

G-6361013

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

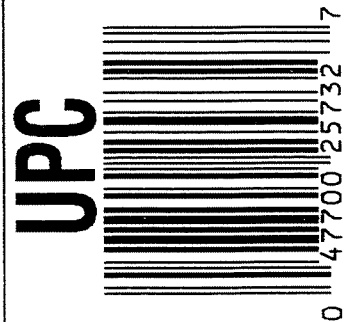
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6361013



Remington

**M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat & tm.



5732 663

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

SERIAL NO.



66361013

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6361013

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-04	RJR
600	PROOF		3-25-04	RJR
607	CHECK HEADSPACE		3-25-04	RJR
610	DIS-ASSEMBLE GUN		3-25-04	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		3/25/04	AB
617	DRILL AND TAP SIGHT HOLES		3-25-04	RJR
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-13-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-13-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-13-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-13-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>2.8</u>	<u>5-20-04</u>	<u>RTZ</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.25</u>	<u>5-20-04</u>	<u>RTZ</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>5-20-04</u>	<u>RTZ</u>
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.021</u> <u>.020</u>	<u>5-20-04</u>	<u>RTZ</u>
	J) ASSEMBLE STOCK		<u>5-13-04</u>	<u>RTW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>5-21-04</u>	<u>RTZ</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>5-14-04</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>5-14-04</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>5-14-04</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>5-14-04</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>5-14-04</u>	<u>TRW</u>
645	INSPECT FOR LIVE AMMO		<u>5-14-04</u>	<u>TRW</u>
655	FINAL INSPECTION A) HEADSPACE		<u>5-21-04</u>	<u>RTZ</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.78</u> <u>2.81</u> <u>2.80</u> <u>2.85</u>	<u>5-20-04</u>	<u>DA</u>
	C) FUNCTION		<u>5-21-04</u>	<u>RTZ</u>
660	PACK		<u>5/21/04</u>	<u>RTW</u>

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

3-17-04

TESTER

TRLW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.45		2.39	
PULL #2	2.62	2.61		2.37	
PULL #3	2.58	2.52		2.36	
PULL #4	2.63	2.61 ^{TRW}		2.33	
PULL #5	2.65	2.31		2.36	
TOTAL	13.01	12.50		11.81	
AVERAGE	2.60	2.50		2.36	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.23		
PULL #2	3.26	3.05		
PULL #3	3.22	3.08		
PULL #4	3.18	2.98		
PULL #5	3.19	3.09		
TOTAL	16.13	15.43		
AVERAGE	3.22	3.08		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.20	4.06		4.10
PULL #2	4.11	4.04		4.30
PULL #3	4.06	4.05		4.32
PULL #4	4.19	3.99		4.23
PULL #5	4.12	4.08		4.31
TOTAL	20.68	20.22		21.26
AVERAGE	4.13	4.04		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361013.___0

FILE DATE AND TIME: 05/14/2004 06:28

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

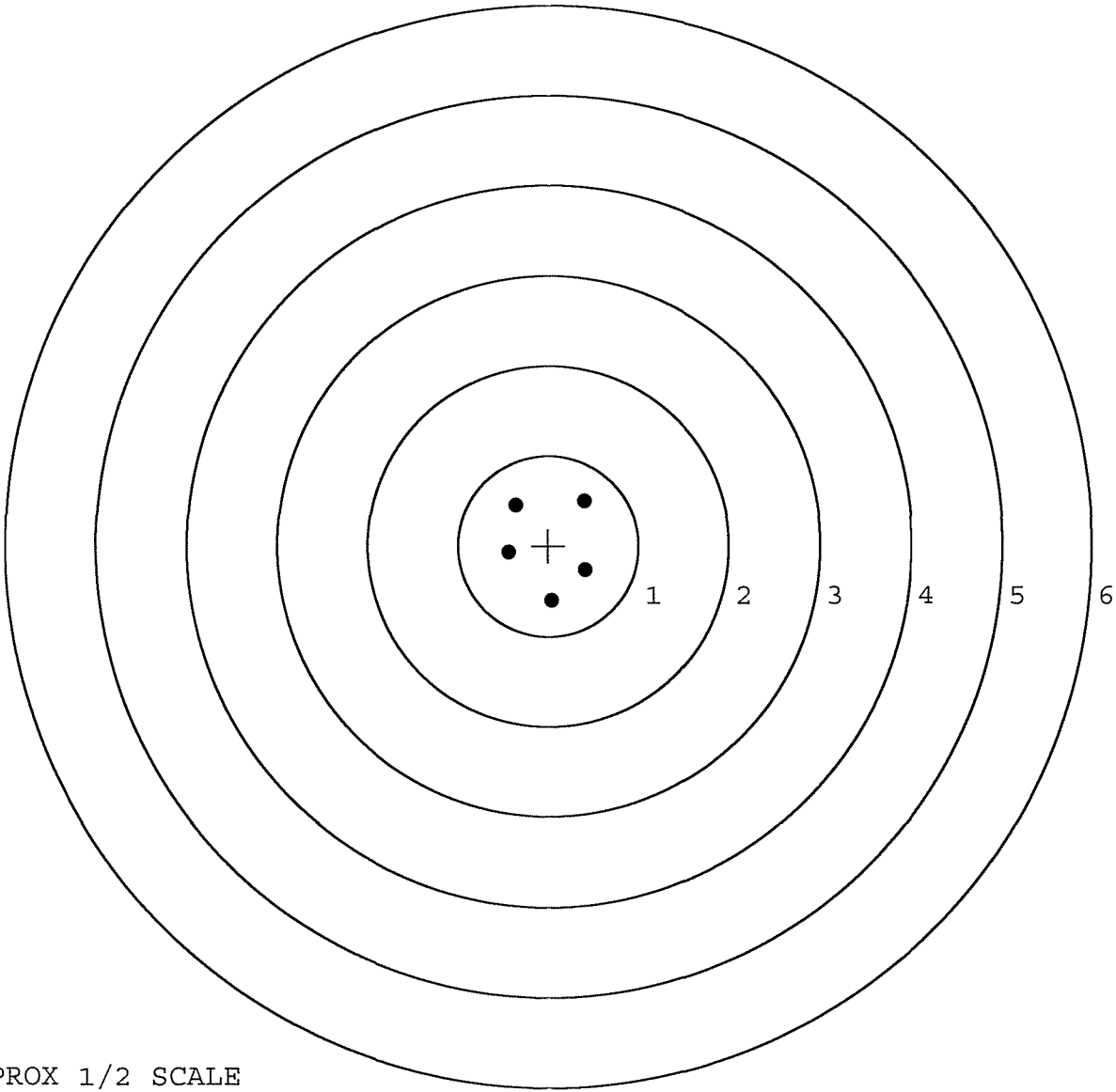
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .6245

SERIAL NUMBER: G6361013.___0
TARGET NUMBER: 1
FILE DATE: 05/14/2004
FILE TIME: 06:28

POINT#	X	Y
1:	0.039	-0.611
2:	0.412	-0.269
3:	0.396	0.499
4:	-0.373	0.449
5:	-0.442	-0.076

X CENTROID: 0.006
Y CENTROID: -0.002
POA TO CENTROID: 0.007
HORZ SPREAD: 0.854
VERT SPREAD: 1.110
GROUP SPREAD: 1.166
MIN RADIUS: 0.455
MAX RADIUS: 0.634
MEAN RADIUS: 0.555
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361013. __0

TARGET NUMBER: 2

FILE DATE: 05/14/2004

FILE TIME: 06:28

POINT#	X	Y
1:	0.174	-0.657
2:	0.724	-1.278
3:	0.508	0.328
4:	-0.124	0.296
5:	-0.292	0.136

X CENTROID: 0.198

Y CENTROID: -0.235

POA TO CENTROID: 0.307

HORZ SPREAD: 1.016

VERT SPREAD: 1.606

GROUP SPREAD: 1.788

MIN RADIUS: 0.423

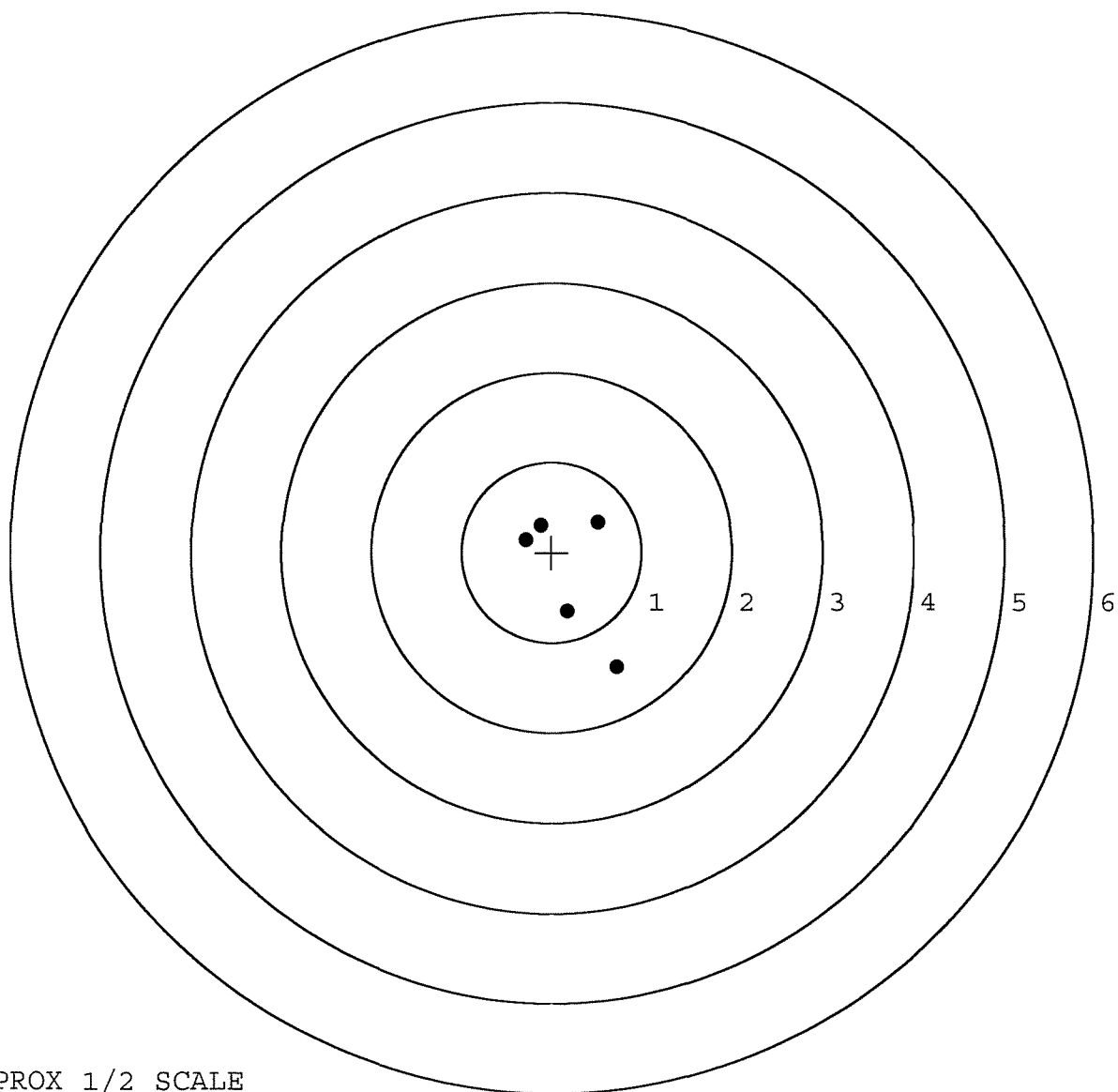
MAX RADIUS: 1.168

MEAN RADIUS: 0.694

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE