

G636 1004

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



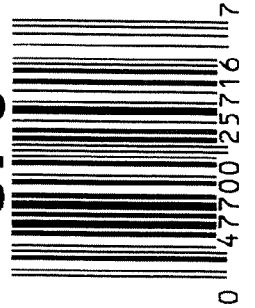
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6361004

UPC



BRONZE PLATING
INSTRUCTION - 6636
SEE USER MANUALS
FOR DETAILS

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66361004

ORDER NO.
25716

DO

Made in Taiwan, R.O.C. Reg. U.S. Pat. & Tm. Off. Patent Registered Mark Deposited

5716 66361004

11PY

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6361004

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RK
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-1-04	RTL
610	DIS-ASSEMBLE GUN	APR 1 2004	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		4/5/04	JS
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRL
620	APPLY COATINGS (BARREL ACTION)		4-7	TH
	(BOLT)		4-7	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-26-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-26-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-26-04	RTL
	D) OIL FIRING PIN ASSEMBLY		4-26-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	5-24-04	RTZ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁰</u> <u>2⁰</u> <u>2⁰</u>	5-24-04	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-24-04	RTZ
	J) ASSEMBLE STOCK		4-26-04	RTZ
	K) ASSEMBLE SWIVEL STUDS		6-9-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-26-04	RTZ
	M) IRON SIGHT ALIGNMENT		4-26-04	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-26-04	RTZ
640	GALLERY TEST AND TARGET	PASS FAIL	4-30-04	TRW
	MALFUNCTION	CORRECTION	4-30-04	TRW
	MALFUNCTION	CORRECTION	4-30-04	TRW
	MALFUNCTION	CORRECTION	4-30-04	TRW
	MALFUNCTION	CORRECTION	4-30-04	TRW
645	INSPECT FOR LIVE AMMO		4-30-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-9-04	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.78</u> <u>2.89</u> <u>2.91</u> <u>2.83</u>	5/24/04	DA
	C) FUNCTION		6-9-04	RTZ
660	PACK		6-10-04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 4-22-04

TESTER Reu

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.39	2.30		2.14	
PULL #2	2.24	2.25		2.16	
PULL #3	2.31	2.27		2.17	
PULL #4	2.23	2.24		2.15	
PULL #5	2.24	2.22		2.17	
TOTAL	11.41	11.28		10.79	
AVERAGE	2.28	2.25		2.16	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	2.99		
PULL #2	3.19	3.24		
PULL #3	3.21	3.25		
PULL #4	3.21	3.23		
PULL #5	3.15	3.22		
TOTAL	15.93	15.93		
AVERAGE	3.18	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.40	4.10		4.07
PULL #2	4.15	4.12		4.19
PULL #3	4.10	4.13		4.22
PULL #4	4.09	4.12		4.14
PULL #5	4.12	4.07		4.11
TOTAL	20.86	20.54		20.73
AVERAGE	4.17	4.11		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361004.___0
FILE DATE AND TIME: 04/30/2004 05:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

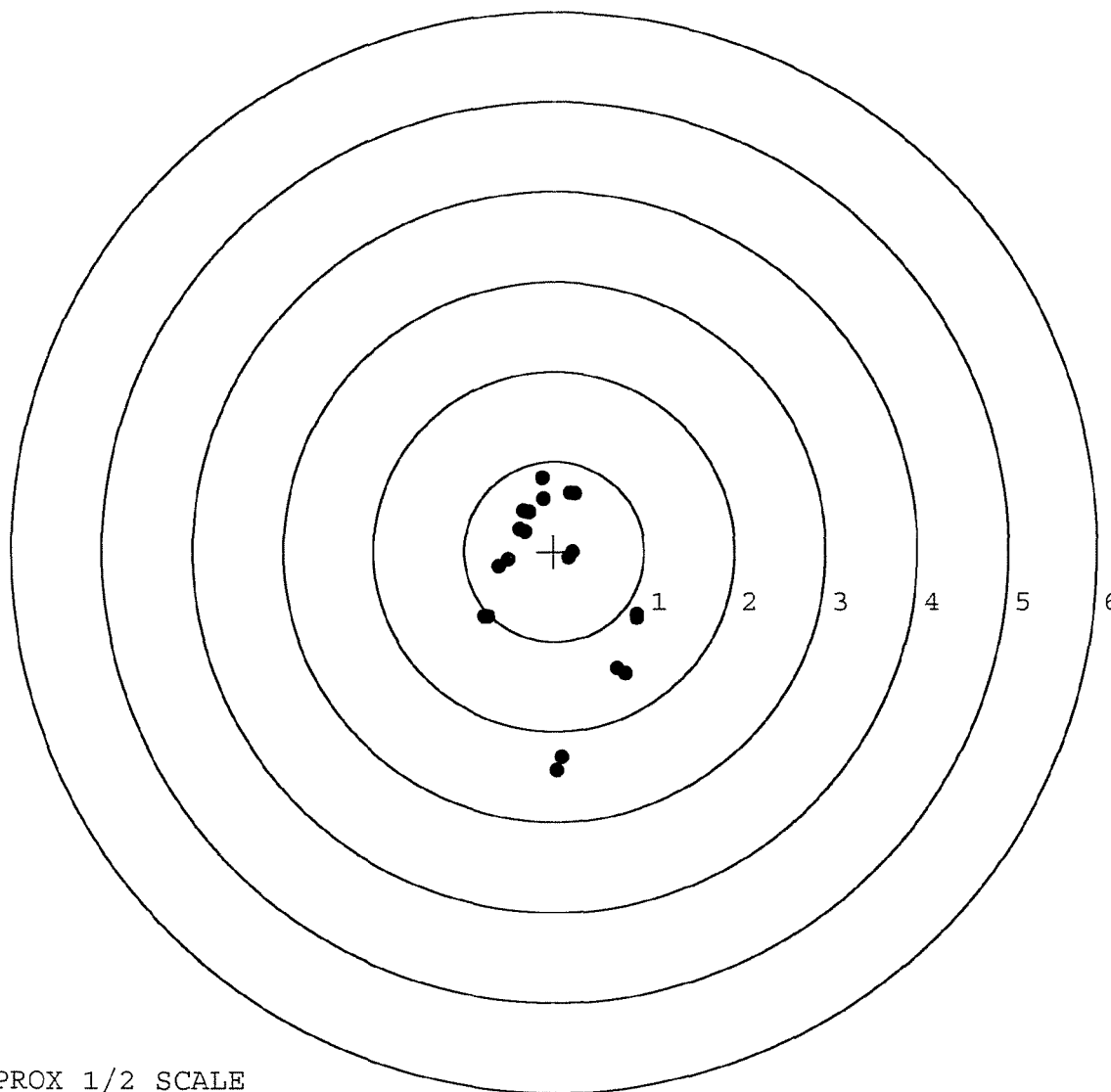
The Average X Centroid of the Five Target Set:	0.013
The Average Y Centroid of the Five Target Set:	-0.176
The Average Point of Impact of the Five Target Set:	0.176
The Average Mean Radius of the Five Target Set:	0.833
The Distance from POA to Centroid Target #1:	0.329
The Distance from Centroid Target #2 to Centroid Target #1:	0.267
The Distance from Centroid Target #3 to Centroid Target #1:	0.175
The Distance from Centroid Target #4 to Centroid Target #1:	0.447
The Distance from Centroid Target #5 to Centroid Target #1:	0.117

SERIAL NUMBER: G6361004. __0
TARGET NUMBER: 1
FILE DATE: 04/30/2004
FILE TIME: 05:58

X CENTROID: 0.001
Y CENTROID: -0.328
POA TO CENTROID: 0.329
HORZ SPREAD: 1.693
VERT SPREAD: 3.259
GROUP SPREAD: 3.264
MIN RADIUS: 0.308
MAX RADIUS: 2.117
MEAN RADIUS: 0.962
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 14
in 3 IN DIAMETER: 18

POINT#	X	Y
1:	0.046	-2.445
2:	0.704	-1.297
3:	0.917	-0.699
4:	-0.739	-0.725
5:	0.166	-0.068
6:	-0.614	-0.173
7:	-0.330	0.222
8:	-0.353	0.447
9:	-0.125	0.586
10:	0.181	0.652
11:	-0.134	0.814
12:	0.229	0.644
13:	-0.281	0.438
14:	-0.388	0.249

POINT#	X	Y
15:	-0.507	-0.093
16:	0.212	-0.010
17:	-0.776	-0.724
18:	0.798	-1.358
19:	0.916	-0.736
20:	0.098	-2.294

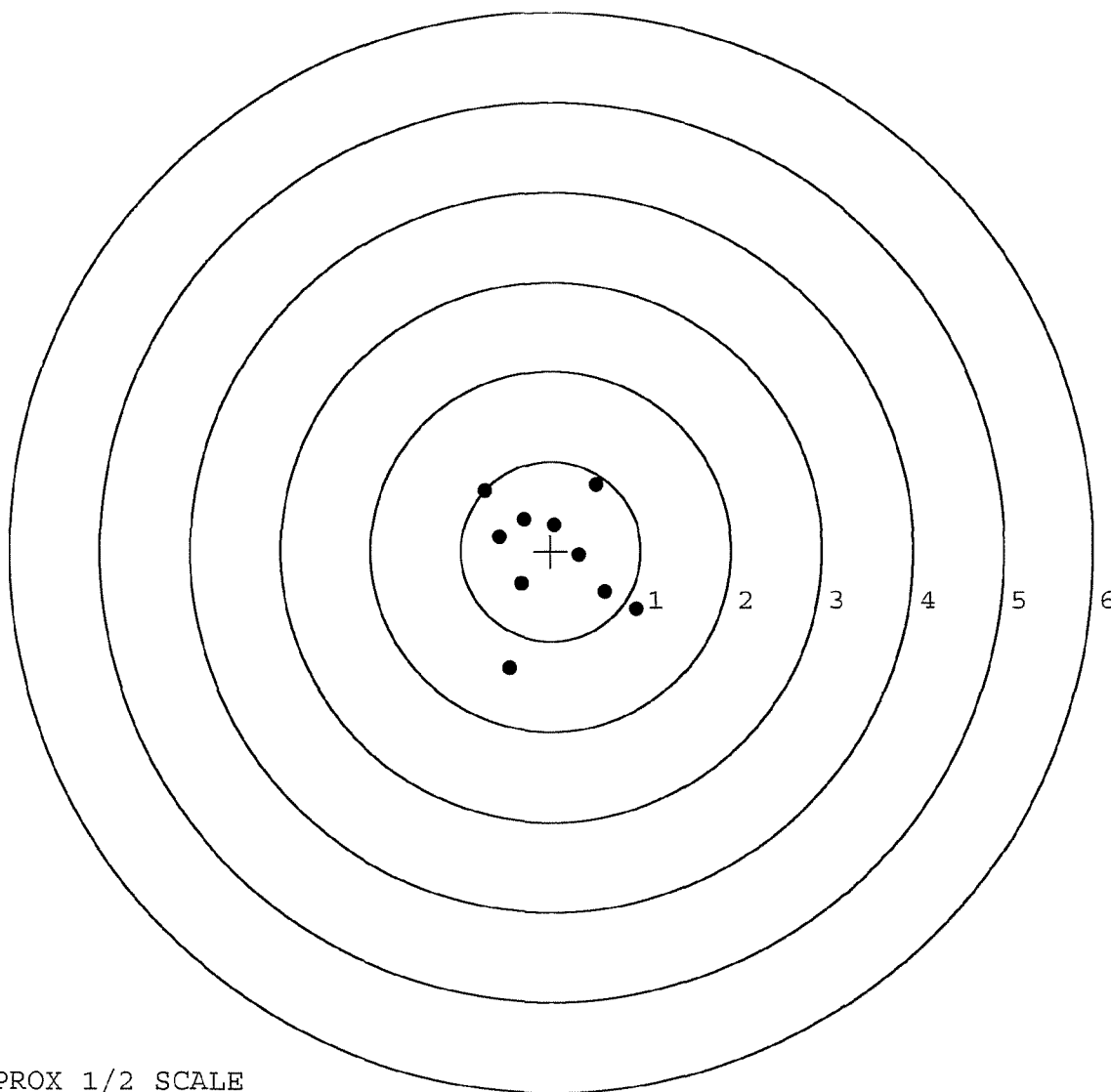


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361004.___0
TARGET NUMBER: 2
FILE DATE: 04/30/2004
FILE TIME: 05:58

X CENTROID: 0.001
Y CENTROID: -0.062
POA TO CENTROID: 0.062
HORZ SPREAD: 1.685
VERT SPREAD: 2.052
GROUP SPREAD: 2.268
MIN RADIUS: 0.318
MAX RADIUS: 1.333
MEAN RADIUS: 0.741
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.950	-0.648
2:	0.604	-0.458
3:	0.318	-0.040
4:	0.503	0.741
5:	-0.464	-1.311
6:	-0.330	-0.371
7:	0.036	0.295
8:	-0.303	0.350
9:	-0.571	0.159
10:	-0.735	0.668

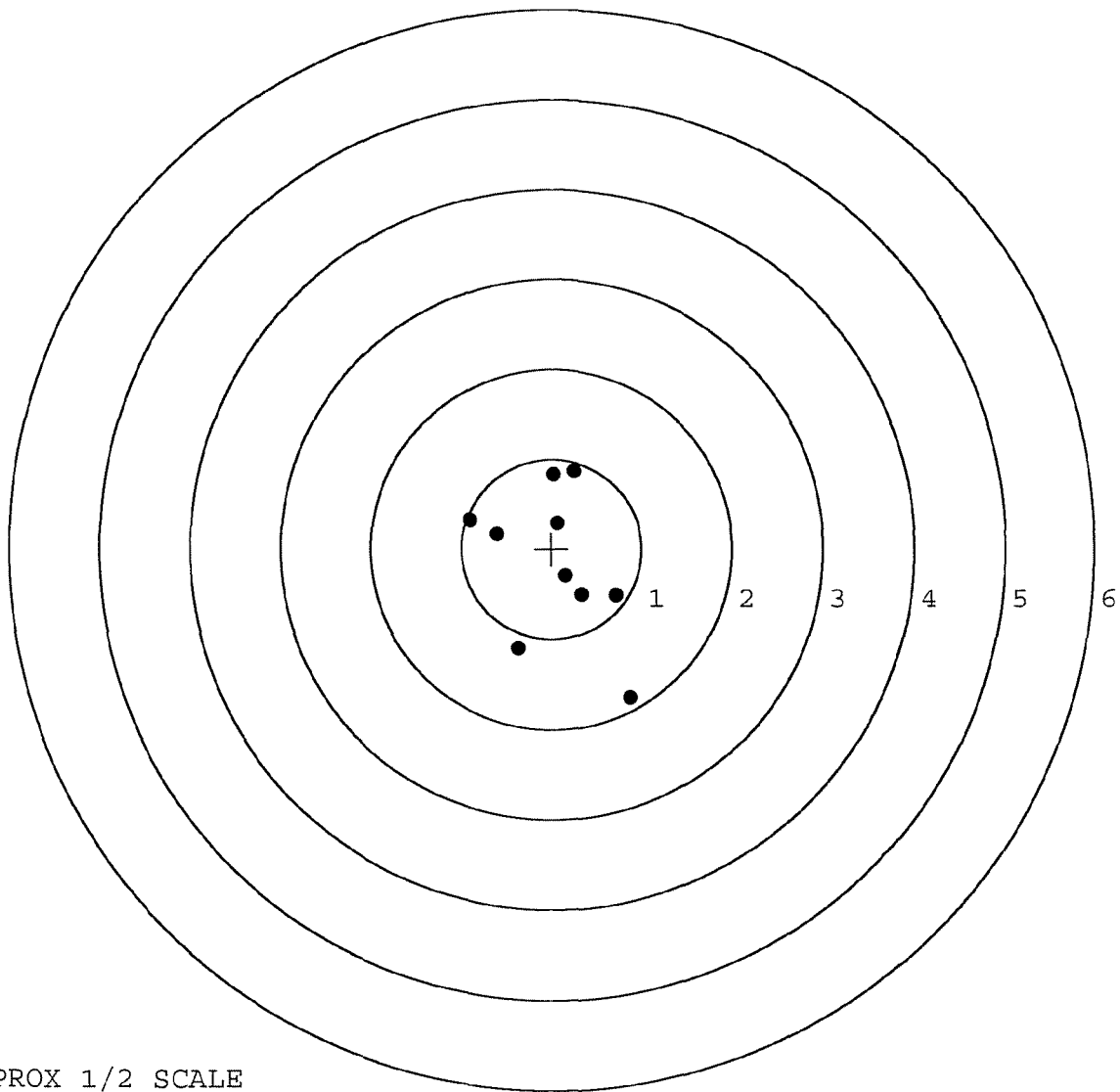


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361004. __0
TARGET NUMBER: 3
FILE DATE: 04/30/2004
FILE TIME: 05:58

X CENTROID: 0.053
Y CENTROID: -0.162
POA TO CENTROID: 0.170
HORZ SPREAD: 1.789
VERT SPREAD: 2.520
GROUP SPREAD: 2.664
MIN RADIUS: 0.174
MAX RADIUS: 1.704
MEAN RADIUS: 0.843
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.877	-1.653
2:	-0.373	-1.110
3:	0.715	-0.519
4:	0.336	-0.511
5:	0.156	-0.302
6:	0.063	0.289
7:	0.248	0.867
8:	0.024	0.830
9:	-0.606	0.173
10:	-0.912	0.321



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361004. __0

TARGET NUMBER: 4

FILE DATE: 04/30/2004

FILE TIME: 05:58

POINT#	X	Y
1:	0.215	-0.709
2:	0.902	-0.237
3:	0.455	-0.094
4:	0.208	-0.272
5:	0.491	0.394
6:	0.532	0.496
7:	-0.389	0.658
8:	-0.532	-0.074
9:	-1.100	-0.121
10:	-0.734	1.144

X CENTROID: 0.005

Y CENTROID: 0.118

POA TO CENTROID: 0.119

HORZ SPREAD: 2.002

VERT SPREAD: 1.853

GROUP SPREAD: 2.141

MIN RADIUS: 0.440

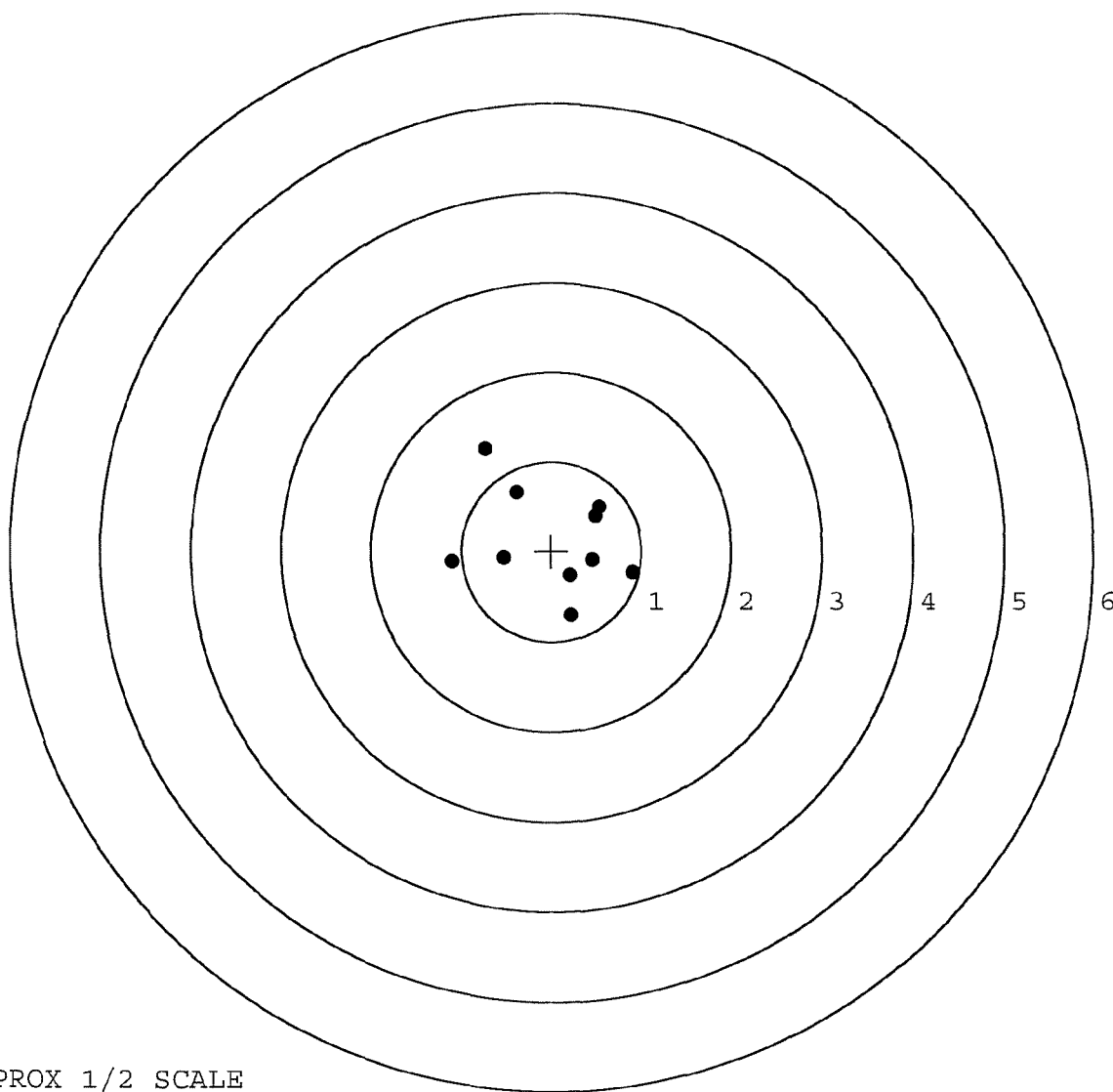
MAX RADIUS: 1.264

MEAN RADIUS: 0.760

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361004. __0

TARGET NUMBER: 5

FILE DATE: 04/30/2004

FILE TIME: 05:58

POINT#	X	Y
1:	0.239	-2.048
2:	0.719	-1.473
3:	0.811	-0.122
4:	0.620	-0.139
5:	0.338	-0.001
6:	0.051	0.023
7:	-0.232	0.015
8:	-0.435	-0.152
9:	-0.928	-0.438
10:	-1.126	-0.123

X CENTROID: 0.006

Y CENTROID: -0.446

POA TO CENTROID: 0.446

HORZ SPREAD: 1.937

VERT SPREAD: 2.071

GROUP SPREAD: 2.360

MIN RADIUS: 0.471

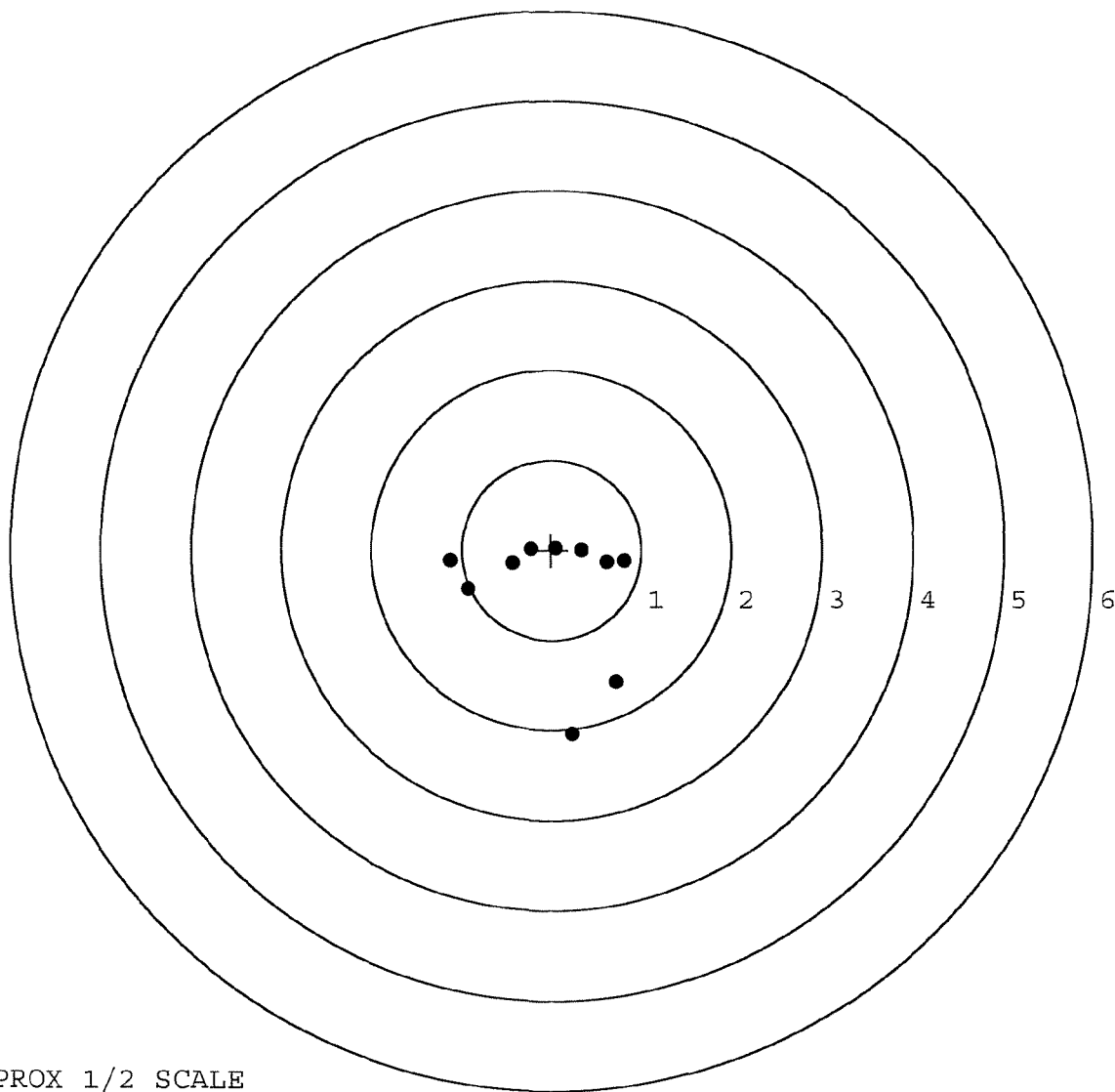
MAX RADIUS: 1.619

MEAN RADIUS: 0.861

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE