

G6884853

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

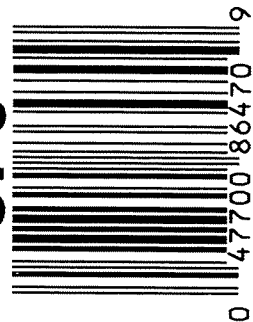
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6884853

UPC



GUN SERIAL #

G 688 4853

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-3-09	RP
430	ASSEMBLE TO STOCK		9-3-09	SP
440	PROOF		9-3-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	9-3-09	RP
470	DIS-ASSEMBLE ACTION		9-3-09	RP
472	SERIALIZE BOLT HANDLE		9-4-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/10/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/09	SP
510	DRILL AND TAP SIGHT HOLES		9-4-09	SP
520	GOFF BLAST BBL / REC		9-11	TR
540	APPLY COATINGS (BARREL ACTION)		9/15	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

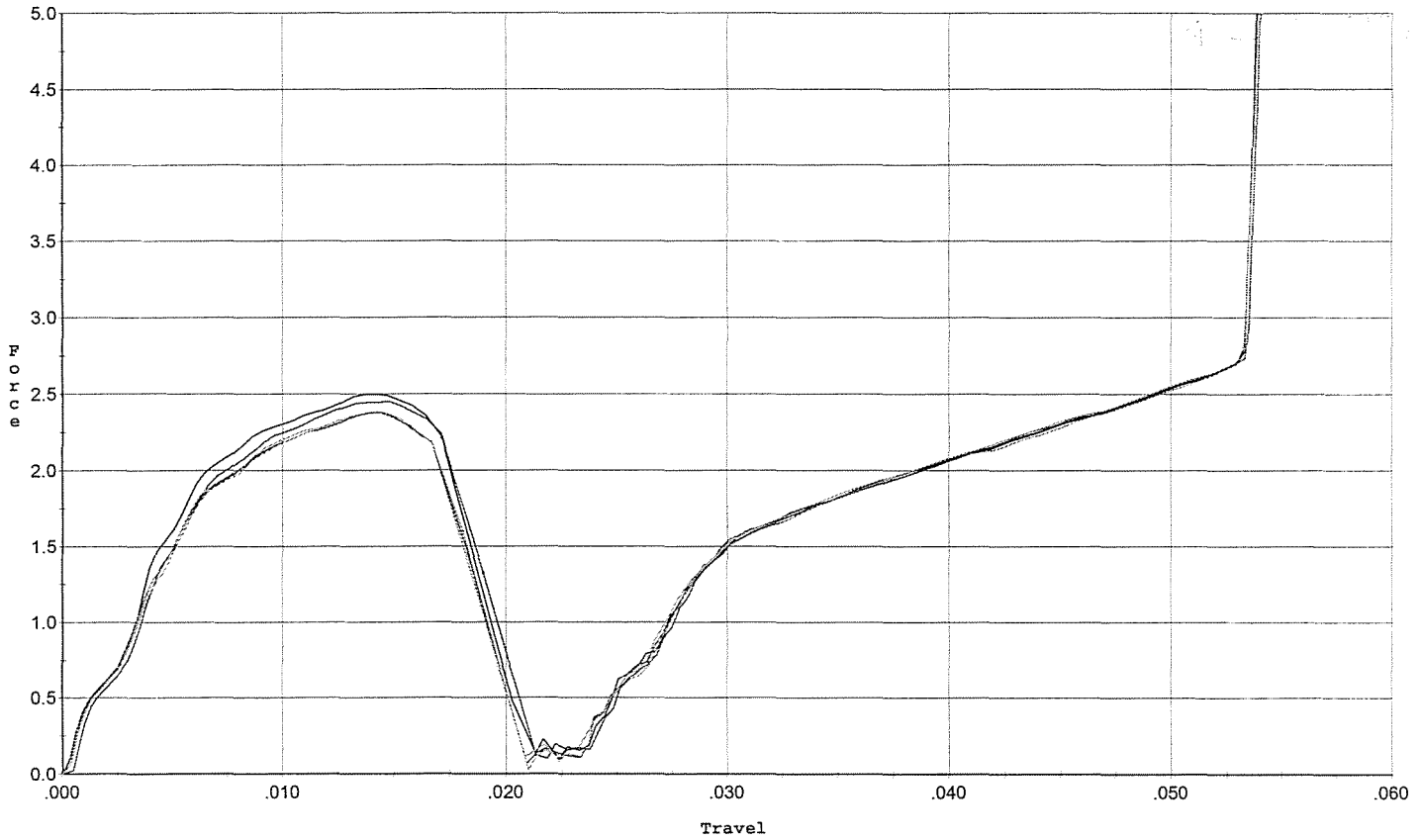
560	F) SAFETY ON FORCE	10 LBS MAX	<u>2"</u>	<u>2"</u>	<u>2"</u>	9/30/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7"</u>	<u>7"</u>	<u>7"</u>	9/30/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/30/09	RB		
	J) ASSEMBLE STOCK					9-22-09	RB		
	K) ASSEMBLE SWIVEL STUDS					9/30/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-27-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-27-09	TCR		
670	FINAL INSPECTION A) HEADSPACE					9/30/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u>	<u>2.84</u>	<u>2.88</u>	<u>2.87</u>	<u>2.84</u>	9-30-09	TL
	C) FUNCTION							9/30/09	RB
690	PACK							10/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



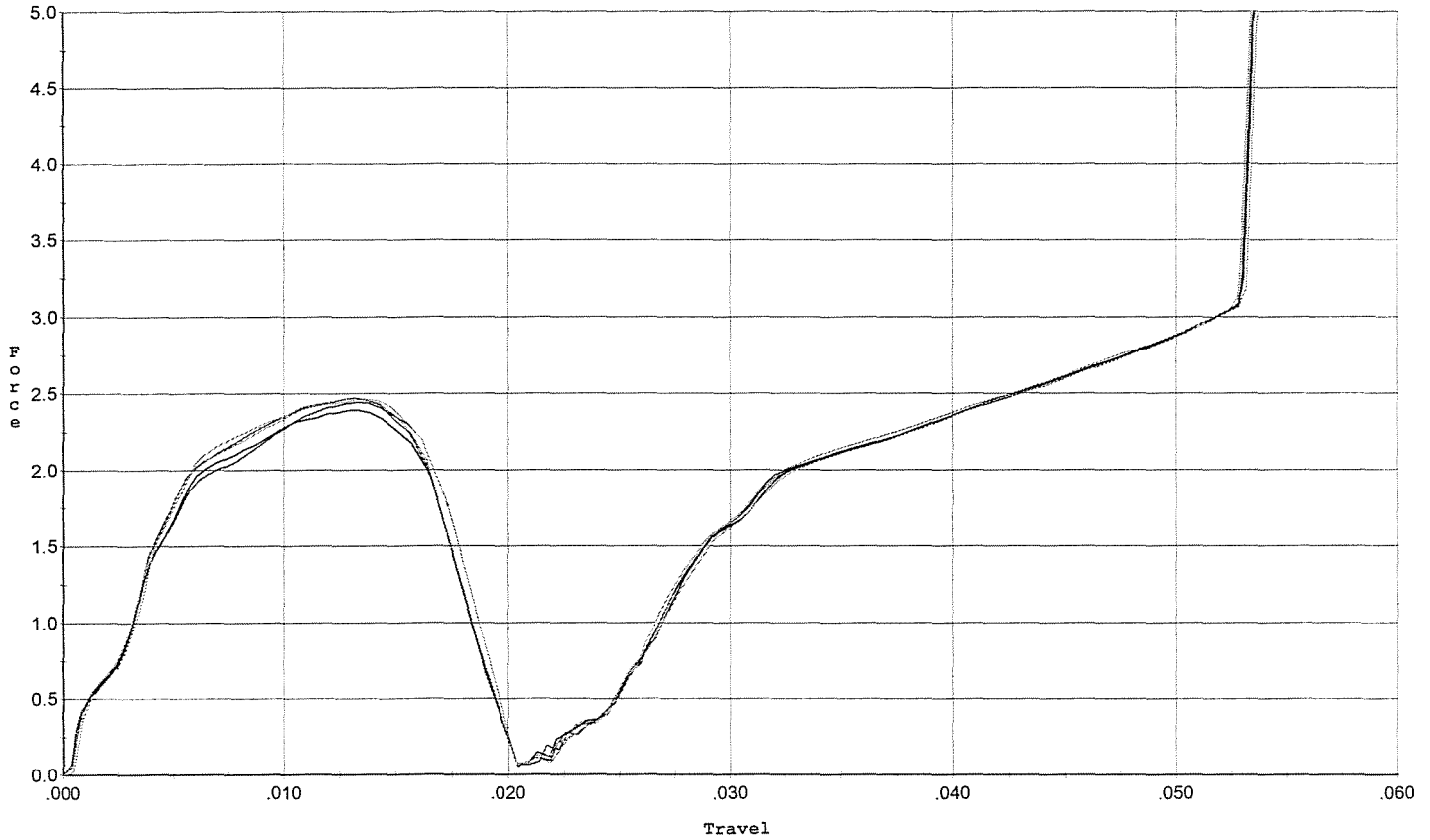
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.019	0.00	0.039	0.032		Set Trigger
2	2.498	0.017	0.00	0.040	0.030		Set Trigger
3	2.380	0.018	0.00	0.040	0.030		Set Trigger
4	2.386	0.018	0.00	0.040	0.030		Set Trigger
5	2.379	0.019	0.00	0.040	0.031		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



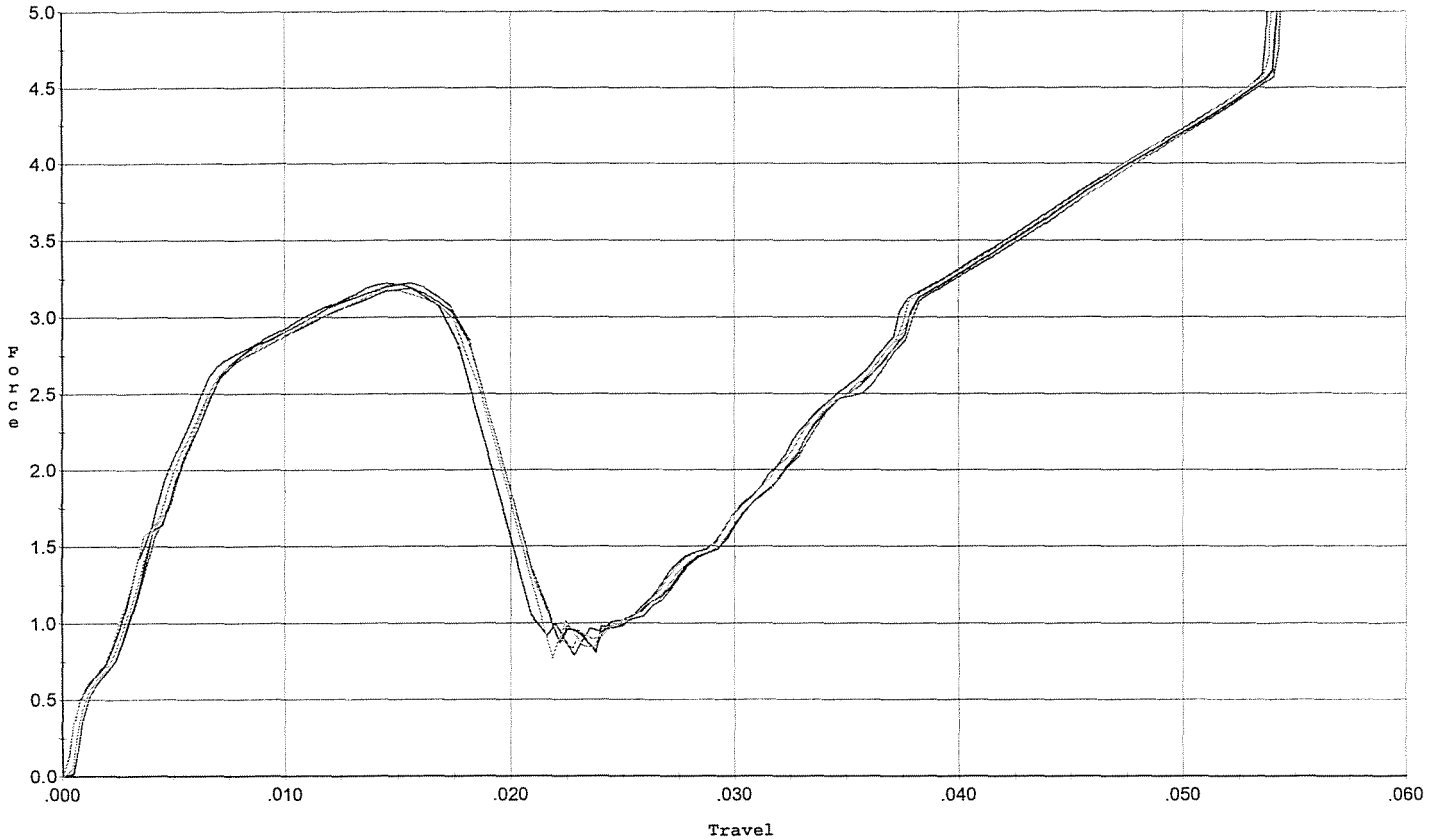
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.017	0.00	0.039	0.029		Set Trigger
2	2.393	0.016	0.00	0.040	0.028		Set Trigger
3	2.470	0.016	0.00	0.040	0.029		Set Trigger
4	2.466	0.017	0.00	0.040	0.030		Set Trigger
5	2.459	0.016	0.00	0.040	0.028		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



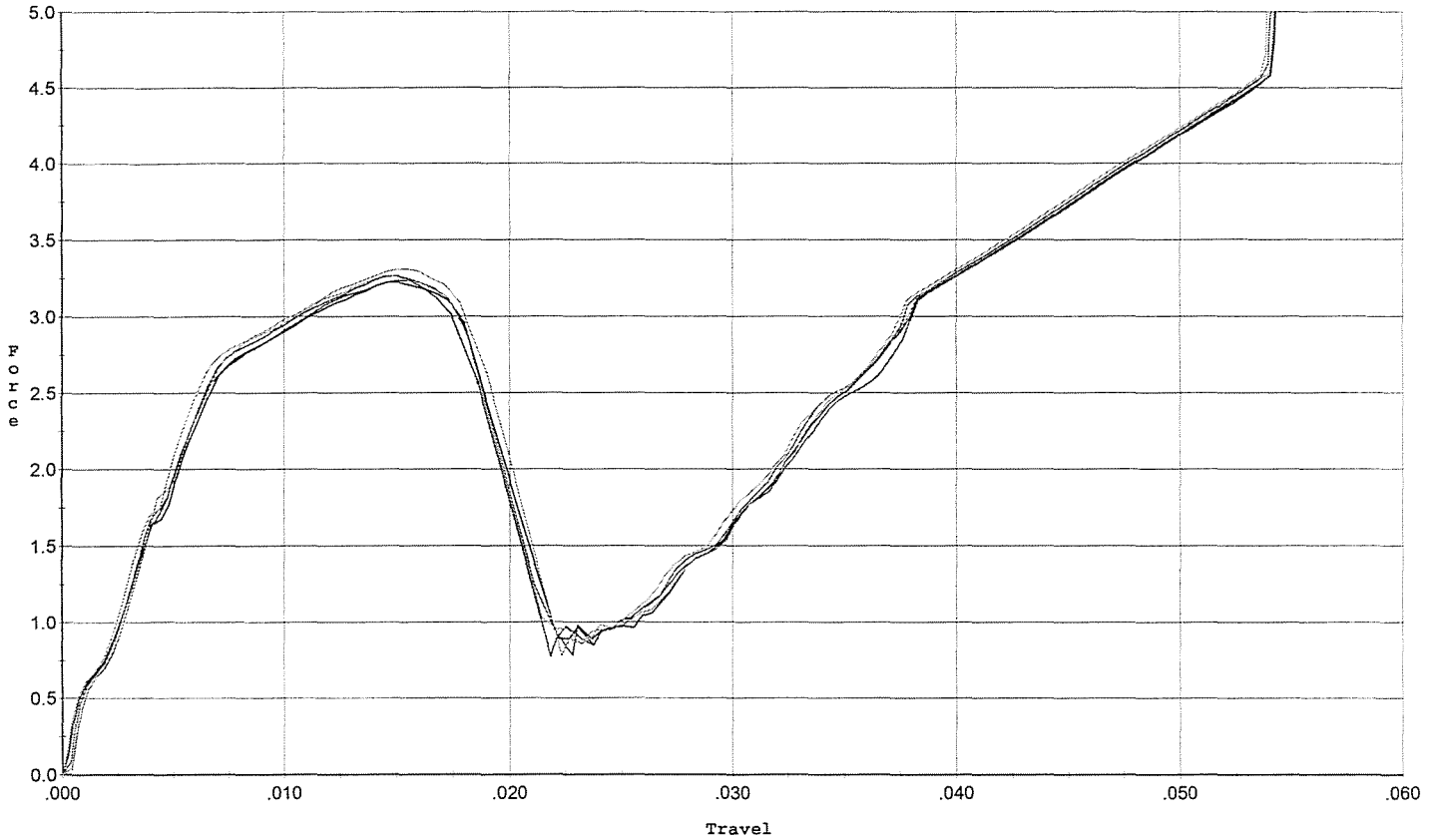
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.221	0.018	0.00	0.037	0.040		Set Trigger
2	3.223	0.018	0.00	0.037	0.040		Set Trigger
3	3.187	0.018	0.00	0.037	0.040		Set Trigger
4	3.177	0.019	0.00	0.037	0.041		Set Trigger
5	3.225	0.018	0.00	0.037	0.040		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



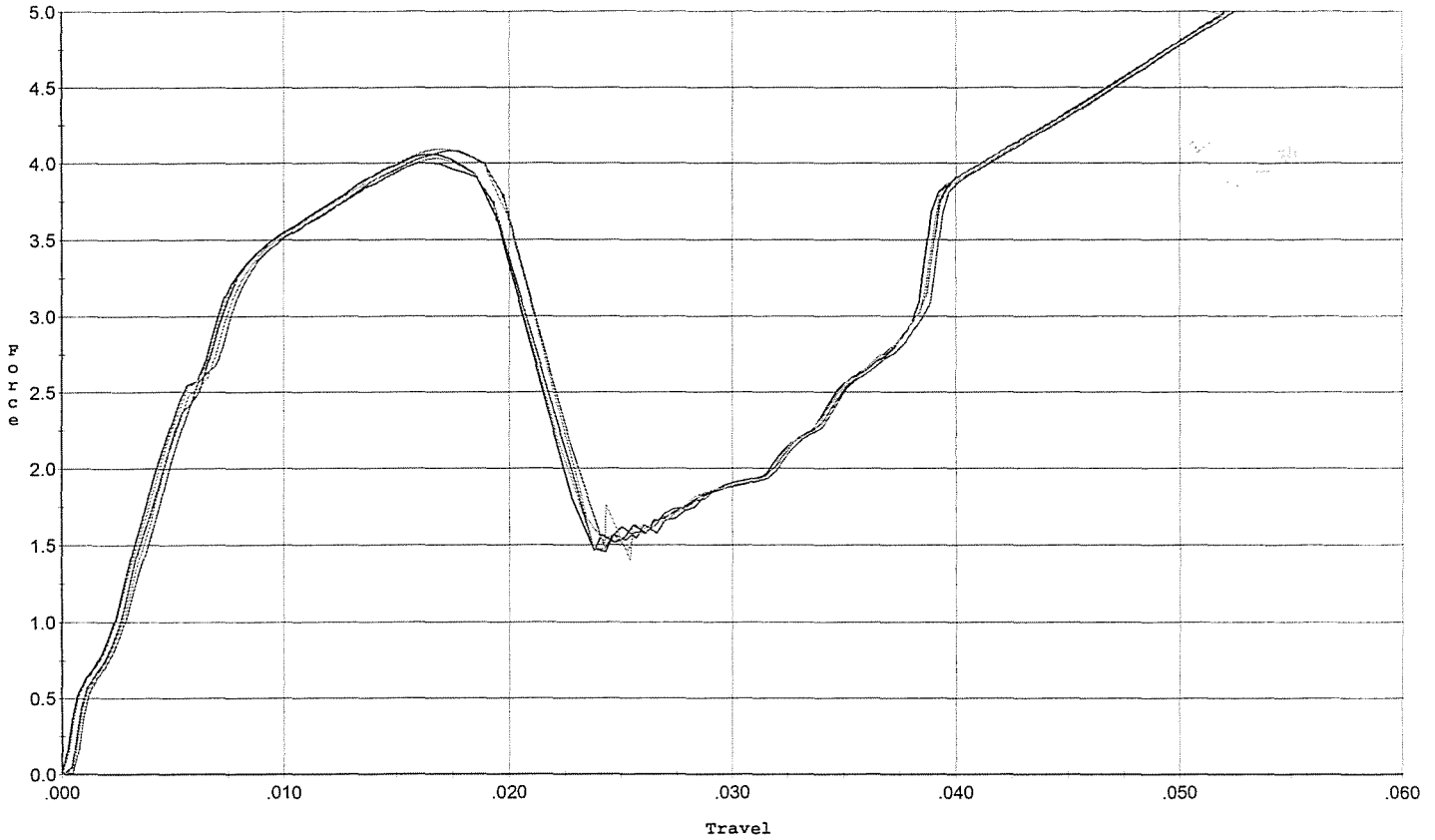
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.019	0.00	0.037	0.041		Set Trigger
2	3.224	0.018	0.00	0.037	0.040		Set Trigger
3	3.264	0.018	0.00	0.037	0.041		Set Trigger
4	3.267	0.018	0.00	0.037	0.041		Set Trigger
5	3.310	0.019	0.00	0.037	0.043		Set Trigger

Avg 3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



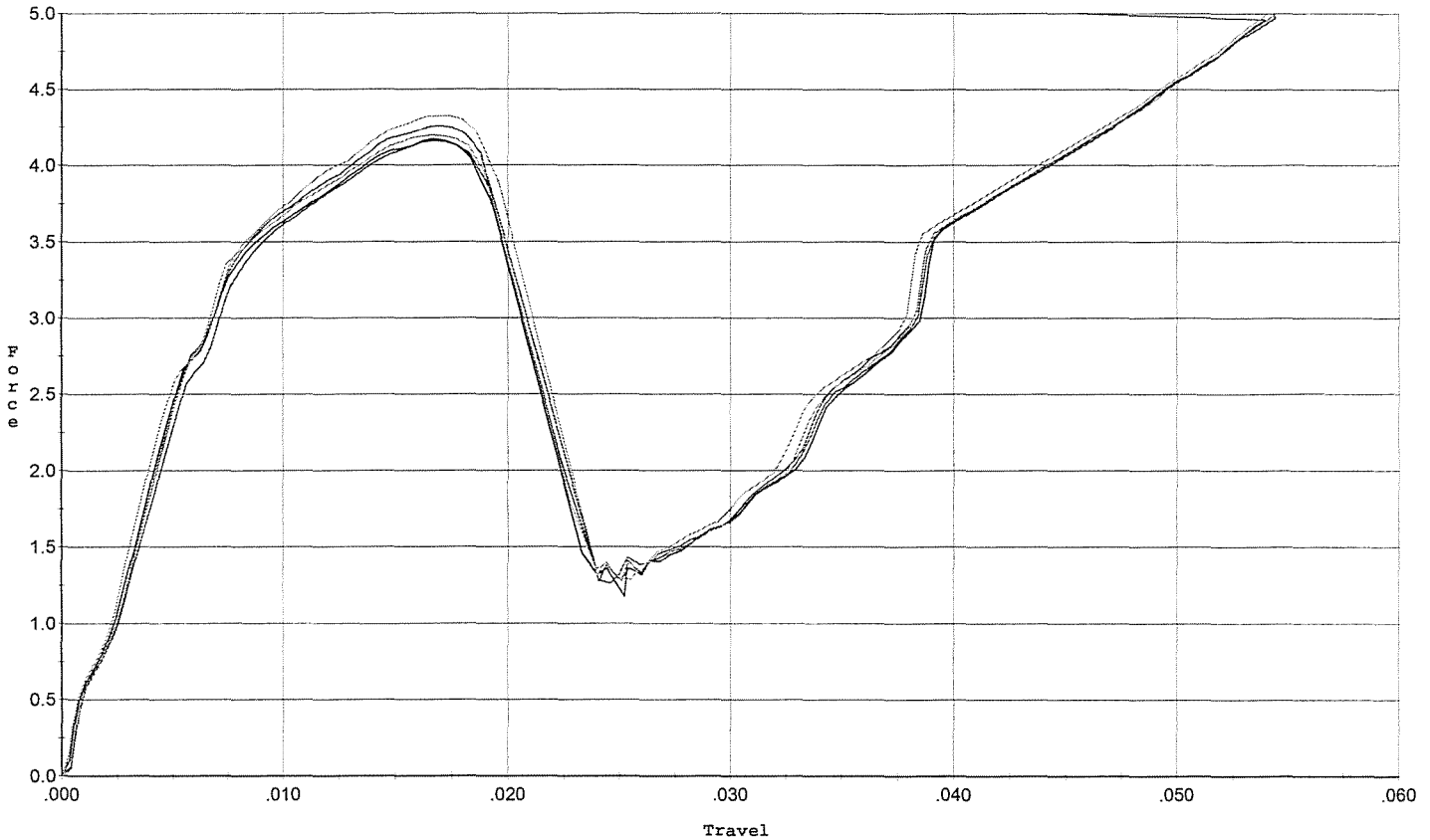
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.002	0.019	0.00	0.036	0.052		Set Trigger
2	4.055	0.019	0.00	0.036	0.054		Set Trigger
3	4.082	0.020	0.00	0.036	0.053		Set Trigger
4	4.032	0.019	0.00	0.036	0.053		Set Trigger
5	4.092	0.020	0.00	0.036	0.054		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



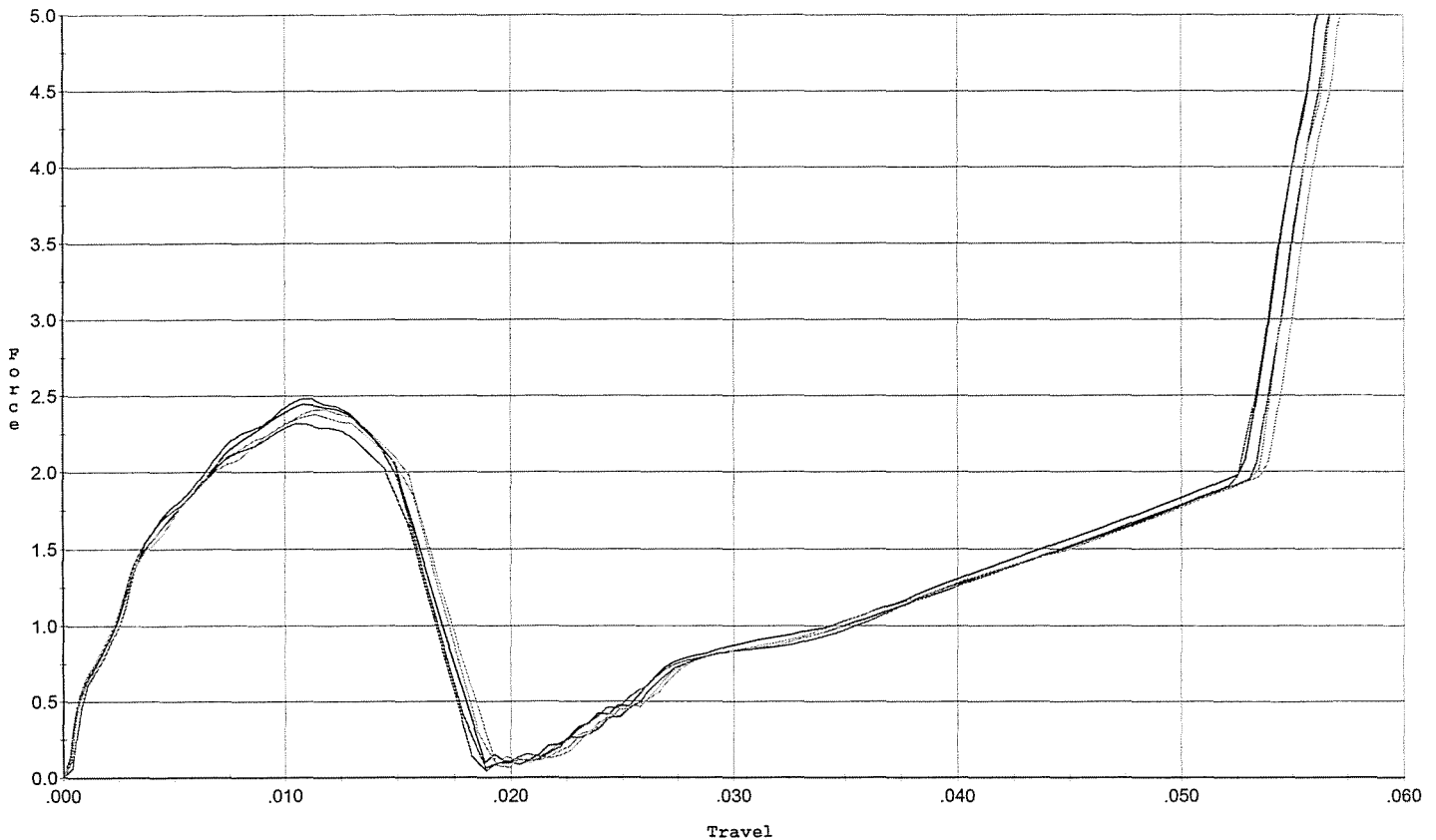
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.019	0.00	0.036	0.053		Set Trigger
2	4.170	0.019	0.00	0.036	0.054		Set Trigger
3	4.258	0.021	0.00	0.035	0.061		Set Trigger
4	4.196	0.019	0.00	0.035	0.054		Set Trigger
5	4.326	0.020	0.00	0.035	0.056		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



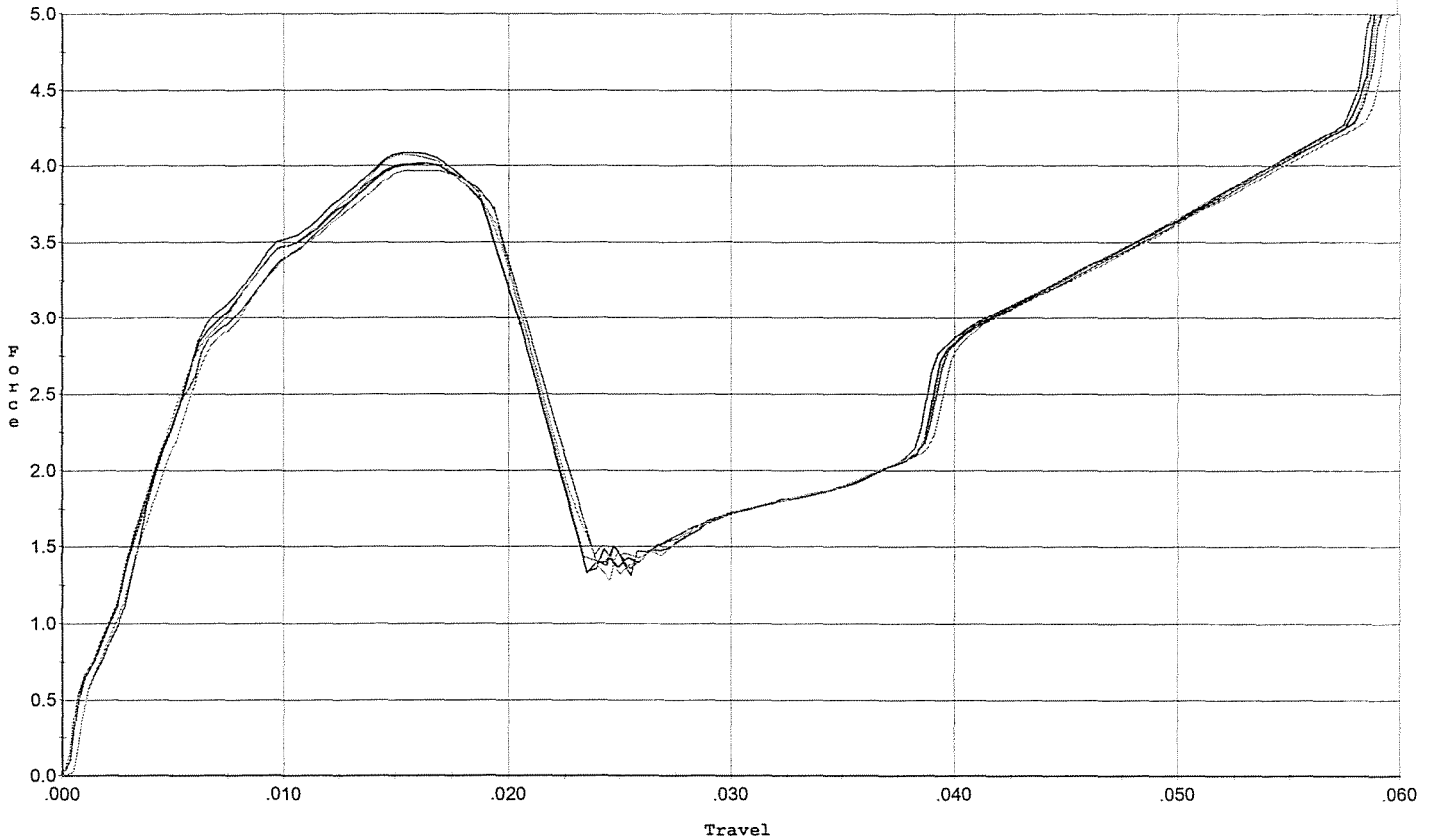
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.015	0.00	0.046	0.026		Set Trigger
2	2.445	0.015	0.00	0.046	0.025		Set Trigger
3	2.318	0.015	0.00	0.046	0.026		Set Trigger
4	2.377	0.016	0.00	0.046	0.026		Set Trigger
5	2.409	0.015	0.00	0.046	0.026		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/16/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.020	0.00	0.039	0.056		Set Trigger
2	4.014	0.020	0.00	0.040	0.056		Set Trigger
3	4.016	0.019	0.00	0.040	0.052		Set Trigger
4	4.073	0.020	0.00	0.040	0.054		Set Trigger
5	3.968	0.020	0.00	0.040	0.052		Set Trigger

Avg 4.03