

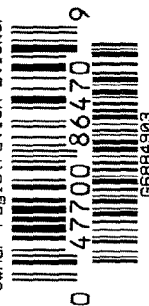
G6884903

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



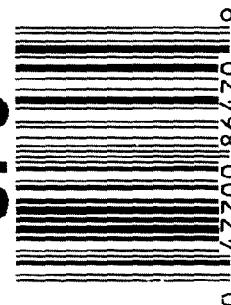
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6884903

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6884903

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-3-09	RP
430	ASSEMBLE TO STOCK		9-3-09	SP
440	PROOF		9-3-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	9-3-09	RP
470	DIS-ASSEMBLE ACTION		9-3-09	RP
472	SERIALIZE BOLT HANDLE		9-4-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/10/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/09	SP
510	DRILL AND TAP SIGHT HOLES		9-4-09	SP
520	GOFF BLAST BBL / REC		9-11	TL
540	APPLY COATINGS (BARREL ACTION)		9/15	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-21-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-21-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-21-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

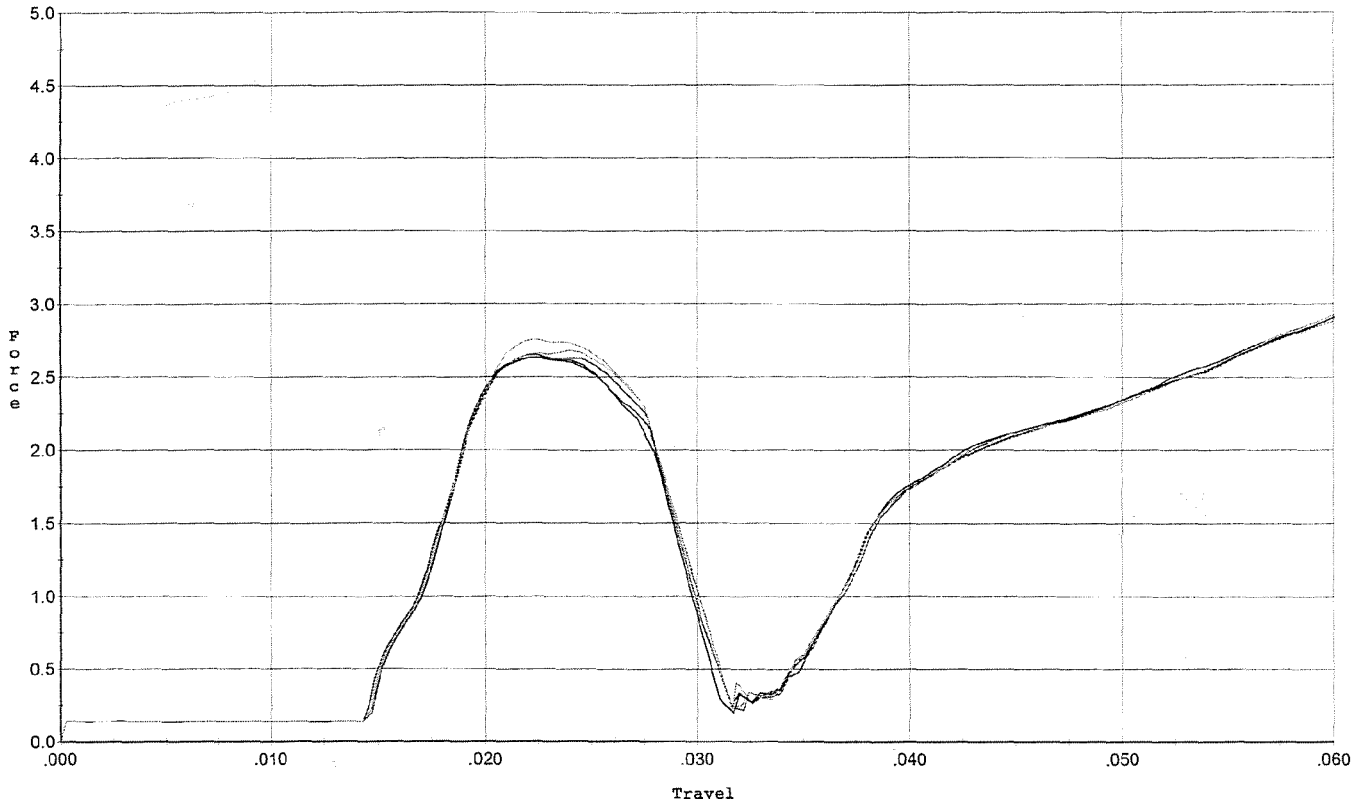
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>29</u>	<u>29</u>	<u>29</u>	10/1/09	RB
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>89</u>	<u>89</u>	<u>89</u>	10/1/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	10/1/09	RB
	J) ASSEMBLE STOCK					9-25-09	W.
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL			
			PASS	FAIL		9-30-09	W.P.D.
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION	N/A			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					7-30-09	RP
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.60</u>	<u>2.58</u>	<u>2.57</u>	<u>2.63</u>
	C) FUNCTION					10-1-09	TC
						10/1/09	RB
690	PACK					10-2-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



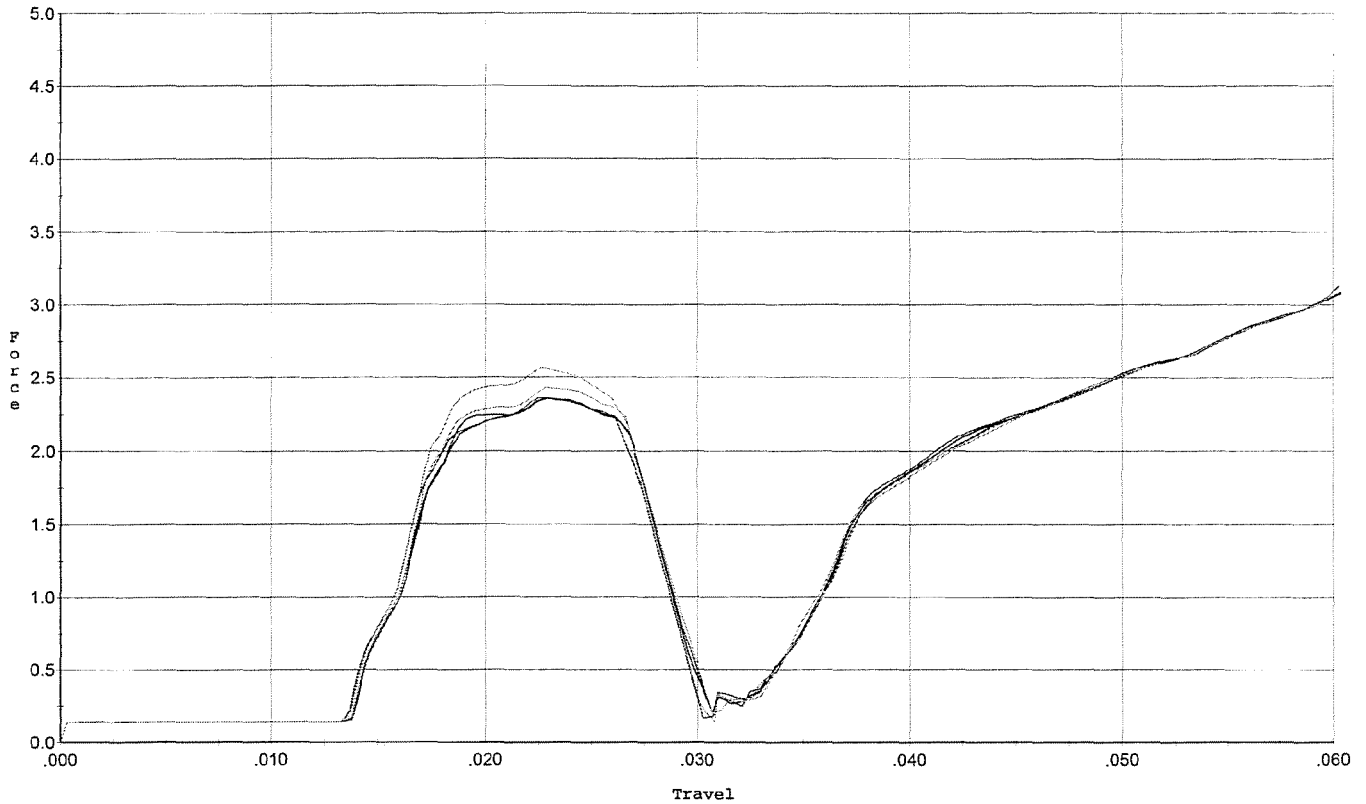
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.028	0.015	0.039	0.029		Set Trigger
2	2.653	0.028	0.015	0.039	0.029		Set Trigger
3	2.636	0.028	0.015	0.039	0.029		Set Trigger
4	2.682	0.028	0.015	0.039	0.029		Set Trigger
5	2.758	0.028	0.015	0.039	0.030		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



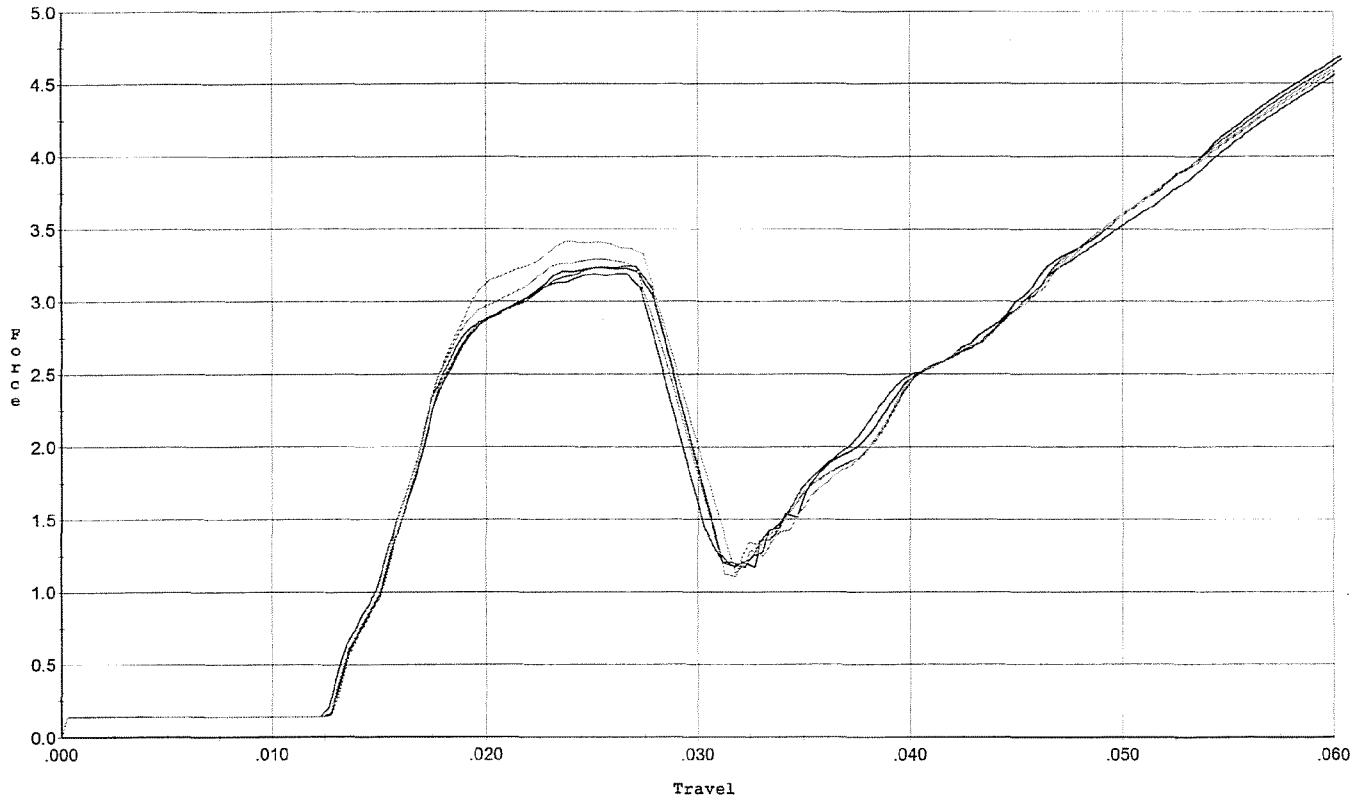
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.358	0.027	0.014	0.039	0.027		Set Trigger
2	2.355	0.027	0.014	0.039	0.027		Set Trigger
3	2.359	0.027	0.014	0.039	0.028		Set Trigger
4	2.428	0.027	0.014	0.039	0.027		Set Trigger
5	2.569	0.027	0.014	0.039	0.029		Set Trigger

A-2041

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



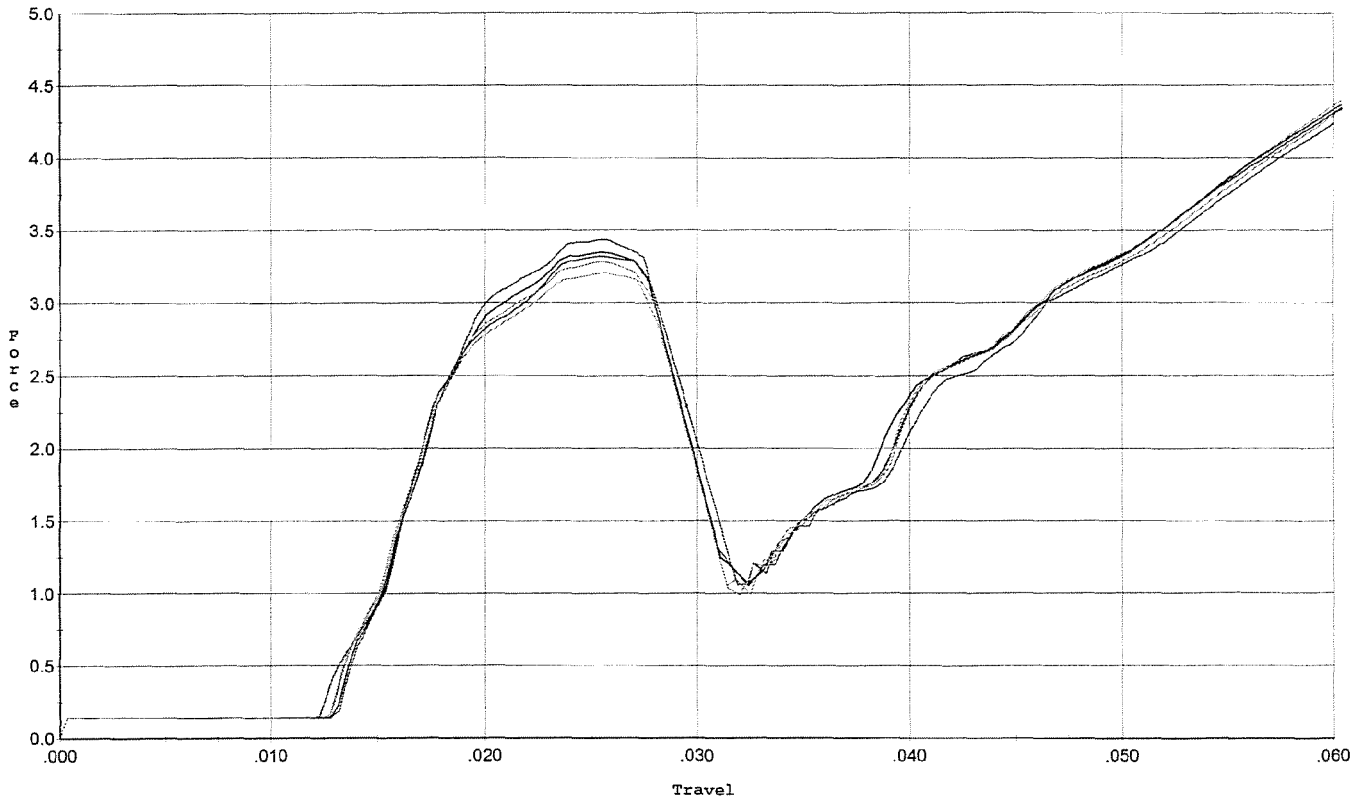
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.192	0.027	0.013	0.037	0.038		Set Trigger
2	3.232	0.028	0.013	0.036	0.040		Set Trigger
3	3.245	0.028	0.013	0.036	0.039		Set Trigger
4	3.416	0.027	0.013	0.036	0.041		Set Trigger
5	3.293	0.029	0.013	0.036	0.041		Set Trigger

A-3:27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



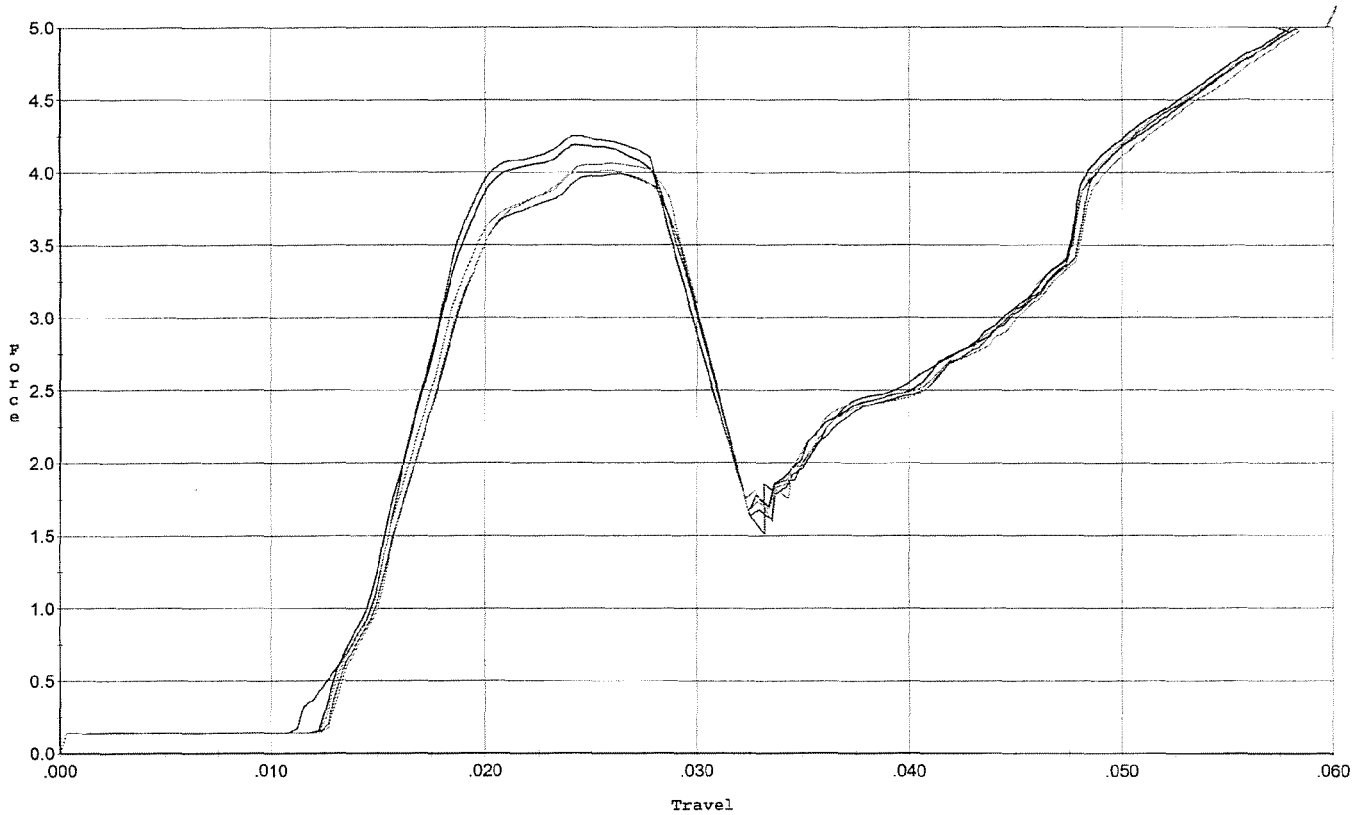
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.321	0.028	0.013	0.037	0.040		Set Trigger
2	3.348	0.028	0.013	0.036	0.039		Set Trigger
3	3.432	0.030	0.013	0.037	0.043		Set Trigger
4	3.207	0.028	0.013	0.036	0.039		Set Trigger
5	3.283	0.028	0.013	0.037	0.039		Set Trigger

A-3.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb

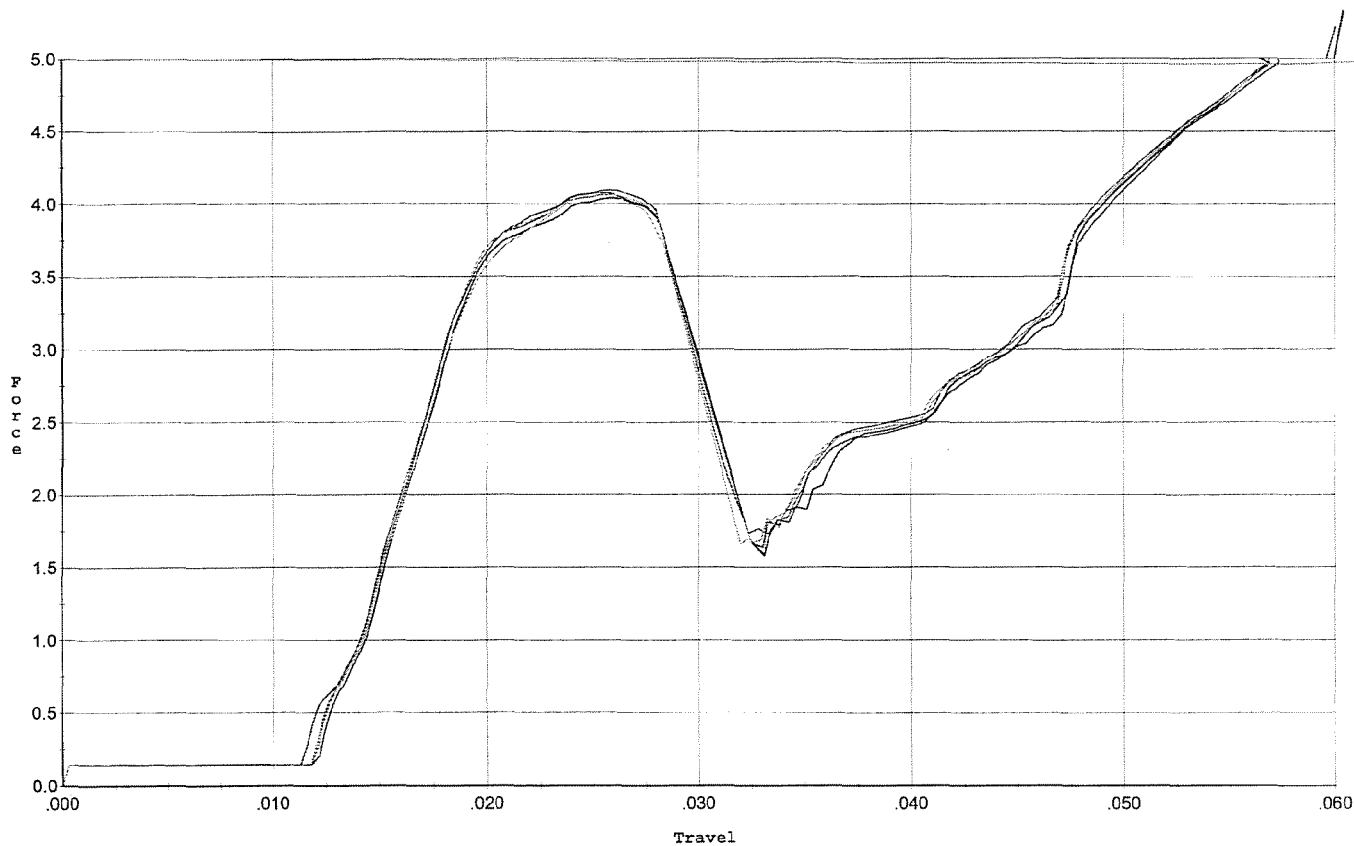


A-4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



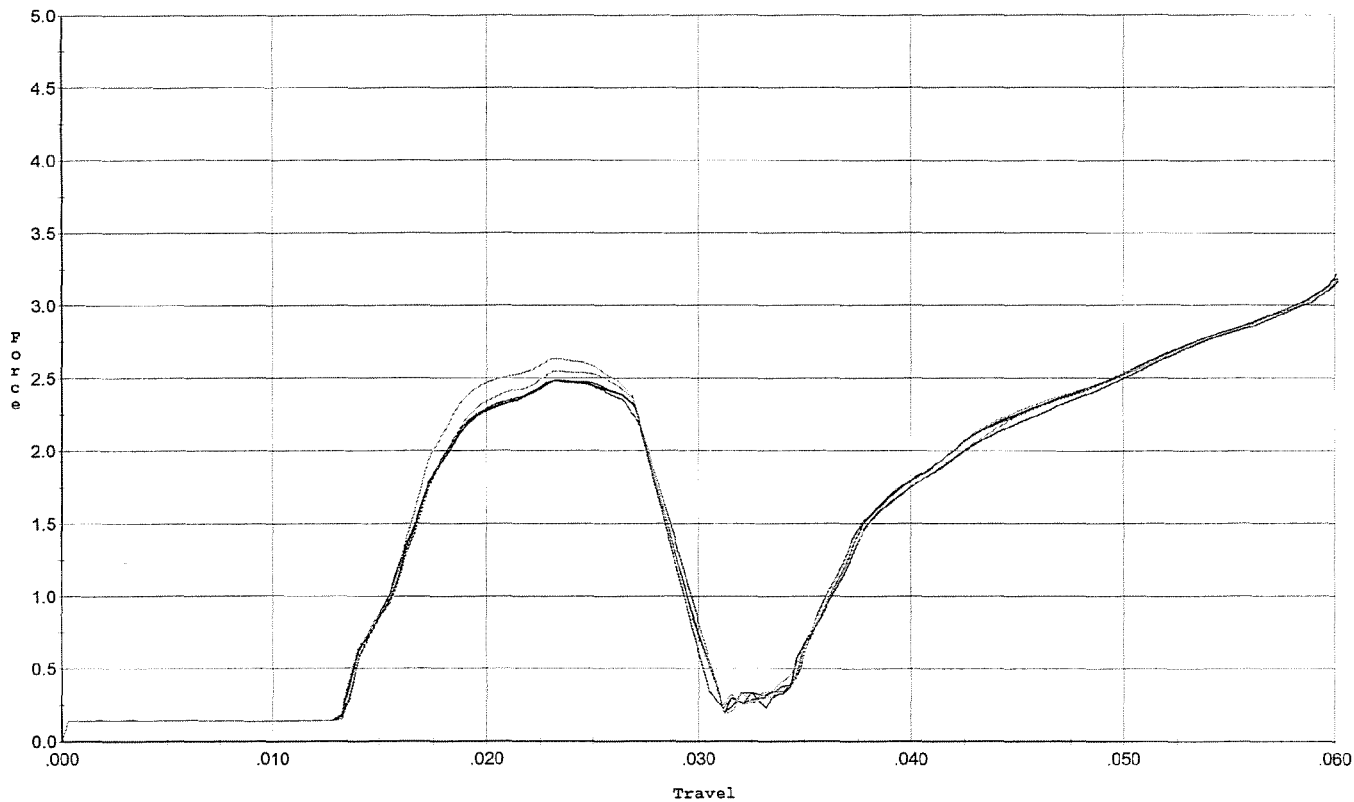
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.028	0.012	0.034	0.051		Set Trigger
2	4.039	0.030	0.012	0.034	0.055		Set Trigger
3	4.075	0.028	0.012	0.034	0.051		Set Trigger
4	4.058	0.028	0.012	0.034	0.052		Set Trigger
5	4.064	0.028	0.012	0.034	0.051		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final tesst



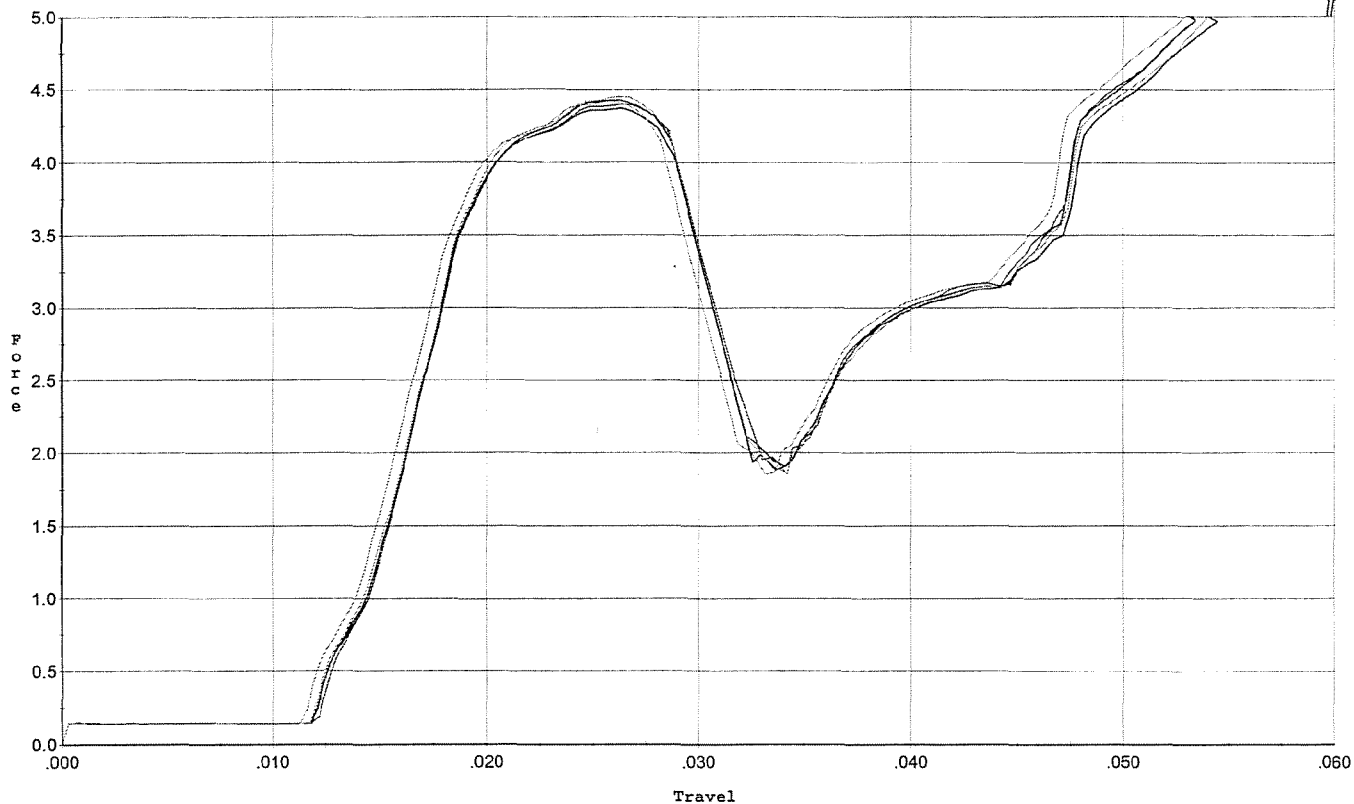
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.029	0.014	0.038	0.031		Set Trigger
2	2.483	0.027	0.014	0.038	0.029		Set Trigger
3	2.480	0.027	0.013	0.039	0.029		Set Trigger
4	2.545	0.029	0.014	0.038	0.032		Set Trigger
5	2.632	0.027	0.013	0.039	0.030		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.428	0.029	0.012	0.033	0.056		Set Trigger
2	4.373	0.029	0.012	0.033	0.057		Set Trigger
3	4.399	0.029	0.012	0.033	0.056		Set Trigger
4	4.453	0.029	0.012	0.033	0.057		Set Trigger
5	4.423	0.028	0.012	0.033	0.056		Set Trigger

A-441