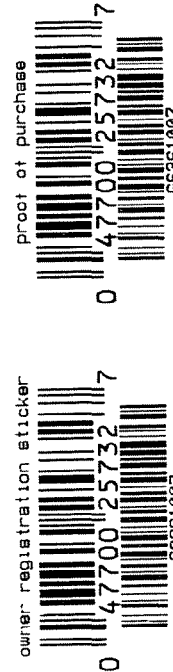


G-636 1007

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

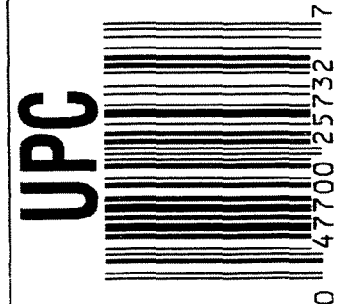
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6361007



REMINGTON
M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. 66361007
ORDER NO. 25732
DD

Made in Illinois, U.S.A. Pat. U.S. Off. Patent Registered Permade Headcase

14KY

5732 66361007

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6236/007

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RJL
600	PROOF		3-23-04	RJL
607	CHECK HEADSPACE		3-23-04	RJL
610	DIS-ASSEMBLE GUN		3-24-04	RJL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED DATE 7-3-2004 OPERATOR <i>BR</i>		
615	ROLLMARK CALIBER		3/25/04	LB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-7-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-7-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.50</u> <u>8.50</u> <u>8.25</u>	5-11-04	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.25</u>	5-11-04	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-04	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>021</u> <u>021</u> <u>022</u>	5-11-04	RTZ
	J) ASSEMBLE STOCK		5-9-04	RLW
	K) ASSEMBLE SWIVEL STUDS		5-11-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-10-04	TRW
	MALFUNCTION	CORRECTION	5-10-04	TRW
	MALFUNCTION	CORRECTION	5-10-04	TRW
	MALFUNCTION	CORRECTION	5-10-04	TRW
	MALFUNCTION	CORRECTION	5-10-04	TRW
645	INSPECT FOR LIVE AMMO		5-10-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-11-04	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.88</u> <u>2.81</u> <u>2.82</u> <u>2.81</u>	5/11/04	RTA
	C) FUNCTION		5-11-04	RTZ
660	PACK		5/12/04	RTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

3-29-04

TESTER

rw

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.32	2.30		2.11	
PULL #2	2.39	2.31		2.05	
PULL #3	2.30	2.38		2.07	
PULL #4	2.35	2.20		2.08	
PULL #5	2.35	2.29		2.05	
TOTAL	11.71	11.48		10.36	
AVERAGE	2.34	2.30		2.07	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.05		
PULL #2	3.23	3.04		
PULL #3	3.08	3.07		
PULL #4	3.04	3.10		
PULL #5	3.15	3.03		
TOTAL	15.60	15.29		
AVERAGE	3.12	3.06		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.26	4.21		4.09
PULL #2	4.25	4.21		4.23
PULL #3	4.21	4.20		4.18
PULL #4	4.24	4.13		4.19
PULL #5	4.26	4.20		4.23
TOTAL	21.22	20.95		20.92
AVERAGE	4.24	4.19		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361007.__0
FILE DATE AND TIME: 05/10/2004 10:29

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - 8255

SERIAL NUMBER: G6361007. 0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:29

POINT#	X	Y
1:	0.645	1.492
2:	-0.510	1.389
3:	0.670	0.168
4:	-0.295	-0.251
5:	-0.601	-0.636

X CENTROID: -0.018

Y CENTROID: 0.432

POA TO CENTROID: 0.433

HORZ SPREAD: 1.271

VERT SPREAD: 2.128

GROUP SPREAD: 2.466

MIN RADIUS: 0.737

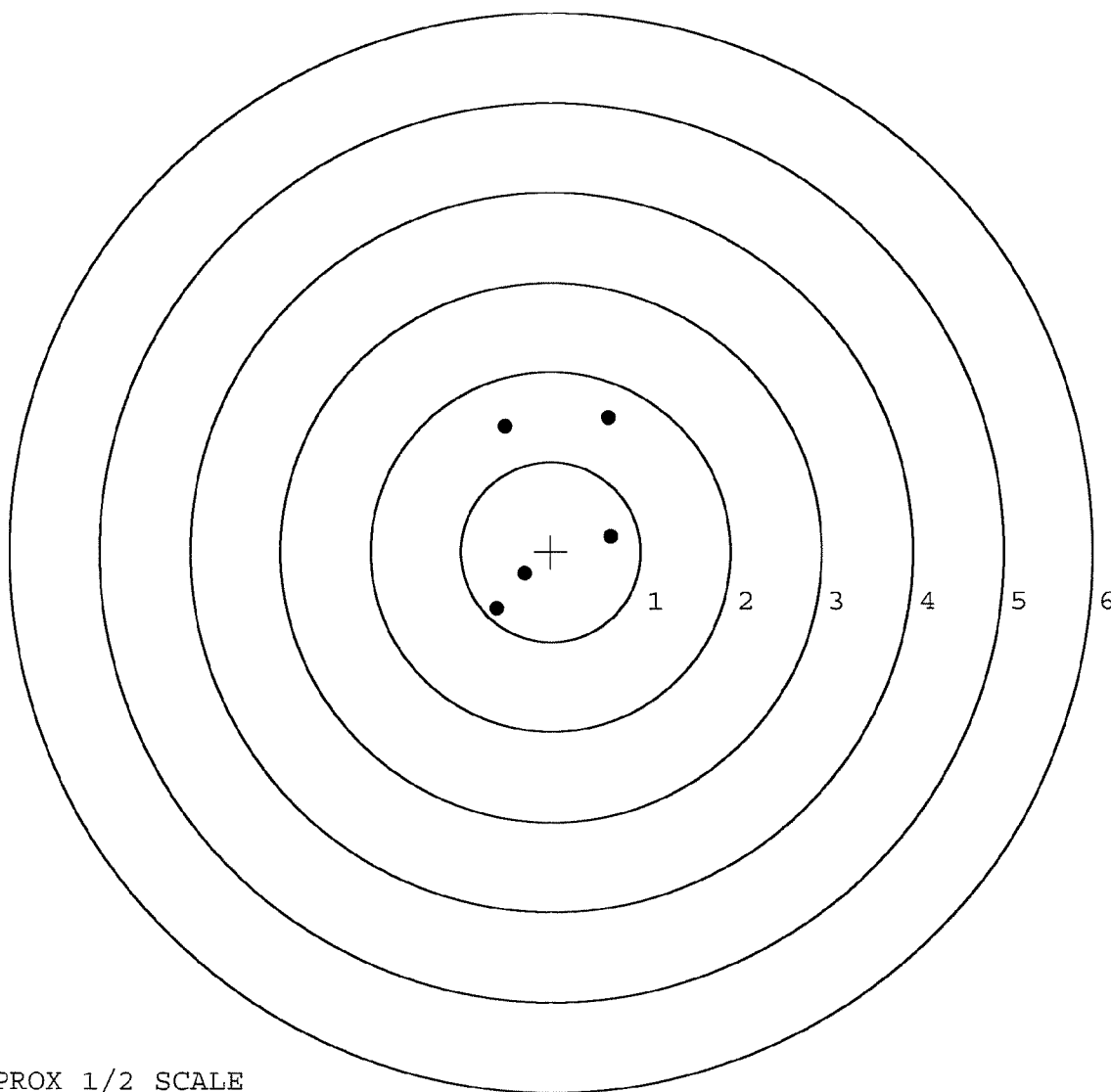
MAX RADIUS: 1.250

MEAN RADIUS: 1.003

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361007. __0

TARGET NUMBER: 2

FILE DATE: 05/10/2004

FILE TIME: 10:29

POINT#	X	Y
1:	-0.189	-0.833
2:	-0.446	-0.990
3:	0.198	-0.048
4:	0.243	0.411
5:	-0.585	0.280

X CENTROID: -0.156

Y CENTROID: -0.236

POA TO CENTROID: 0.283

HORZ SPREAD: 0.828

VERT SPREAD: 1.401

GROUP SPREAD: 1.561

MIN RADIUS: 0.401

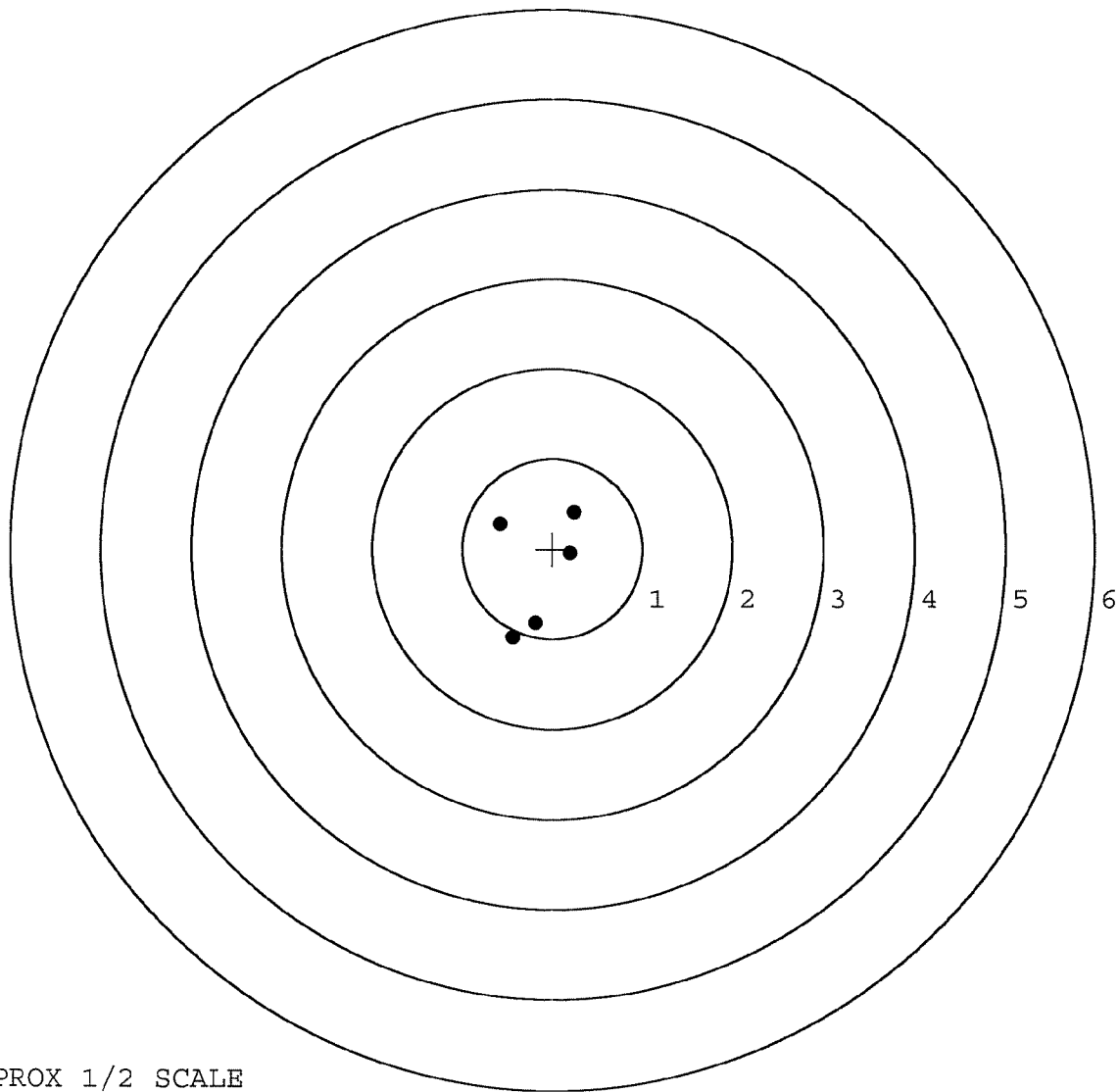
MAX RADIUS: 0.808

MEAN RADIUS: 0.648

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE