

G 636 1016

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



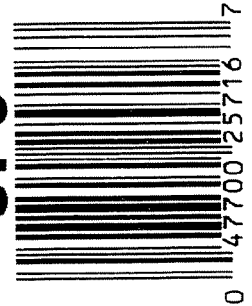
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6361016

UPC



VERY IMPORTANT: For instructions on how to use this label, please refer to the instructions on the back of the label.

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. 66361016
ORDER NO. 25716
DD 25716

Made in U.S.A. Pat. & Reg. Off. Remington-Union, Bridgeport, Conn.

5716 66361016

03PY

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G636 1016

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RL
600	PROOF		4-6-04	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-6-04	RL
610	DIS-ASSEMBLE GUN	INSPECTED MAY 20 2004	4-6-04	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		4/8/04	AB
617	DRILL AND TAP SIGHT HOLES		5-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		5-26	TA
	(BOLT)		5-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-28-04	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-28-04	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-28-04	RL
	D) OIL FIRING PIN ASSEMBLY		5-28-04	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>5.5</u>	6/2/04	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	6/2/04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		6-2-04	RJL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	6/2/04	DA
	J) ASSEMBLE STOCK		5-29-04	RJL
	K) ASSEMBLE SWIVEL STUDS		5-29-04	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-29-04	RJL
	M) IRON SIGHT ALIGNMENT		5-29-04	RJL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-29-04	RJL
640	GALLERY TEST AND TARGET	PASS FAIL	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
645	INSPECT FOR LIVE AMMO		6-1-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-2-04	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.28 2.44 2.28 <u>2.56</u> <u>2.48</u>	6/2/04	DA
	C) FUNCTION		6-2-04	RJL
660	PACK		6-4-04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 5-25-04

TESTER RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	1.39	2.29		2.50	
PULL #2	2.41	2.34		2.50	
PULL #3	2.40	2.37		2.51	
PULL #4	2.35	2.41		2.49	
PULL #5	2.41	2.42		2.49	
TOTAL	11.96	11.83		12.49	
AVERAGE	2.39	2.37		2.50	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.07		
PULL #2	3.11	3.11		
PULL #3	3.08	3.05		
PULL #4	3.07	3.04		
PULL #5	3.04	3.07		
TOTAL	15.37	15.34		
AVERAGE	3.07	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.12	4.20		4.07
PULL #2	4.22	4.17		4.09
PULL #3	4.27	4.14		4.13
PULL #4	4.06	4.21		4.03
PULL #5	4.12	4.13		4.19
TOTAL	20.79	20.85		20.51
AVERAGE	4.16	4.17		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361016.___0
FILE DATE AND TIME: 06/01/2004 10:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

avg. mean = .740

SERIAL NUMBER: G6361016.___0

TARGET NUMBER: 1

FILE DATE: 06/01/2004

FILE TIME: 10:06

POINT#	X	Y
1:	-1.086	0.117
2:	-0.347	0.177
3:	0.334	0.074
4:	1.019	-0.949
5:	-0.310	-0.700

X CENTROID: -0.078

Y CENTROID: -0.256

POA TO CENTROID: 0.268

HORZ SPREAD: 2.105

VERT SPREAD: 1.126

GROUP SPREAD: 2.360

MIN RADIUS: 0.501

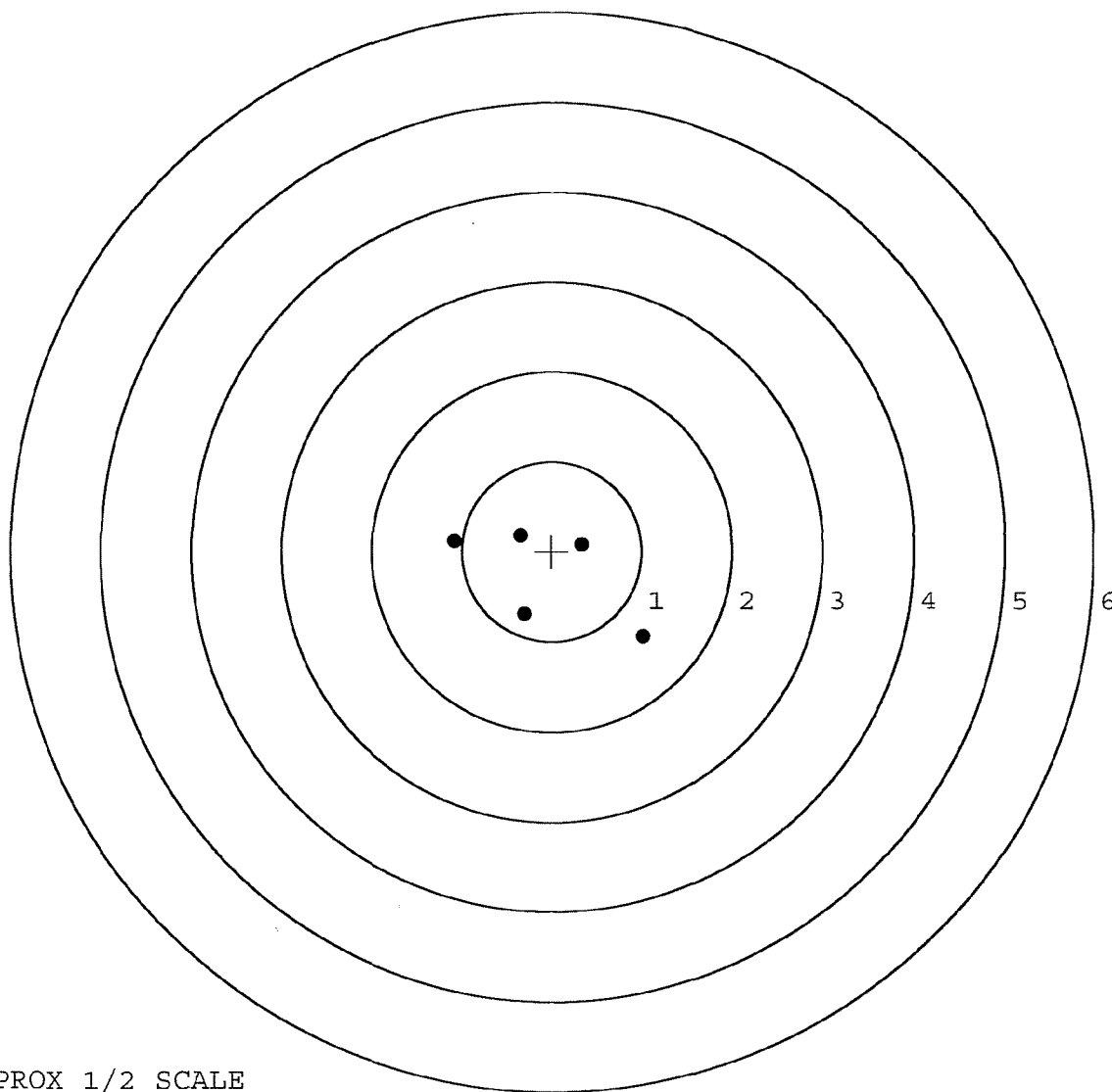
MAX RADIUS: 1.297

MEAN RADIUS: 0.782

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361016. __0

TARGET NUMBER: 2

FILE DATE: 06/01/2004

FILE TIME: 10:06

POINT#	X	Y
1:	0.640	-0.079
2:	0.068	-0.509
3:	-0.449	-0.495
4:	-0.831	0.174
5:	0.253	0.798

X CENTROID: -0.064

Y CENTROID: -0.022

POA TO CENTROID: 0.068

HORZ SPREAD: 1.471

VERT SPREAD: 1.307

GROUP SPREAD: 1.471

MIN RADIUS: 0.504

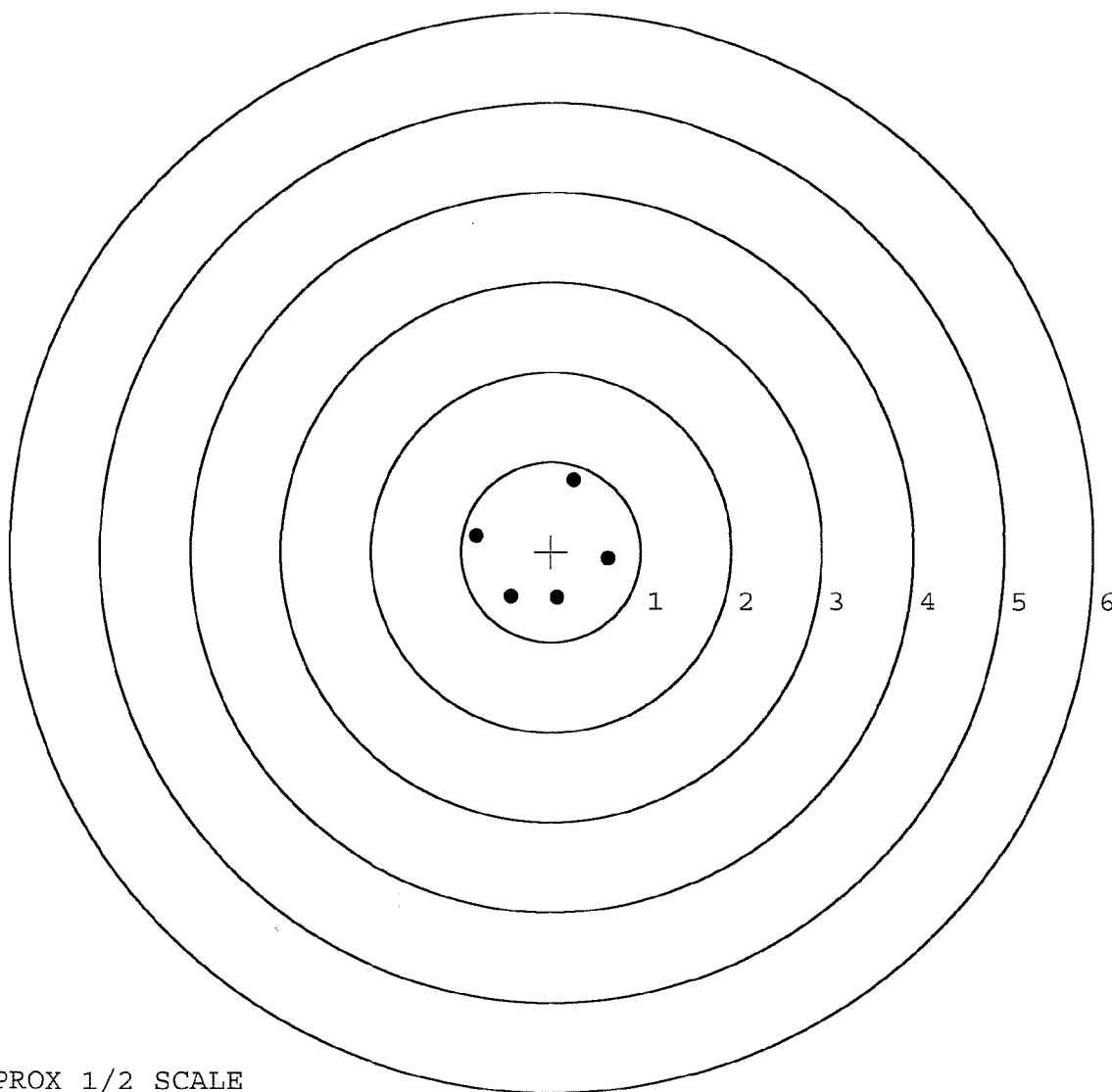
MAX RADIUS: 0.879

MEAN RADIUS: 0.698

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE