

G-636 1001

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



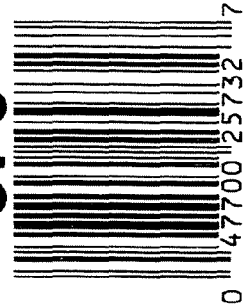
ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6361001

UPC



REMINGTON-UMC
NEW BRUNSWICK, N.J.
STANDARD ASSURE
STATE-1138-615-1115
11111111

Remington

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Model in 11111111 NY Reg. U.S. Pat. & Tm. Off. Patent Registered. Purchase Dependent

SERIAL NO.
66361001

ORDER NO.
25732

DD

24KY

5732 66361001

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

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M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66361001

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTK
600	PROOF		3-23-04	RTK
607	CHECK HEADSPACE		3-23-04	RTK
610	DIS-ASSEMBLE GUN		3-24-04	RTK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNA-FLUX INSPECTED MAR 25 2004 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/25/04	AB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TH
	(BOLT)		4-21	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-12-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-12-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-12-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-12-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	5-20-04	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>2.5 lbs</u>	5-20-04	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	5-20-04	AC
	J) ASSEMBLE STOCK		5-12-04	RW
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-13-04	A
	MALFUNCTION	CORRECTION	5-13-04	A
	MALFUNCTION	CORRECTION	5-13-04	A
	MALFUNCTION	CORRECTION	5-13-04	A
	MALFUNCTION	CORRECTION	5-13-04	A
645	INSPECT FOR LIVE AMMO		5-13-04	A
655	FINAL INSPECTION A) HEADSPACE		5-21-04	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.89</u> <u>2.91</u> <u>2.94</u> <u>2.89</u>	5/20/04	DA
	C) FUNCTION		5-21-04	RW
660	PACK		5/24/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

3-18-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.42	2.48		2.57	
PULL #2	2.53	2.48		2.61	
PULL #3	2.51	2.47		2.60	
PULL #4	2.52	2.49		2.32	
PULL #5	2.51	2.49		2.52	
TOTAL	12.49	12.41		12.62	
AVERAGE	2.49	2.48		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.12		
PULL #2	3.19	3.06		
PULL #3	3.14	3.09		
PULL #4	3.12	3.13		
PULL #5	3.18	2.95		
TOTAL	15.85	15.35		
AVERAGE	3.17	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.08		4.18
PULL #2	4.41	4.23		4.30
PULL #3	3.96	4.06		4.18
PULL #4	4.39	4.13		4.15
PULL #5	4.37	3.93		4.16
TOTAL	21.31	20.43		20.97
AVERAGE	4.26	4.08		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361001.__0
FILE DATE AND TIME: 05/13/2004 06:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

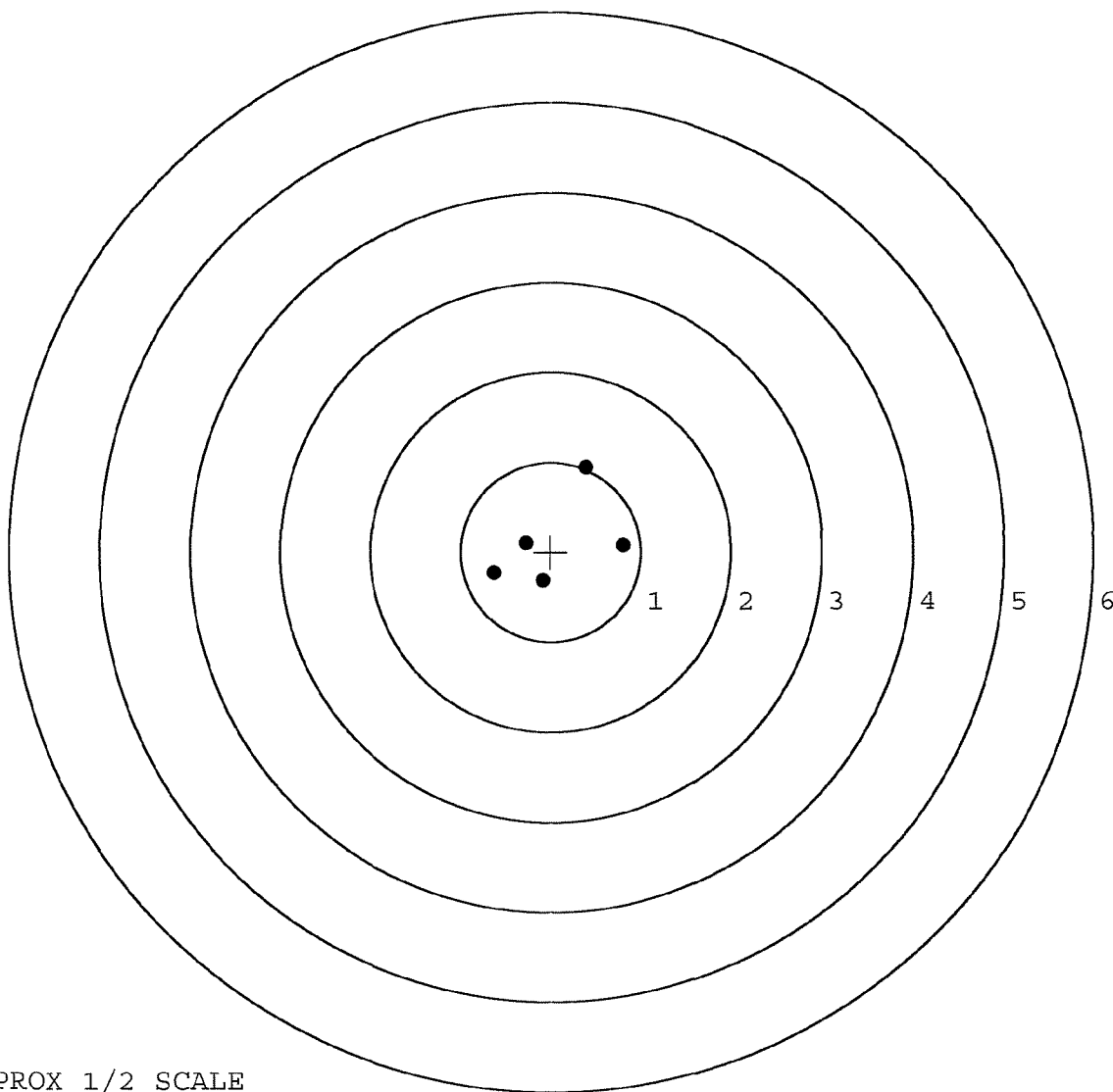
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .7645

SERIAL NUMBER: G6361001. __0
TARGET NUMBER: 1
FILE DATE: 05/13/2004
FILE TIME: 06:36

POINT#	X	Y
1:	0.805	0.078
2:	0.398	0.940
3:	-0.092	-0.323
4:	-0.279	0.103
5:	-0.628	-0.237

X CENTROID: 0.041
Y CENTROID: 0.112
POA TO CENTROID: 0.119
HORZ SPREAD: 1.433
VERT SPREAD: 1.263
GROUP SPREAD: 1.561
MIN RADIUS: 0.320
MAX RADIUS: 0.902
MEAN RADIUS: 0.639
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361001. 0

TARGET NUMBER: 2

FILE DATE: 05/13/2004

FILE TIME: 06:36

POINT#	X	Y
1:	1.153	-0.295
2:	1.028	1.082
3:	0.016	-0.034
4:	-0.419	-0.491
5:	-0.910	-0.291

X CENTROID: 0.174

Y CENTROID: -0.006

POA TO CENTROID: 0.174

HORZ SPREAD: 2.063

VERT SPREAD: 1.573

GROUP SPREAD: 2.375

MIN RADIUS: 0.160

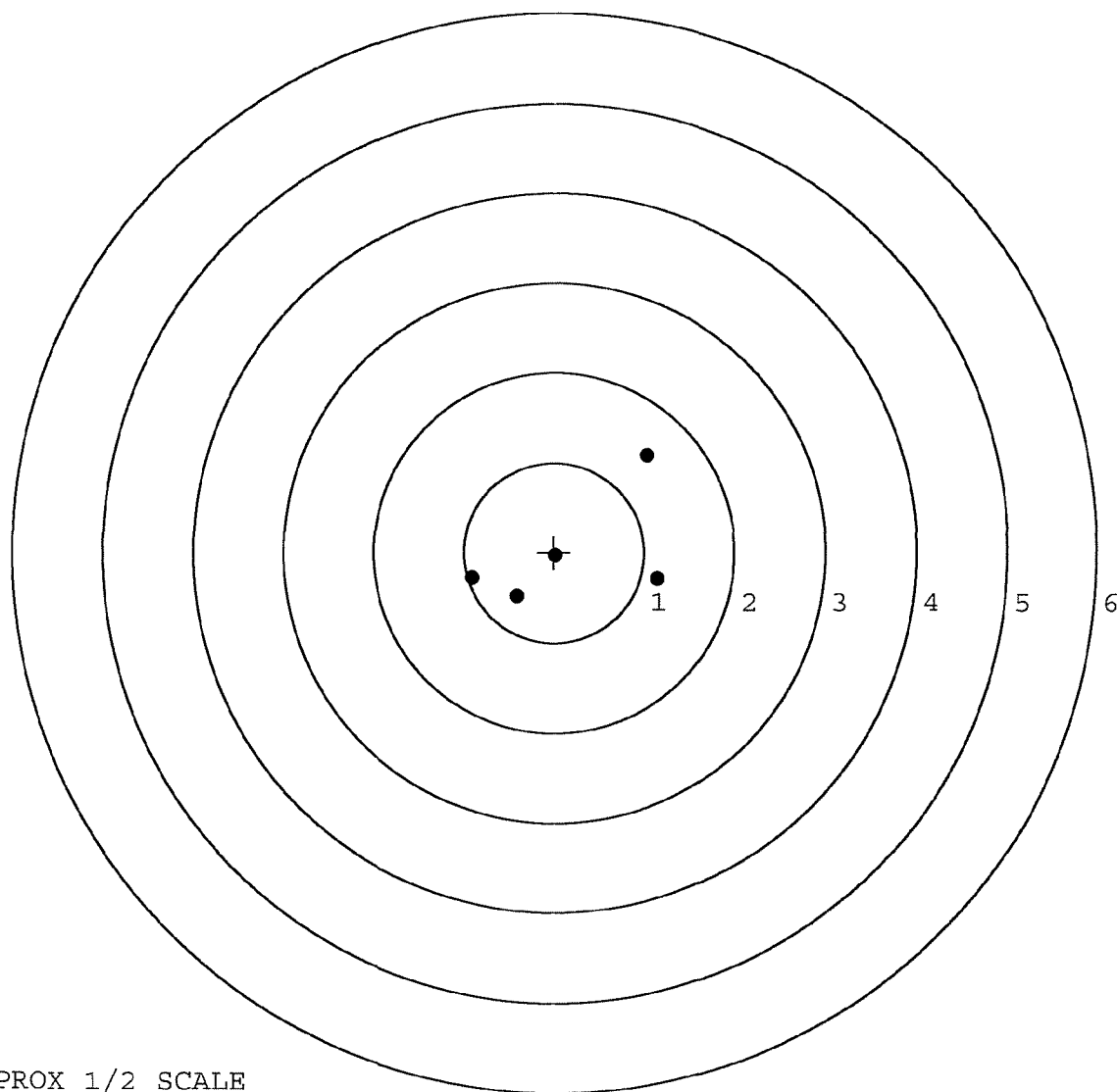
MAX RADIUS: 1.383

MEAN RADIUS: 0.890

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE