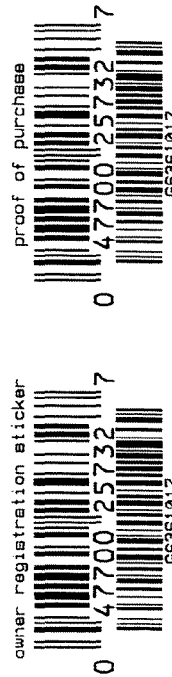


G-6361017

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6361017



VERY IMPORTANT
 INSTRUCTIONS FOR
 PROPER USE OF THIS
 TAG ARE ON THE
 BOTTOM

Remington®
 M/24 7.62 NATO (RIFLE ONLY)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in U.S.A. Rem. U.S. Pat. & Mfg. Off. Rem. Co. Inc., Hartford, Conn. 06108

SERIAL NO.
G6361017

ORDER NO.
25732

24KY

5732 G6361017

ORDER 25732
 M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
 M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G636 1017

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE		3-23-04	RTL
610	DIS-ASSEMBLE GUN		3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		3/25/04	AB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-11-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-11-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-11-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-11-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>816s</u> <u>816s</u> <u>816s</u>	5-20-04	AG
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>216s</u> <u>216s</u> <u>216s</u>	5-20-04	A
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	5-20-04	K
	J) ASSEMBLE STOCK		5-11-04	RU
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RU
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-12-04	A
	MALFUNCTION	CORRECTION	5-12-04	A
	MALFUNCTION	CORRECTION	5-12-04	A
	MALFUNCTION	CORRECTION	5-12-04	A
	MALFUNCTION	CORRECTION	5-12-04	A
645	INSPECT FOR LIVE AMMO		5-12-04	A
655	FINAL INSPECTION A) HEADSPACE		5-21-04	RU
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.66</u> <u>2.67</u> <u>2.71</u> <u>2.73</u>	5/20/04	DA
	C) FUNCTION		5-21-04	RU
660	PACK		5/24/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

3-19-04

TESTER

kw

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.76	2.73		2.82	
PULL #2	2.77	2.53		2.81	
PULL #3	2.80	2.74		2.58	
PULL #4	2.82	2.75		2.64	
PULL #5	2.75	2.74		2.82	
TOTAL	13.90	13.49		13.67	
AVERAGE	2.78	2.70		2.73	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.10		
PULL #2	3.28	3.19		
PULL #3	3.25	3.12		
PULL #4	3.27	3.23		
PULL #5	3.19	3.24		
TOTAL	16.34	15.88		
AVERAGE	3.27	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.08	4.03		4.17
PULL #2	4.10	4.15		4.02
PULL #3	4.03	4.05		4.07
PULL #4	4.11	4.10		4.09
PULL #5	4.06	4.19		4.05
TOTAL	20.38	20.52		20.40
AVERAGE	4.08	4.10		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361017.__0
FILE DATE AND TIME: 05/12/2004 06:49

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .7355

SERIAL NUMBER: G6361017. __0

TARGET NUMBER: 1

FILE DATE: 05/12/2004

FILE TIME: 06:49

POINT#	X	Y
1:	0.745	-0.218
2:	-0.044	-0.266
3:	-0.311	-1.089
4:	0.238	0.544
5:	-0.252	1.551

X CENTROID: 0.075

Y CENTROID: 0.104

POA TO CENTROID: 0.129

HORZ SPREAD: 1.056

VERT SPREAD: 2.640

GROUP SPREAD: 2.641

MIN RADIUS: 0.389

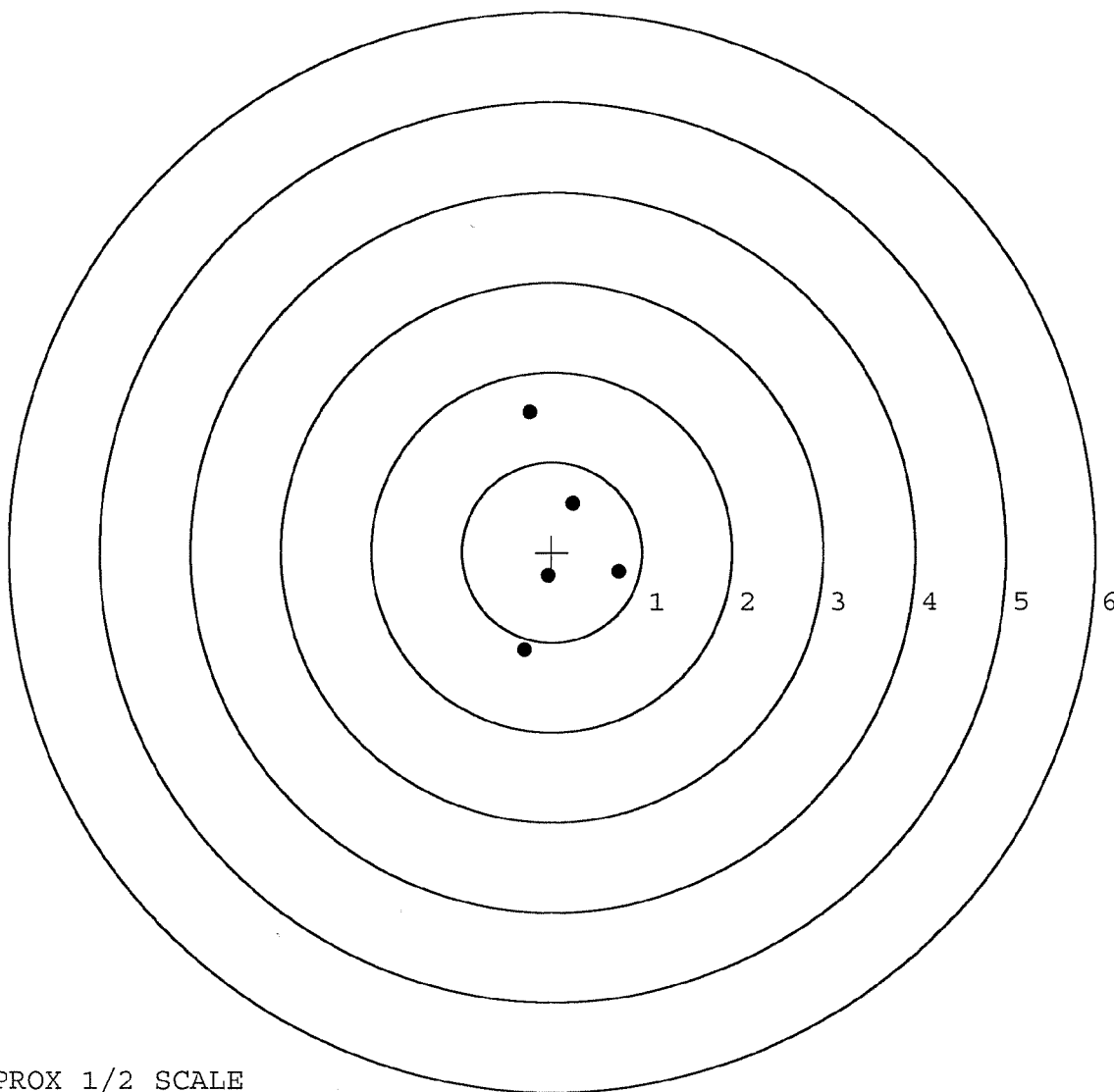
MAX RADIUS: 1.483

MEAN RADIUS: 0.868

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361017. __0

TARGET NUMBER: 2

FILE DATE: 05/12/2004

FILE TIME: 06:49

POINT#	X	Y
1:	0.384	-0.368
2:	-0.023	-0.055
3:	0.406	0.520
4:	-0.617	-0.026
5:	-0.840	-0.722

X CENTROID: -0.138

Y CENTROID: -0.130

POA TO CENTROID: 0.190

HORZ SPREAD: 1.246

VERT SPREAD: 1.242

GROUP SPREAD: 1.759

MIN RADIUS: 0.137

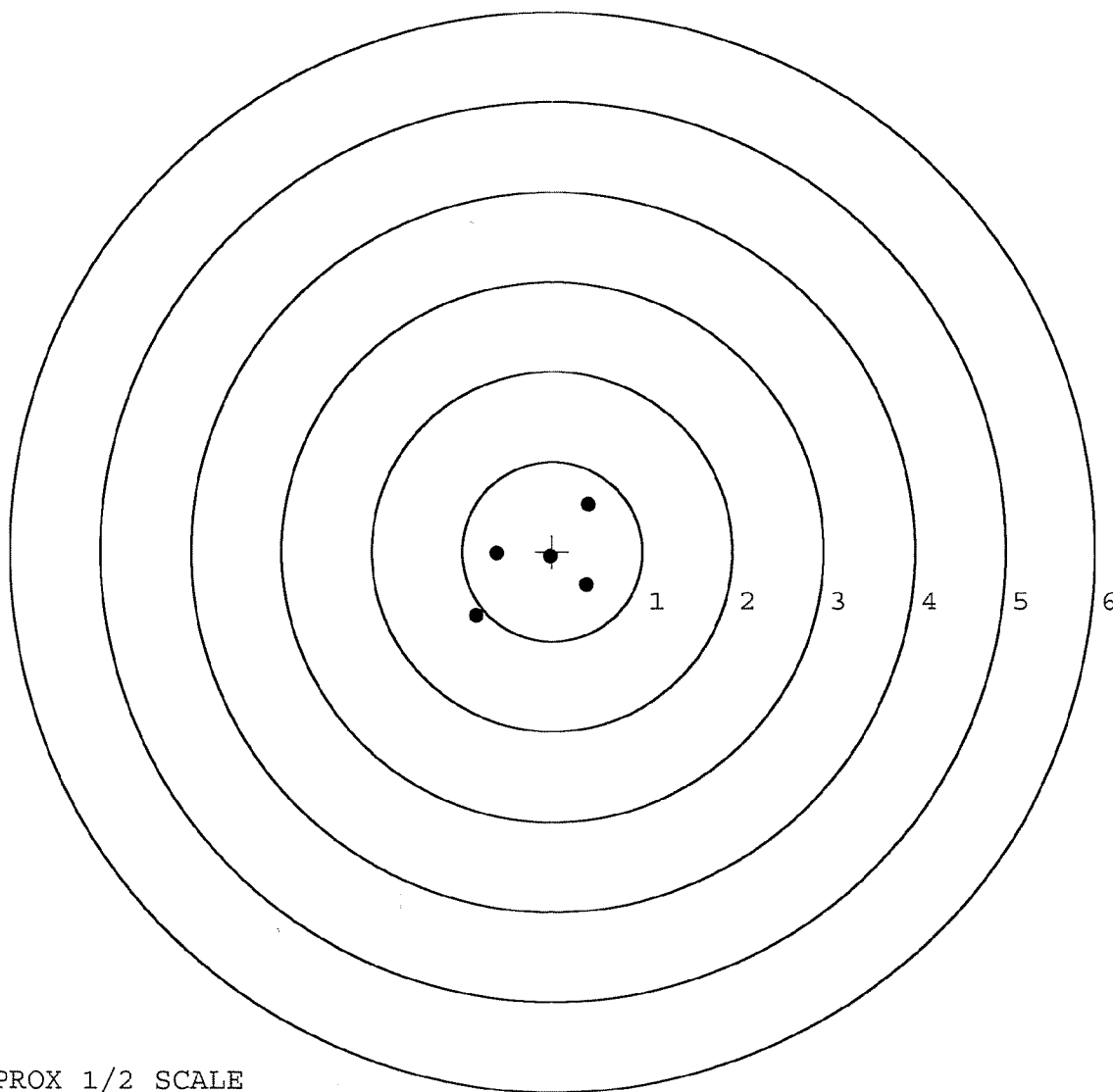
MAX RADIUS: 0.918

MEAN RADIUS: 0.593

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE