

G6875798

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

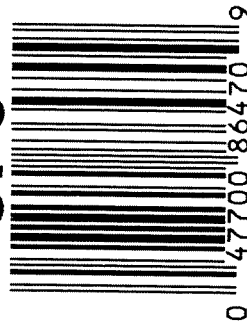


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6875798

UPC



GUN SERIAL # 6875798

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION	2009	8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	714
540	APPLY COATINGS (BARREL ACTION)		8/29	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-8-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

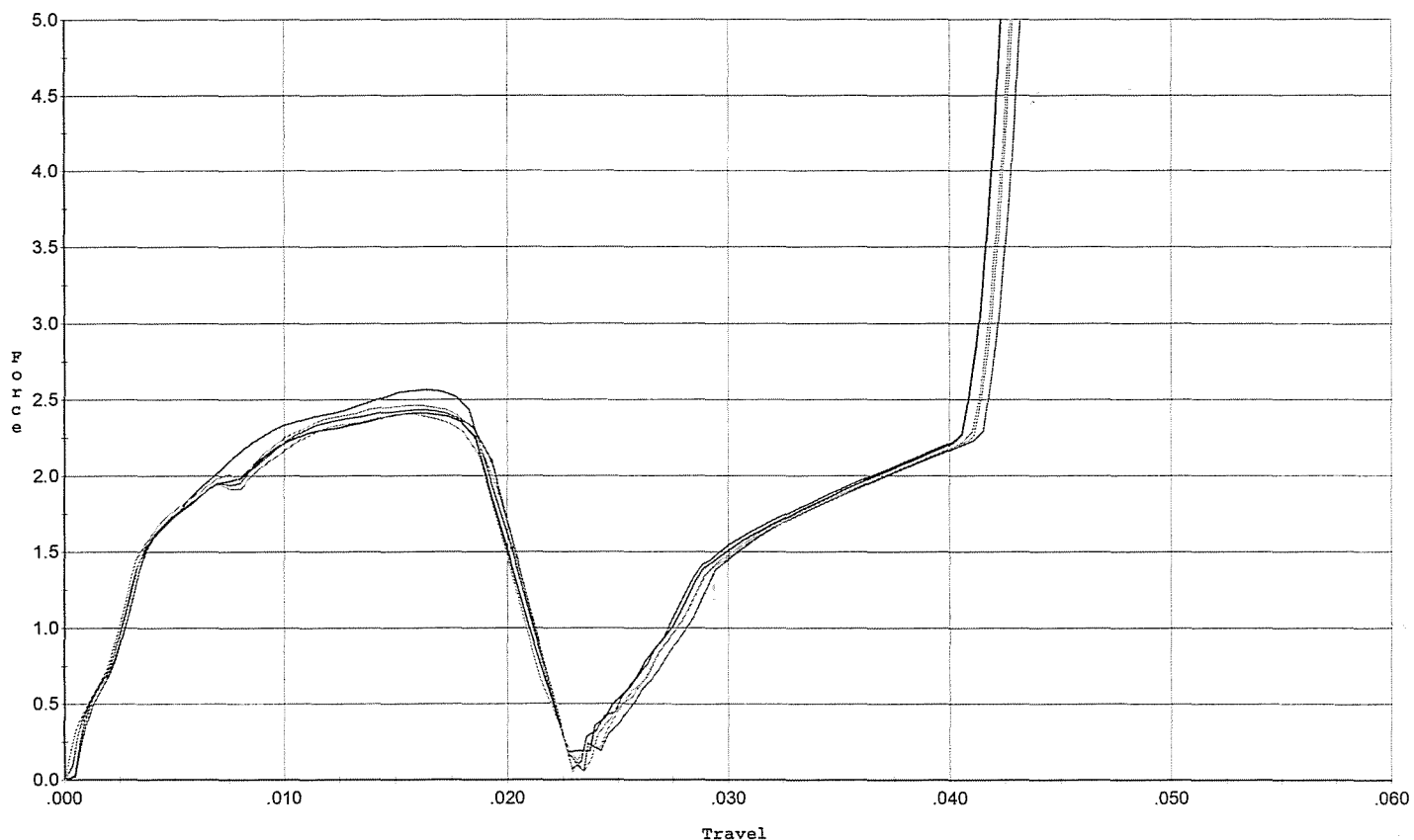
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/10/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	9/10/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/10/09	RP		
	J) ASSEMBLE STOCK					9-8-09	RP		
	K) ASSEMBLE SWIVEL STUDS					9/10/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-9-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-9-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/10/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u>	<u>2.61</u>	<u>2.46</u>	<u>2.56</u>	<u>2.47</u>	9/10/09	RP
	C) FUNCTION							9/10/09	RP
690	PACK							9/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



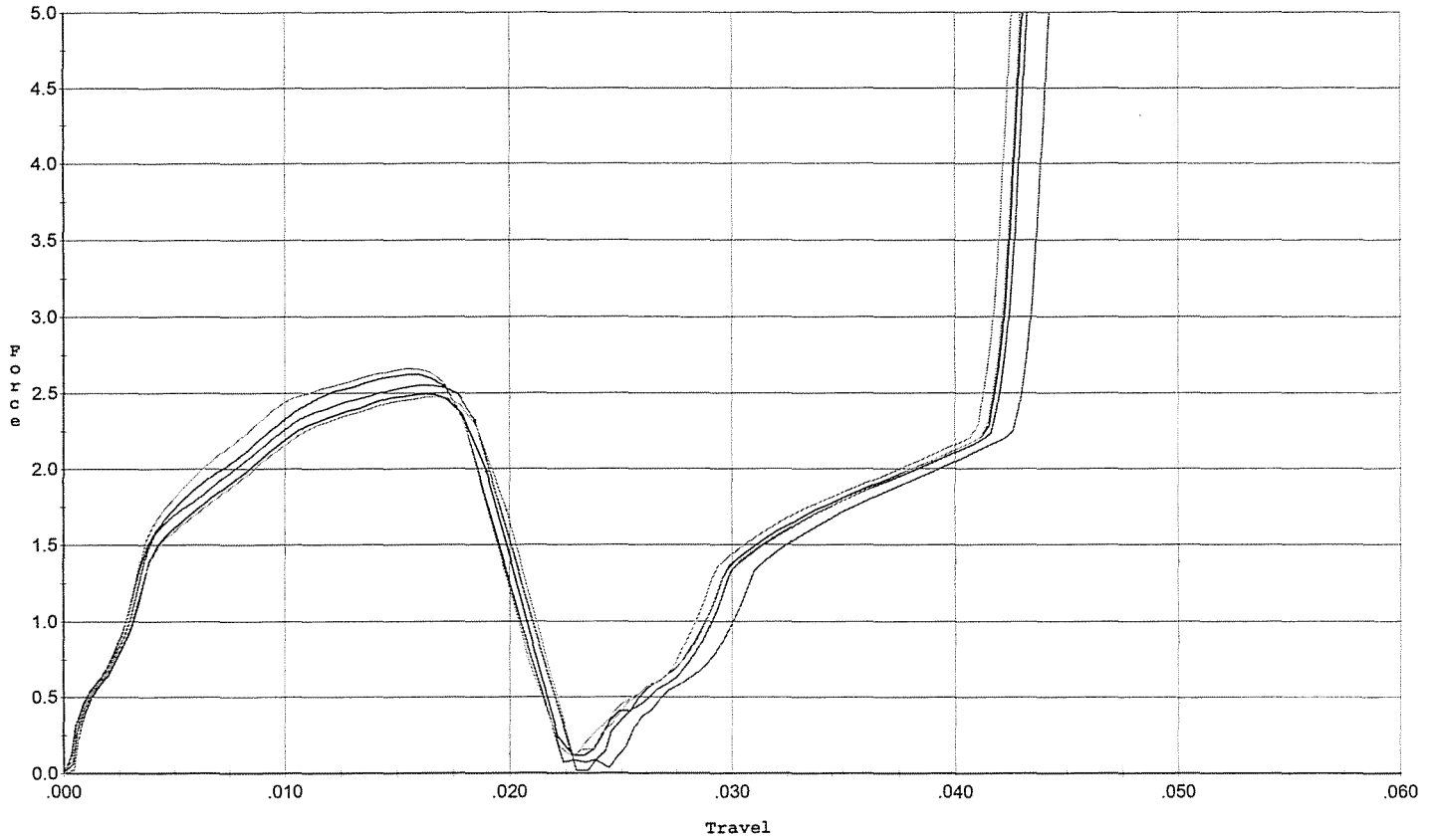
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.020	0.00	0.028	0.037		Set Trigger
2	2.412	0.019	0.00	0.028	0.033		Set Trigger
3	2.433	0.019	0.00	0.029	0.035		Set Trigger
4	2.463	0.020	0.00	0.028	0.036		Set Trigger
5	2.404	0.019	0.00	0.029	0.033		Set Trigger

1A-2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



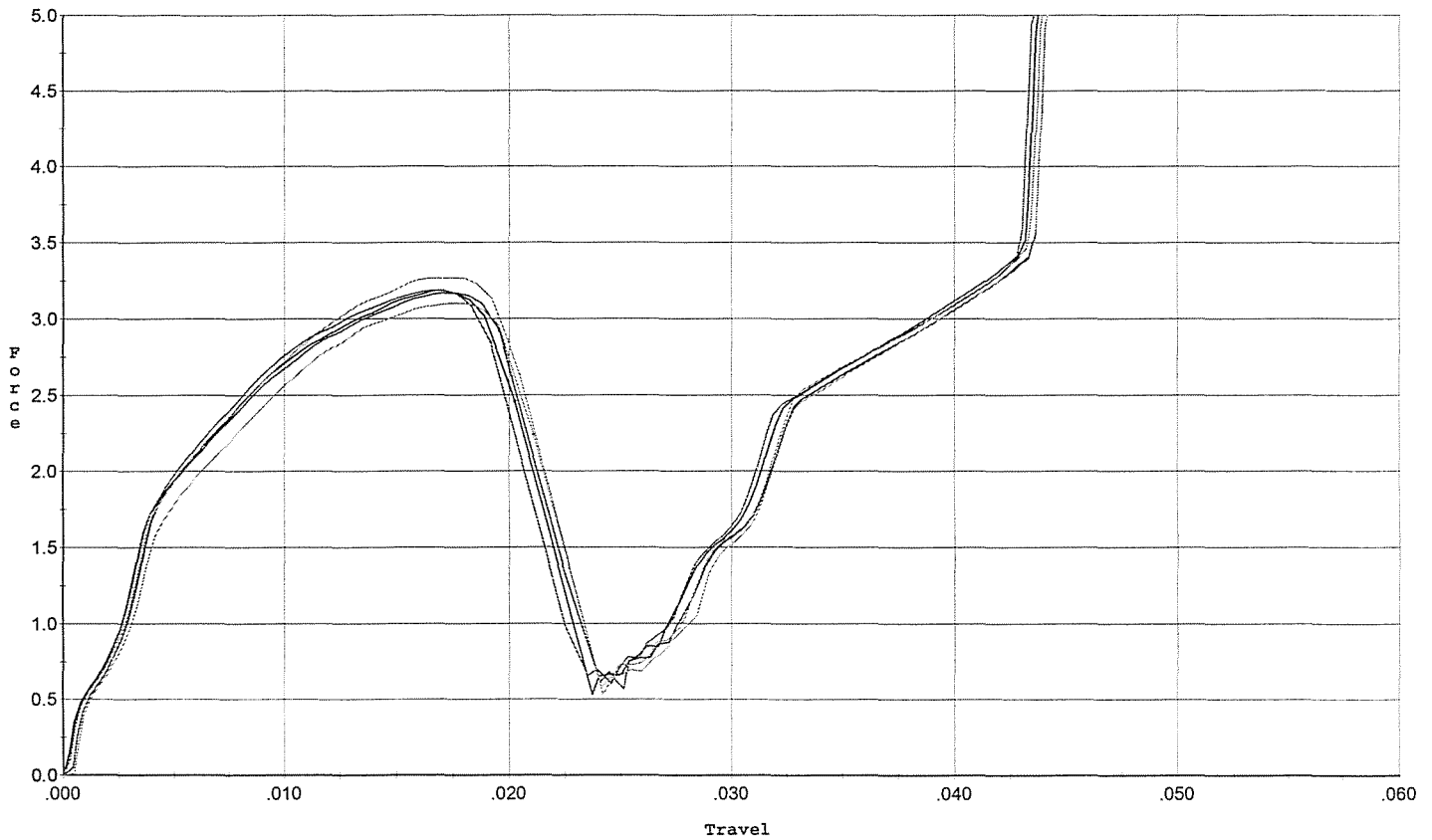
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.018	0.00	0.030	0.033		Set Trigger
2	2.493	0.019	0.00	0.029	0.033		Set Trigger
3	2.553	0.018	0.00	0.030	0.033		Set Trigger
4	2.474	0.020	0.00	0.029	0.035		Set Trigger
5	2.660	0.018	0.00	0.029	0.034		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



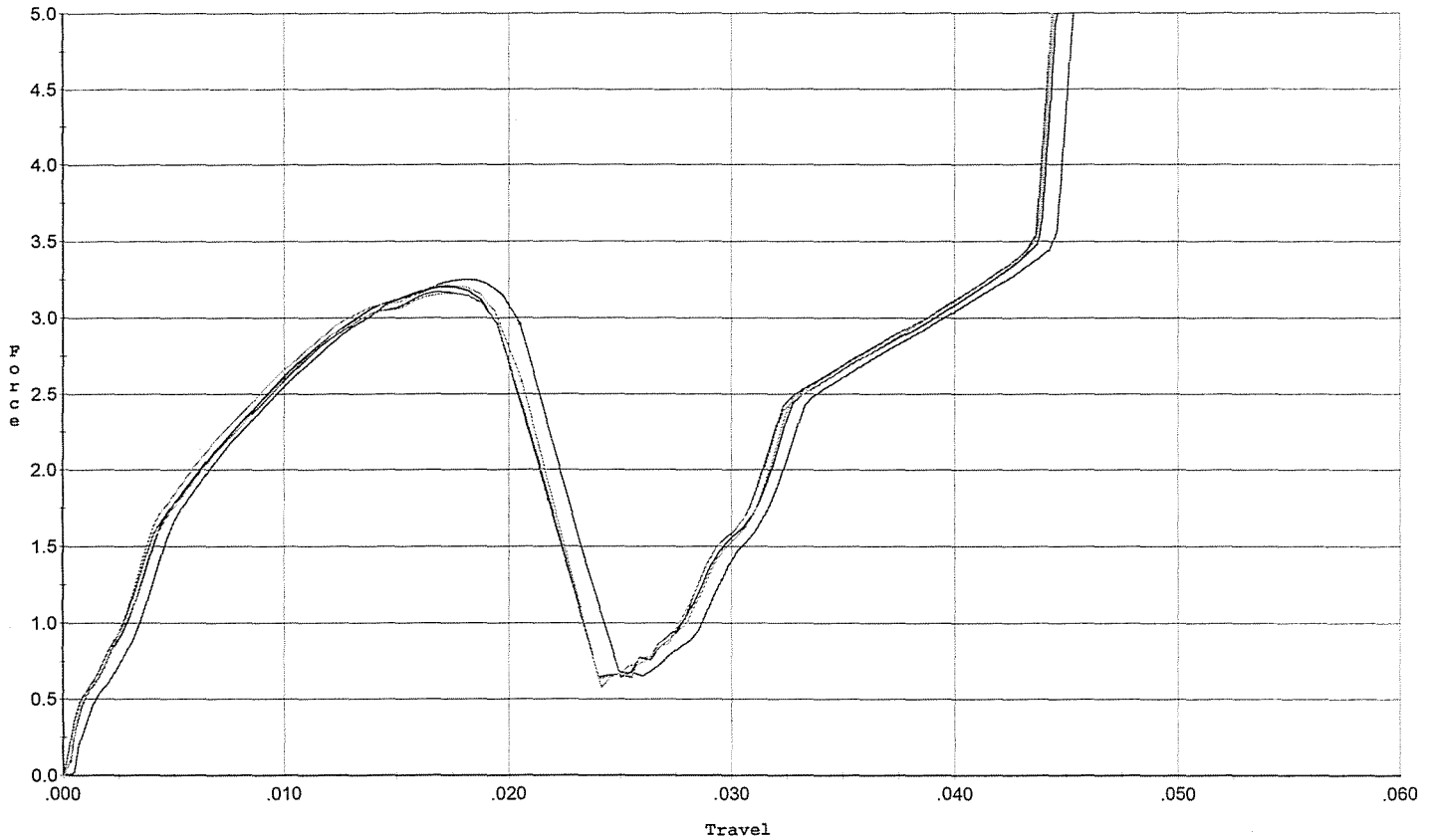
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.020	0.00	0.028	0.043		Set Trigger
2	3.184	0.020	0.00	0.028	0.045		Set Trigger
3	3.185	0.019	0.00	0.028	0.042		Set Trigger
4	3.101	0.021	0.00	0.028	0.045		Set Trigger
5	3.269	0.020	0.00	0.028	0.046		Set Trigger

1A 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



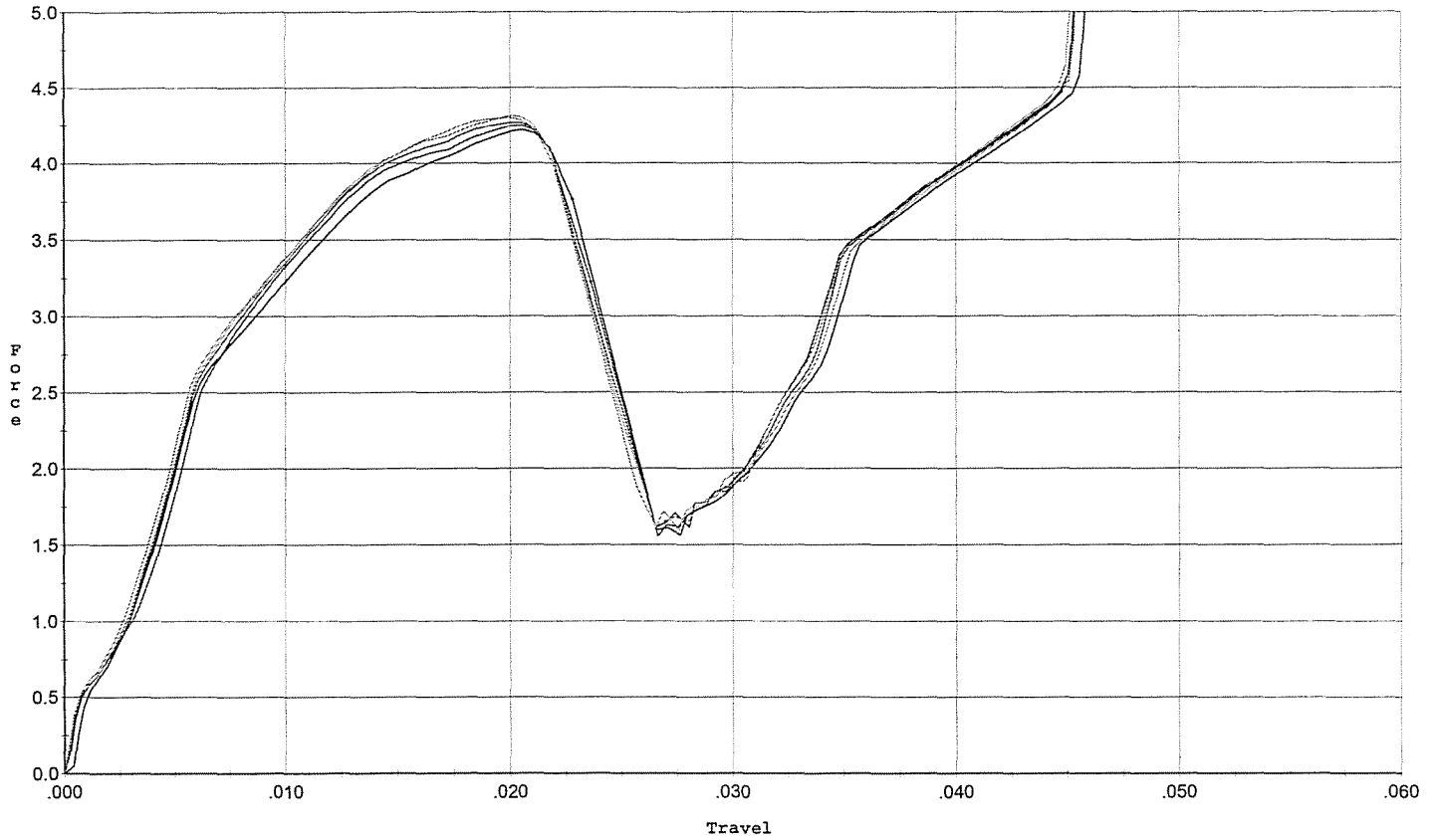
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.249	0.020	0.00	0.029	0.044		Set Trigger
2	3.204	0.022	0.00	0.028	0.047		Set Trigger
3	3.170	0.022	0.00	0.028	0.047		Set Trigger
4	3.161	0.021	0.00	0.028	0.046		Set Trigger
5	3.214	0.021	0.00	0.028	0.045		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



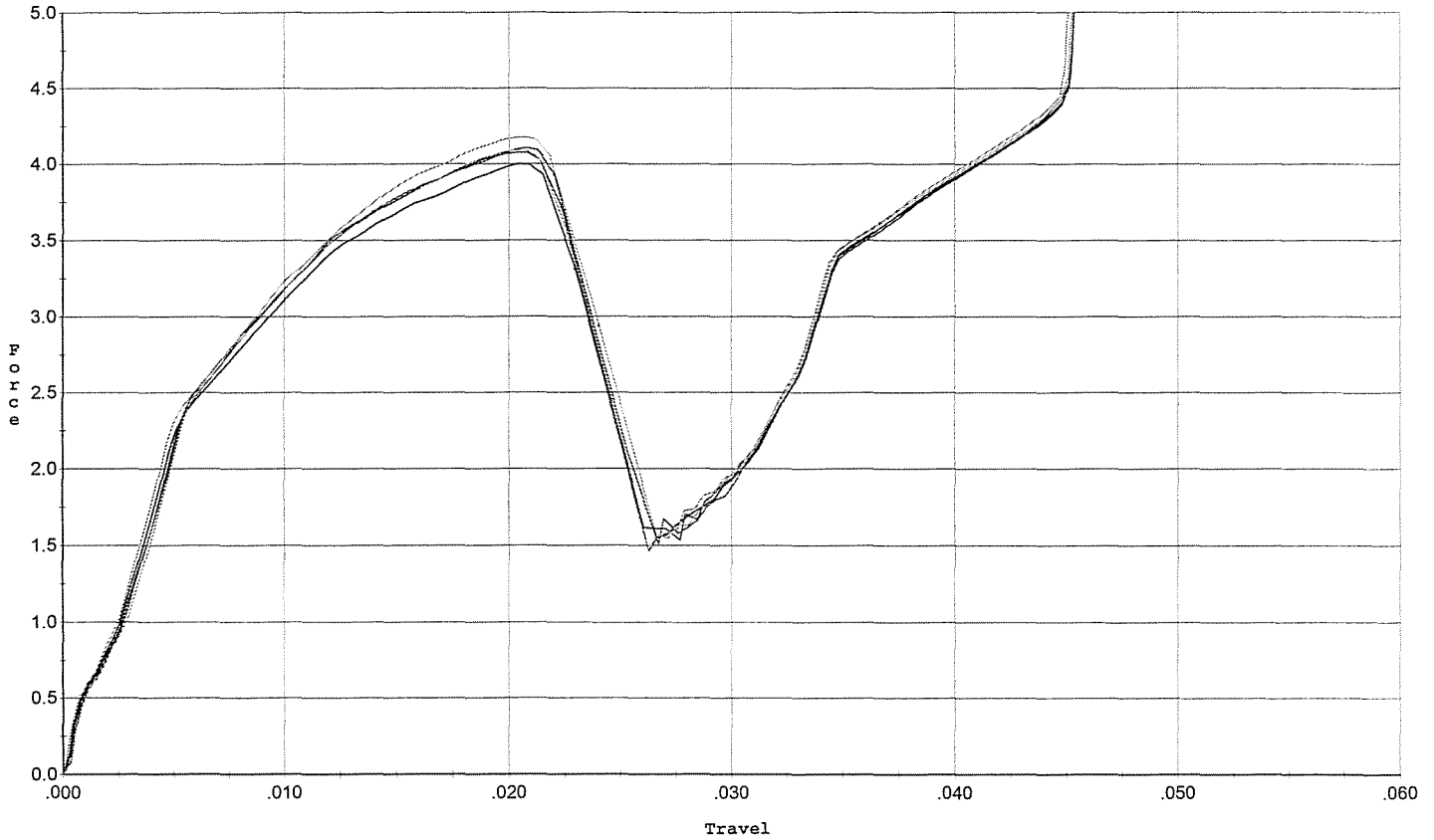
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.024	0.00	0.020	0.067		Set Trigger
2	4.218	0.023	0.00	0.021	0.064		Set Trigger
3	4.268	0.022	0.00	0.021	0.062		Set Trigger
4	4.314	0.022	0.00	0.020	0.063		Set Trigger
5	4.304	0.022	0.00	0.020	0.063		Set Trigger

A. 4.27

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



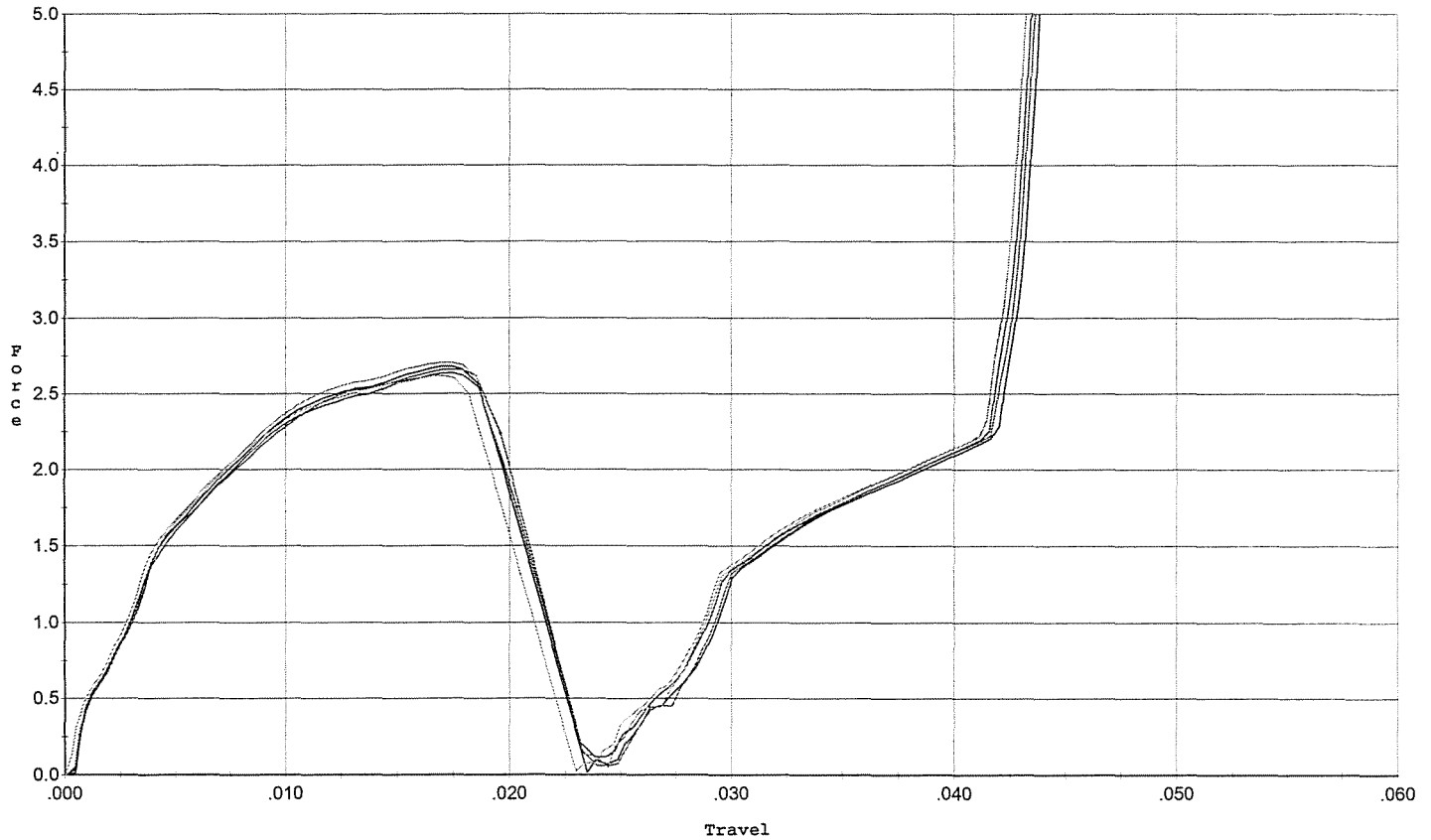
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.022	0.00	0.021	0.061		Set Trigger
2	4.000	0.023	0.00	0.021	0.062		Set Trigger
3	4.103	0.022	0.00	0.021	0.061		Set Trigger
4	4.174	0.024	0.00	0.020	0.067		Set Trigger
5	4.090	0.023	0.00	0.021	0.063		Set Trigger

A. 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset t o 2.5 lbs +/- .50 lb for final test



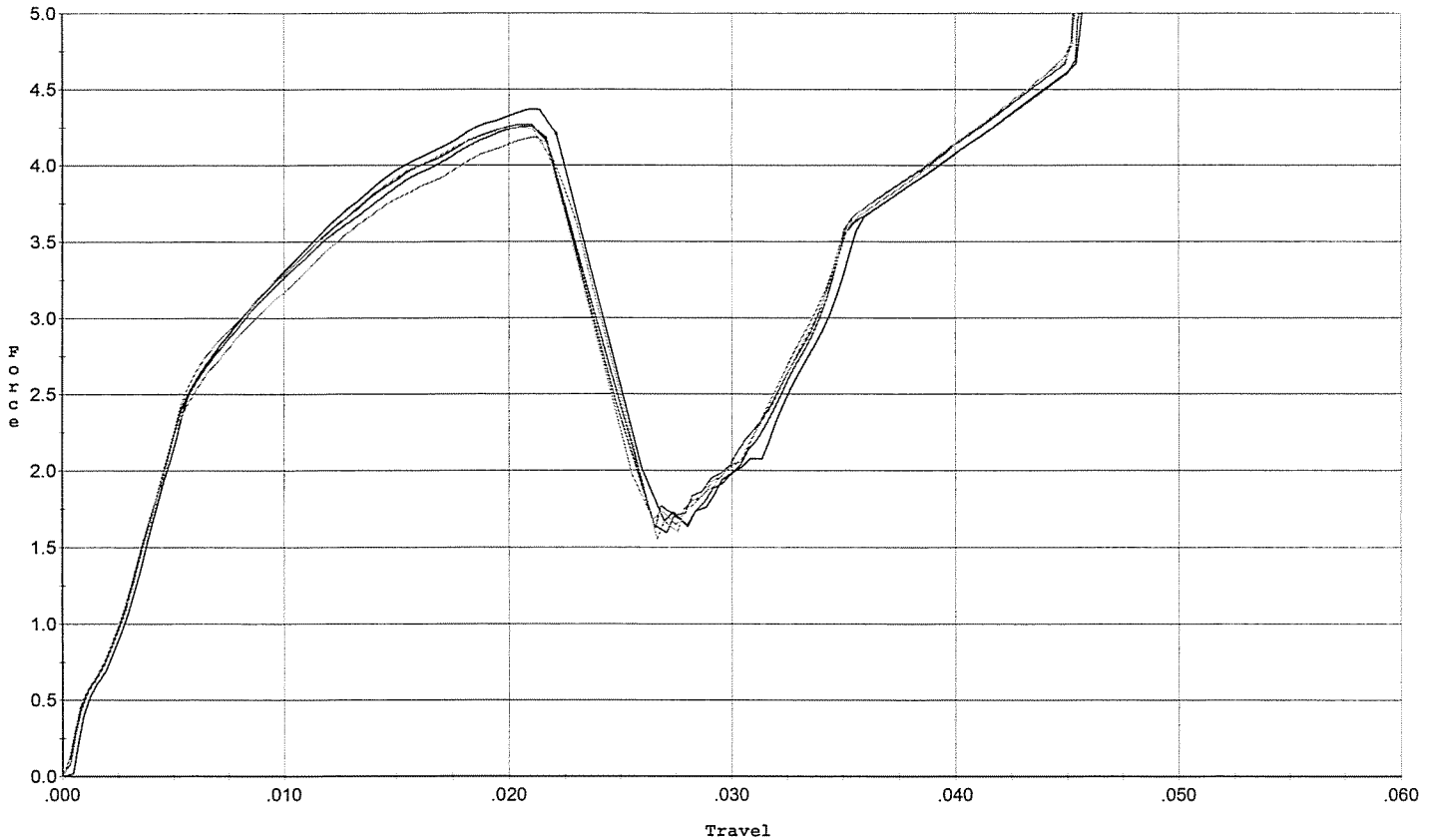
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.020	0.00	0.029	0.037		Set Trigger
2	2.681	0.021	0.00	0.029	0.039		Set Trigger
3	2.660	0.020	0.00	0.029	0.036		Set Trigger
4	2.619	0.021	0.00	0.029	0.038		Set Trigger
5	2.709	0.021	0.00	0.029	0.039		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.022	0.00	0.021	0.061		Set Trigger
2	4.372	0.022	0.00	0.020	0.063		Set Trigger
3	4.270	0.022	0.00	0.021	0.062		Set Trigger
4	4.255	0.022	0.00	0.021	0.062		Set Trigger
5	4.185	0.023	0.00	0.020	0.064		Set Trigger

A. 4.26