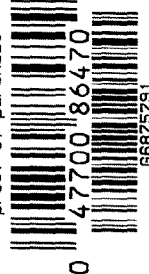


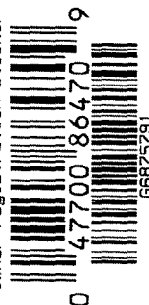
G6875791

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



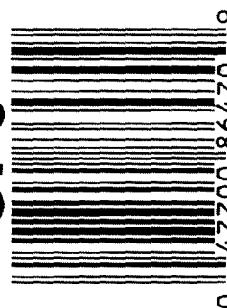
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6875791

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6875791

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	SWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

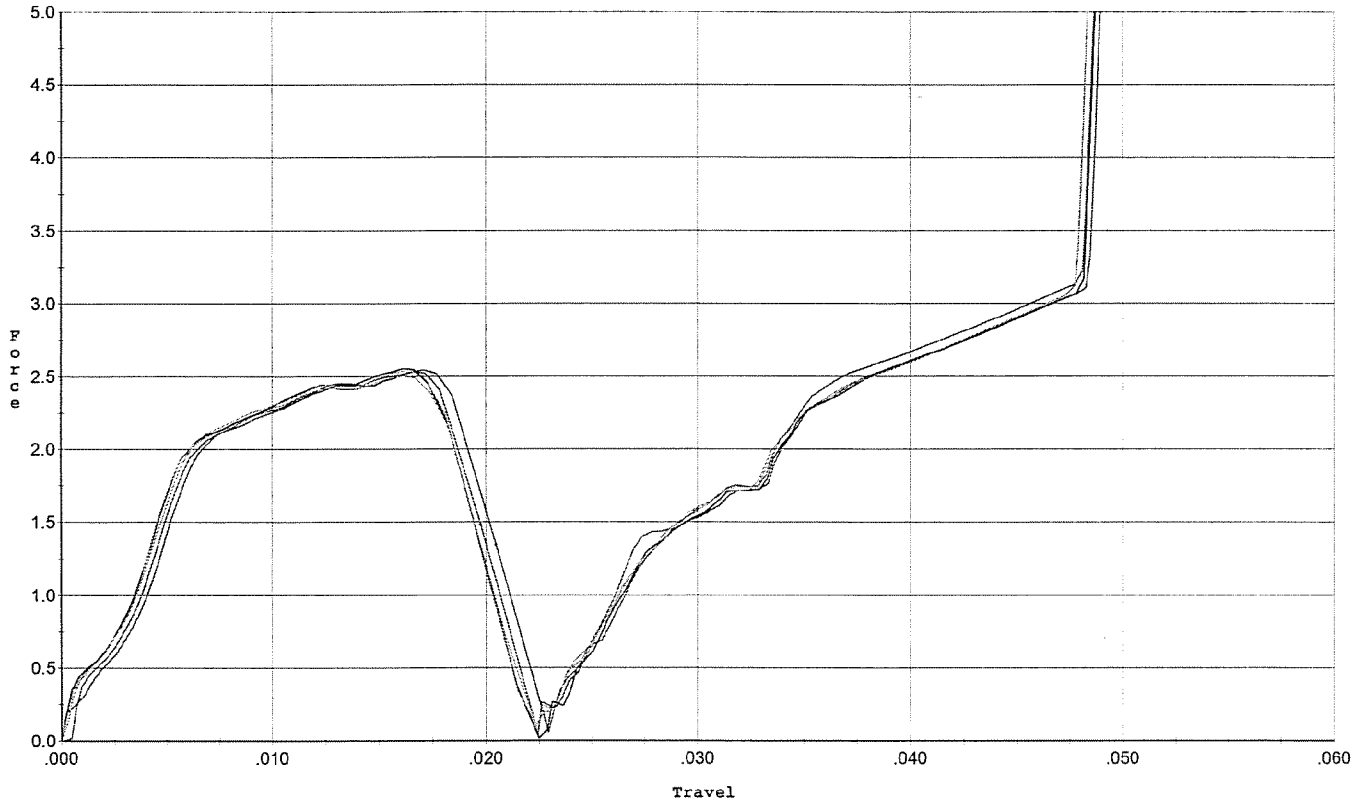
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	9/8/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/8/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9/8/09	RB
	J) ASSEMBLE STOCK			9-3-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS			9/8/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-09	L.P.D.
	MALFUNCTION		CORRECTION	N/A	
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-4-09	RP
670	FINAL INSPECTION A) HEADSPACE			9/8/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.46</u> <u>2.31</u> <u>2.67</u> <u>2.76</u>	9/8/09	RB
	C) FUNCTION			9/8/09	RB
690	PACK			9/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



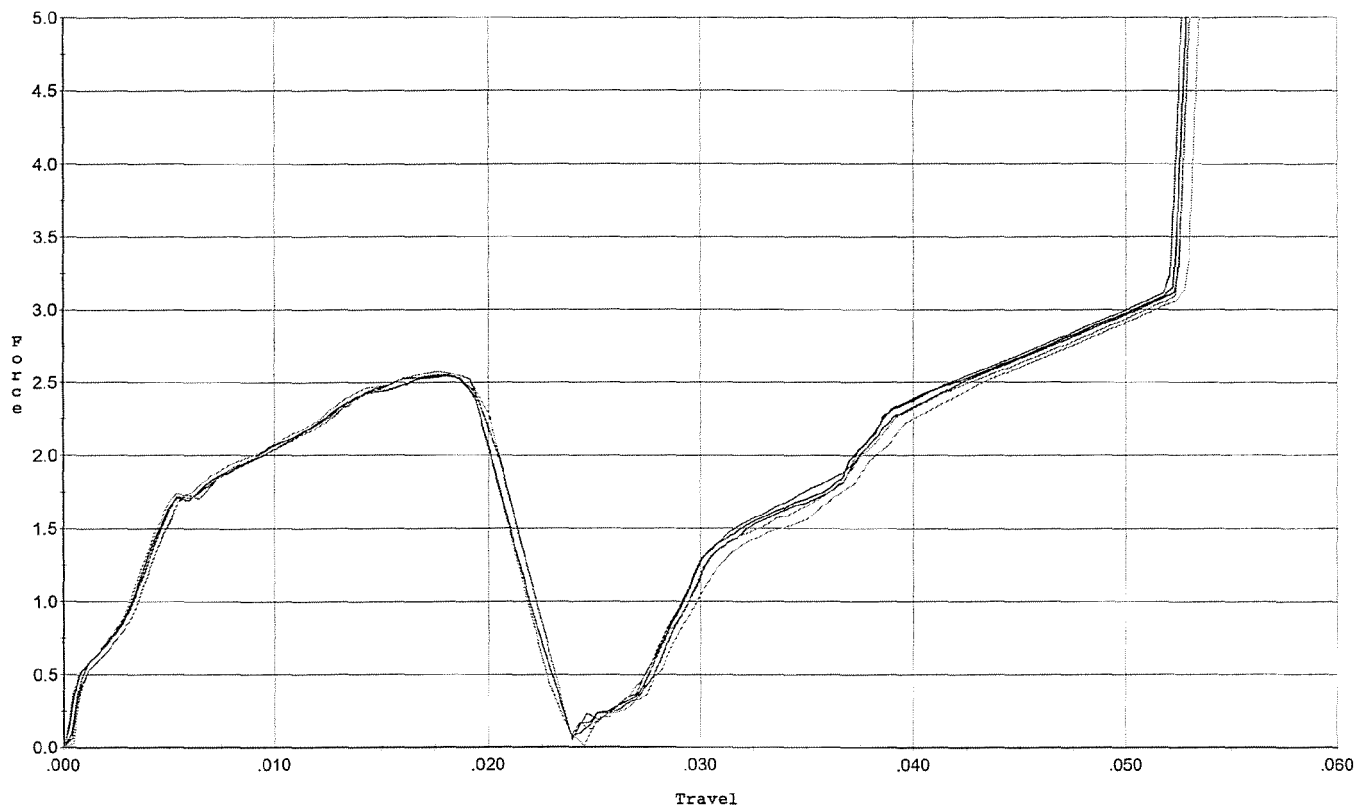
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.020	0.00	0.033	0.036		Set Trigger
2	2.551	0.018	0.00	0.034	0.033		Set Trigger
3	2.531	0.020	0.00	0.034	0.035		Set Trigger
4	2.535	0.018	0.00	0.034	0.032		Set Trigger
5	2.504	0.018	0.00	0.033	0.032		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



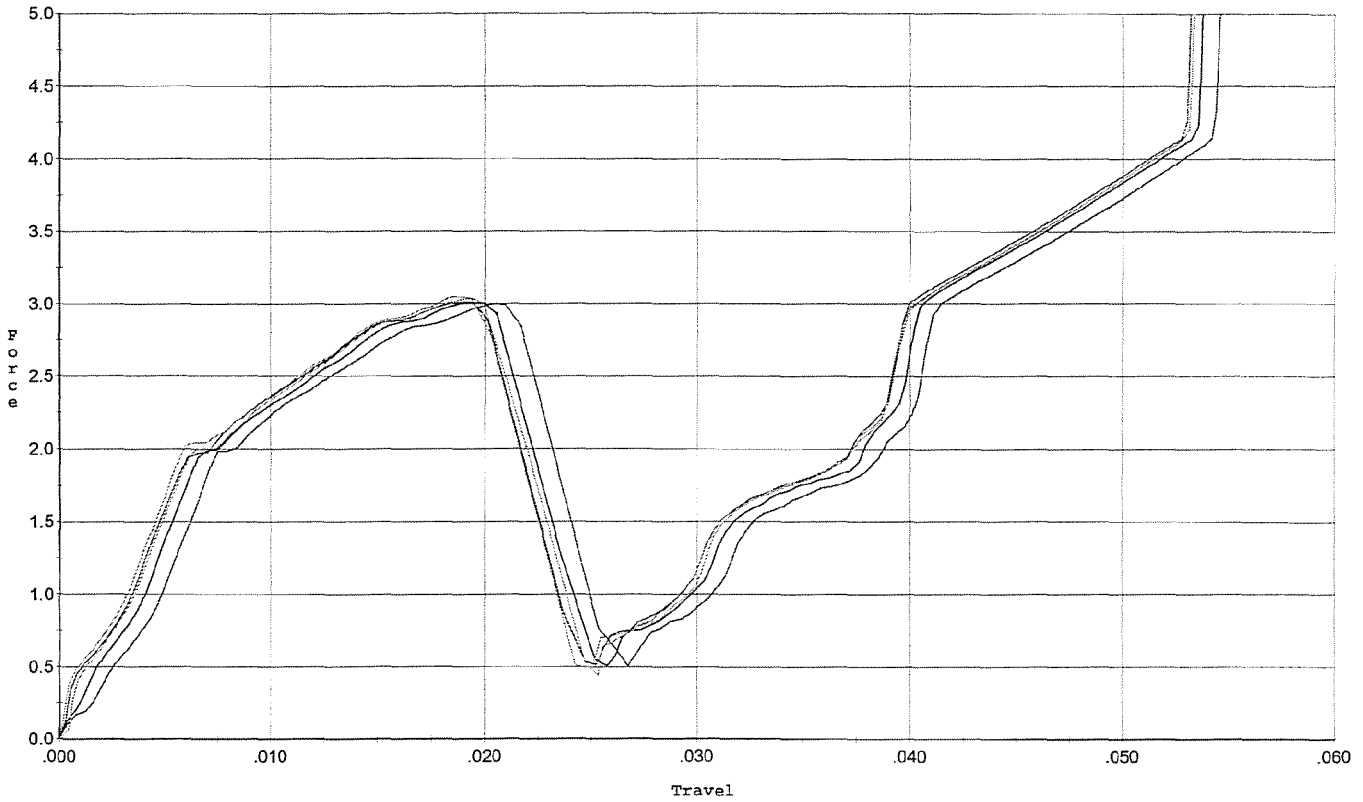
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.019	0.00	0.037	0.034		Set Trigger
2	2.545	0.019	0.00	0.037	0.034		Set Trigger
3	2.555	0.020	0.00	0.036	0.036		Set Trigger
4	2.558	0.020	0.00	0.037	0.035		Set Trigger
5	2.576	0.019	0.00	0.037	0.035		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



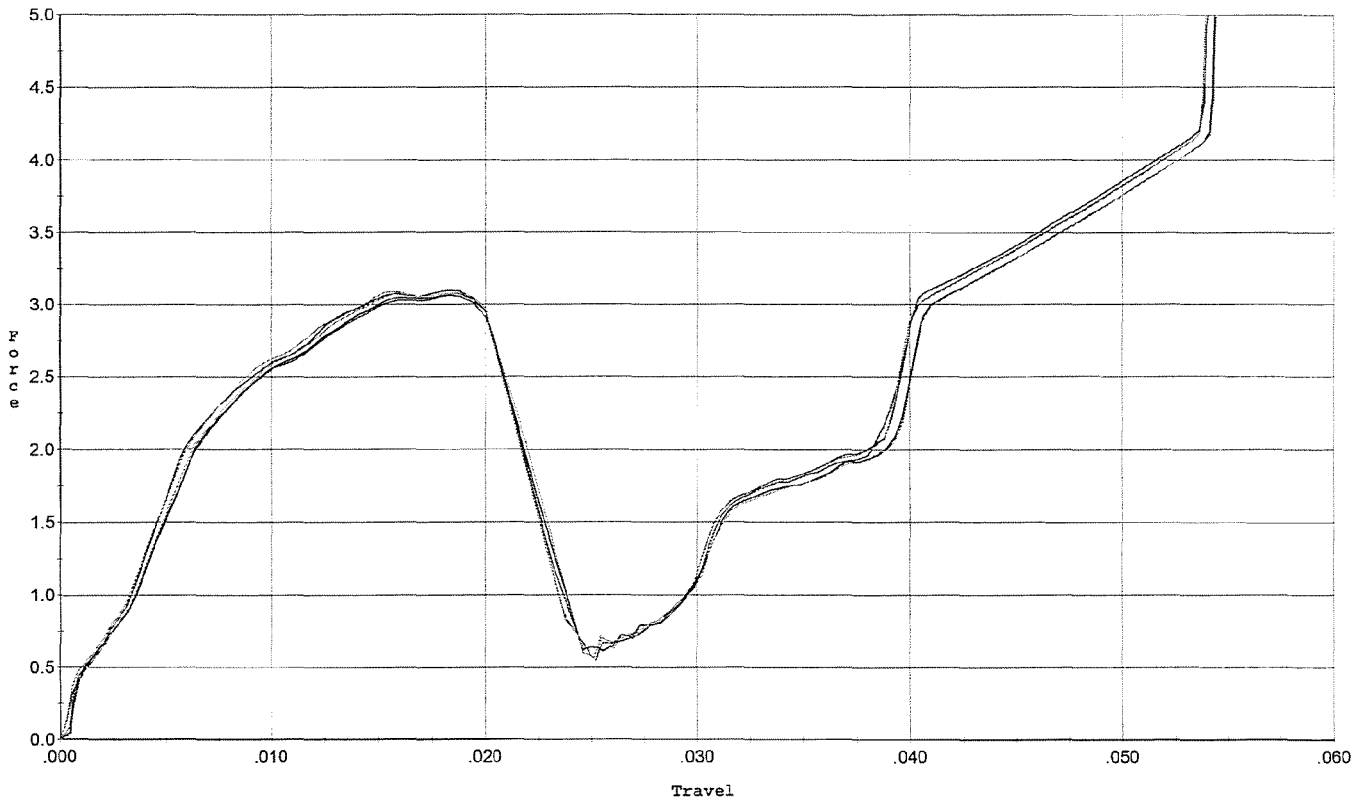
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.999	0.022	0.00	0.036	0.042		Set Trigger
2	3.006	0.021	0.00	0.036	0.041		Set Trigger
3	3.012	0.020	0.00	0.036	0.041		Set Trigger
4	3.036	0.022	0.00	0.035	0.044		Set Trigger
5	3.047	0.020	0.00	0.036	0.042		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



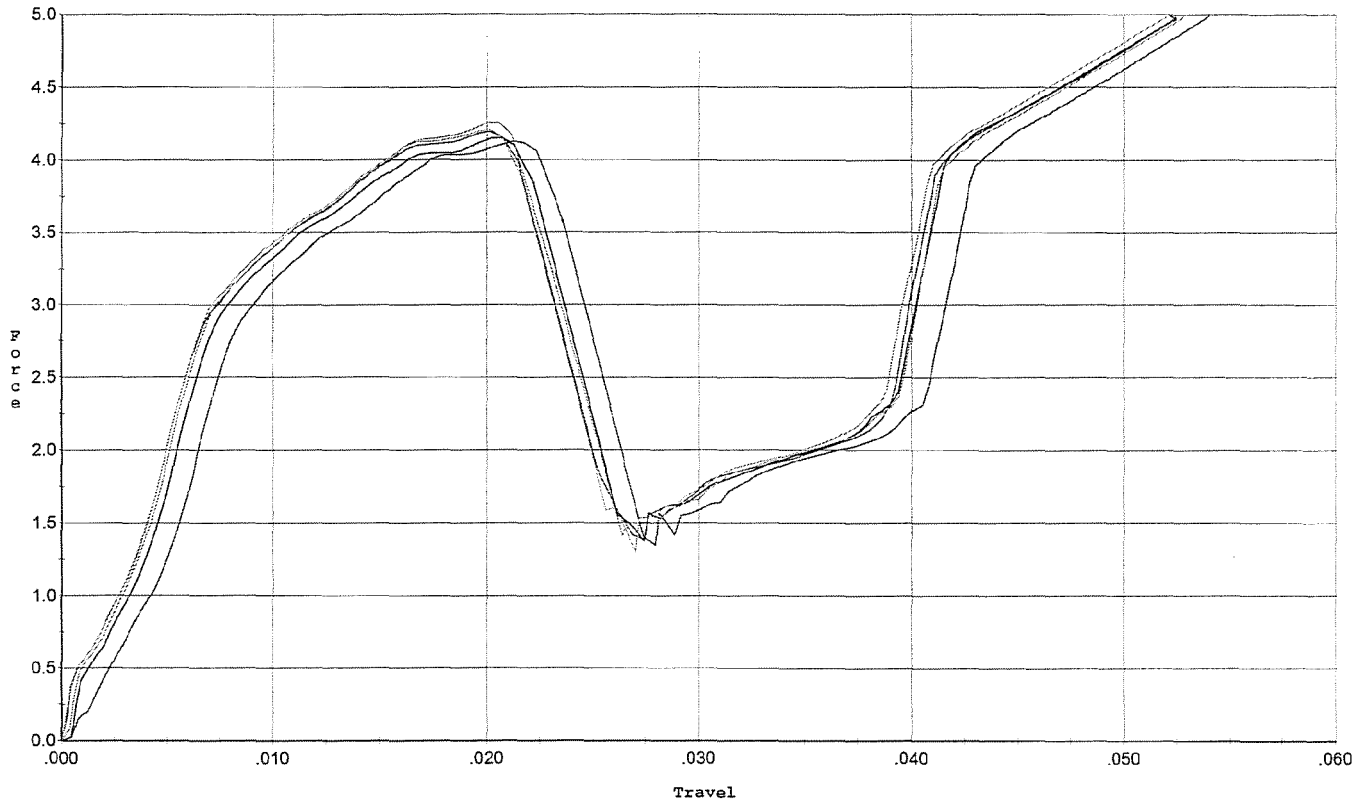
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.020	0.00	0.036	0.042		Set Trigger
2	3.074	0.020	0.00	0.037	0.042		Set Trigger
3	3.098	0.020	0.00	0.036	0.043		Set Trigger
4	3.081	0.022	0.00	0.036	0.046		Set Trigger
5	3.091	0.020	0.00	0.036	0.043		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



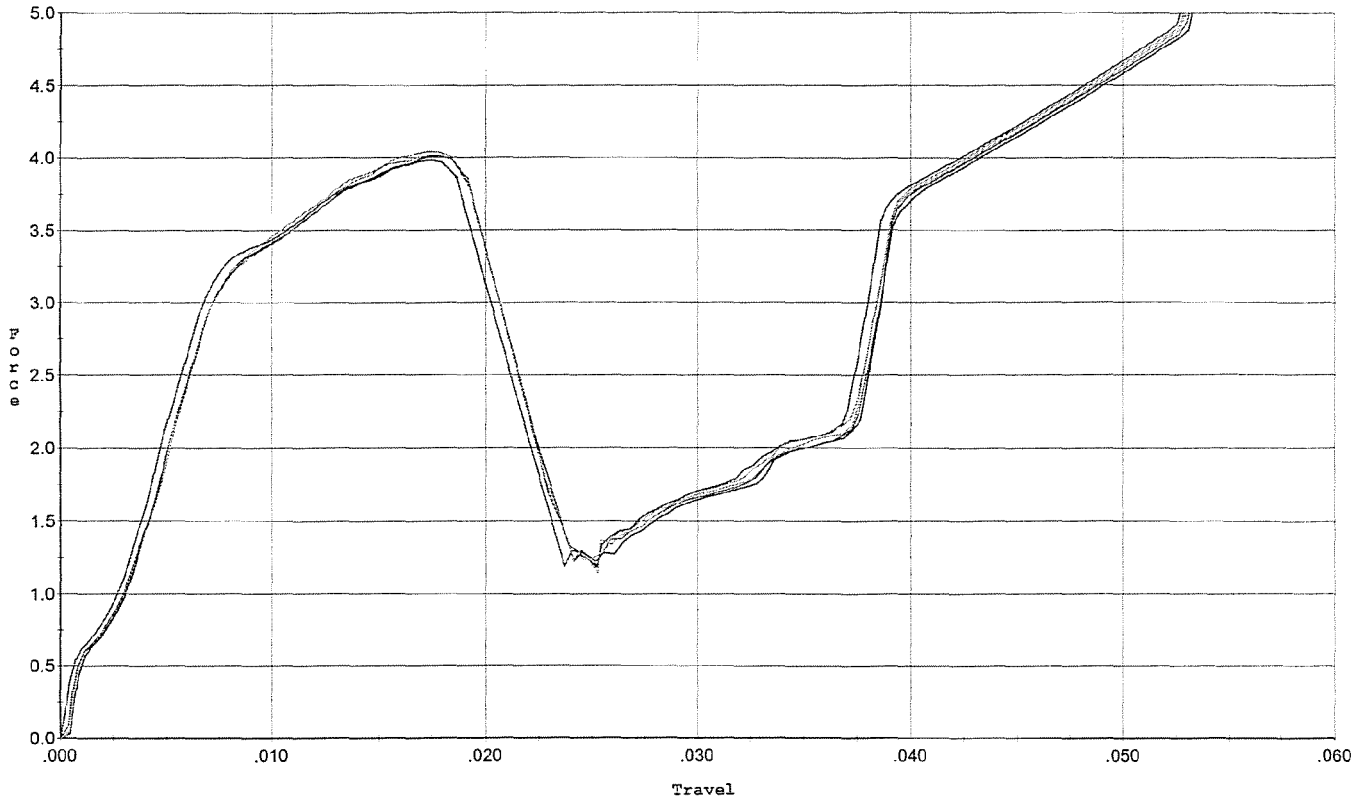
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.024	0.00	0.034	0.062		Set Trigger
2	4.148	0.022	0.00	0.034	0.061		Set Trigger
3	4.194	0.021	0.00	0.034	0.060		Set Trigger
4	4.206	0.022	0.00	0.034	0.061		Set Trigger
5	4.258	0.023	0.00	0.034	0.066		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



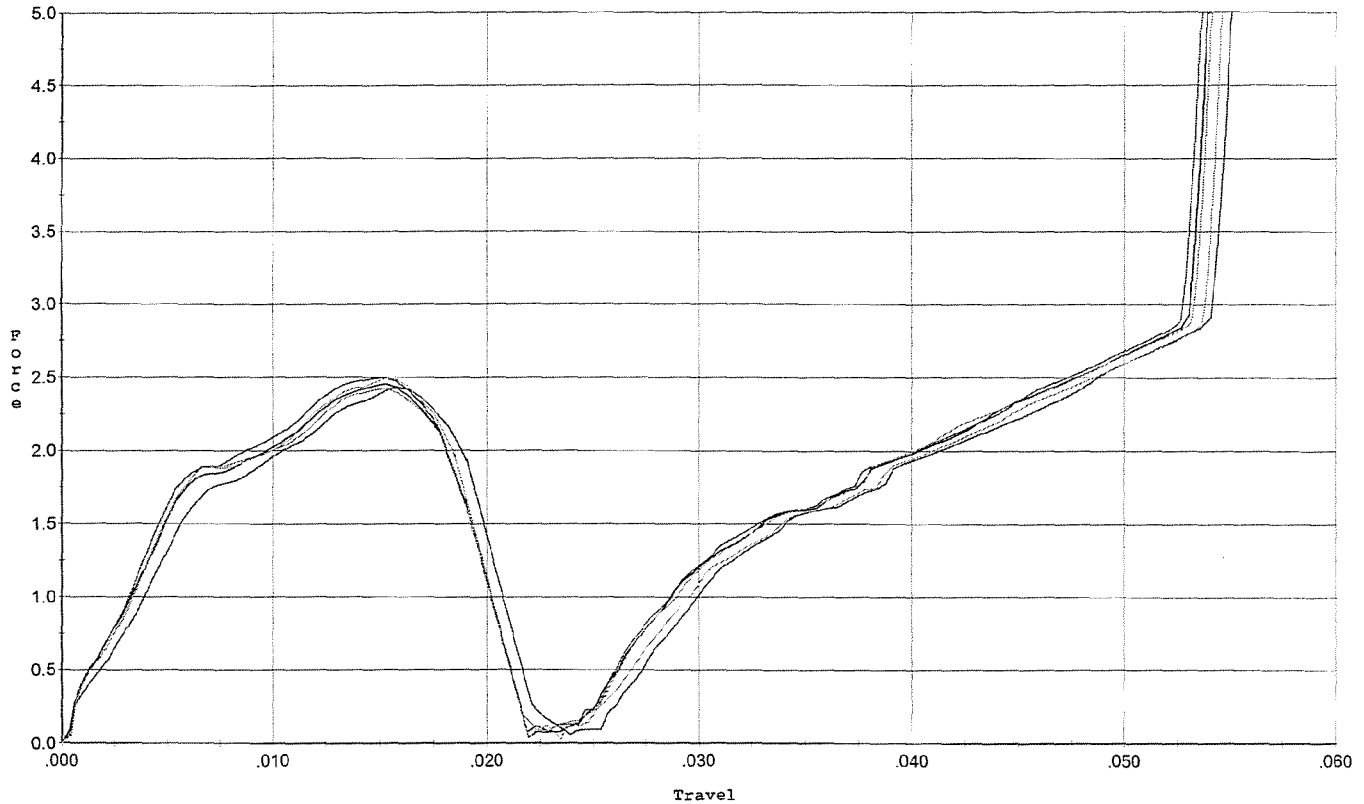
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.986	0.019	0.00	0.035	0.050		Set Trigger
2	4.011	0.019	0.00	0.035	0.051		Set Trigger
3	4.013	0.019	0.00	0.034	0.051		Set Trigger
4	4.015	0.019	0.00	0.034	0.051		Set Trigger
5	4.045	0.019	0.00	0.034	0.051		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



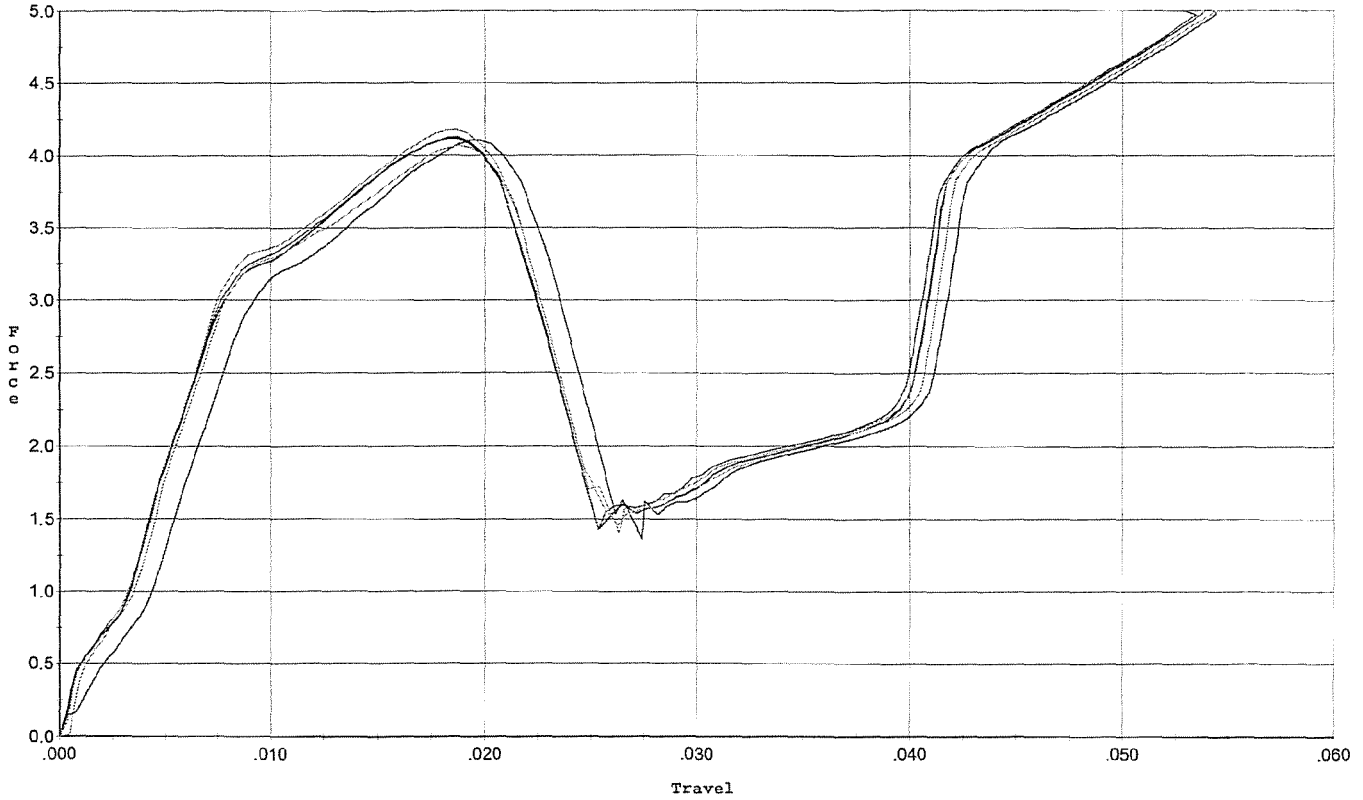
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.019	0.00	0.040	0.031		Set Trigger
2	2.454	0.019	0.00	0.039	0.032		Set Trigger
3	2.496	0.019	0.00	0.039	0.032		Set Trigger
4	2.491	0.019	0.00	0.040	0.031		Set Trigger
5	2.420	0.019	0.00	0.040	0.032		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.023	0.00	0.035	0.059		Set Trigger
2	4.125	0.023	0.00	0.035	0.060		Set Trigger
3	4.115	0.022	0.00	0.035	0.060		Set Trigger
4	4.069	0.022	0.00	0.035	0.057		Set Trigger
5	4.177	0.021	0.00	0.035	0.059		Set Trigger

Avg 4.11