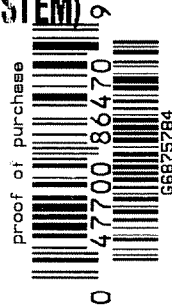


66875784

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

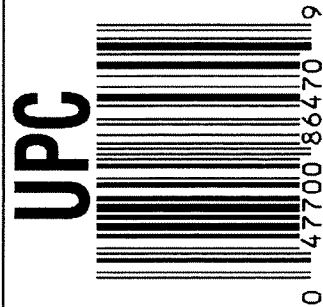


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6875784



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6875784

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION		8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	KC
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	AWO
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	MS
540	APPLY COATINGS (BARREL ACTION)		8/29	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-09	L.W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

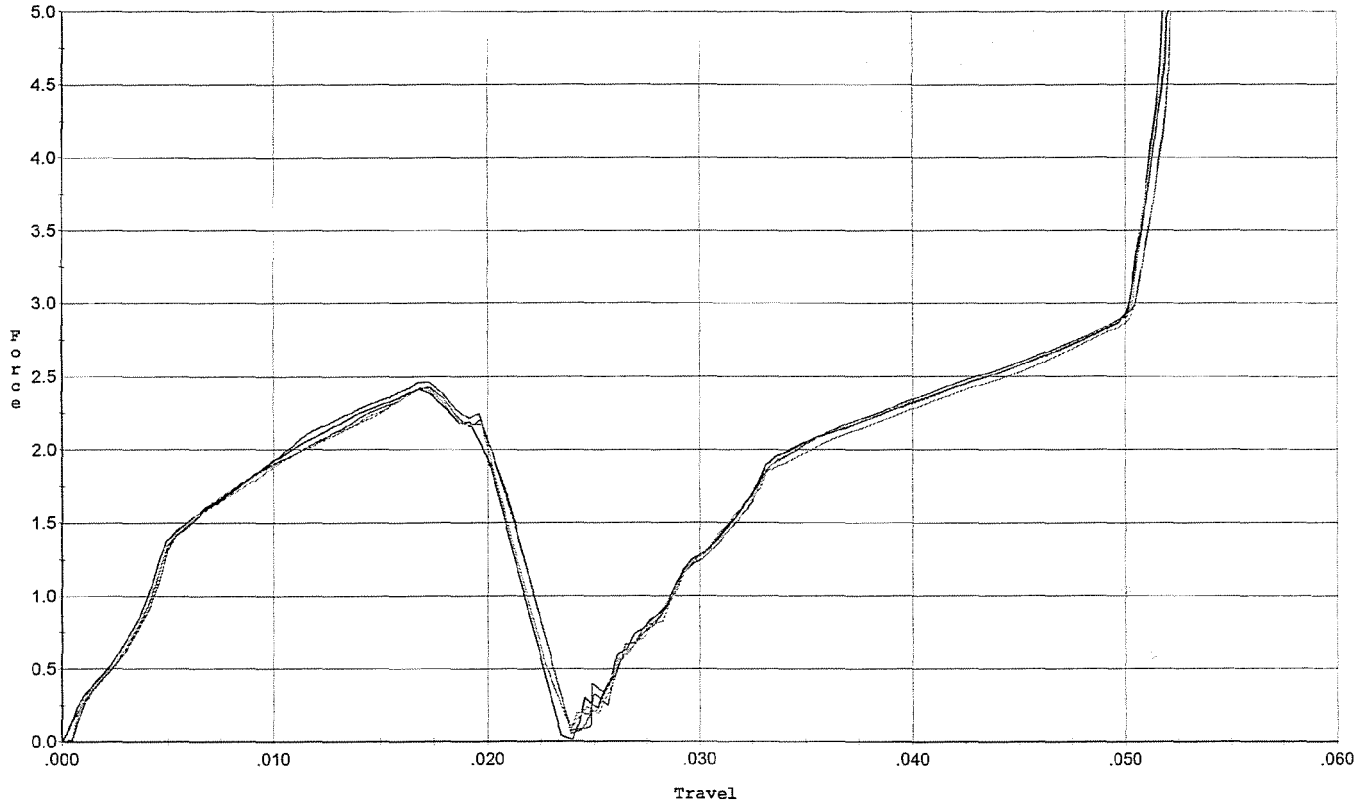
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2⁹</u> <u>2⁹</u> <u>2⁹</u>	9/10/07	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6⁹</u> <u>6⁹</u> <u>6⁹</u>	9/10/07	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9/10/07	RR
	J) ASSEMBLE STOCK			9-9-09	PH
	K) ASSEMBLE SWIVEL STUDS			9/10/07	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-9-09	S.P.D.
670	FINAL INSPECTION A) HEADSPACE			9/10/07	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.32</u> <u>2.33</u> <u>2.42</u> <u>2.40</u>	9/10/07	RB
	C) FUNCTION			9/10/07	RB
690	PACK			9/11/07	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



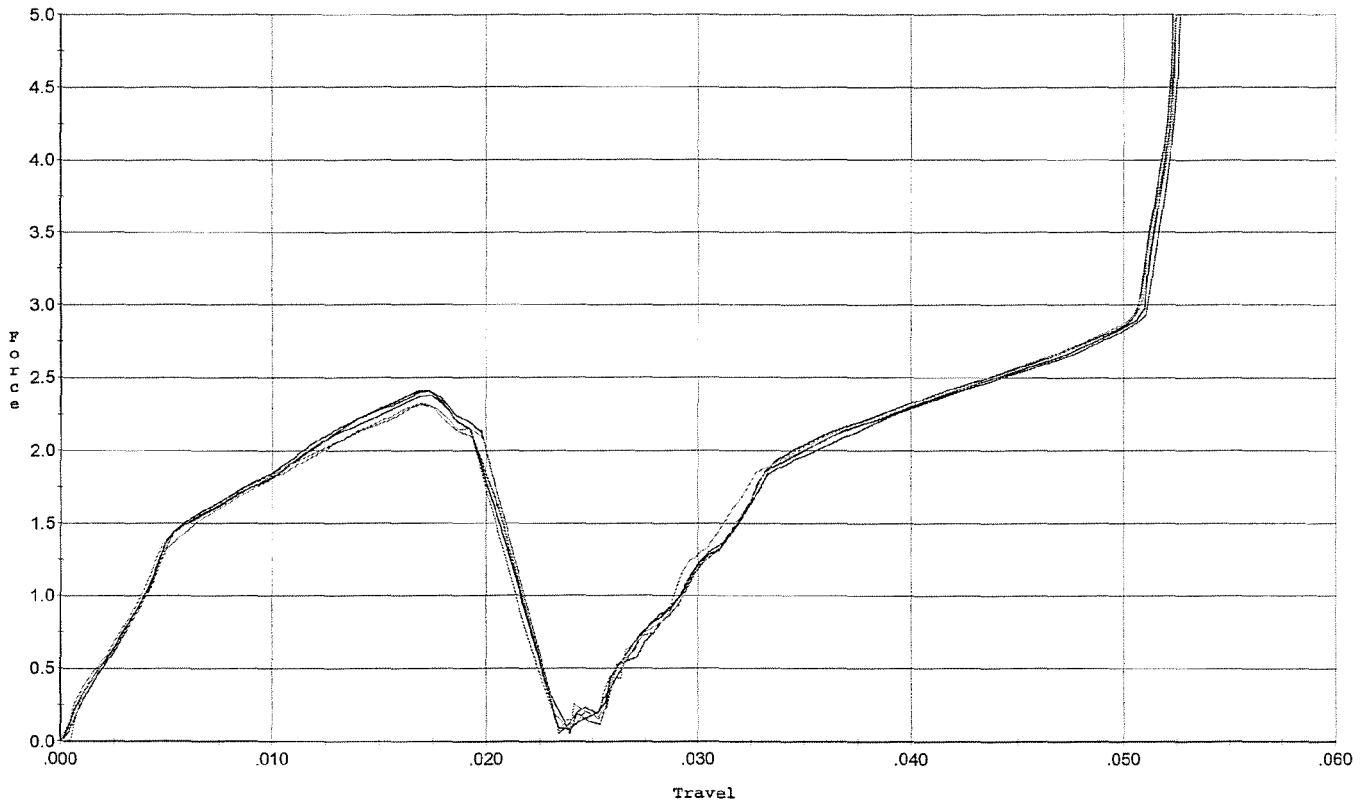
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.021	0.00	0.035	0.034		Set Trigger
2	2.415	0.020	0.00	0.035	0.032		Set Trigger
3	2.429	0.021	0.00	0.035	0.033		Set Trigger
4	2.415	0.020	0.00	0.035	0.031		Set Trigger
5	2.427	0.020	0.00	0.036	0.031		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



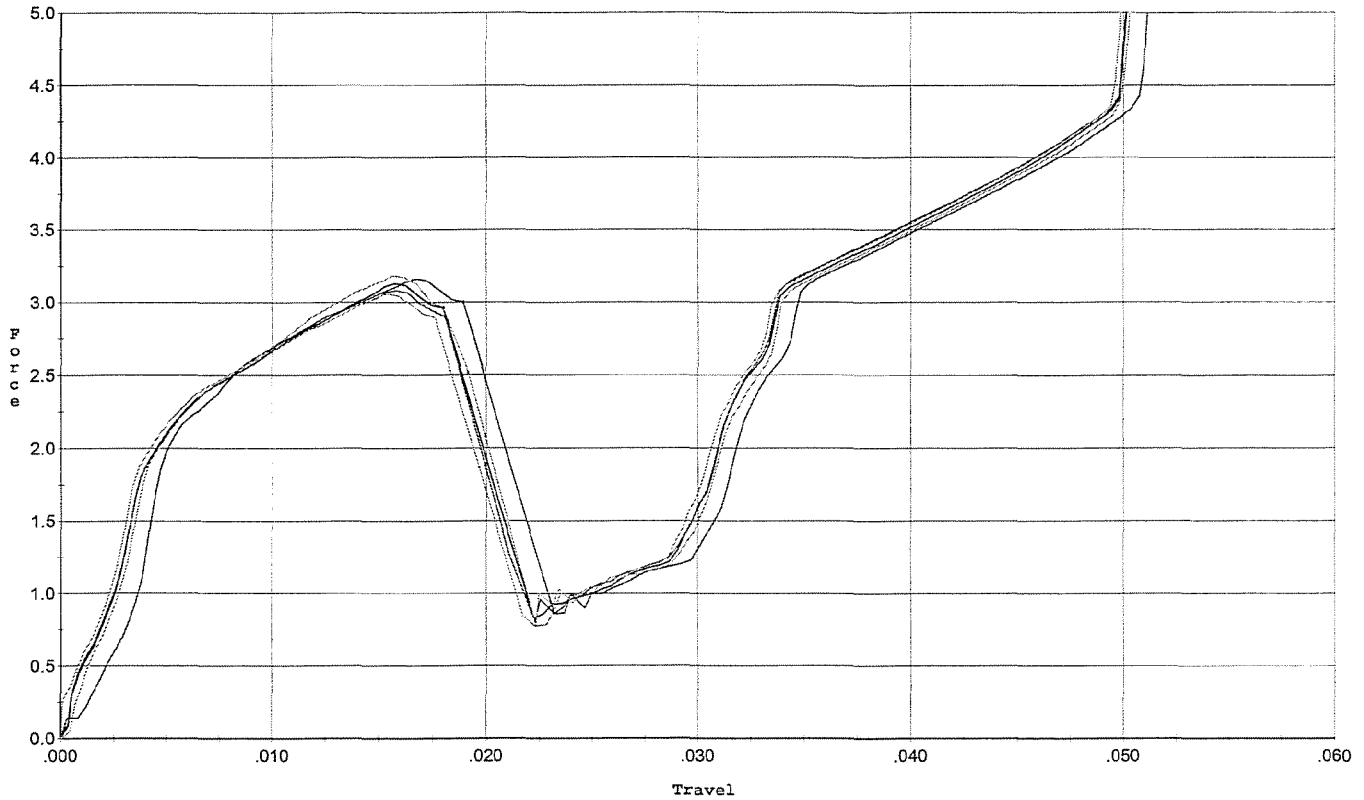
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.020	0.00	0.036	0.032		Set Trigger
2	2.411	0.021	0.00	0.036	0.033		Set Trigger
3	2.380	0.021	0.00	0.036	0.032		Set Trigger
4	2.327	0.020	0.00	0.036	0.031		Set Trigger
5	2.318	0.019	0.00	0.036	0.030		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



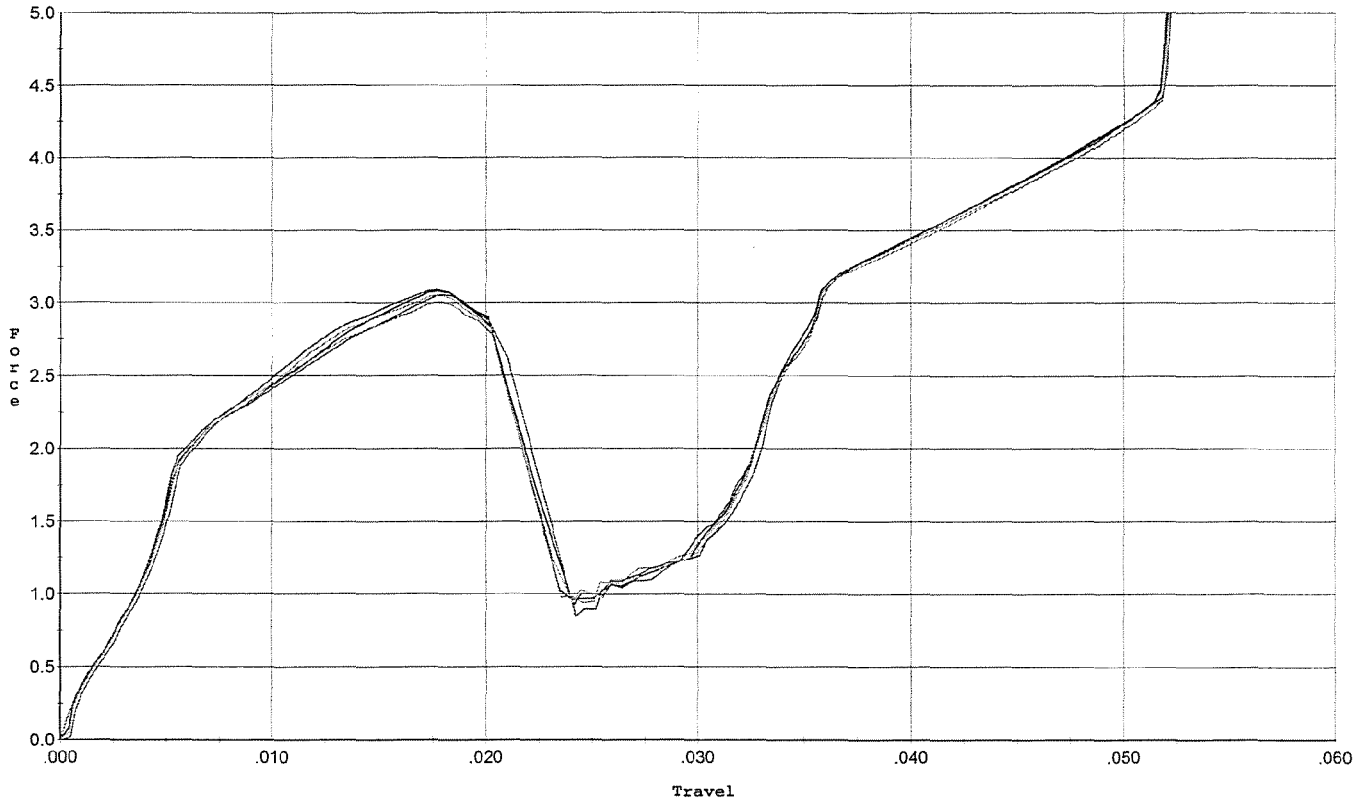
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.019	0.00	0.034	0.040		Set Trigger
2	3.130	0.018	0.00	0.033	0.039		Set Trigger
3	3.081	0.018	0.00	0.033	0.039		Set Trigger
4	3.058	0.020	0.00	0.033	0.042		Set Trigger
5	3.184	0.019	0.00	0.033	0.042		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



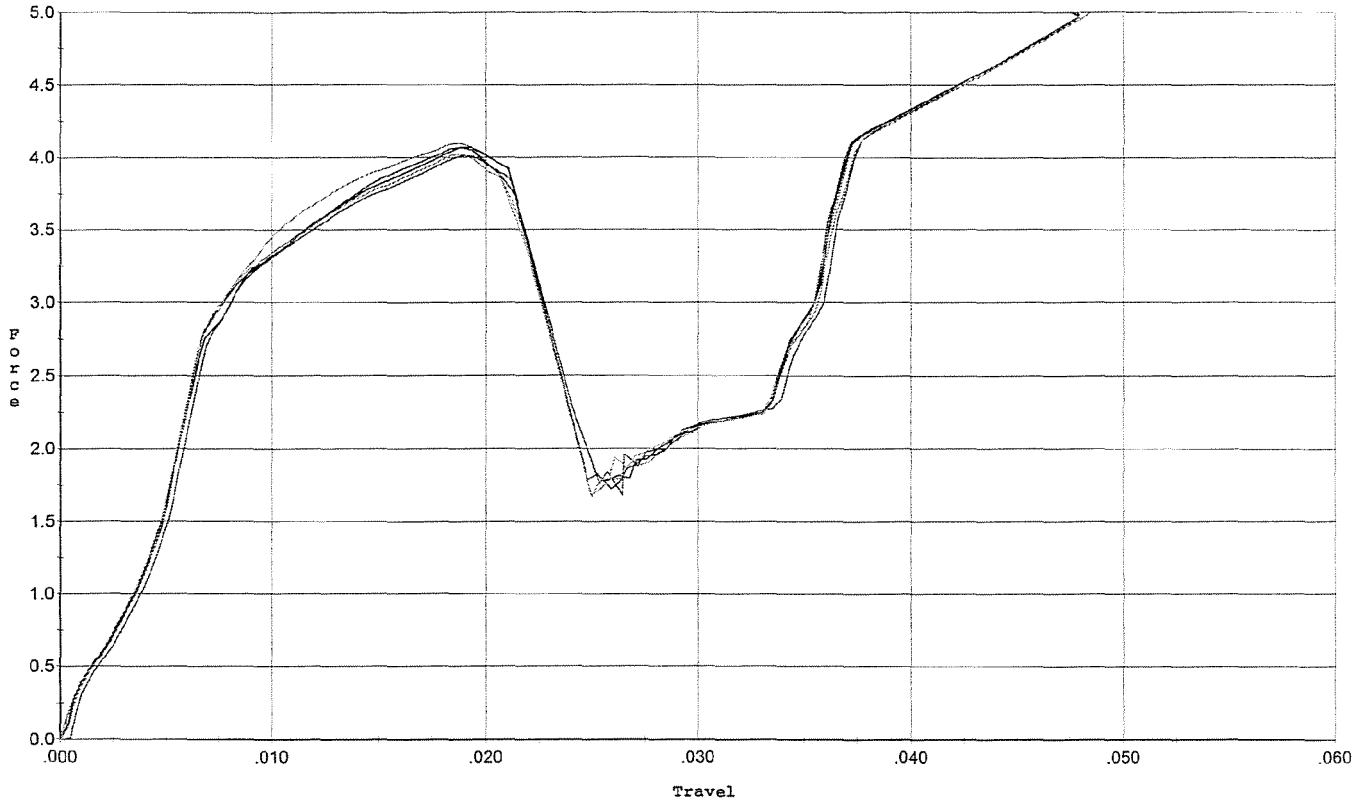
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.020	0.00	0.033	0.042		Set Trigger
2	3.083	0.020	0.00	0.033	0.041		Set Trigger
3	3.054	0.021	0.00	0.033	0.043		Set Trigger
4	3.048	0.020	0.00	0.034	0.041		Set Trigger
5	3.007	0.020	0.00	0.033	0.041		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



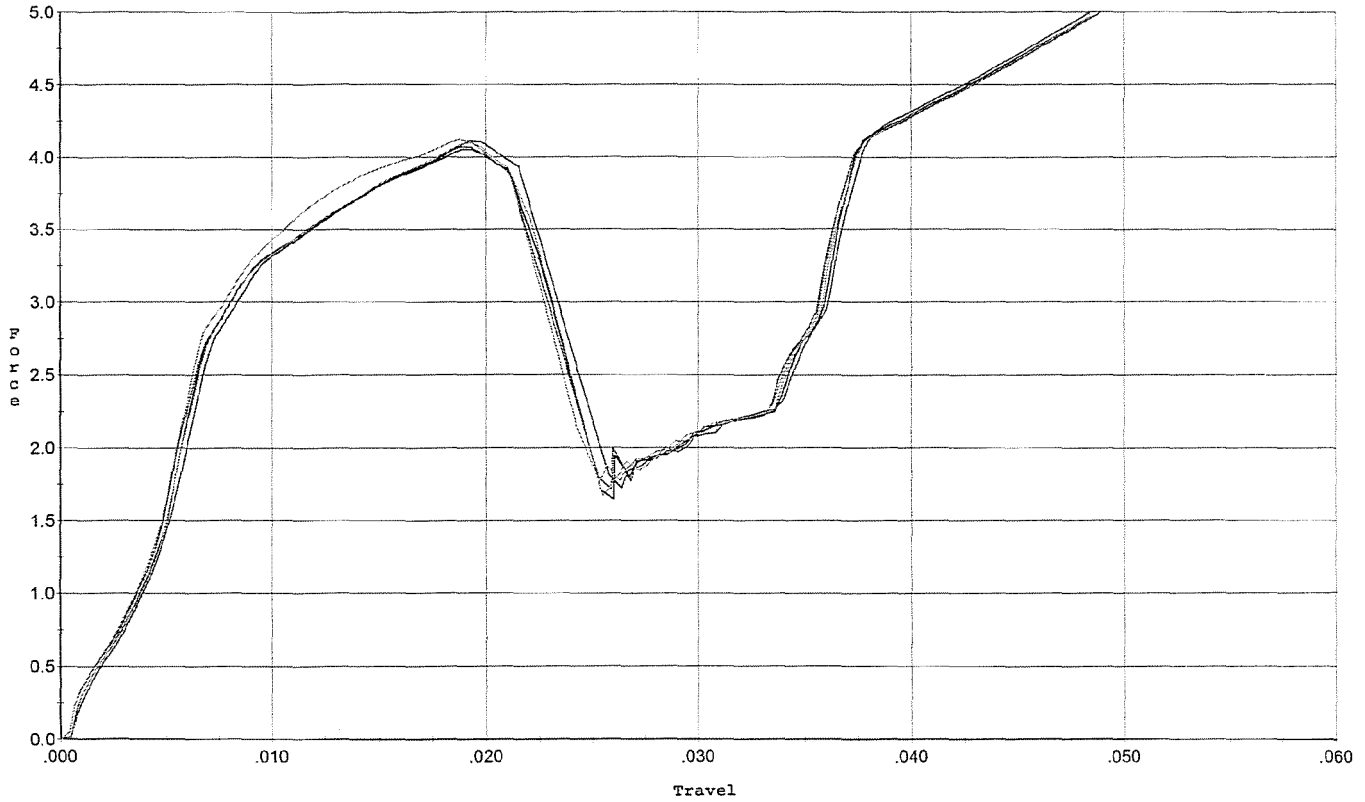
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.021	0.00	0.032	0.057		Set Trigger
2	4.069	0.021	0.00	0.032	0.056		Set Trigger
3	4.012	0.021	0.00	0.032	0.055		Set Trigger
4	4.020	0.022	0.00	0.031	0.058		Set Trigger
5	4.098	0.022	0.00	0.032	0.058		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



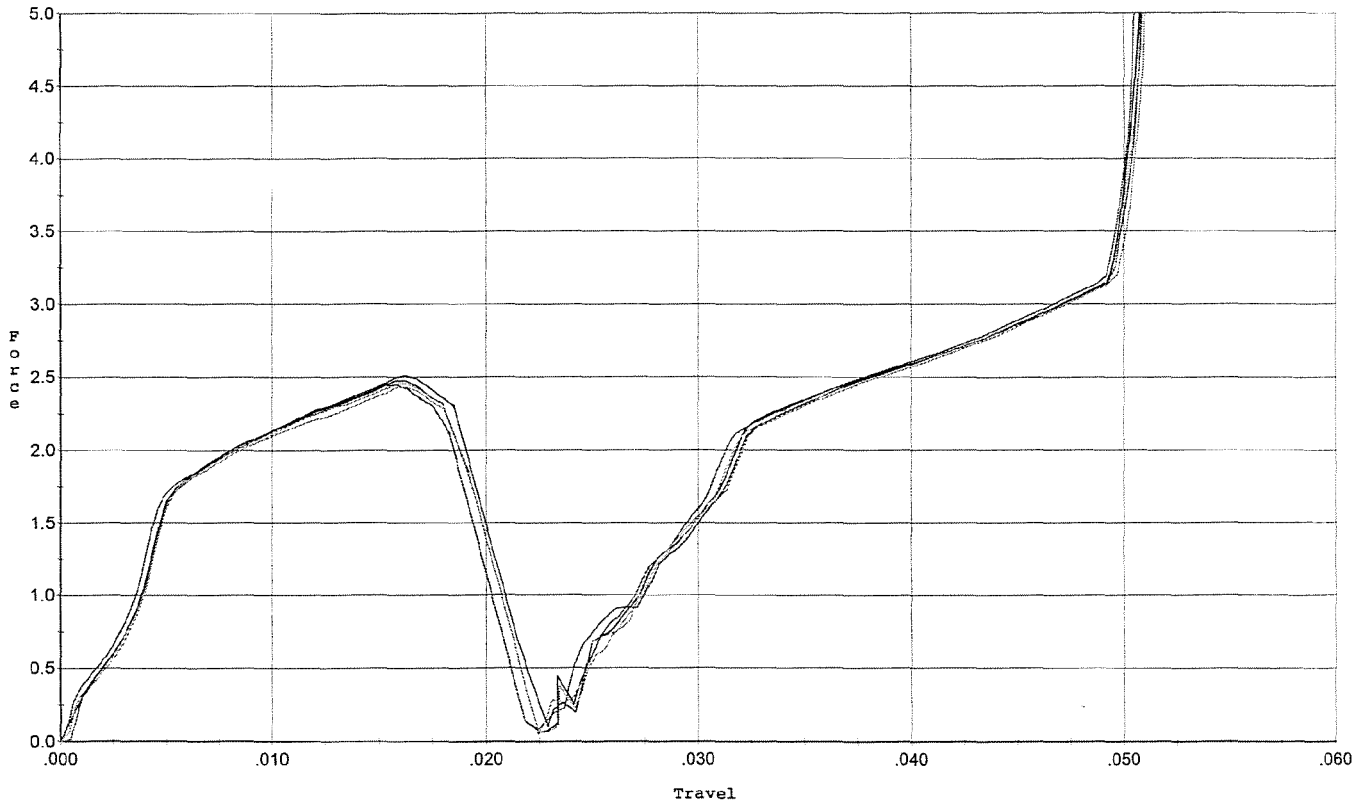
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.022	0.00	0.032	0.057		Set Trigger
2	4.053	0.022	0.00	0.031	0.060		Set Trigger
3	4.071	0.021	0.00	0.032	0.056		Set Trigger
4	4.097	0.022	0.00	0.031	0.059		Set Trigger
5	4.123	0.021	0.00	0.032	0.057		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



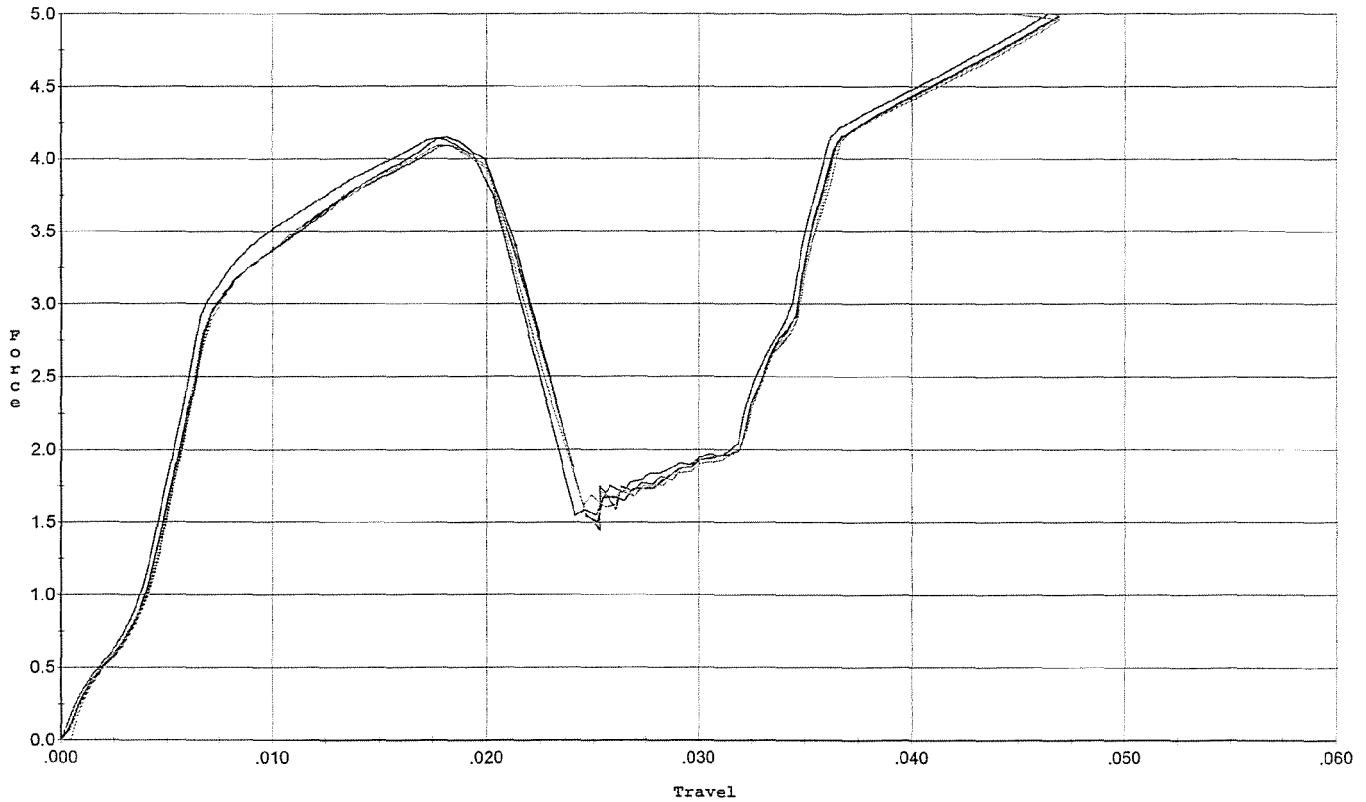
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.018	0.00	0.035	0.032		Set Trigger
2	2.475	0.019	0.00	0.035	0.033		Set Trigger
3	2.448	0.018	0.00	0.035	0.031		Set Trigger
4	2.434	0.019	0.00	0.035	0.032		Set Trigger
5	2.457	0.019	0.00	0.035	0.032		Set Trigger

Aug 246

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.020	0.00	0.032	0.055		Set Trigger
2	4.150	0.021	0.00	0.032	0.057		Set Trigger
3	4.089	0.022	0.00	0.031	0.057		Set Trigger
4	4.088	0.022	0.00	0.032	0.057		Set Trigger
5	4.093	0.020	0.00	0.032	0.053		Set Trigger

Avg 4.11