

G 636 1011
Pam #32

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



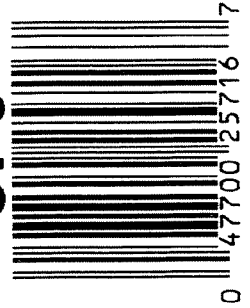
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6361011

UPC



INSPECTION CHECKLIST-NEW GUNS

Rem #32

GUN SERIAL # G6361011

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-2-04	RTL
600	PROOF	MAGNA-FLUX INSPECTED	4-5-04	RTL
607	CHECK HEADSPACE	MAY 20 2004	4-5-04	RTL
610	DIS-ASSEMBLE GUN	OPERATOR <i>RR</i>	4-6-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	<i>RR</i>		
615	ROLLMARK CALIBER		4/8/04	B
617	DRILL AND TAP SIGHT HOLES		5-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		5-26	TA
	(BOLT)		5-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		5-27-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-27-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-27-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-27-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>9.0</u> <u>9.0</u>	6/1/04	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.2</u> <u>2.5</u> <u>2.5</u>	6/1/04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1.022</u> <u>1.022</u> <u>1.022</u>	6/1/04	DA
	J) ASSEMBLE STOCK		5-27-04	RW
	K) ASSEMBLE SWIVEL STUDS		6-2-04	RK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-27-04	RW
	M) IRON SIGHT ALIGNMENT		5-27-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-27-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
645	INSPECT FOR LIVE AMMO		6-1-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-2-04	RK
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.26</u> <u>2.23</u> <u>2.17</u> <u>2.17</u>	6/1/04	DA
	C) FUNCTION		6-2-04	RK
660	PACK		6/4/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

5-24-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.57	2.60		2.51	
PULL #2	2.62	2.47		2.39	
PULL #3	2.58	2.38		2.31	
PULL #4	2.39	2.49		2.41	
PULL #5	2.51	2.40		2.30	
TOTAL	12.61	12.34		11.92	
AVERAGE	2.52	2.47		2.38	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.08		
PULL #2	3.04	3.01		
PULL #3	3.21	3.04		
PULL #4	3.12	3.00		
PULL #5	3.21	3.00		
TOTAL	15.72	15.13		
AVERAGE	3.14	3.03		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.26	4.18		4.36
PULL #2	4.29	4.18		4.41
PULL #3	4.32	4.12		4.35
PULL #4	4.29	4.01		4.37
PULL #5	4.29	4.13		4.30
TOTAL	21.45	20.62		21.79
AVERAGE	4.29	4.12		4.36

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361011.___0
FILE DATE AND TIME: 06/01/2004 10:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

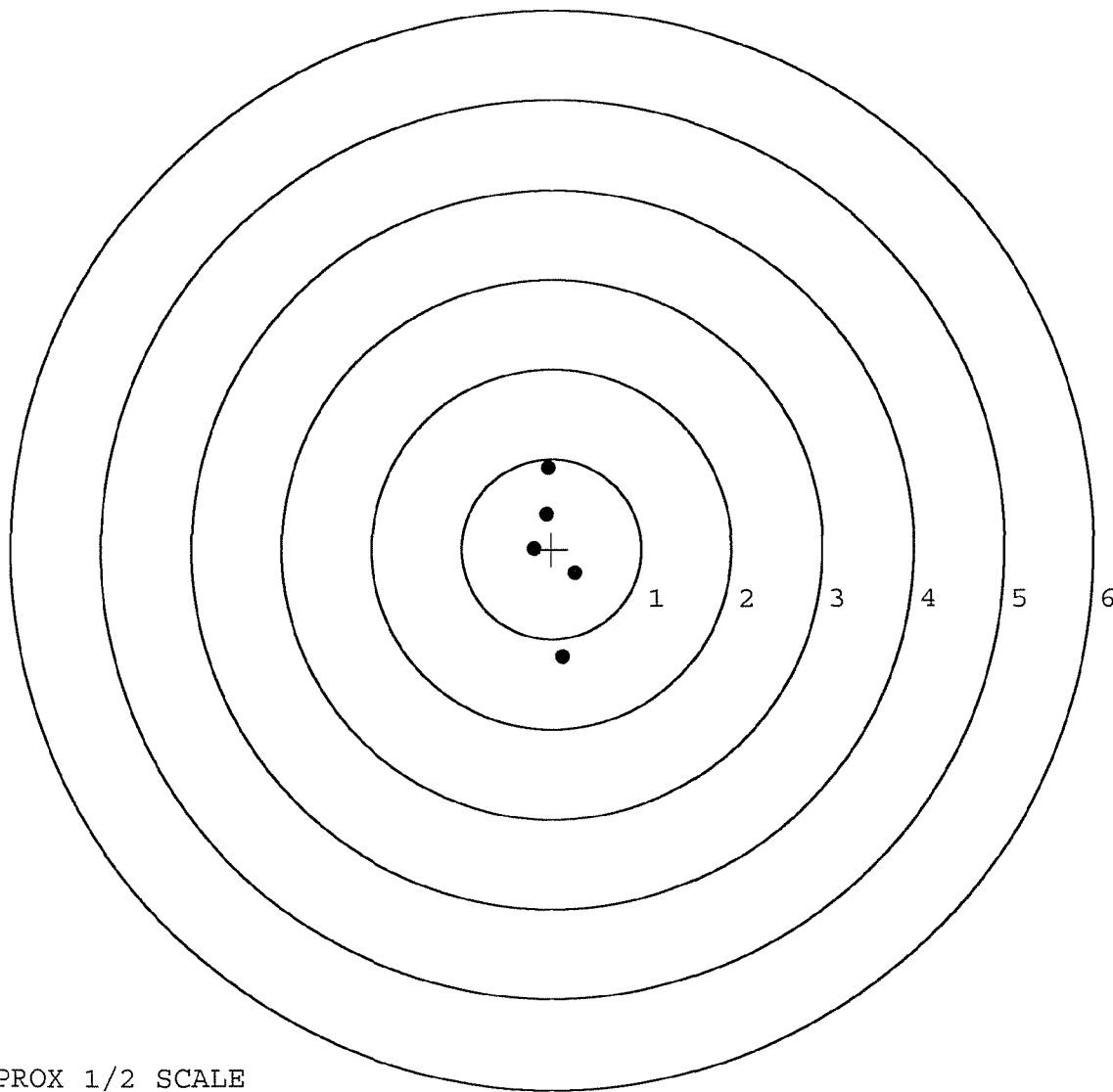
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

avg. mean = .576

SERIAL NUMBER: G6361011.___0
TARGET NUMBER: 1
FILE DATE: 06/01/2004
FILE TIME: 10:17

POINT#	X	Y
1:	-0.039	0.902
2:	-0.064	0.390
3:	-0.199	-0.006
4:	0.266	-0.272
5:	0.121	-1.201

X CENTROID: 0.017
Y CENTROID: -0.037
POA TO CENTROID: 0.041
HORZ SPREAD: 0.465
VERT SPREAD: 2.103
GROUP SPREAD: 2.109
MIN RADIUS: 0.218
MAX RADIUS: 1.168
MEAN RADIUS: 0.621
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361011. __0

TARGET NUMBER: 2

FILE DATE: 06/01/2004

FILE TIME: 10:17

POINT#	X	Y
1:	0.279	0.650
2:	-0.525	0.029
3:	0.000	-0.192
4:	0.113	-0.423
5:	0.633	-0.716

X CENTROID: 0.100

Y CENTROID: -0.130

POA TO CENTROID: 0.164

HORZ SPREAD: 1.158

VERT SPREAD: 1.366

GROUP SPREAD: 1.411

MIN RADIUS: 0.117

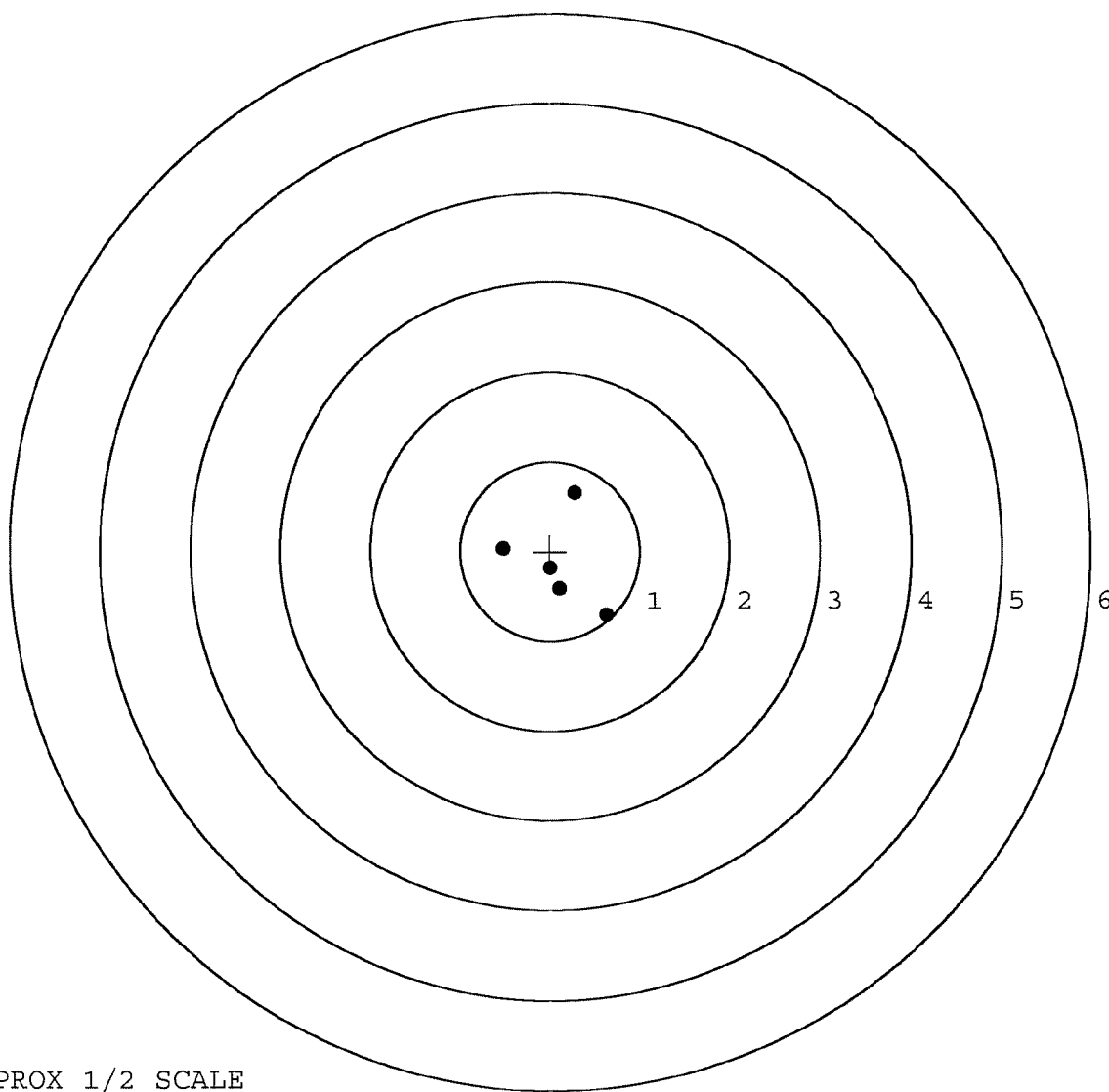
MAX RADIUS: 0.801

MEAN RADIUS: 0.530

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE