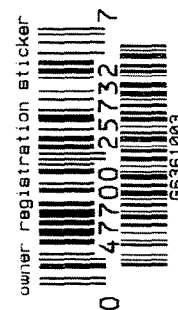


G636 1003

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

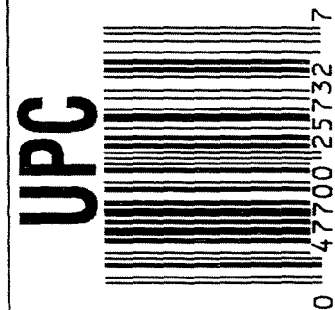


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6361003



REMINGTON
M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. 66361003
ORDER NO. 25732
DD 14KY

MADE IN U.S.A. Remington-Union Metallic Cartridge Co. Inc. 1111 North 11th St. Philadelphia, Pa. 19104

66361003 25732 14KY

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6361003

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA - FLUX	4-1-04	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 05 2004 OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		4/5/04	ls
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-4-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-4-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-4-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-4-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10-</u> <u>10-</u> <u>9²⁵</u>	5-12-04	RTZ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2²⁵</u> <u>2²⁵</u> <u>2⁰</u>	5-12-04	KR
	H) TRIGGER PULL TEST AND RETAINABILITY		5-12-04	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-12-04	RTZ
	J) ASSEMBLE STOCK		5-4-04	EW
	K) ASSEMBLE SWIVEL STUDS		5-12-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-11-04	A
	MALFUNCTION	CORRECTION	5-11-04	A
	MALFUNCTION	CORRECTION	5-11-04	A
	MALFUNCTION	CORRECTION	5-11-04	A
	MALFUNCTION	CORRECTION	5-11-04	A
645	INSPECT FOR LIVE AMMO		5-11-04	A
655	FINAL INSPECTION A) HEADSPACE		5-12-04	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.59</u> <u>2.58</u> <u>2.68</u> <u>2.60</u>	5-12-04	RTZ
	C) FUNCTION		5-12-04	RTZ
660	PACK		5/12/04	RTZ

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

5-4-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.57	2.70		2.46	
PULL #2	2.57	2.49		2.35	
PULL #3	2.54	2.48		2.42	
PULL #4	2.55	2.47		2.37	
PULL #5	2.53	2.38		2.41	
TOTAL	12.76	12.52		12.01	
AVERAGE	2.55	2.50		2.40	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	2.97		
PULL #2	3.31	3.02		
PULL #3	3.27	3.11		
PULL #4	3.31	3.15		
PULL #5	3.33	3.15		
TOTAL	16.30	15.40		
AVERAGE	3.26	3.08		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.37	4.17		4.19
PULL #2	4.23	4.16		4.01
PULL #3	4.14	4.18		4.21
PULL #4	4.29	3.97		4.19
PULL #5	4.19	4.27		4.24
TOTAL	21.22	20.75		20.84
AVERAGE	4.24	4.15		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361003.__0
FILE DATE AND TIME: 05/11/2004 06:15

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .7235

SERIAL NUMBER: G6361003. __0

TARGET NUMBER: 1

FILE DATE: 05/11/2004

FILE TIME: 06:15

POINT#	X	Y
1:	1.041	0.057
2:	0.661	0.712
3:	-0.423	0.532
4:	-0.233	-0.161
5:	-0.366	-0.429

X CENTROID: 0.136

Y CENTROID: 0.142

POA TO CENTROID: 0.197

HORZ SPREAD: 1.464

VERT SPREAD: 1.141

GROUP SPREAD: 1.539

MIN RADIUS: 0.478

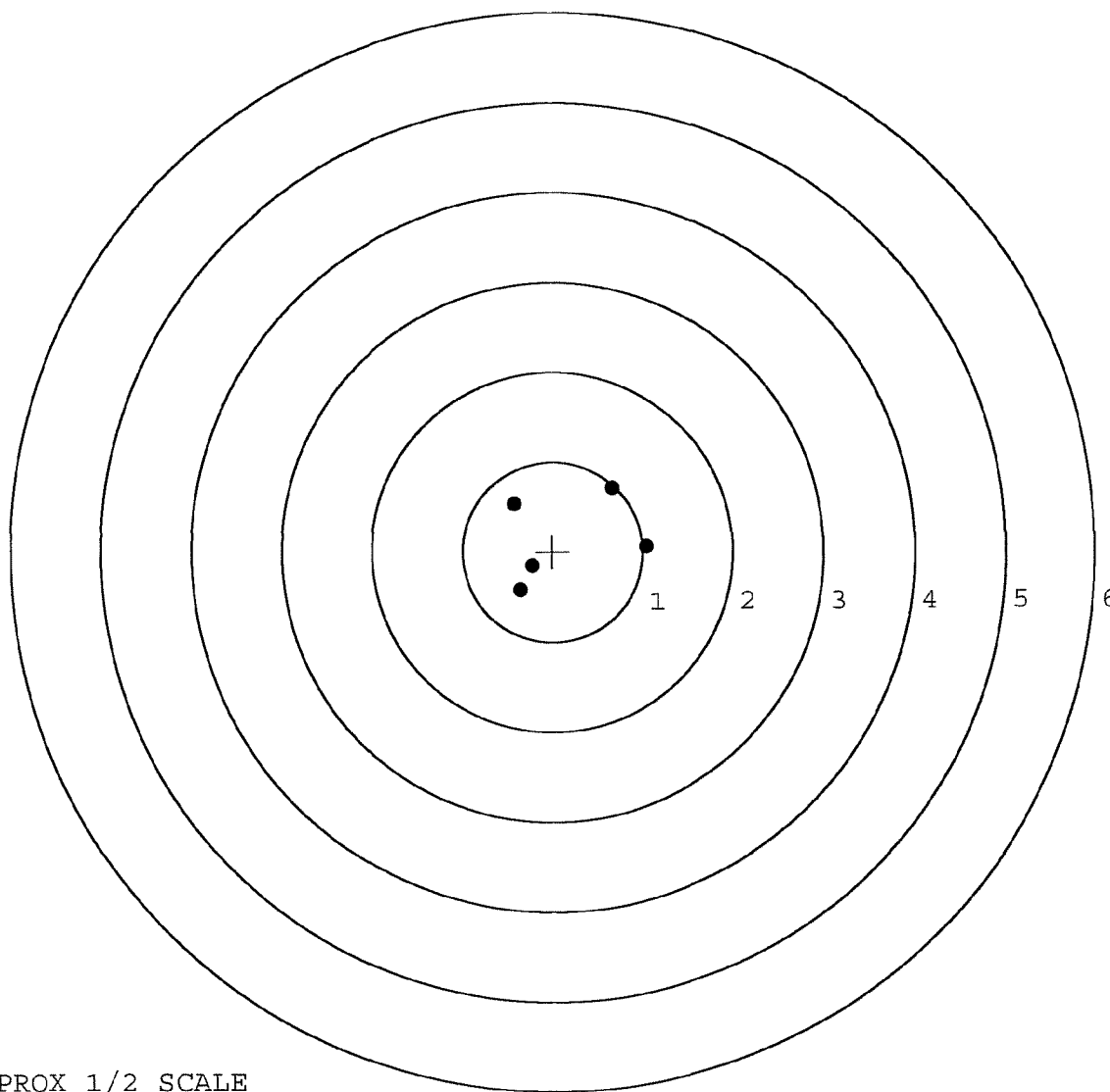
MAX RADIUS: 0.909

MEAN RADIUS: 0.721

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

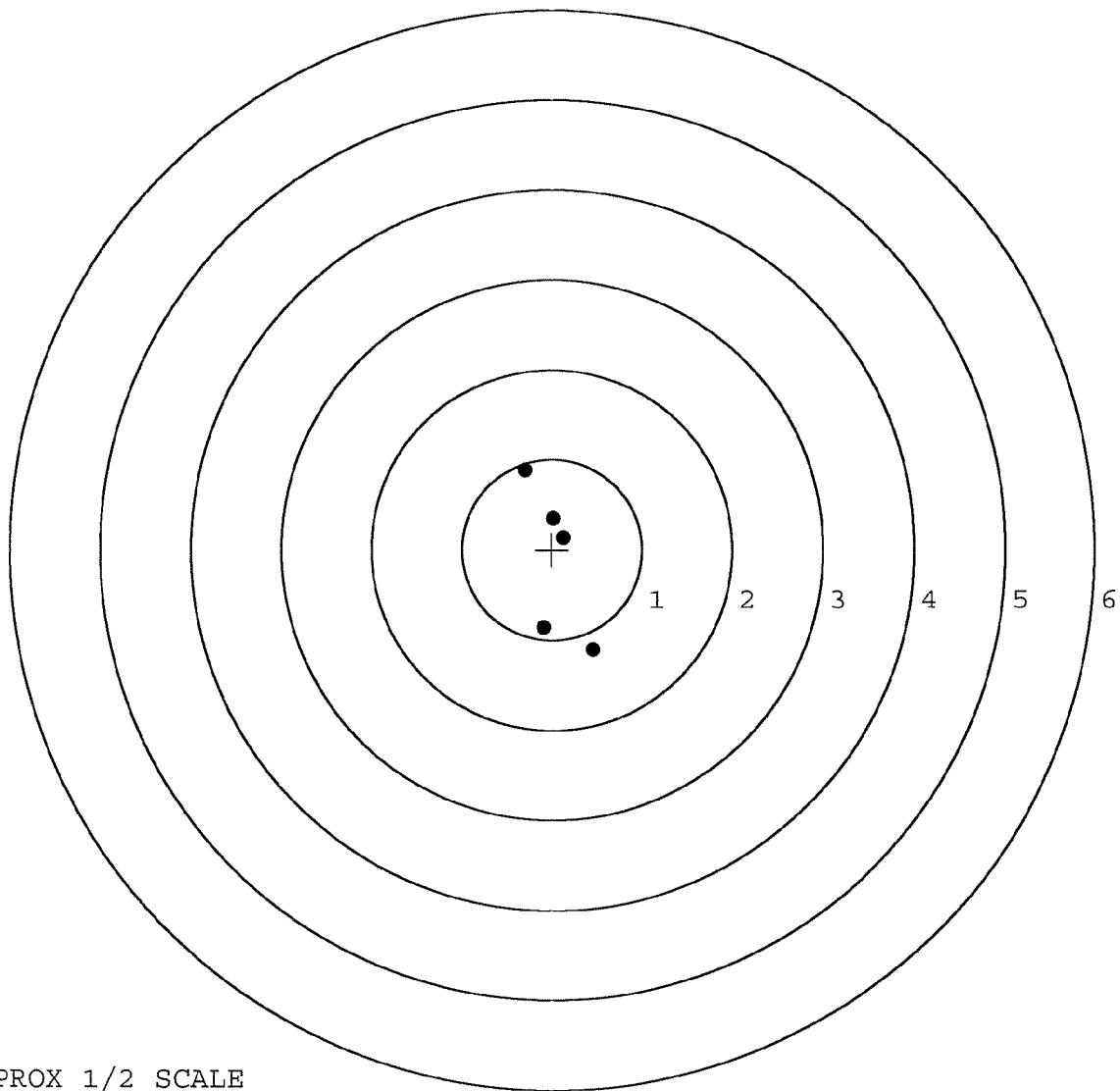


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361003. 0
TARGET NUMBER: 2
FILE DATE: 05/11/2004
FILE TIME: 06:15

POINT#	X	Y
1:	0.460	-1.111
2:	-0.095	-0.869
3:	0.128	0.133
4:	0.016	0.345
5:	-0.301	0.875

X CENTROID: 0.042
Y CENTROID: -0.125
POA TO CENTROID: 0.132
HORZ SPREAD: 0.761
VERT SPREAD: 1.986
GROUP SPREAD: 2.127
MIN RADIUS: 0.272
MAX RADIUS: 1.071
MEAN RADIUS: 0.726
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE