

66884920

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



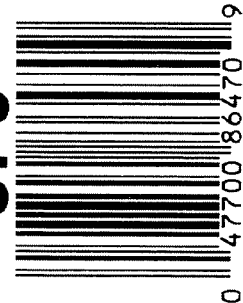
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6884920

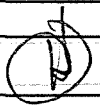
UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6884920

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-3-09	RP
430	ASSEMBLE TO STOCK		9-3-09	SP
440	PROOF		9-3-09	RP
460	CHECK HEADSPACE	MAGNA FLUX	9-3-09	RP
470	DIS-ASSEMBLE ACTION		9-3-09	RP
472	SERIALIZE BOLT HANDLE		9-4-09	RIZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/10/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/16/09	SP
510	DRILL AND TAP SIGHT HOLES		9-1-09	SP
520	GOFF BLAST BBL / REC		9-11	TL
540	APPLY COATINGS (BARREL ACTION)		9/15	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

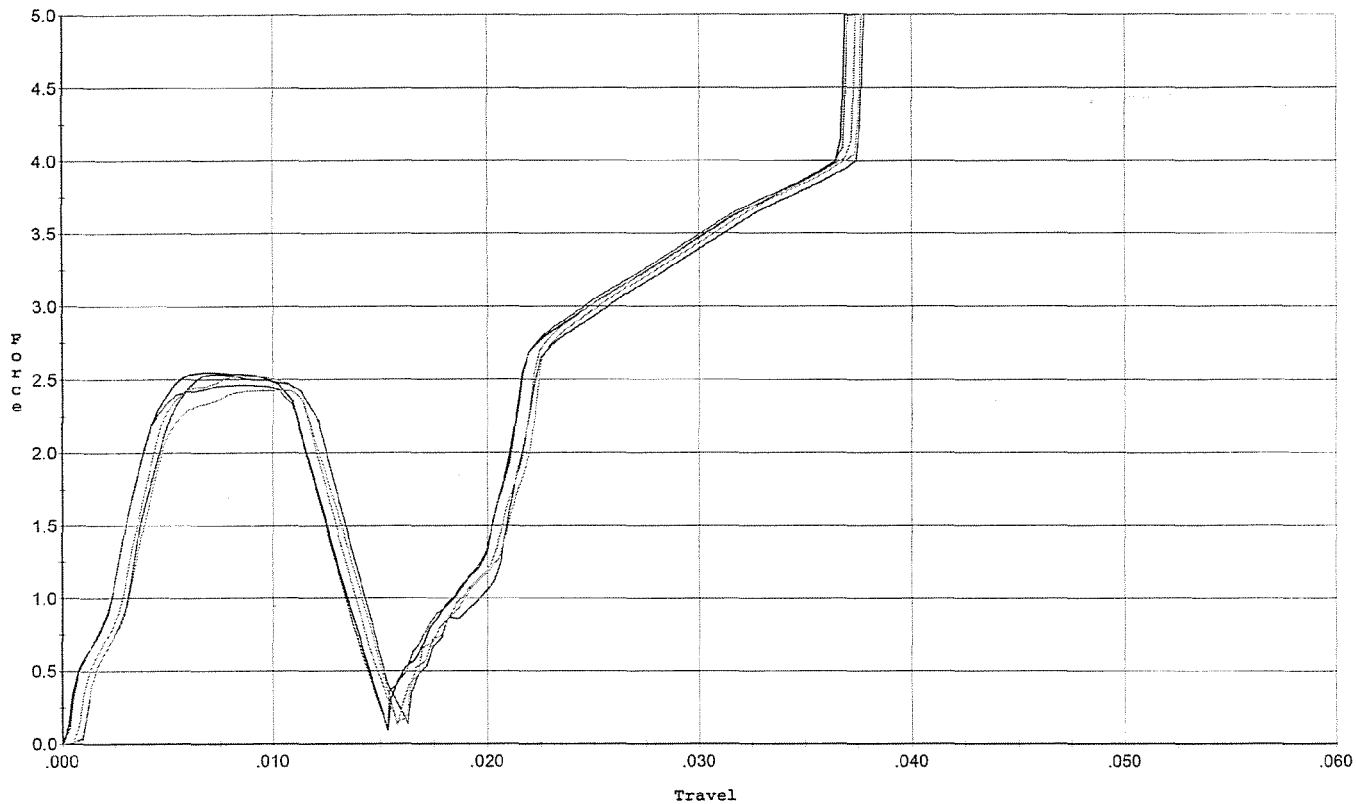
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/30/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	9/30/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	9/30/09	RB		
	J) ASSEMBLE STOCK					9-22-09	L.N.		
	K) ASSEMBLE SWIVEL STUDS					9/30/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-29-09	TC		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-29-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/30/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.39</u>	<u>2.34</u>	<u>2.44</u>	<u>2.38</u>	9-30-09	TC
	C) FUNCTION					9/30/09	RB		
690	PACK					10/5/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



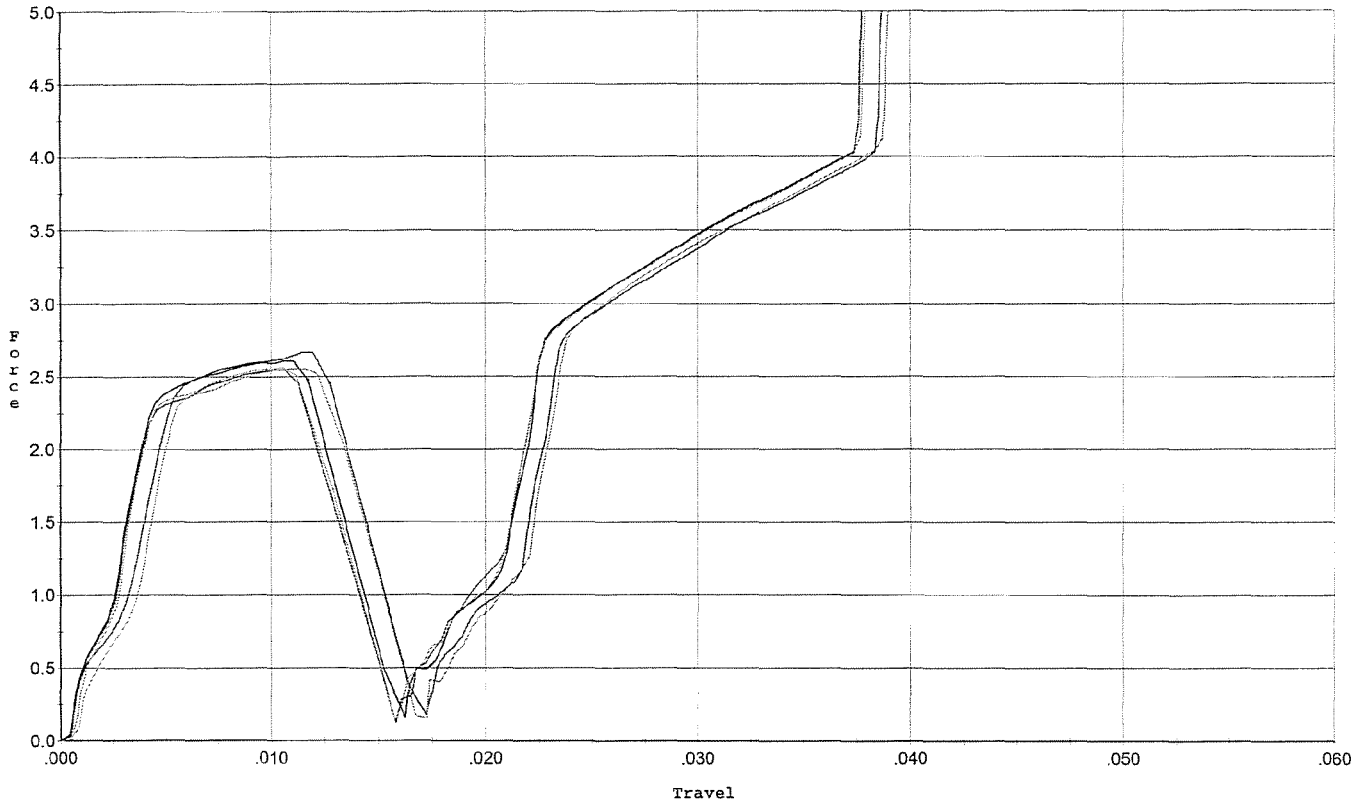
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.012	0.00	0.027	0.021		Set Trigger
2	2.547	0.011	0.00	0.027	0.020		Set Trigger
3	2.463	0.011	0.00	0.027	0.019		Set Trigger
4	2.428	0.013	0.00	0.027	0.021		Set Trigger
5	2.526	0.011	0.00	0.027	0.020		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



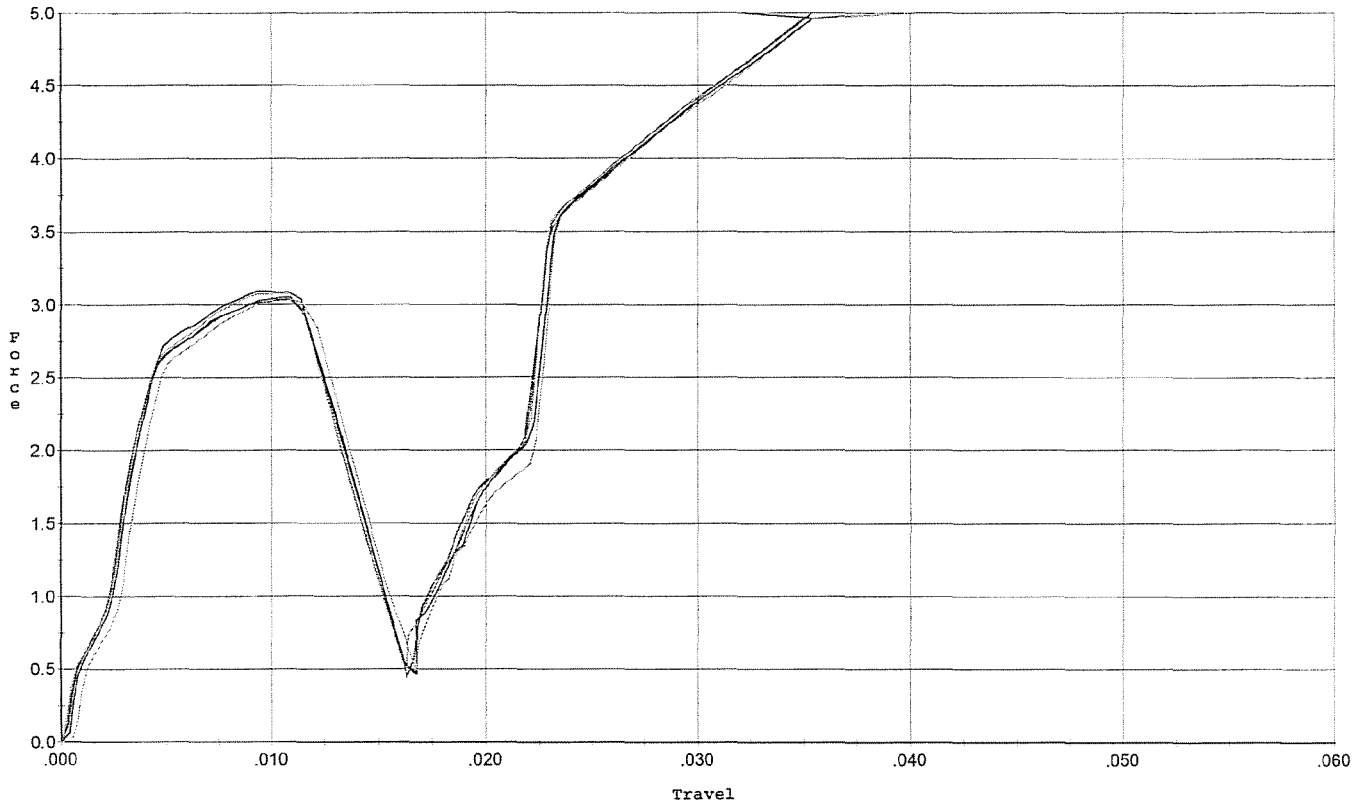
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.668	0.013	0.00	0.027	0.023		Set Trigger
2	2.610	0.012	0.00	0.027	0.021		Set Trigger
3	2.547	0.013	0.00	0.027	0.023		Set Trigger
4	2.563	0.013	0.00	0.027	0.023		Set Trigger
5	2.555	0.013	0.00	0.027	0.023		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



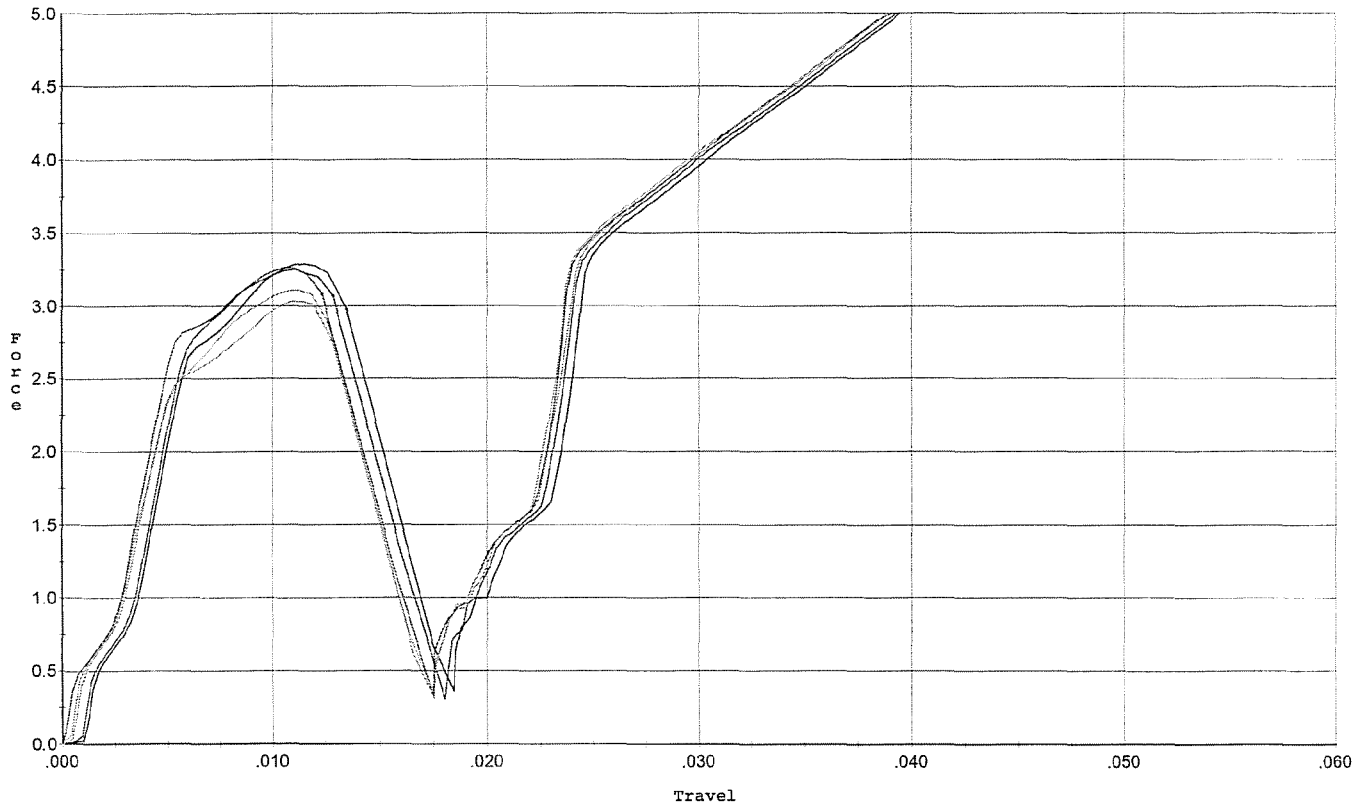
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.012	0.00	0.025	0.024		Set Trigger
2	3.093	0.013	0.00	0.025	0.028		Set Trigger
3	3.050	0.014	0.00	0.025	0.028		Set Trigger
4	3.033	0.012	0.00	0.025	0.024		Set Trigger
5	3.080	0.012	0.00	0.025	0.024		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



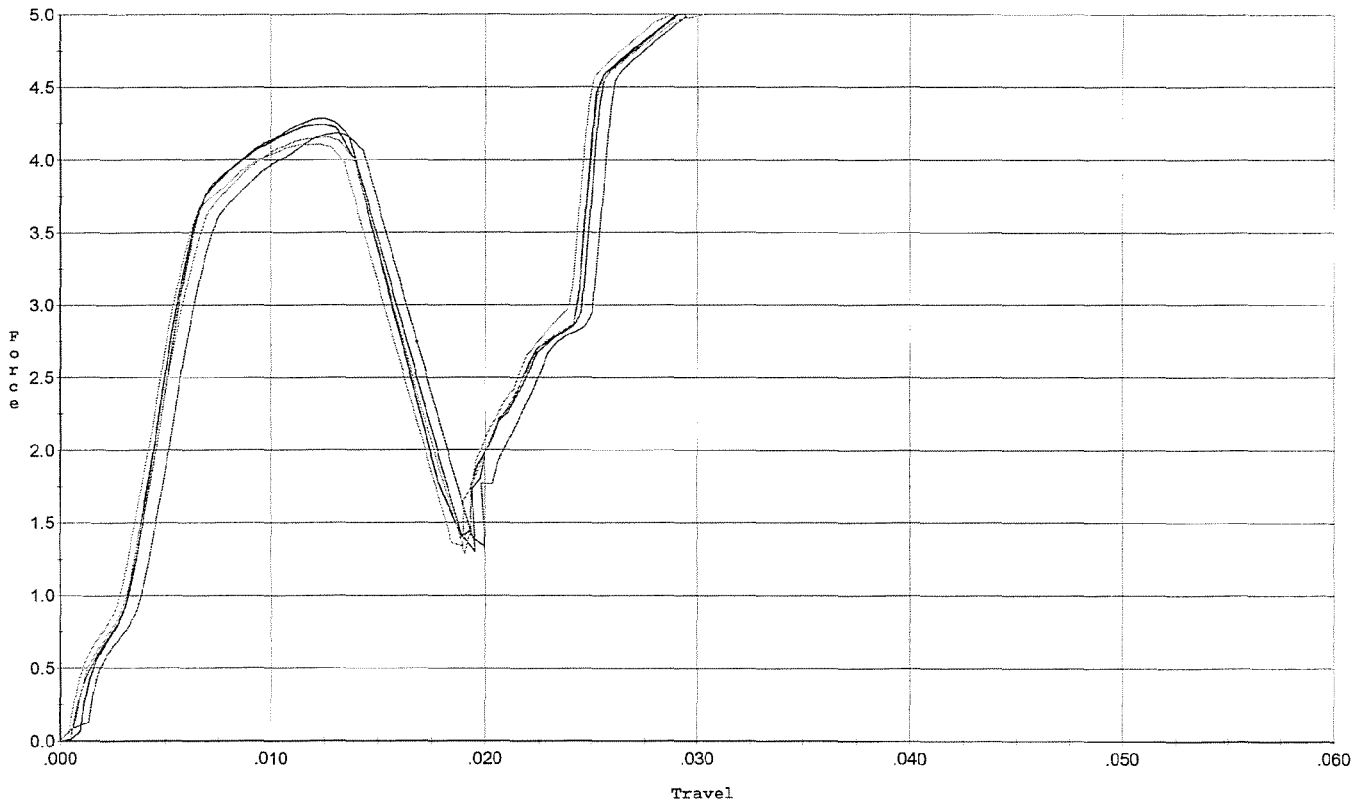
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.250	0.013	0.00	0.026	0.026		Set Trigger
2	3.290	0.013	0.00	0.026	0.027		Set Trigger
3	3.263	0.012	0.00	0.026	0.026		Set Trigger
4	3.106	0.013	0.00	0.026	0.025		Set Trigger
5	3.034	0.013	0.00	0.026	0.025		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



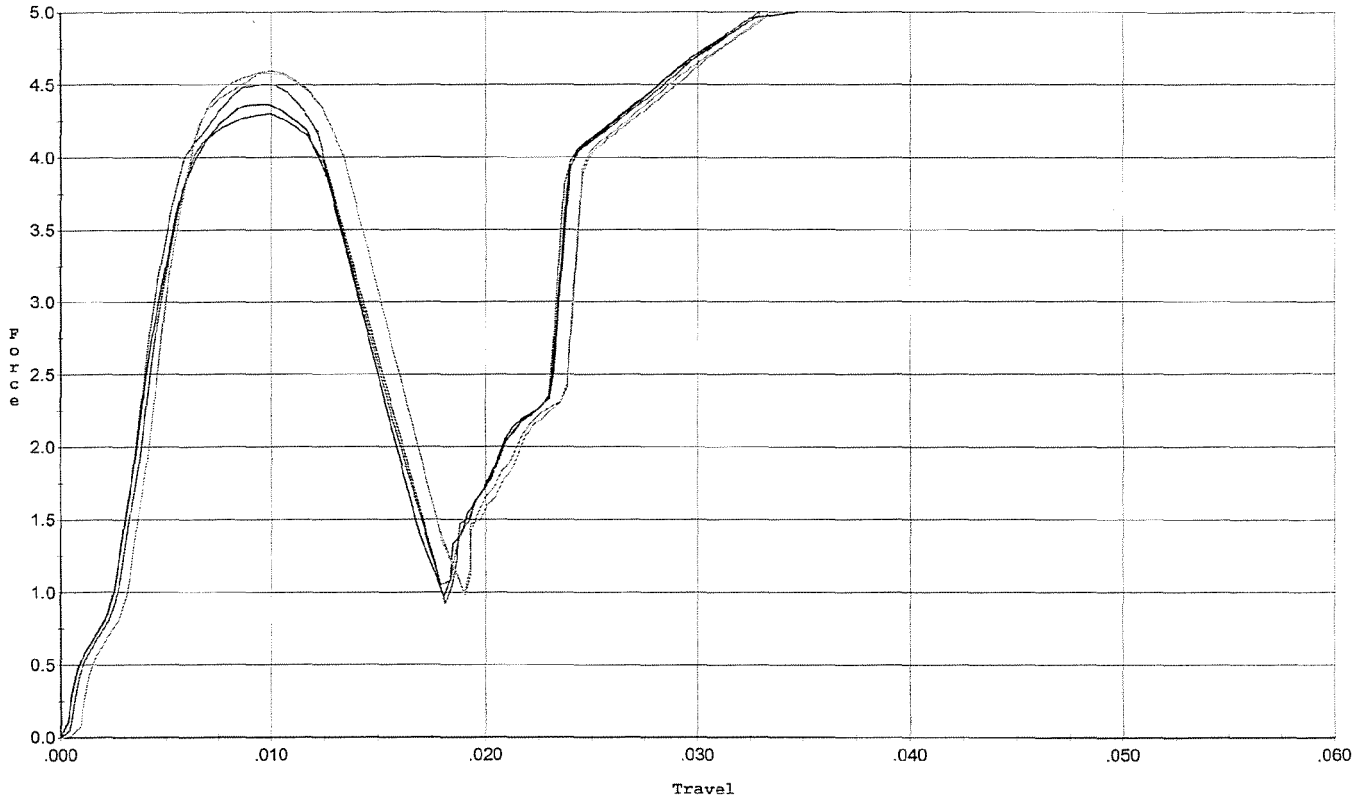
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.016	0.00	0.024	0.043		Set Trigger
2	4.241	0.014	0.00	0.024	0.037		Set Trigger
3	4.184	0.017	0.00	0.024	0.042		Set Trigger
4	4.109	0.013	0.00	0.024	0.035		Set Trigger
5	4.155	0.014	0.00	0.024	0.036		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



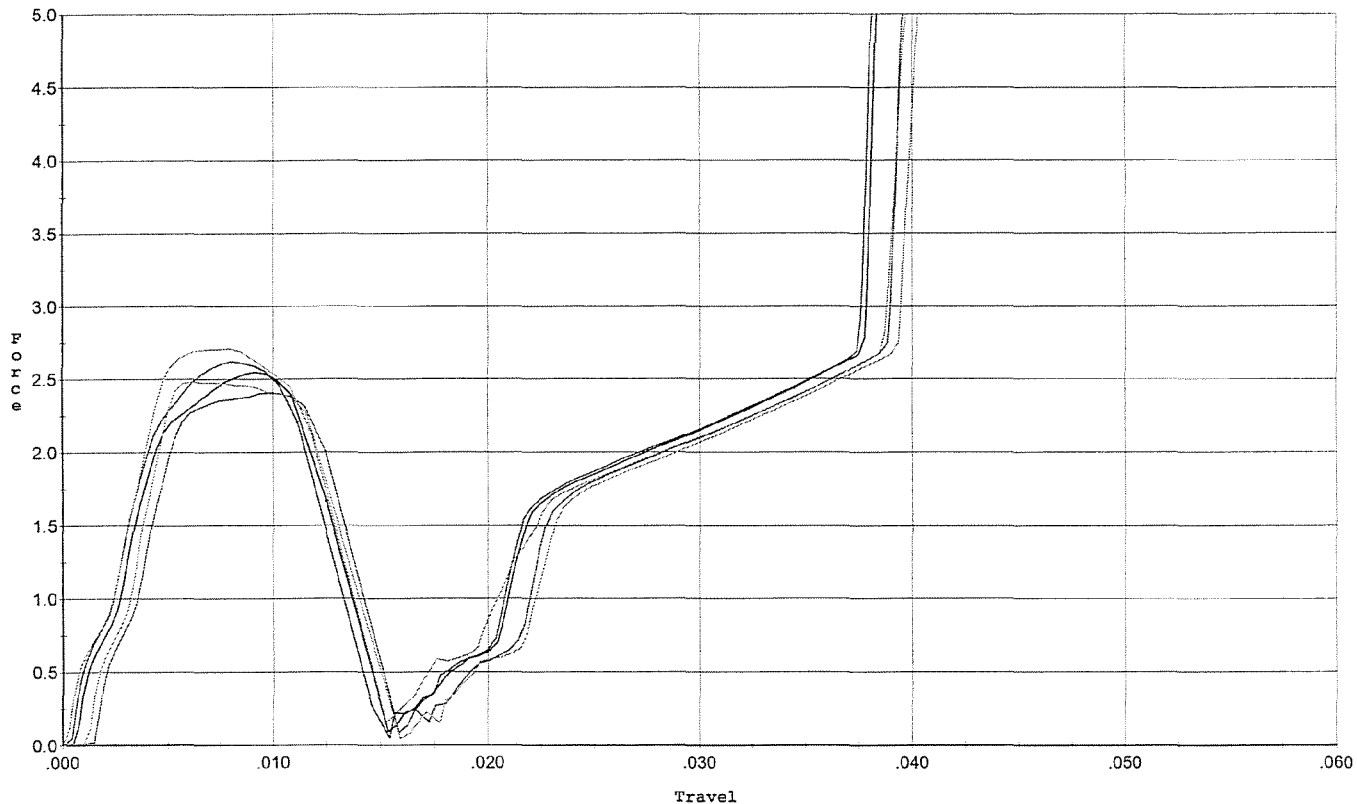
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.301	0.012	0.00	0.024	0.034		Set Trigger
2	4.364	0.013	0.00	0.024	0.034		Set Trigger
3	4.502	0.012	0.00	0.024	0.034		Set Trigger
4	4.578	0.013	0.00	0.024	0.037		Set Trigger
5	4.594	0.013	0.00	0.024	0.037		Set Trigger

1A 4.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



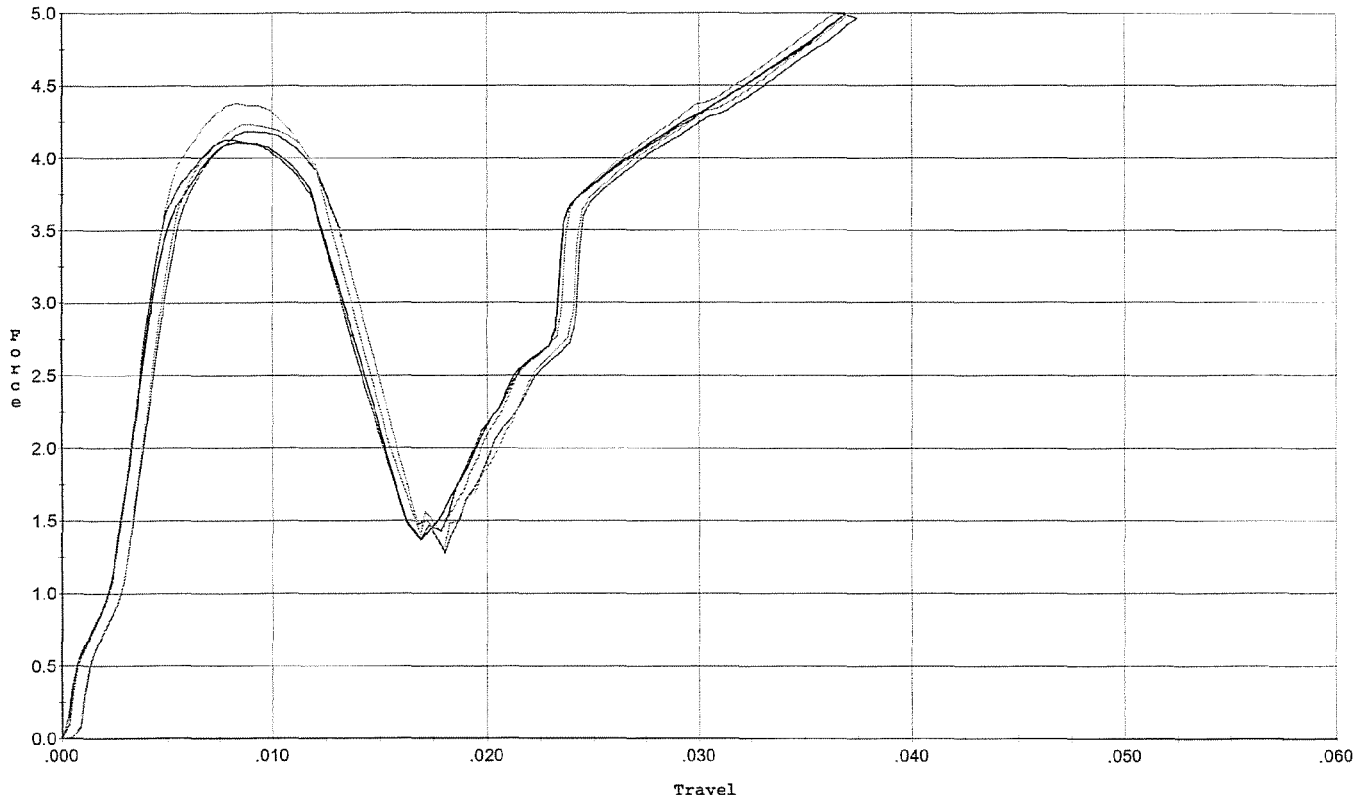
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.011	0.00	0.030	0.020		Set Trigger
2	2.549	0.012	0.00	0.030	0.021		Set Trigger
3	2.406	0.012	0.00	0.030	0.019		Set Trigger
4	2.481	0.012	0.00	0.032	0.019		Set Trigger
5	2.710	0.012	0.00	0.031	0.022		Set Trigger

A-2-SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.012	0.00	0.025	0.032		Set Trigger
2	4.108	0.014	0.00	0.024	0.036		Set Trigger
3	4.182	0.013	0.00	0.025	0.034		Set Trigger
4	4.233	0.013	0.00	0.024	0.035		Set Trigger
5	4.378	0.012	0.00	0.024	0.034		Set Trigger

A-4.20