

G-636 1008

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



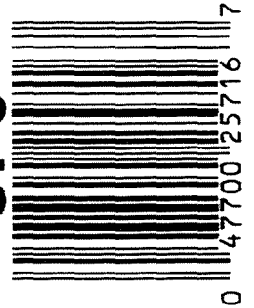
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6361008

UPC



VERY IMPORTANT: RETURN TO REMINGTON-UMC, INC., 1000 N. 10TH ST., MILWAUKEE, WIS. 53217

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. 66361008
Order No. 25716
DD 25716

Made in U.S.A. Rem. U.S. Pat. & Inv. Office. Marca Registrada. Pat. Que. Deposited.

23AY

5716 66361008

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

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ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66361008

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR RL		
615	ROLLMARK CALIBER		1/29/04	LB
617	DRILL AND TAP SIGHT HOLES		1-28-04	RL
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-04	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-04	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-04	RL
	D) OIL FIRING PIN ASSEMBLY		2-23-04	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	3-9-04	RT
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	3-9-04	RT
	H) TRIGGER PULL TEST AND RETAINABILITY		3-9-04	RT
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	3-9-04	RT
	J) ASSEMBLE STOCK		2-23-04	KTL
	K) ASSEMBLE SWIVEL STUDS		3-10-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-23-04	RR
	M) IRON SIGHT ALIGNMENT		2-23-04	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-23-04	RT
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-04	*
	MALFUNCTION	CORRECTION	2-26-04	*
	MALFUNCTION	CORRECTION	2-26-04	*
	MALFUNCTION	CORRECTION	2-26-04	*
	MALFUNCTION	CORRECTION	2-26-04	*
645	INSPECT FOR LIVE AMMO		2-26-04	Ac
655	FINAL INSPECTION A) HEADSPACE		3-10-04	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>271</u> <u>270</u> <u>262</u> <u>267</u> <u>256</u>	3-9-03	RT
	C) FUNCTION		3-10-04	RR
660	PACK		3/10/04	RT

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 2-11-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.34	2.71		2.79	
PULL #2	2.38	2.57		2.76	
PULL #3	2.37	2.65		2.78	
PULL #4	2.56	2.67		2.84	
PULL #5	2.54	2.83		2.71	
TOTAL	12.19	13.43		13.80	
AVERAGE	2.43	2.68		2.76	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.34		
PULL #2	3.34	3.33		
PULL #3	3.33	3.38		
PULL #4	3.38	3.35		
PULL #5	3.39	3.38		
TOTAL	16.82	16.78		
AVERAGE	3.36	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.48	4.04		4.30
PULL #2	4.38	4.34		4.29
PULL #3	4.37	4.02		4.18
PULL #4	4.41	4.41		4.20
PULL #5	4.51	4.32		4.20
TOTAL	22.15	21.12		21.17
AVERAGE	4.43	4.22		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361008.___0
FILE DATE AND TIME: 02/26/2004 07:34

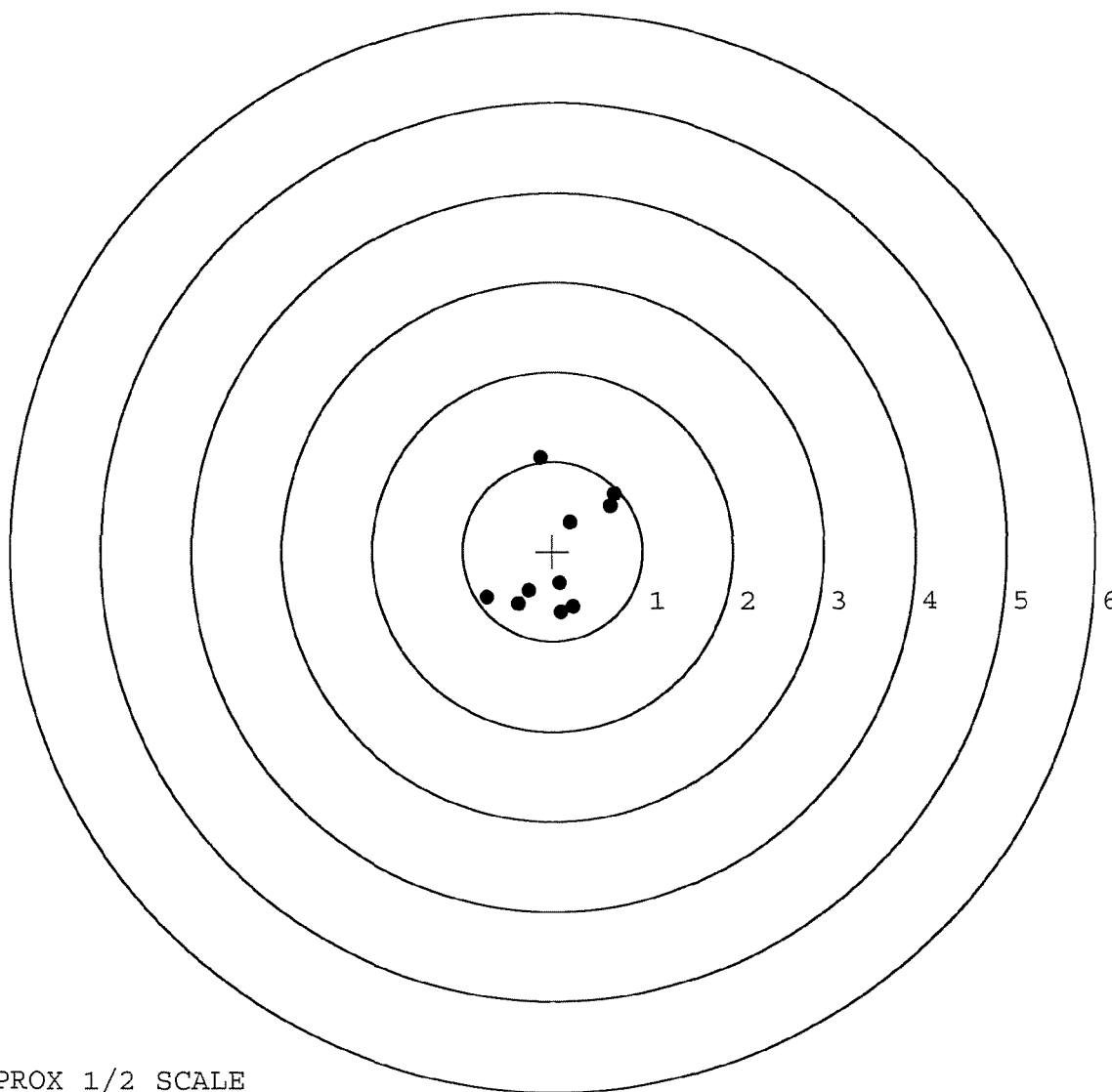
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.021
The Average Y Centroid of the Five Target Set:	-0.153
The Average Point of Impact of the Five Target Set:	0.154
The Average Mean Radius of the Five Target Set:	0.916
The Distance from POA to Centroid Target #1:	0.081
The Distance from Centroid Target #2 to Centroid Target #1:	0.157
The Distance from Centroid Target #3 to Centroid Target #1:	0.087
The Distance from Centroid Target #4 to Centroid Target #1:	0.110
The Distance from Centroid Target #5 to Centroid Target #1:	0.365

SERIAL NUMBER: G6361008. __0
TARGET NUMBER: 1
FILE DATE: 02/26/2004
FILE TIME: 07:34

POINT#	X	Y
1:	0.687	0.643
2:	0.188	0.324
3:	-0.137	1.043
4:	0.641	0.508
5:	0.229	-0.623
6:	0.097	-0.681
7:	0.083	-0.359
8:	-0.267	-0.443
9:	-0.382	-0.590
10:	-0.729	-0.515

X CENTROID: 0.041
Y CENTROID: -0.069
POA TO CENTROID: 0.081
HORZ SPREAD: 1.416
VERT SPREAD: 1.724
GROUP SPREAD: 1.740
MIN RADIUS: 0.293
MAX RADIUS: 1.126
MEAN RADIUS: 0.688
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361008. __0

TARGET NUMBER: 2

FILE DATE: 02/26/2004

FILE TIME: 07:34

POINT#	X	Y
1:	0.726	-0.112
2:	-0.263	-1.552
3:	-0.190	-0.565
4:	-0.508	-0.275
5:	-1.170	-0.382
6:	-0.523	0.433
7:	-0.178	0.078
8:	0.055	0.266
9:	0.384	0.024
10:	0.571	0.953

X CENTROID: -0.110

Y CENTROID: -0.113

POA TO CENTROID: 0.158

HORZ SPREAD: 1.896

VERT SPREAD: 2.505

GROUP SPREAD: 2.640

MIN RADIUS: 0.203

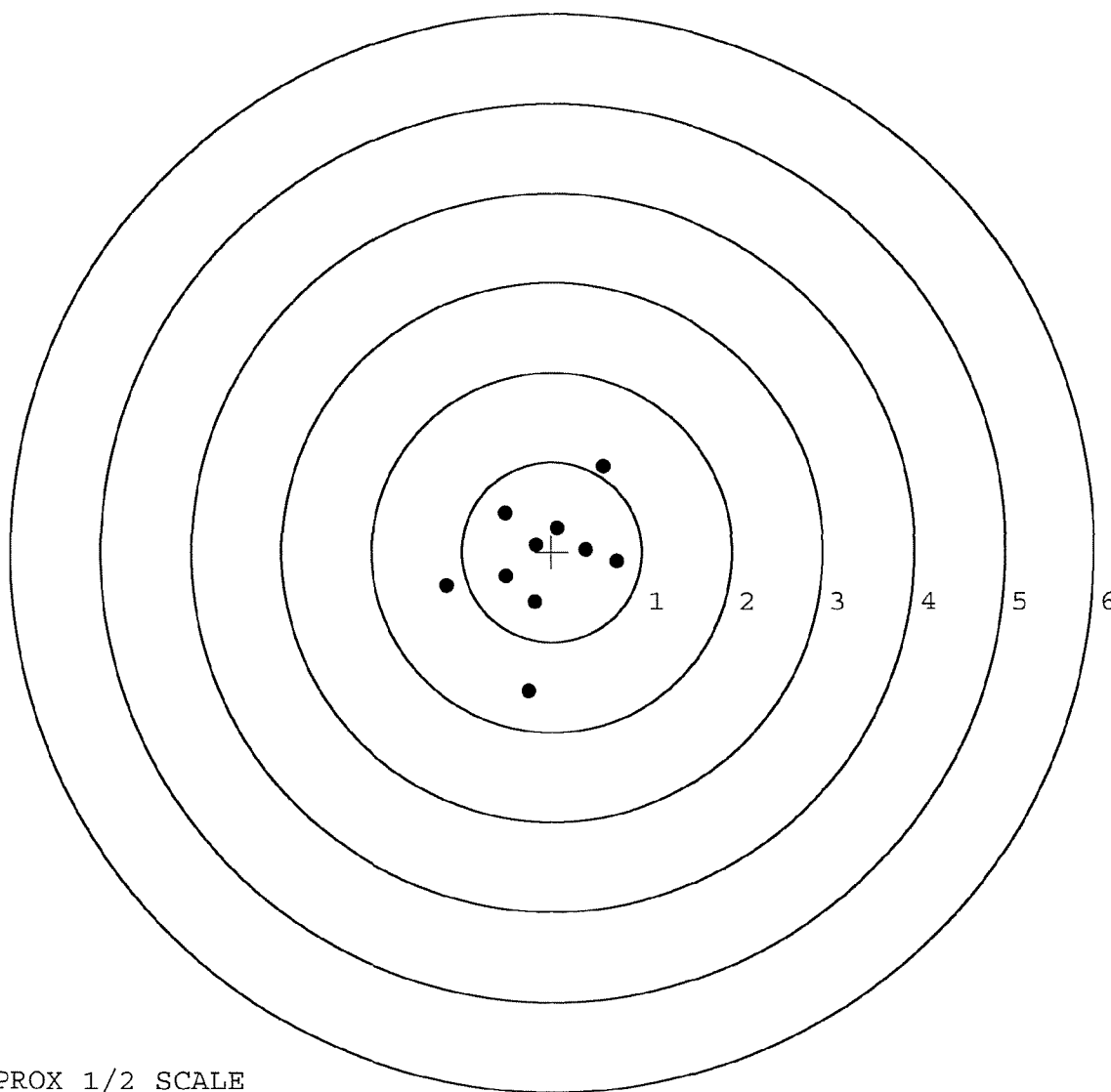
MAX RADIUS: 1.447

MEAN RADIUS: 0.734

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361008. __0

TARGET NUMBER: 3

FILE DATE: 02/26/2004

FILE TIME: 07:34

X CENTROID: -0.042

Y CENTROID: -0.096

POA TO CENTROID: 0.105

HORZ SPREAD: 2.477

VERT SPREAD: 2.380

GROUP SPREAD: 2.558

MIN RADIUS: 0.138

MAX RADIUS: 1.727

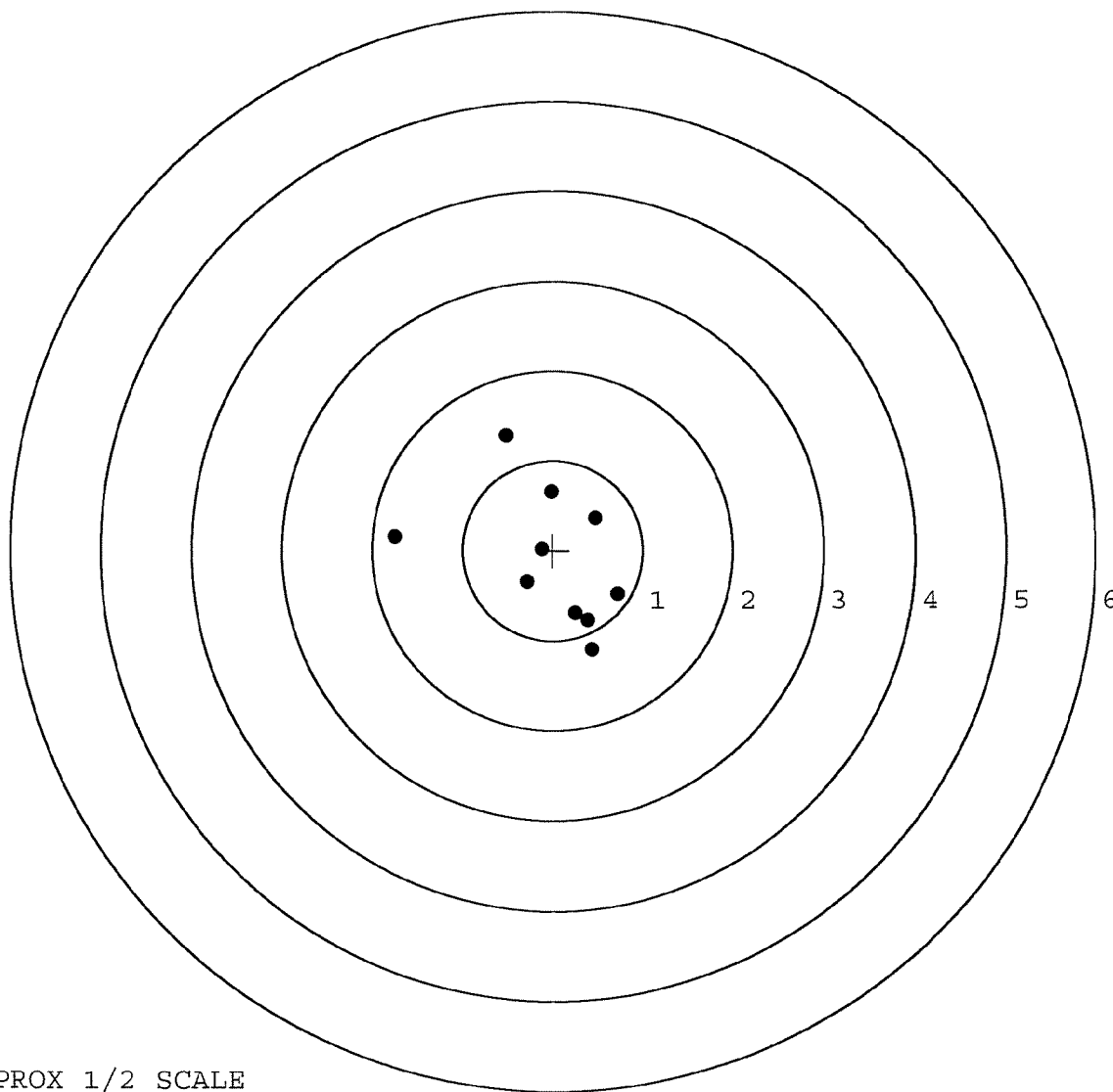
MEAN RADIUS: 0.856

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.436	-1.103
2:	0.389	-0.779
3:	0.726	-0.484
4:	-0.293	-0.353
5:	-0.123	0.015
6:	0.478	0.359
7:	-0.015	0.648
8:	-0.518	1.277
9:	-1.751	0.153
10:	0.252	-0.696



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361008. 0

TARGET NUMBER: 4

FILE DATE: 02/26/2004

FILE TIME: 07:34

POINT#	X	Y
1:	0.764	-0.978
2:	0.434	-0.801
3:	0.699	-0.476
4:	0.606	0.297
5:	-0.214	0.633
6:	-0.384	0.826
7:	-0.002	1.019
8:	-1.070	-0.191
9:	-0.936	-0.804
10:	-0.400	-0.836

X CENTROID: -0.050

Y CENTROID: -0.131

POA TO CENTROID: 0.140

HORZ SPREAD: 1.834

VERT SPREAD: 1.997

GROUP SPREAD: 2.139

MIN RADIUS: 0.781

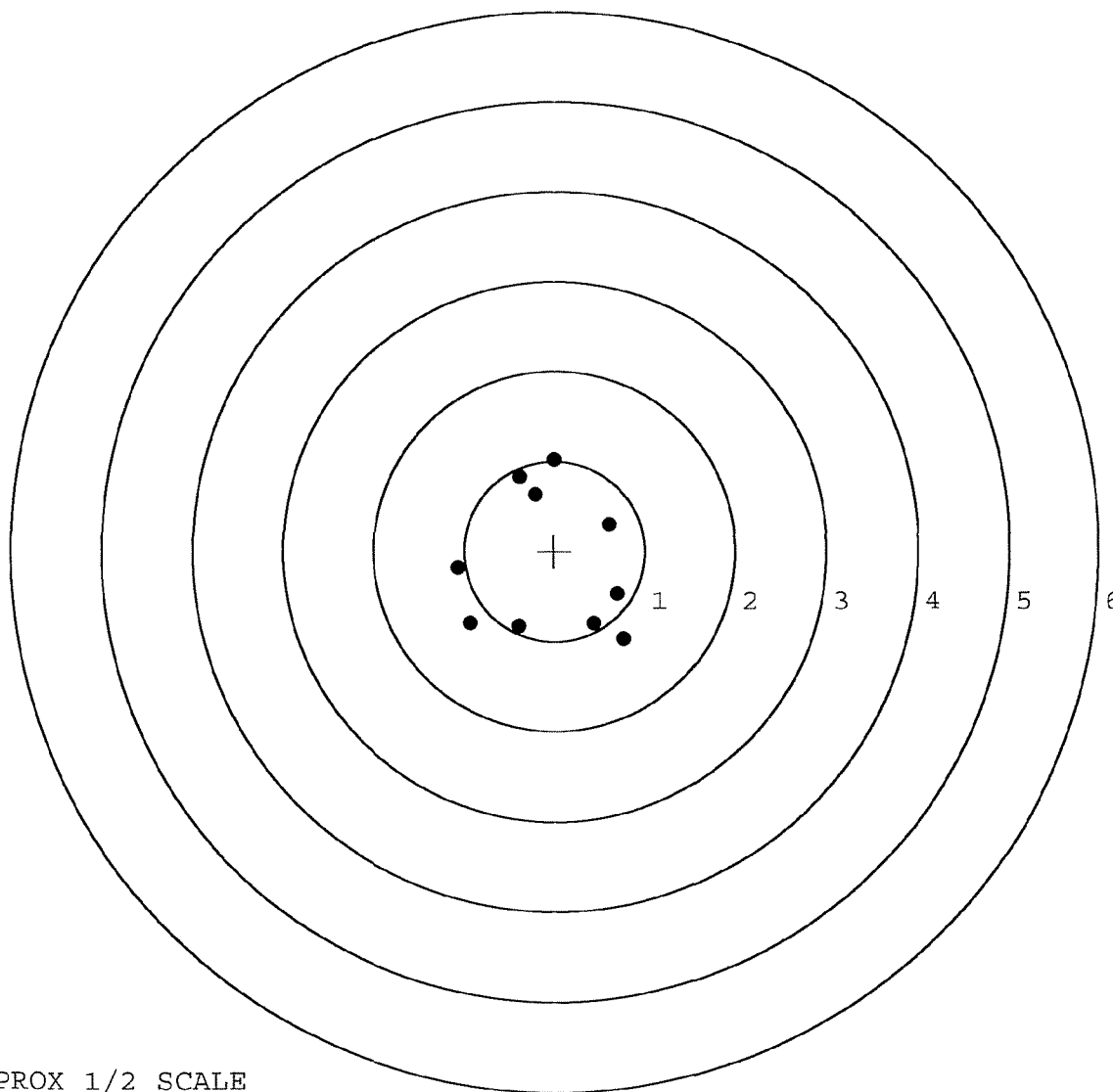
MAX RADIUS: 1.175

MEAN RADIUS: 0.948

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361008. 0

TARGET NUMBER: 5

FILE DATE: 02/26/2004

FILE TIME: 07:34

POINT#	X	Y
1:	2.467	-2.966
2:	1.506	-1.301
3:	0.628	-1.119
4:	0.191	-1.073
5:	-0.341	0.176
6:	-0.481	0.364
7:	-0.981	0.001
8:	0.142	0.489
9:	0.422	0.765
10:	-0.873	1.118

X CENTROID: 0.268

Y CENTROID: -0.355

POA TO CENTROID: 0.444

HORZ SPREAD: 3.448

VERT SPREAD: 4.084

GROUP SPREAD: 5.276

MIN RADIUS: 0.723

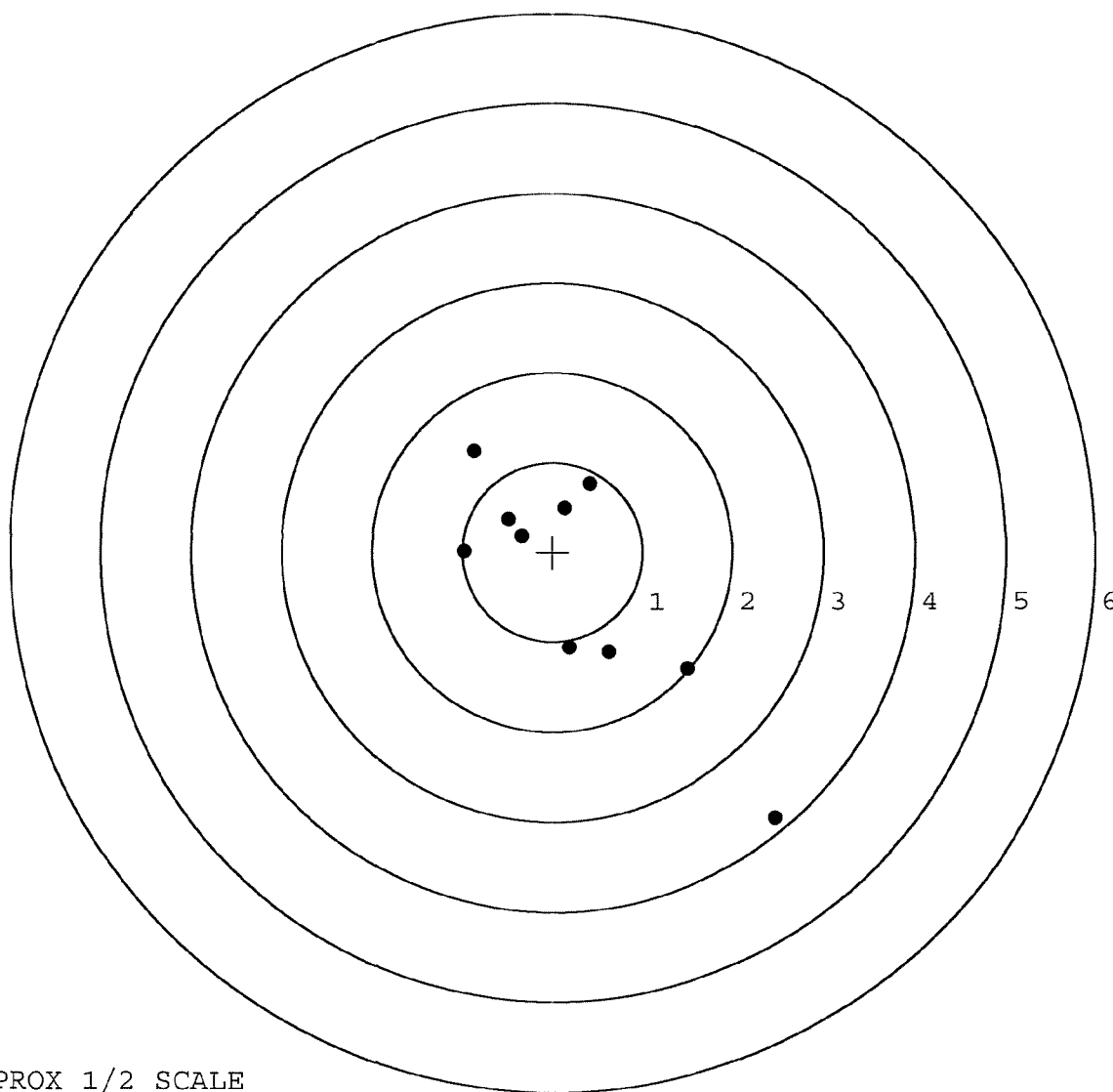
MAX RADIUS: 3.414

MEAN RADIUS: 1.353

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE