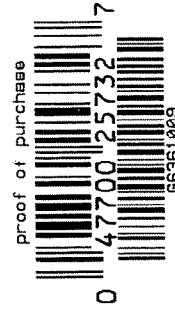
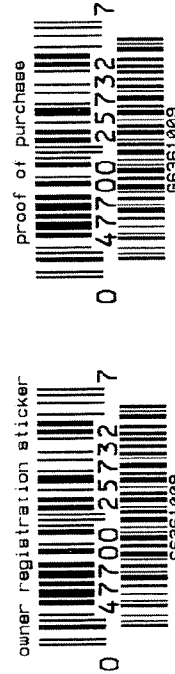


G 636 1009

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

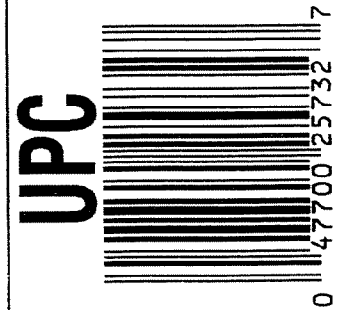


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6361009



VERY IMPORTANT: THIS INFORMATION IS REQUIRED TO ASSURE PROPER USE OF THE RIFLE.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66361009**
 ORDER NO. **DD 25732**
 DD **25732**
 14KY

Made in Illinois, U.S.A. Pat. U.S. Pat. 2,811,111. Rem. Co. Reg. U.S. Pat. & Tm. Off. Rem. Co. Reg. U.S. Pat. & Tm. Off.

5732 66361009

ORDER 25732
 M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
 M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6361009

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX	4-1-04	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 03 2004 OPERATOR <i>RR</i>		
615	ROLLMARK CALIBER		4/5/04	LB
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		5-4-04	<i>RW</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-4-04	<i>RW</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-4-04	<i>RW</i>
	D) OIL FIRING PIN ASSEMBLY		5-4-04	<i>RW</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8⁰</u> <u>8⁰</u> <u>8⁰</u>	5-11-04	RTK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2²⁵</u> <u>2⁵⁰</u> <u>2⁷⁵</u>	5-11-04	RTK
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-04	RTK
	I) FIRING PIN INDENT .020 MIN	<u>0.23</u> <u>0.23</u> <u>0.24</u>	5-11-04	RTK
	J) ASSEMBLE STOCK		5-5-04	RL
	K) ASSEMBLE SWIVEL STUDS		5-11-04	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-10-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	5-10-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	5-10-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	5-10-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	5-10-04	<i>[Signature]</i>
645	INSPECT FOR LIVE AMMO		5-10-04	<i>[Signature]</i>
655	FINAL INSPECTION A) HEADSPACE		5-11-04	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.85</u> <u>2.85</u> <u>2.79</u> <u>2.89</u>	5-11-04	RL
	C) FUNCTION		5-11-04	RTK
660	PACK		5/12/04	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

4-29-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.32		2.46	
PULL #2	2.44	2.34		2.49	
PULL #3	2.46	2.31		2.49	
PULL #4	2.45	2.43		2.51	
PULL #5	2.47	2.41		2.54	
TOTAL	12.32	11.81		12.49	
AVERAGE	2.46	2.36		2.50	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.15		
PULL #2	3.20	3.15		
PULL #3	3.10	3.14		
PULL #4	3.22	3.15		
PULL #5	3.18	3.17		
TOTAL	15.84	15.76		
AVERAGE	3.17	3.15		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.15	4.23		4.20
PULL #2	4.27	4.30		4.24
PULL #3	4.28	4.24		4.21
PULL #4	4.26	4.29		4.23
PULL #5	4.28	4.24		4.26
TOTAL	21.24	21.30		21.14
AVERAGE	4.25	4.26		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361009.___0
FILE DATE AND TIME: 05/10/2004 10:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - 868

SERIAL NUMBER: G6361009. __0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:27

POINT#	X	Y
1:	0.287	-1.962
2:	0.397	-0.234
3:	0.118	0.055
4:	0.201	0.310
5:	-0.750	0.918

X CENTROID: 0.051

Y CENTROID: -0.183

POA TO CENTROID: 0.189

HORZ SPREAD: 1.147

VERT SPREAD: 2.880

GROUP SPREAD: 3.061

MIN RADIUS: 0.247

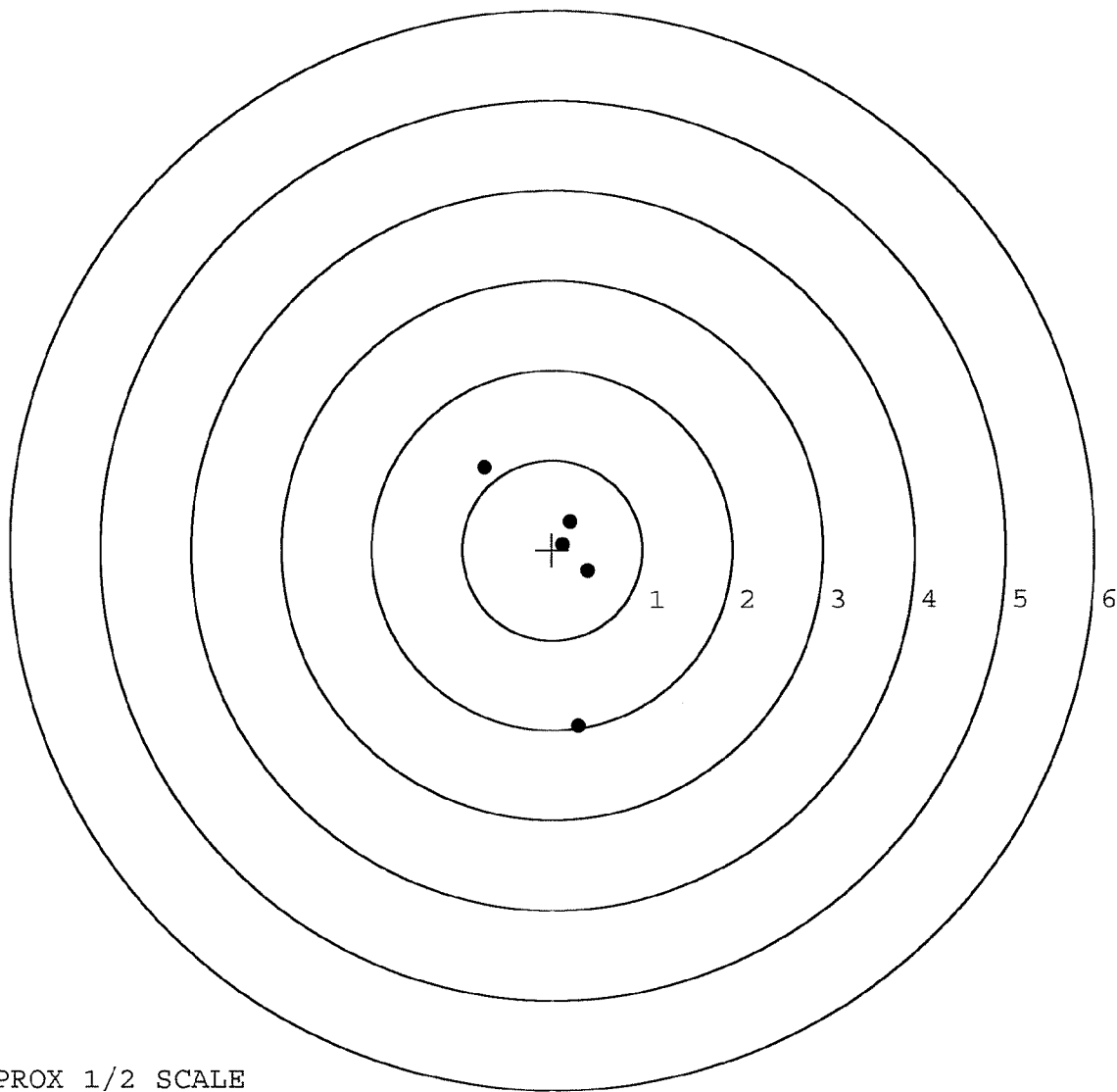
MAX RADIUS: 1.795

MEAN RADIUS: 0.854

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

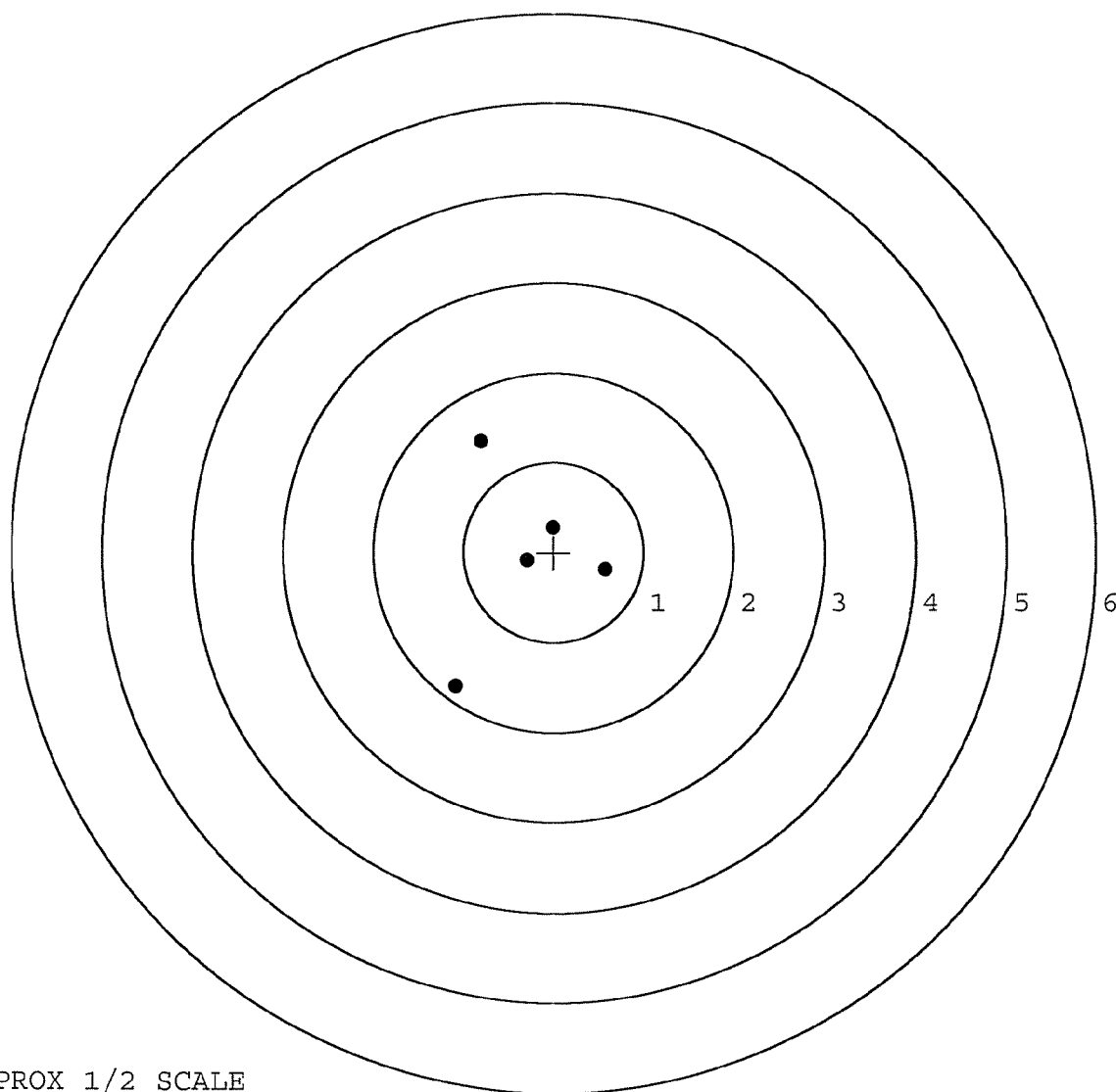


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361009. __0
TARGET NUMBER: 2
FILE DATE: 05/10/2004
FILE TIME: 10:27

POINT#	X	Y
1:	0.579	-0.189
2:	-0.297	-0.088
3:	-0.009	0.274
4:	-1.080	-1.495
5:	-0.808	1.229

X CENTROID: -0.323
Y CENTROID: -0.054
POA TO CENTROID: 0.327
HORZ SPREAD: 1.659
VERT SPREAD: 2.724
GROUP SPREAD: 2.738
MIN RADIUS: 0.043
MAX RADIUS: 1.628
MEAN RADIUS: 0.882
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE