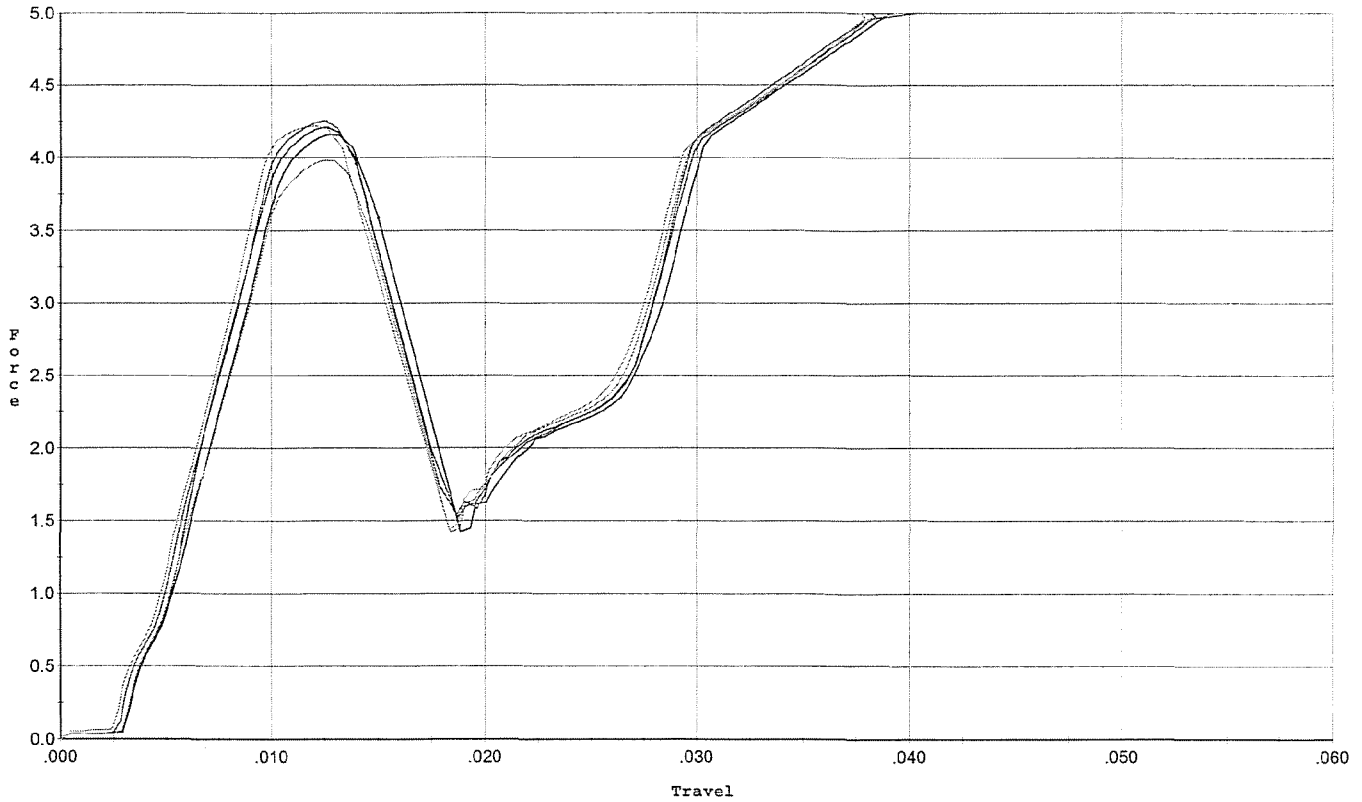
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.011	0.00	0.034	0.017		Set Trigger
2	2.353	0.010	0.00	0.034	0.015		Set Trigger
3	2.414	0.010	0.00	0.034	0.015		Set Trigger
4	2.356	0.009	0.00	0.034	0.014		Set Trigger
5	2.534	0.010	0.00	0.034	0.016		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.014	0.003	0.029	0.030		Set Trigger
2	4.158	0.015	0.003	0.029	0.032		Set Trigger
3	4.254	0.014	0.003	0.029	0.030		Set Trigger
4	4.218	0.016	0.003	0.029	0.034		Set Trigger
5	3.985	0.015	0.003	0.029	0.030		Set Trigger

A 4.16