

66875787

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



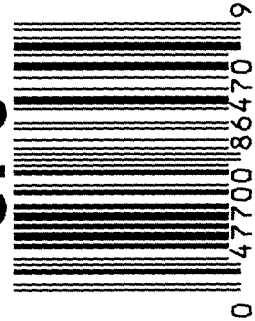
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6875787

UPC



BM FORM

M2400081626

SUBJECT TO PROTECTIVE ORDER

GUN SERIAL # G 6875787

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-25-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION	2009	8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	8-19-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWSO
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-11-09	ms
540	APPLY COATINGS (BARREL ACTION)		8/24	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

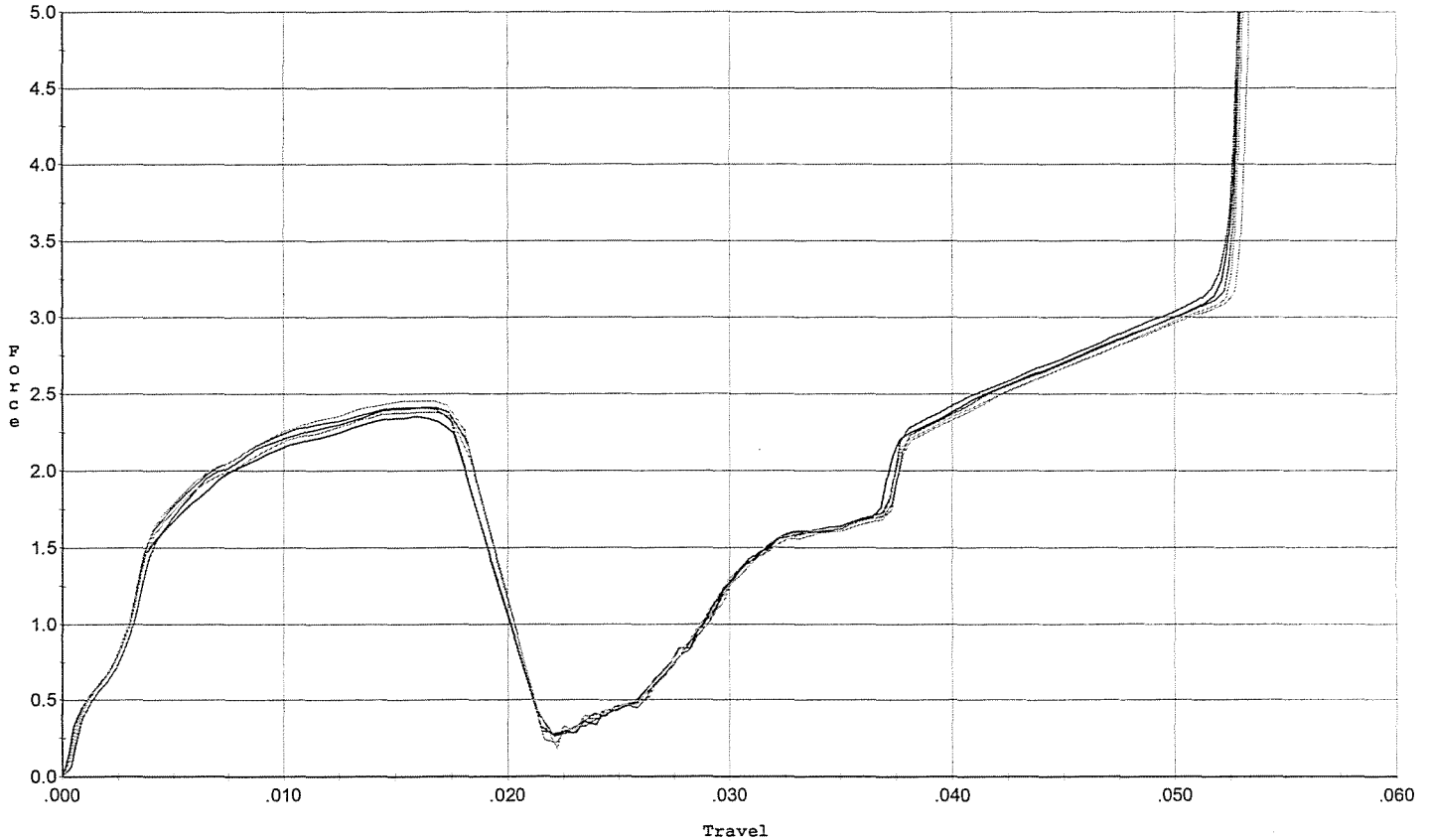
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/28/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	8/28/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	8/28/09	RB		
	J) ASSEMBLE STOCK					8/27/09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/28/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-27-09 J.P.A.			
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-27-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/28/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u>	<u>2.39</u>	<u>2.36</u>	<u>2.42</u>	<u>2.40</u>	8/28/09	RB
	C) FUNCTION					8/28/09	RB		
690	PACK					8-29-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



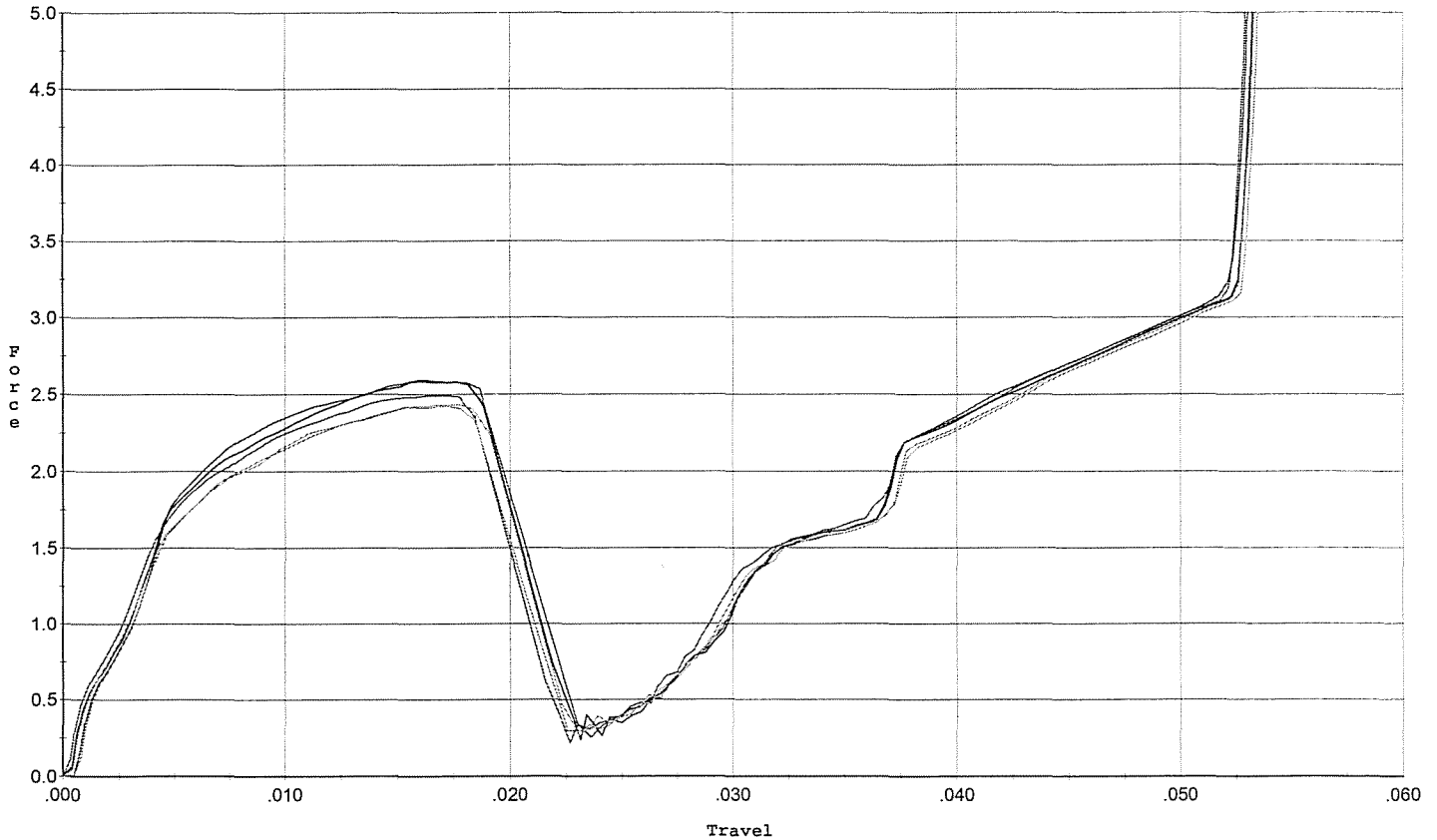
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.018	0.00	0.038	0.032		Set Trigger
2	2.354	0.020	0.00	0.038	0.033		Set Trigger
3	2.411	0.017	0.00	0.038	0.031		Set Trigger
4	2.453	0.018	0.00	0.038	0.032		Set Trigger
5	2.384	0.018	0.00	0.038	0.032		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



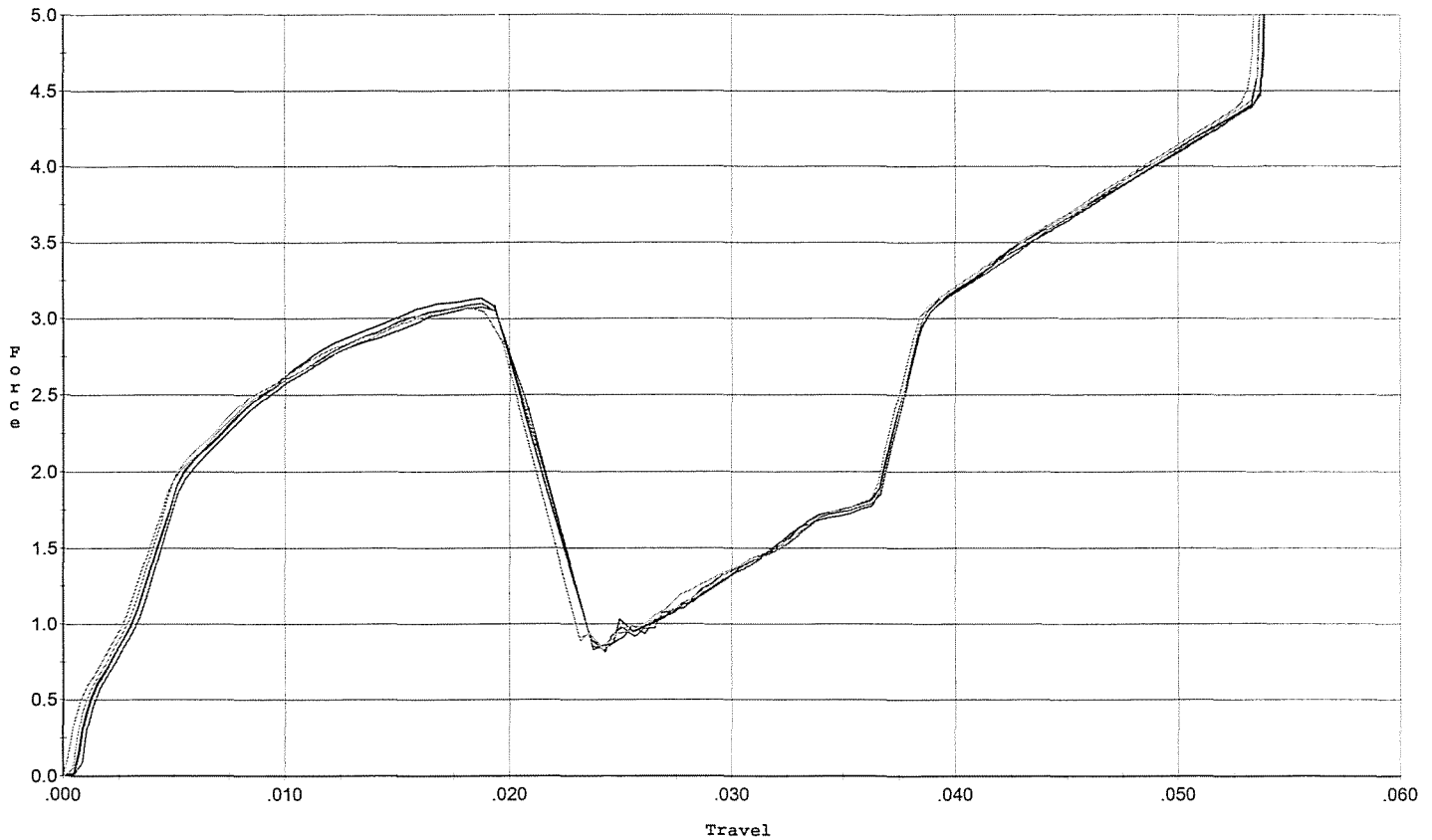
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.595	0.021	0.00	0.037	0.039		Set Trigger
2	2.582	0.019	0.00	0.037	0.035		Set Trigger
3	2.492	0.018	0.00	0.037	0.034		Set Trigger
4	2.433	0.019	0.00	0.038	0.033		Set Trigger
5	2.421	0.018	0.00	0.038	0.032		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



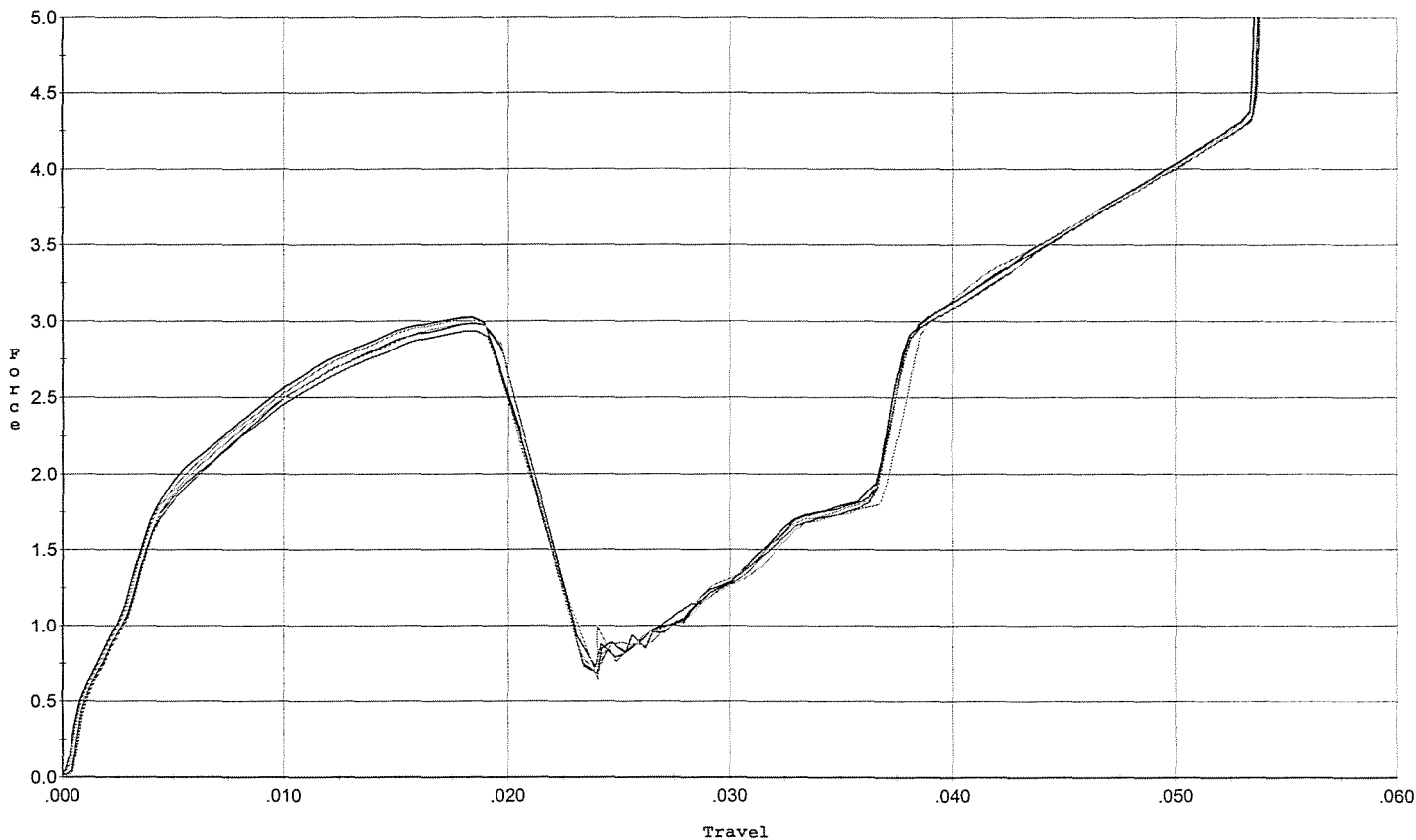
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.021	0.00	0.036	0.044		Set Trigger
2	3.133	0.019	0.00	0.036	0.041		Set Trigger
3	3.099	0.021	0.00	0.036	0.045		Set Trigger
4	3.064	0.020	0.00	0.036	0.042		Set Trigger
5	3.069	0.020	0.00	0.036	0.042		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



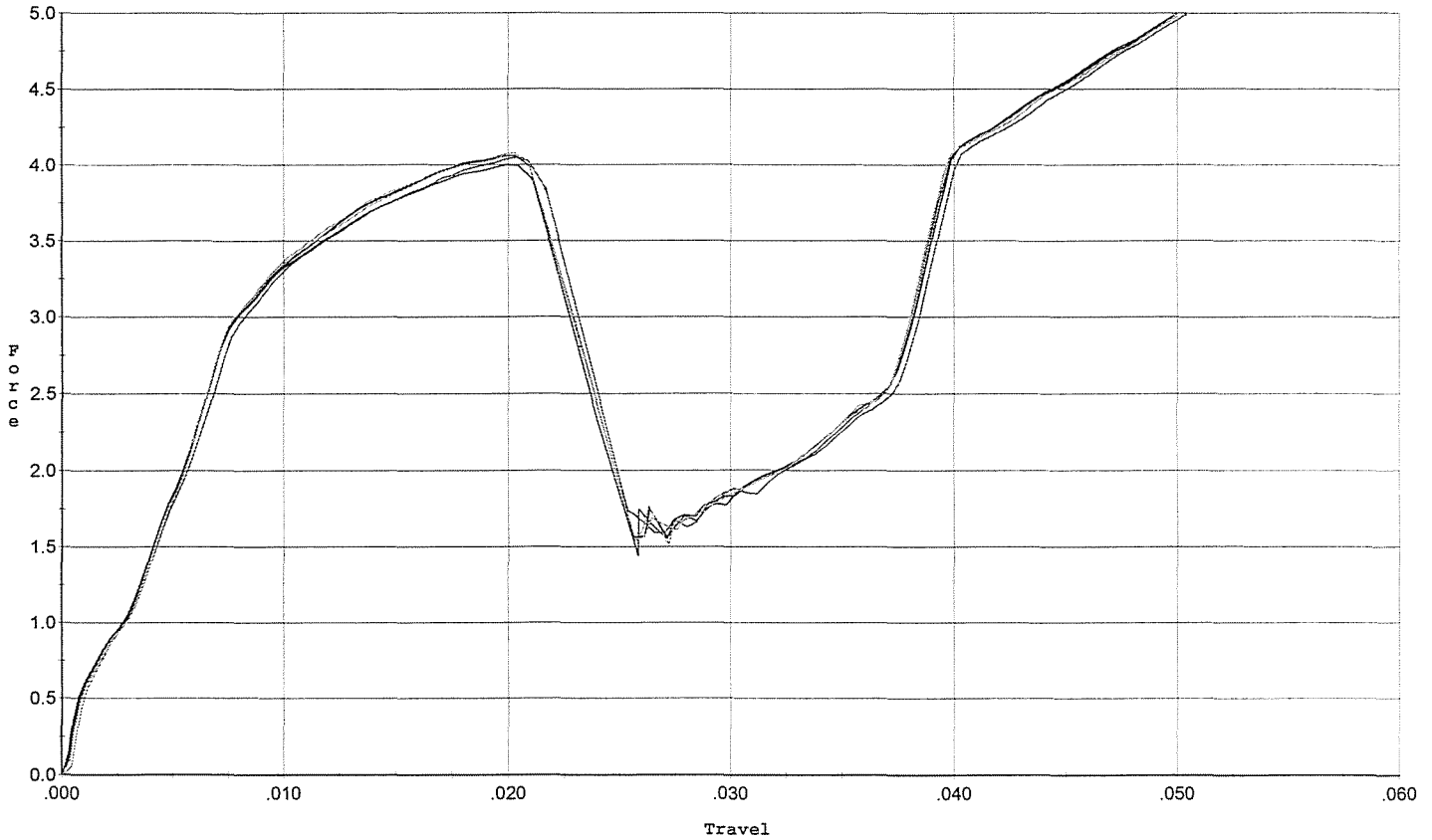
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.982	0.020	0.00	0.037	0.041		Set Trigger
2	3.027	0.021	0.00	0.036	0.044		Set Trigger
3	2.936	0.021	0.00	0.037	0.042		Set Trigger
4	2.988	0.020	0.00	0.037	0.041		Set Trigger
5	3.015	0.021	0.00	0.036	0.044		Set Trigger

Aug 2, 99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



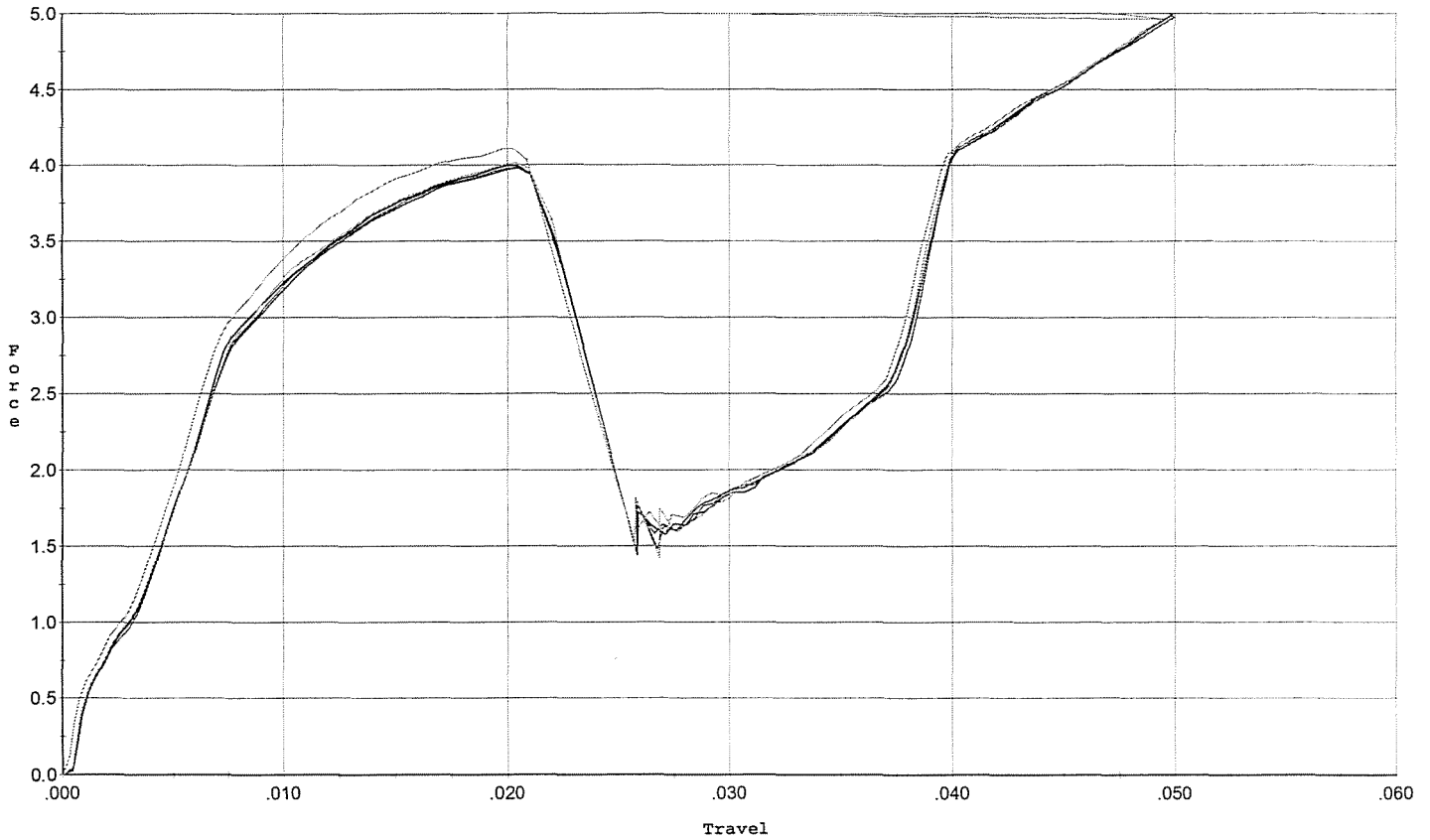
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.021	0.00	0.034	0.057		Set Trigger
2	4.058	0.023	0.00	0.034	0.063		Set Trigger
3	4.047	0.022	0.00	0.034	0.058		Set Trigger
4	4.062	0.023	0.00	0.034	0.063		Set Trigger
5	4.080	0.023	0.00	0.034	0.063		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



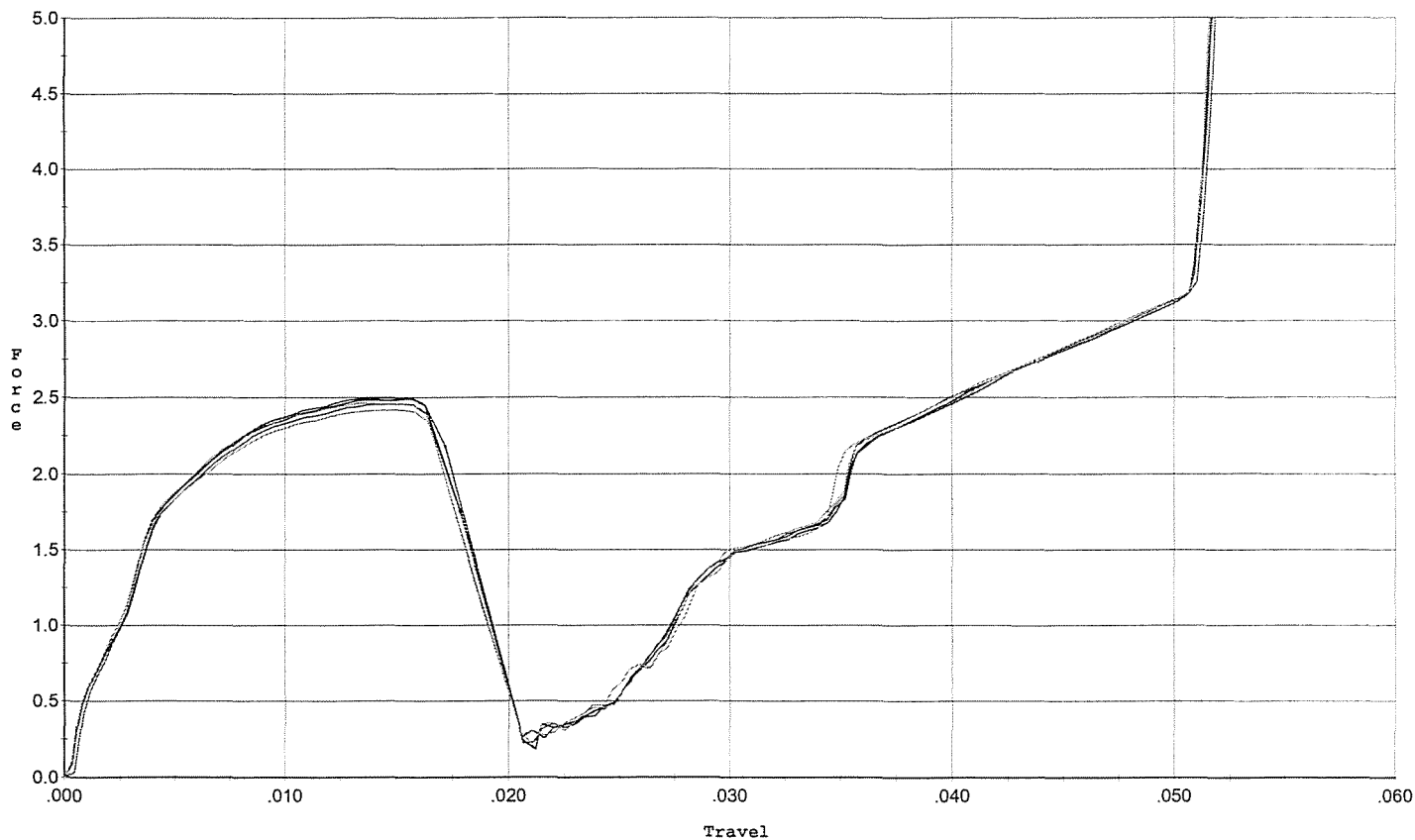
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.978	0.022	0.00	0.034	0.059		Set Trigger
2	3.996	0.022	0.00	0.034	0.060		Set Trigger
3	3.982	0.022	0.00	0.034	0.059		Set Trigger
4	4.013	0.022	0.00	0.034	0.059		Set Trigger
5	4.109	0.021	0.00	0.034	0.058		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



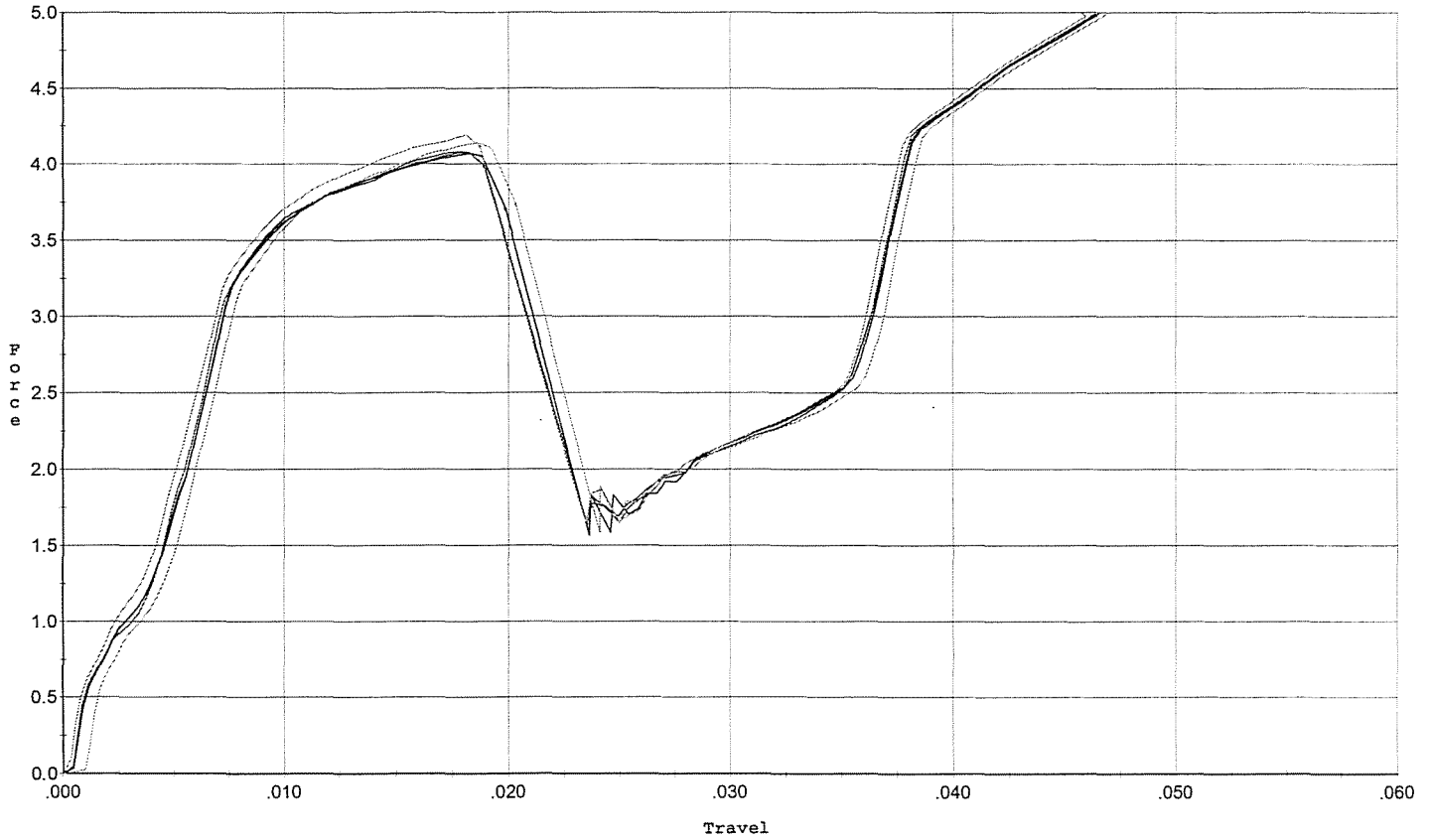
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.017	0.00	0.038	0.032		Set Trigger
2	2.489	0.018	0.00	0.037	0.033		Set Trigger
3	2.458	0.018	0.00	0.037	0.032		Set Trigger
4	2.420	0.016	0.00	0.038	0.030		Set Trigger
5	2.461	0.016	0.00	0.037	0.030		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.019	0.00	0.034	0.051		Set Trigger
2	4.069	0.020	0.00	0.033	0.054		Set Trigger
3	4.081	0.019	0.00	0.034	0.051		Set Trigger
4	4.138	0.020	0.00	0.033	0.054		Set Trigger
5	4.191	0.019	0.00	0.034	0.052		Set Trigger

Avg 4.11