

G 6884987

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

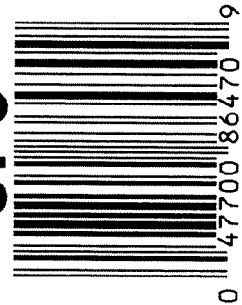
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6884987

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6884987

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-3-09	RP
430	ASSEMBLE TO STOCK		9-3-09	SP
440	PROOF		9-3-09	RP
460	CHECK HEADSPACE	MAGNA FLUX	9-3-09	RP
470	DIS-ASSEMBLE ACTION		9-3-09	RP
472	SERIALIZE BOLT HANDLE		9-4-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/10/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/09	SP
510	DRILL AND TAP SIGHT HOLES		9-4-09	SP
520	GOFF BLAST BBL / REC		9-11	TL
540	APPLY COATINGS (BARREL ACTION)		9/15	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-09	L.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

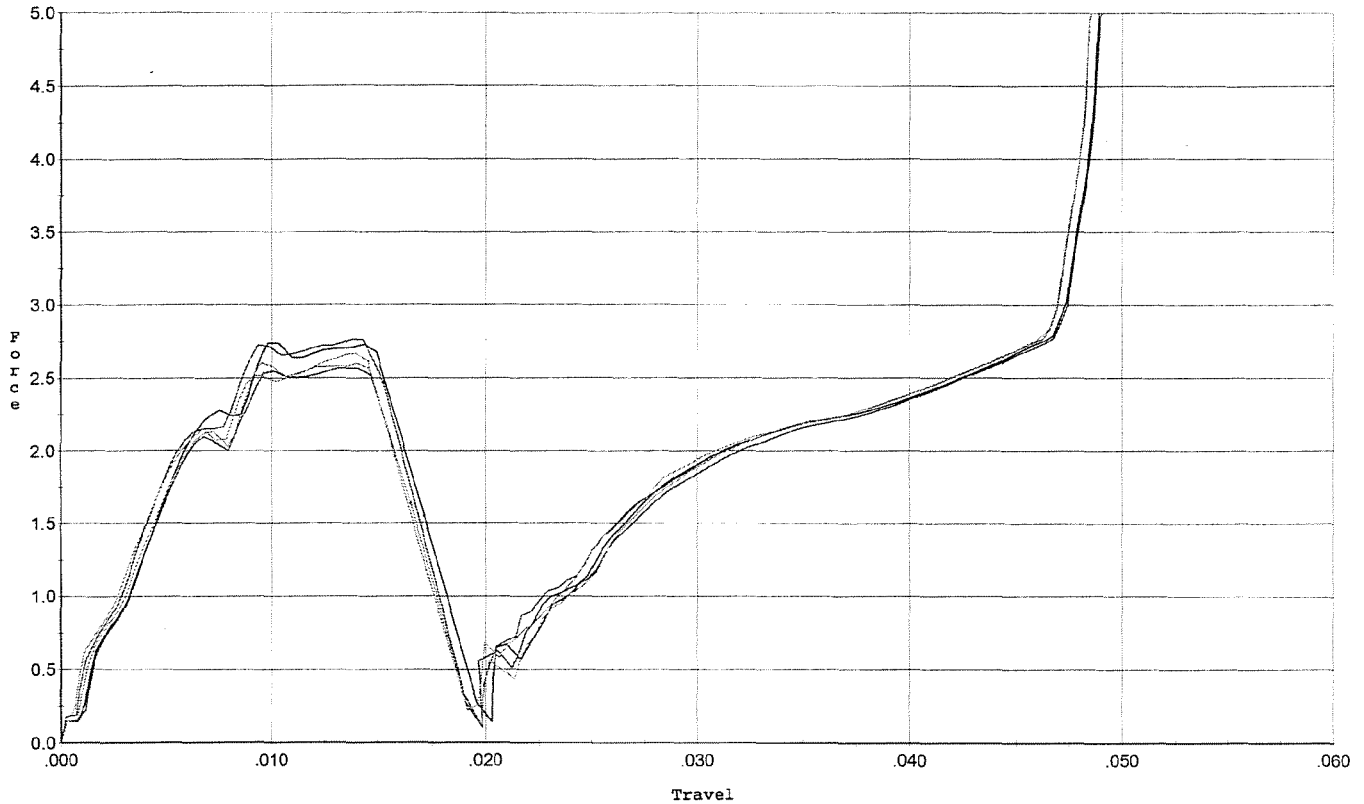
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	10/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	10/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	10/1/09	RB		
	J) ASSEMBLE STOCK					9-25-09	R.N		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-30-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-30-09	RPD		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u>	<u>2.60</u>	<u>2.59</u>	<u>2.59</u>	<u>2.55</u>	10-1-09	TL
	C) FUNCTION					10/1/09	RB		
690	PACK					10-2-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



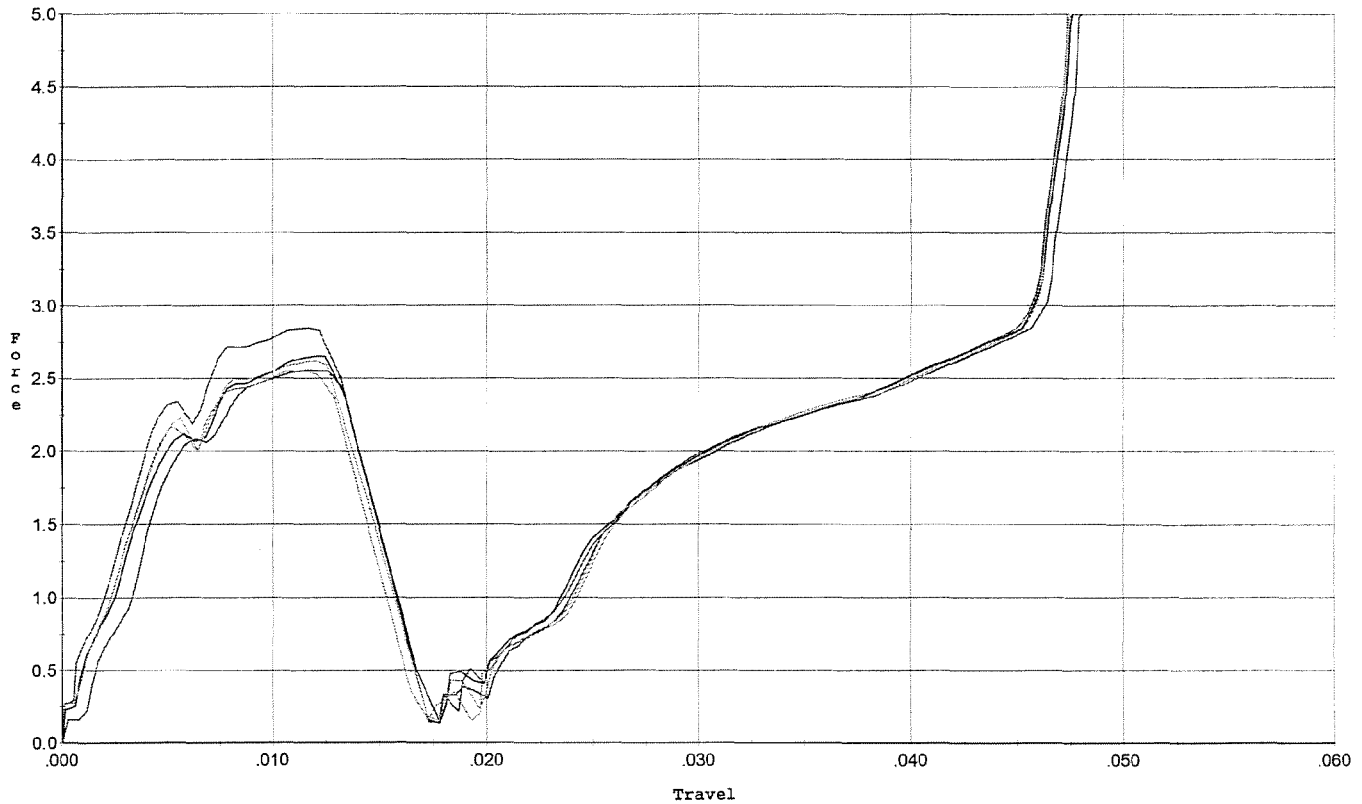
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.017	0.00	0.037	0.028		Set Trigger
2	2.740	0.017	0.00	0.036	0.031		Set Trigger
3	2.764	0.015	0.00	0.036	0.029		Set Trigger
4	2.602	0.017	0.00	0.036	0.029		Set Trigger
5	2.671	0.015	0.00	0.037	0.026		Set Trigger

A - 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



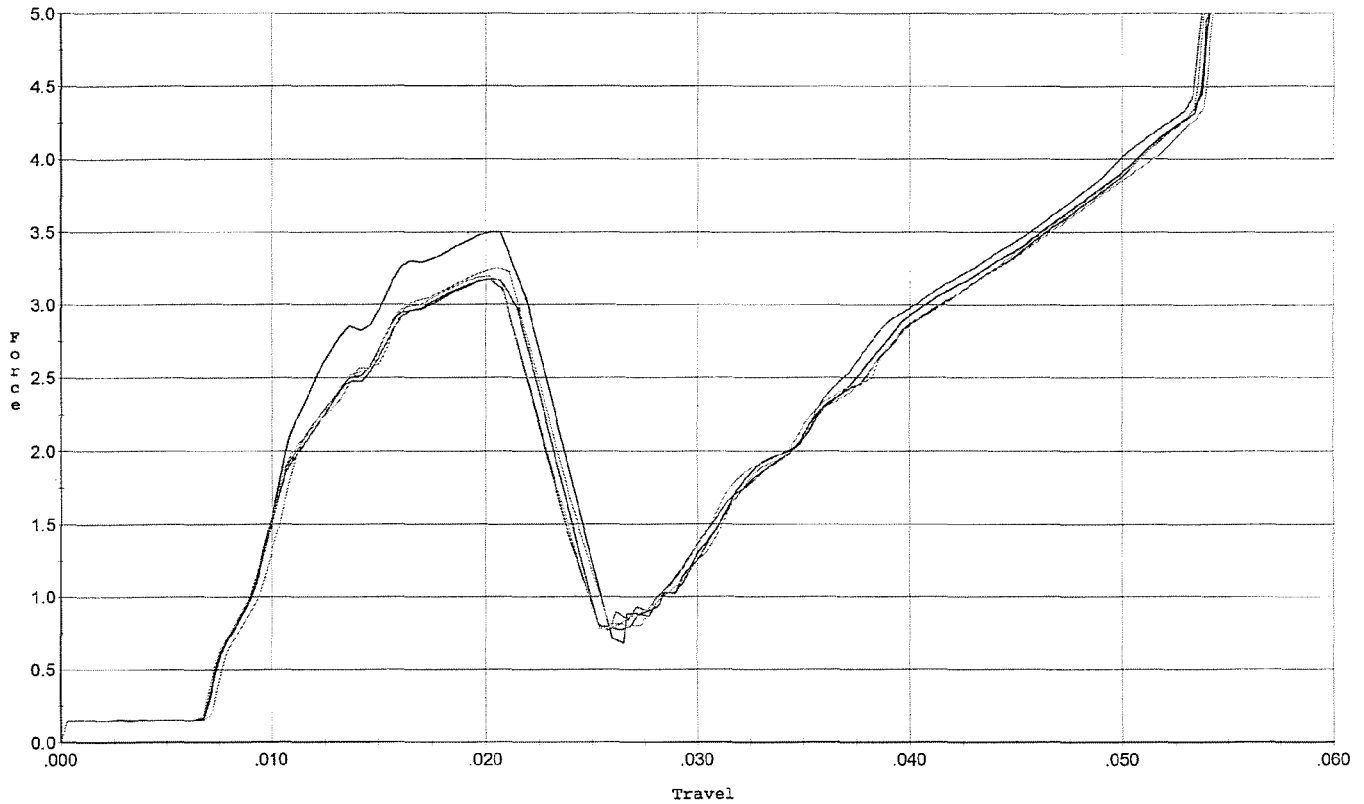
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.013	0.00	0.037	0.022		Set Trigger
2	2.650	0.013	0.00	0.037	0.024		Set Trigger
3	2.839	0.013	0.00	0.036	0.026		Set Trigger
4	2.620	0.015	0.00	0.037	0.026		Set Trigger
5	2.548	0.013	0.00	0.037	0.023		Set Trigger

A - 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



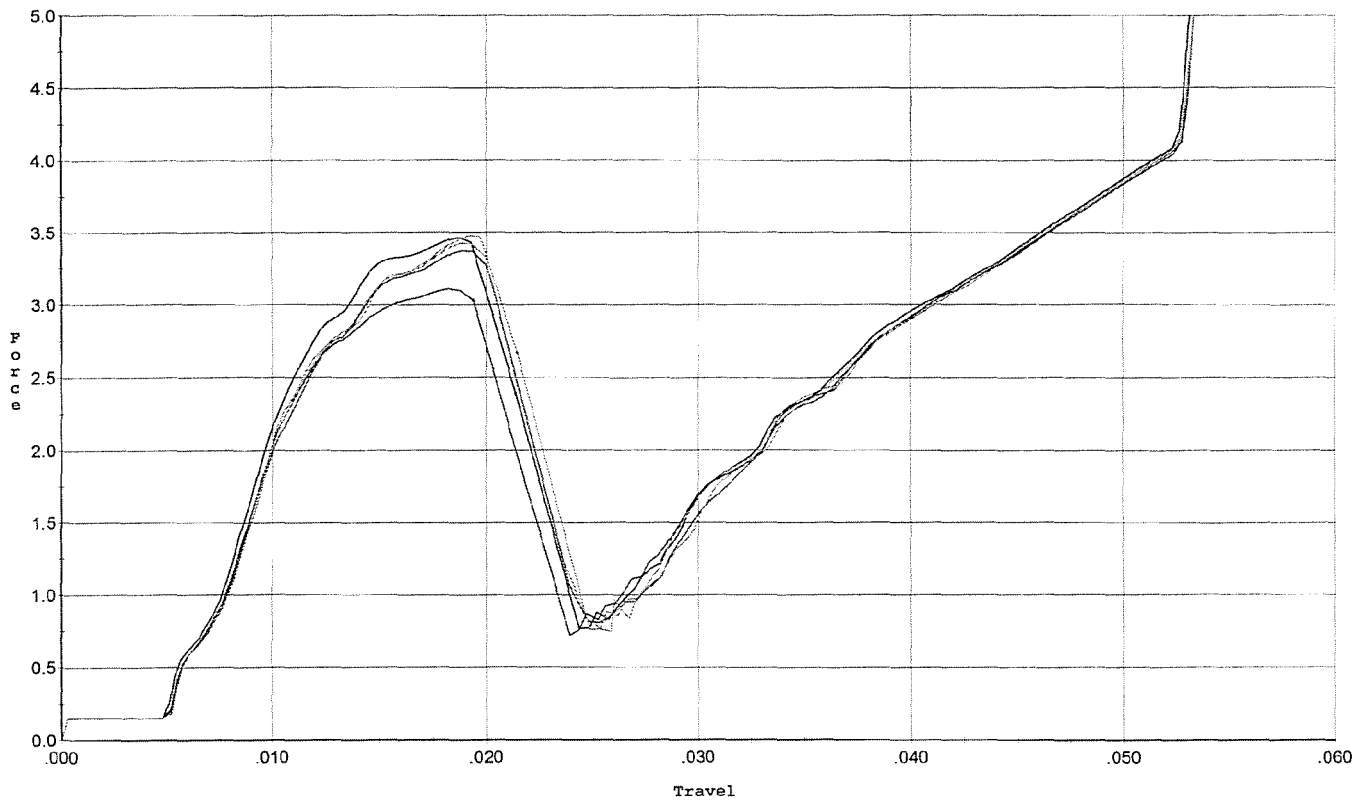
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.178	0.021	0.007	0.035	0.035		Set Trigger
2	3.501	0.022	0.007	0.034	0.039		Set Trigger
3	3.170	0.021	0.007	0.035	0.033		Set Trigger
4	3.196	0.021	0.007	0.035	0.033		Set Trigger
5	3.253	0.021	0.007	0.035	0.034		Set Trigger

A- 3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



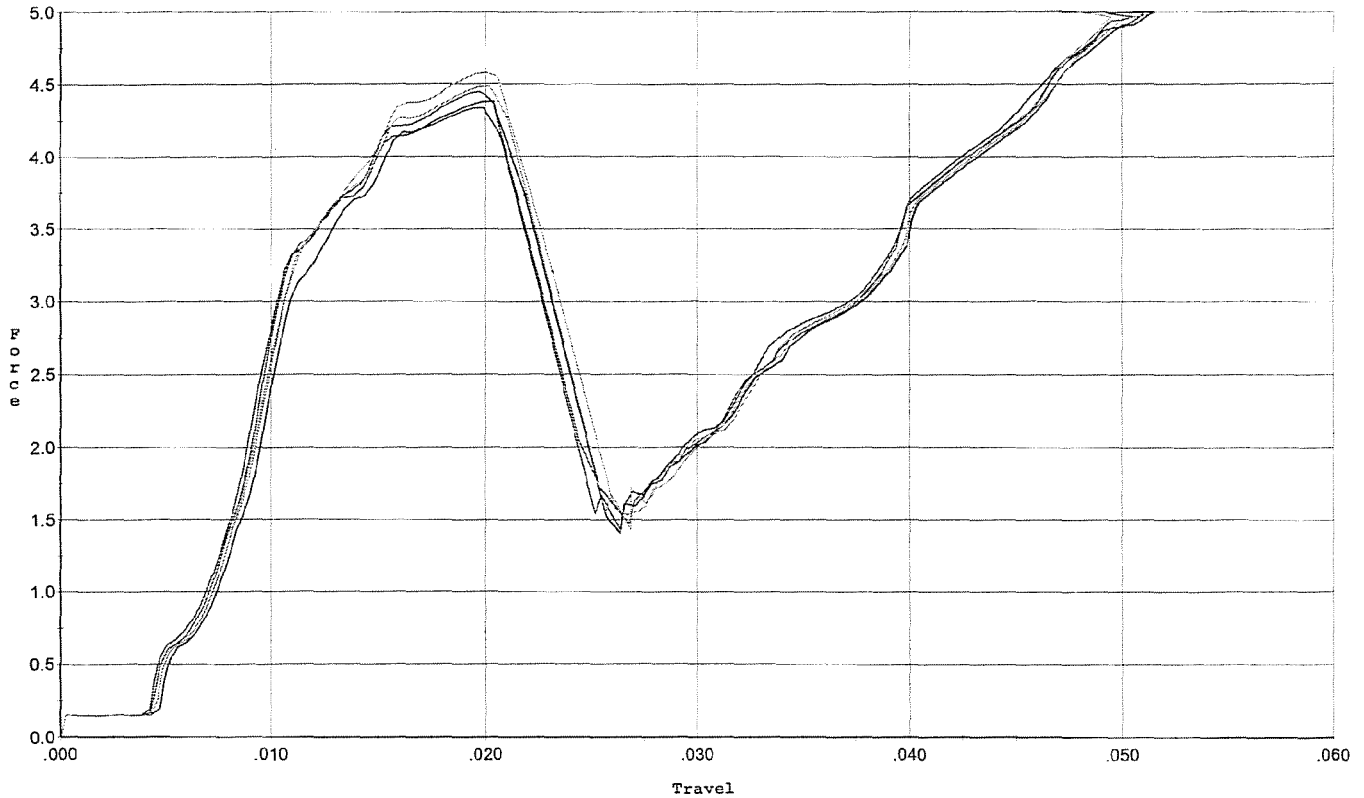
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.108	0.019	0.005	0.035	0.032		Set Trigger
2	3.464	0.021	0.005	0.034	0.039		Set Trigger
3	3.373	0.020	0.005	0.034	0.035		Set Trigger
4	3.428	0.020	0.005	0.034	0.035		Set Trigger
5	3.480	0.021	0.005	0.034	0.039		Set Trigger

A- 3.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



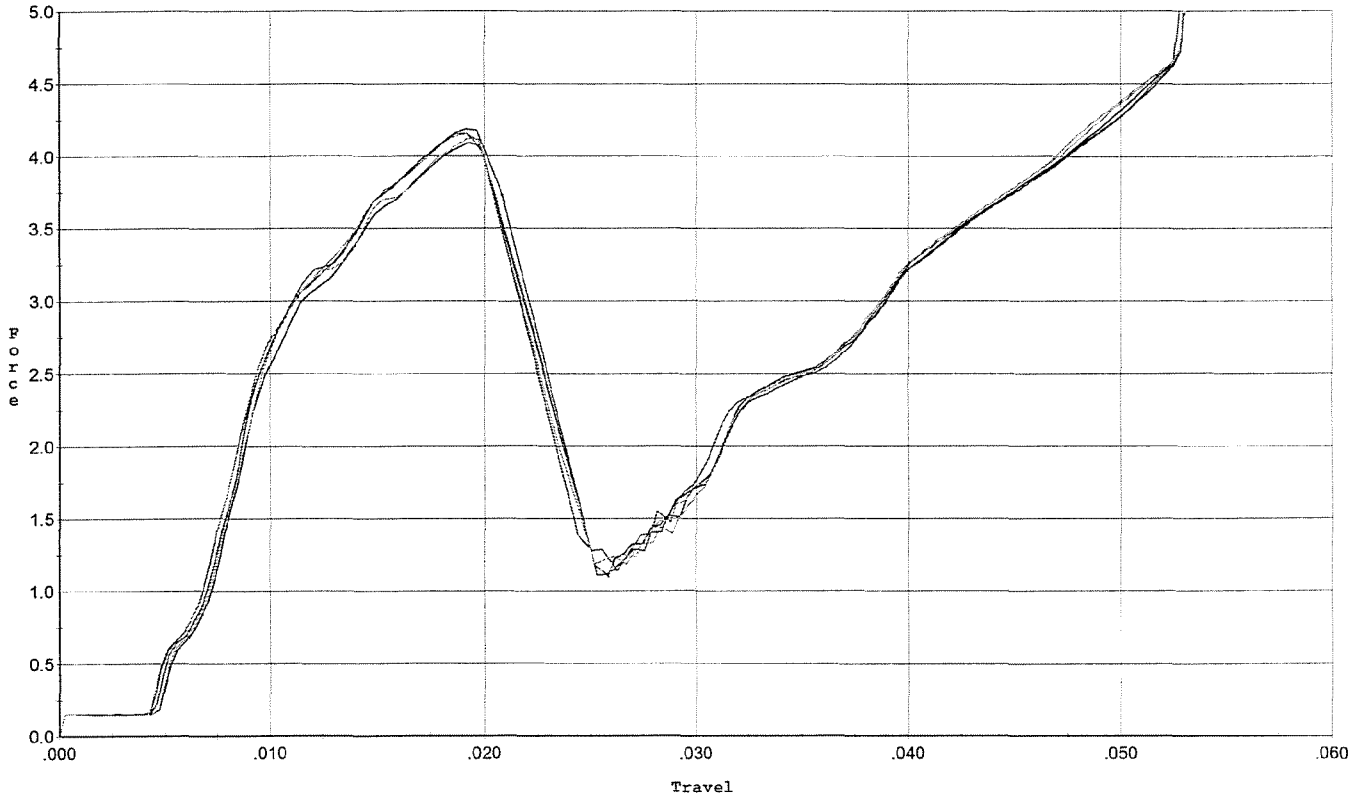
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.336	0.021	0.004	0.032	0.049		Set Trigger
2	4.379	0.022	0.005	0.032	0.050		Set Trigger
3	4.450	0.020	0.004	0.032	0.048		Set Trigger
4	4.487	0.021	0.005	0.032	0.050		Set Trigger
5	4.580	0.023	0.005	0.032	0.056		Set Trigger

A-4.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



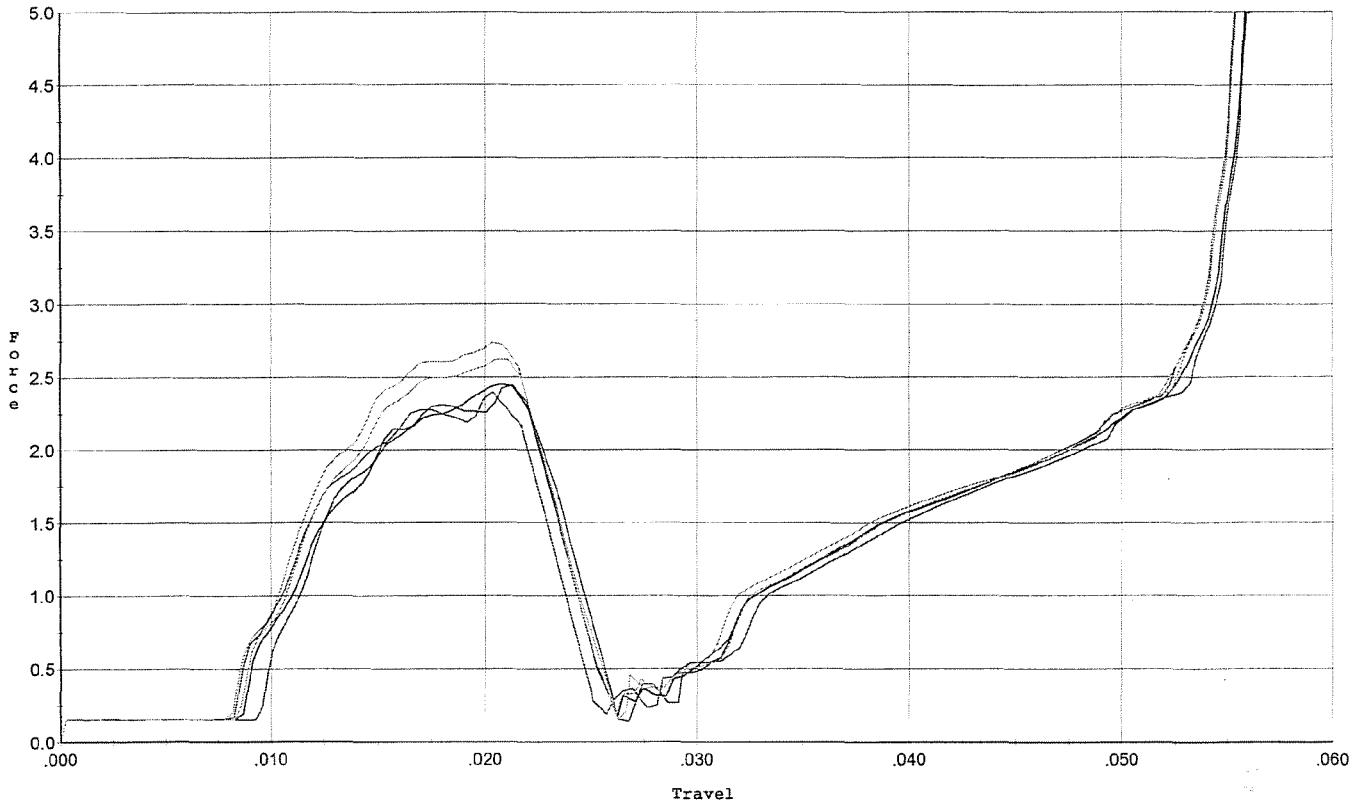
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.021	0.005	0.033	0.046		Set Trigger
2	4.094	0.022	0.005	0.033	0.048		Set Trigger
3	4.156	0.020	0.005	0.033	0.044		Set Trigger
4	4.122	0.022	0.005	0.033	0.048		Set Trigger
5	4.155	0.020	0.005	0.033	0.044		Set Trigger

A - 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50lb for final test



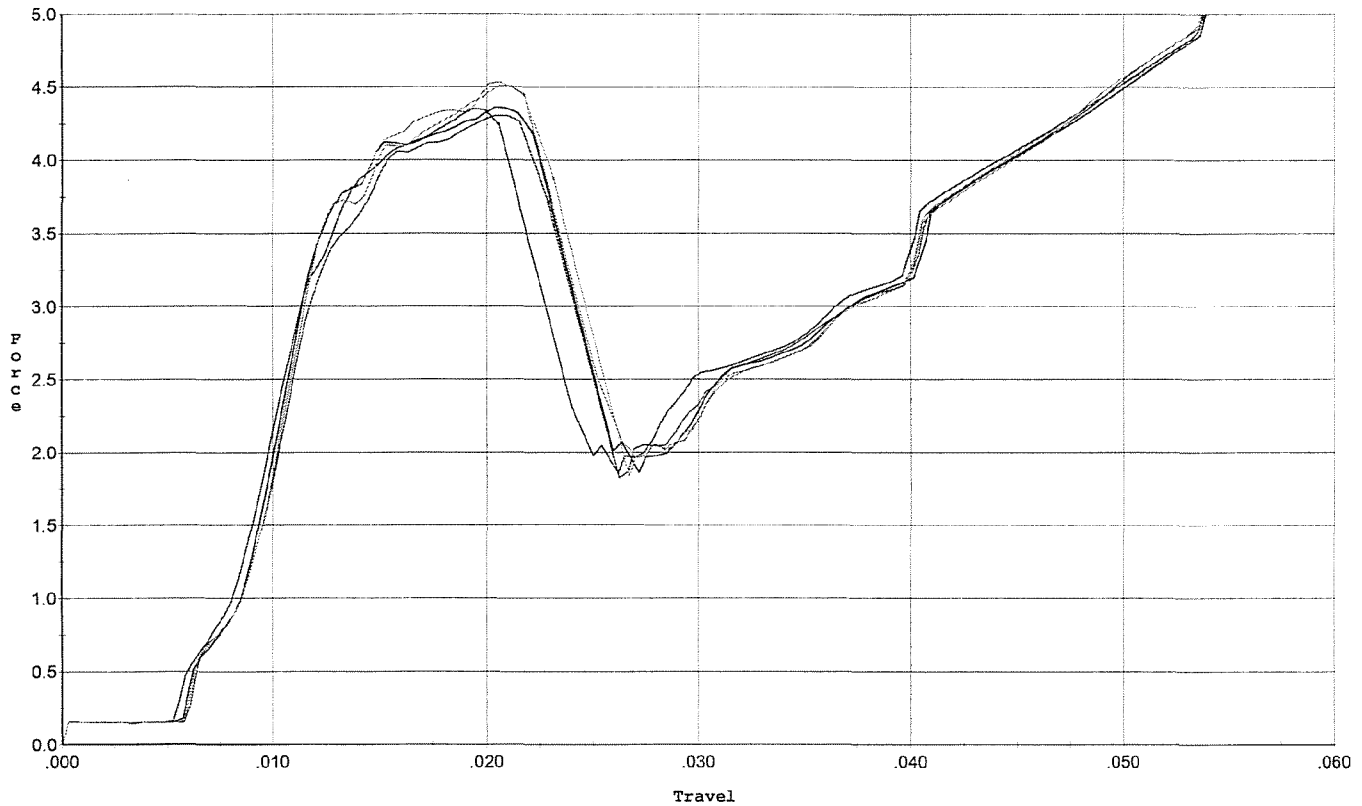
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.023	0.010	0.038	0.027		Set Trigger
2	2.451	0.022	0.009	0.038	0.026		Set Trigger
3	2.398	0.022	0.008	0.038	0.025		Set Trigger
4	2.626	0.022	0.009	0.037	0.027		Set Trigger
5	2.741	0.022	0.008	0.037	0.029		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for targetmand accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.352	0.021	0.006	0.032	0.046		Set Trigger
2	4.361	0.022	0.006	0.031	0.051		Set Trigger
3	4.305	0.023	0.006	0.031	0.051		Set Trigger
4	4.512	0.023	0.006	0.031	0.054		Set Trigger
5	4.531	0.022	0.006	0.031	0.051		Set Trigger

4.41