

G-6361021

M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



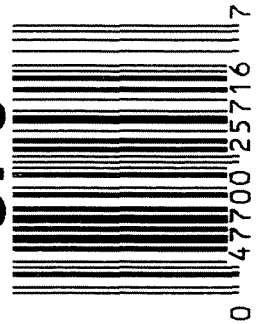
ORDER NO. **25716**

BARREL LENGTH **24"**

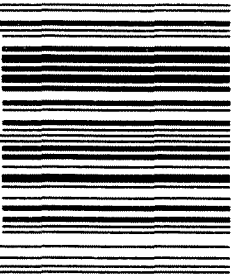
CAPACITY **6**

G6361021

UPC



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UPC

M/24 7.62 NATO S.W.S. (COMPLETE SYST

ORDER

25716

Remington.[®]

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
G6361021

DD
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Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 G6361021

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INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6361021

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-23-04	RTL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRLJ
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-10-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-10-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-10-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-10-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	<u>2-25-04</u>	<u>RTL</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>2²⁵</u> <u>3⁰</u>	<u>2-25-04</u>	<u>RTL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>3-1-04</u>	<u>RTL</u>
	I) FIRING PIN INDENT .020 MIN	<u>022</u> <u>022</u> <u>022</u>	<u>2-25-04</u>	<u>RTL</u>
	J) ASSEMBLE STOCK		<u>2-10-04</u>	<u>RL</u>
	K) ASSEMBLE SWIVEL STUDS		<u>3-1-04</u>	<u>RTL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2-10-04</u>	<u>RL</u>
	M) IRON SIGHT ALIGNMENT		<u>2-10-04</u>	<u>RL</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2-10-04</u>	<u>RL</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>2-13-04</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>2-13-04</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>2-13-04</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>2-13-04</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>2-13-04</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>2-13-04</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>3-1-04</u>	<u>RTL</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.47</u> <u>2.49</u> <u>2.48</u> <u>2.49</u>	<u>2-25-04</u>	<u>RTL</u>
	C) FUNCTION		<u>3-1-04</u>	<u>RTL</u>
660	PACK		<u>3/3/04</u>	<u>1917</u>

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

2-10-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.55		2.19	
PULL #2	2.52	2.38		2.12	
PULL #3	2.68	2.37		2.07	
PULL #4	2.52	2.38		2.01	
PULL #5	2.49	2.30		2.00	
TOTAL	12.73	11.98		10.39	
AVERAGE	2.54	2.39		2.07	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.45	3.12		
PULL #2	3.15	3.04		
PULL #3	3.27	3.08		
PULL #4	3.17	3.07		
PULL #5	3.20	3.02		
TOTAL	16.24	15.33		
AVERAGE	3.24	3.06		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.32	4.23		4.44
PULL #2	4.53	4.03		4.30
PULL #3	4.03	3.94		4.41
PULL #4	4.41	4.29		3.76
PULL #5	4.05	3.99		4.20
TOTAL	21.34	20.48		21.11
AVERAGE	4.26	4.09		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361021.___0

FILE DATE AND TIME: 02/13/2004 09:04

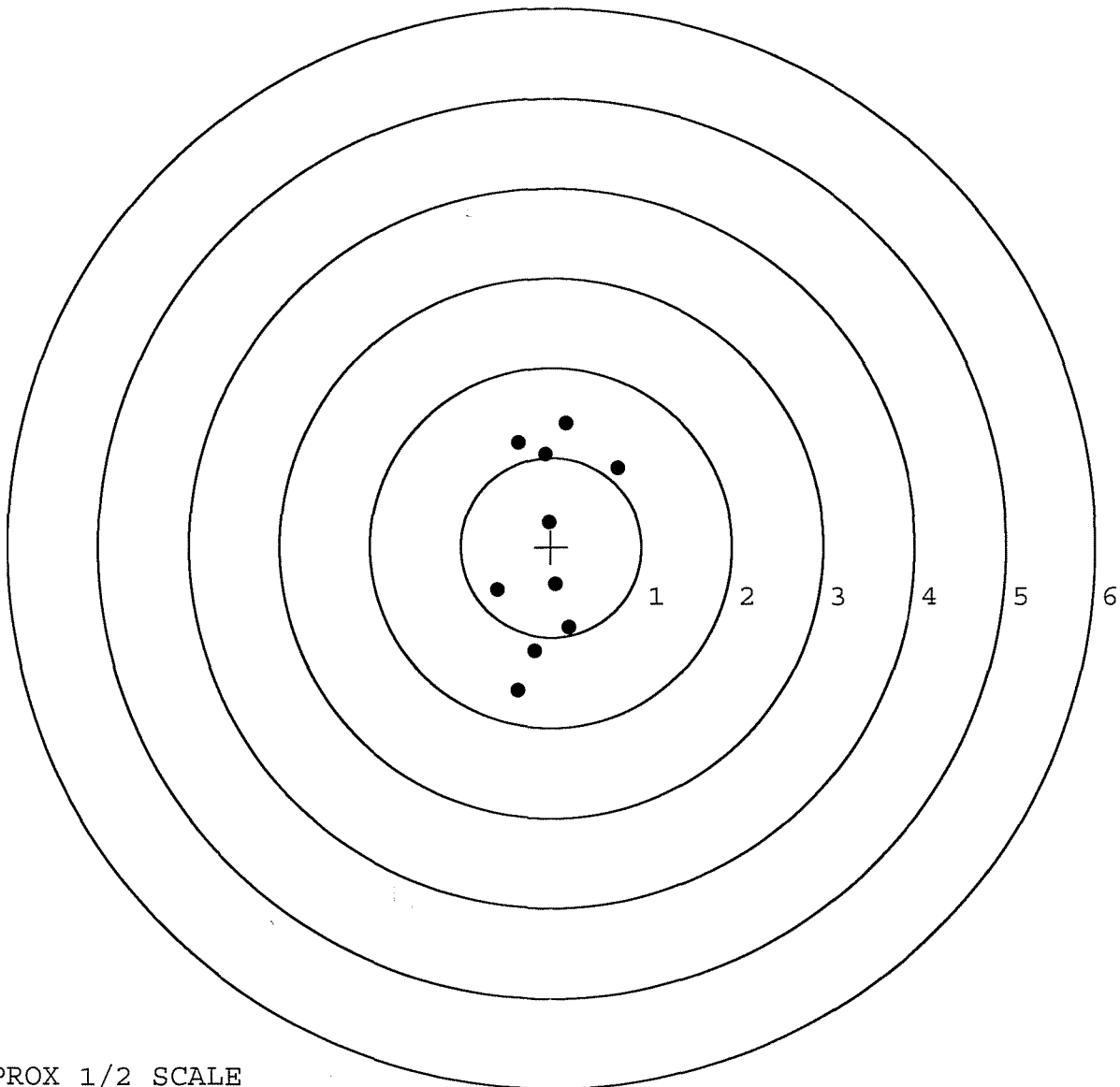
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.066
The Average Y Centroid of the Five Target Set:	0.016
The Average Point of Impact of the Five Target Set:	0.068
The Average Mean Radius of the Five Target Set:	0.637
The Distance from POA to Centroid Target #1:	0.051
The Distance from Centroid Target #2 to Centroid Target #1:	0.214
The Distance from Centroid Target #3 to Centroid Target #1:	0.090
The Distance from Centroid Target #4 to Centroid Target #1:	0.027
The Distance from Centroid Target #5 to Centroid Target #1:	0.244

SERIAL NUMBER: G6361021. __0
TARGET NUMBER: 1
FILE DATE: 02/13/2004
FILE TIME: 09:04

POINT#	X	Y
1:	-0.371	-1.600
2:	-0.189	-1.158
3:	0.194	-0.900
4:	0.049	-0.420
5:	-0.599	-0.484
6:	-0.022	0.274
7:	0.734	0.883
8:	0.162	1.385
9:	-0.073	1.036
10:	-0.368	1.162

X CENTROID: -0.048
Y CENTROID: 0.018
POA TO CENTROID: 0.051
HORZ SPREAD: 1.333
VERT SPREAD: 2.985
GROUP SPREAD: 3.032
MIN RADIUS: 0.258
MAX RADIUS: 1.650
MEAN RADIUS: 0.999
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 9

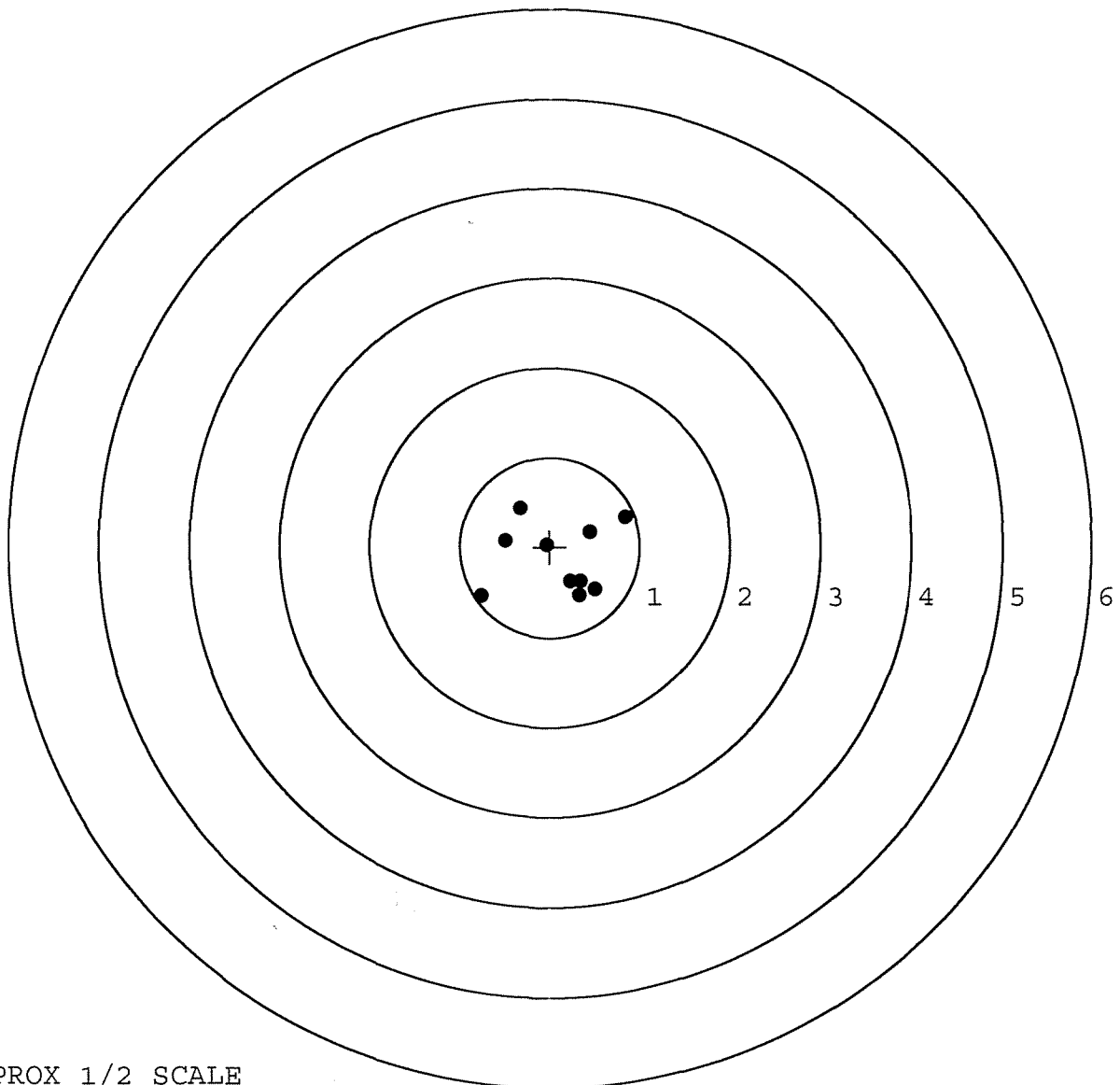


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361021. __0
TARGET NUMBER: 2
FILE DATE: 02/13/2004
FILE TIME: 09:04

POINT#	X	Y
1:	0.836	0.336
2:	0.448	0.171
3:	-0.036	0.021
4:	-0.336	0.427
5:	-0.496	0.072
6:	-0.762	-0.542
7:	0.232	-0.386
8:	0.332	-0.539
9:	0.504	-0.472
10:	0.342	-0.384

X CENTROID: 0.106
Y CENTROID: -0.130
POA TO CENTROID: 0.168
HORZ SPREAD: 1.598
VERT SPREAD: 0.969
GROUP SPREAD: 1.823
MIN RADIUS: 0.207
MAX RADIUS: 0.961
MEAN RADIUS: 0.546
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361021. __0

TARGET NUMBER: 3

FILE DATE: 02/13/2004

FILE TIME: 09:04

POINT#	X	Y
1:	-0.622	0.269
2:	-0.468	0.164
3:	-0.443	0.024
4:	-0.128	0.253
5:	-0.002	0.086
6:	0.438	0.144
7:	0.242	0.024
8:	-0.014	-0.206
9:	-0.264	-0.538
10:	0.039	-0.547

X CENTROID: -0.122

Y CENTROID: -0.033

POA TO CENTROID: 0.126

HORZ SPREAD: 1.060

VERT SPREAD: 0.816

GROUP SPREAD: 1.067

MIN RADIUS: 0.169

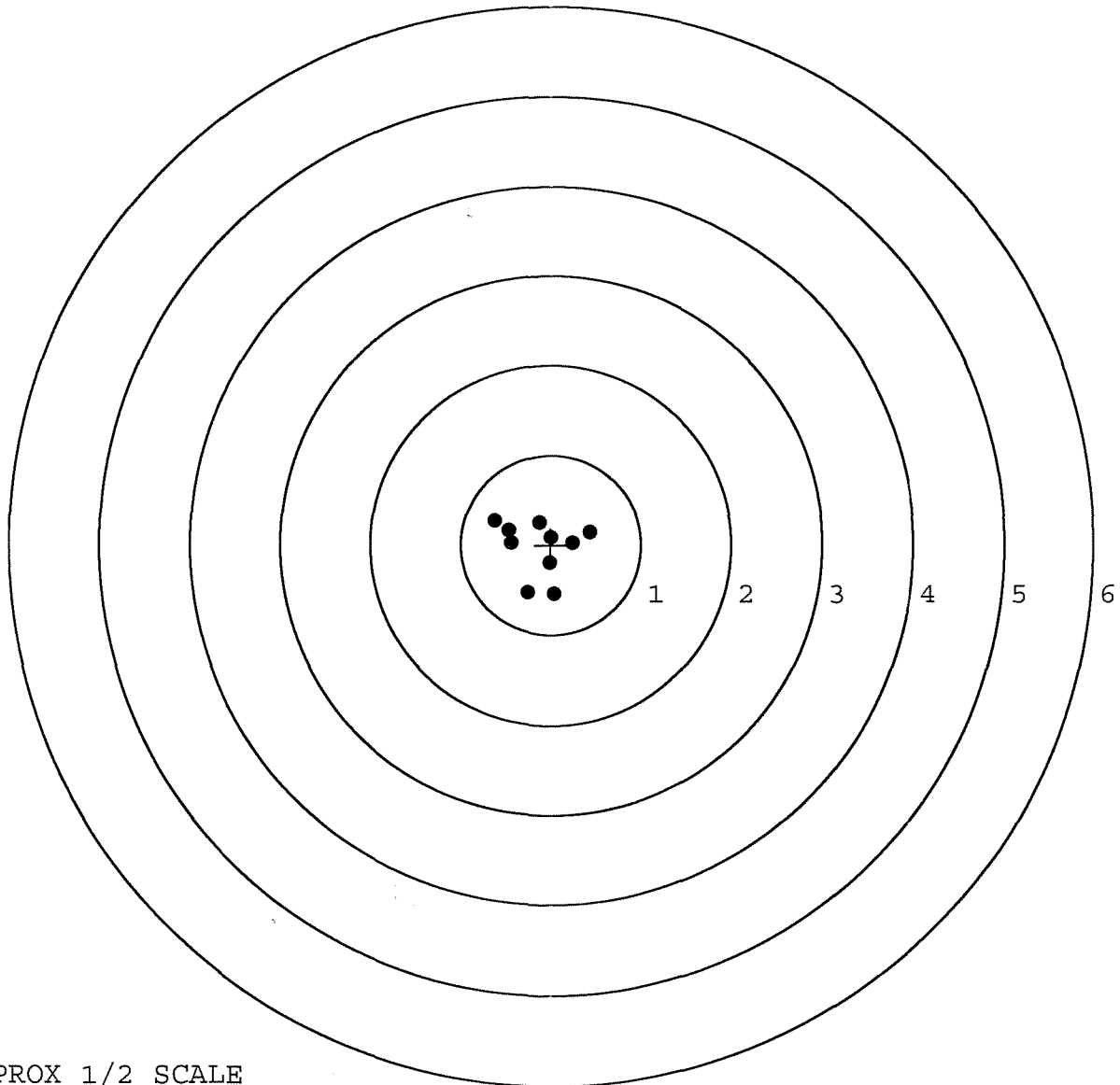
MAX RADIUS: 0.587

MEAN RADIUS: 0.399

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361021. __0

TARGET NUMBER: 4

FILE DATE: 02/13/2004

FILE TIME: 09:04

X CENTROID: -0.075

Y CENTROID: 0.010

POA TO CENTROID: 0.075

HORZ SPREAD: 1.354

VERT SPREAD: 1.982

GROUP SPREAD: 2.065

MIN RADIUS: 0.112

MAX RADIUS: 1.289

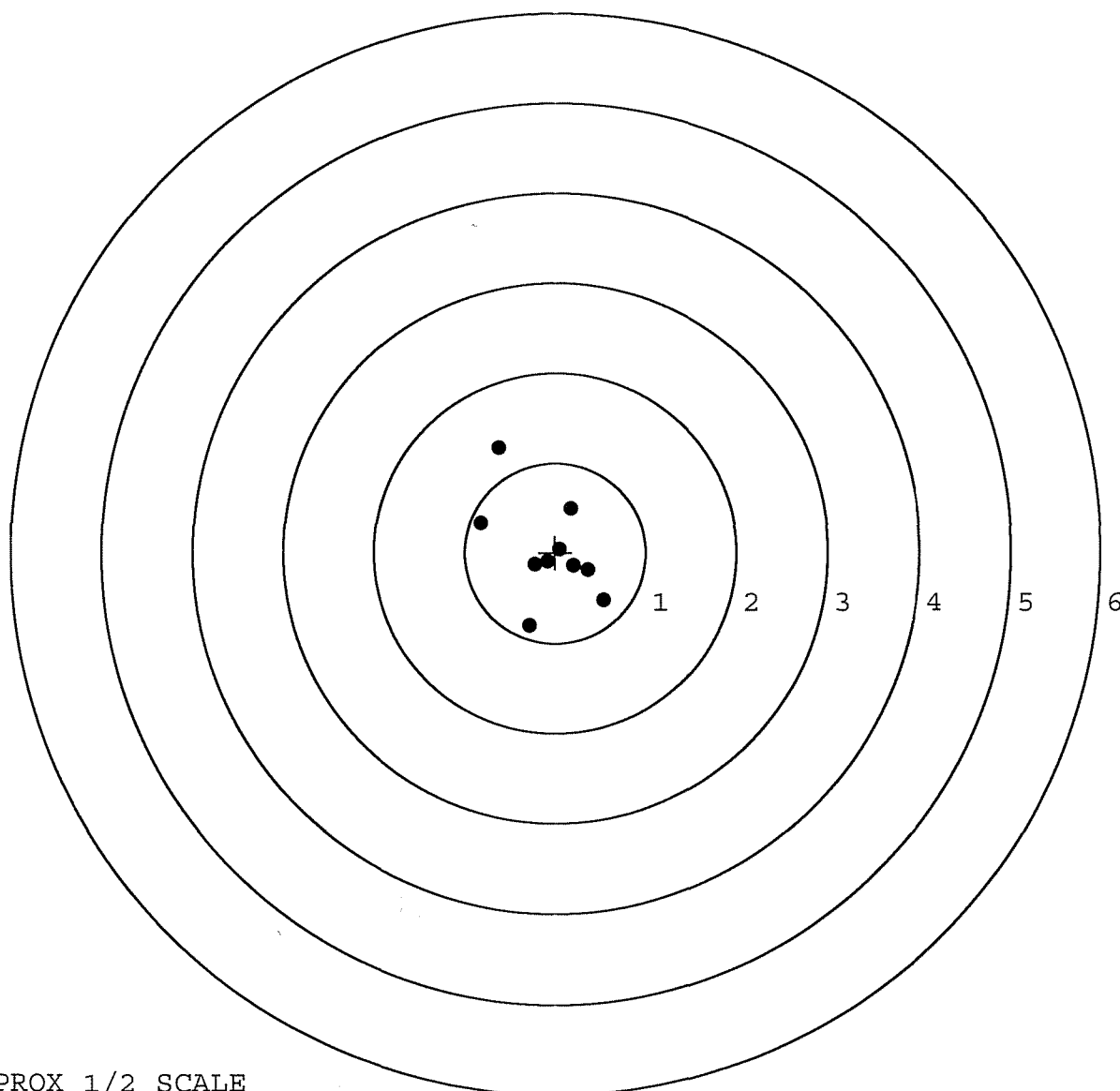
MEAN RADIUS: 0.556

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.288	-0.810
2:	-0.820	0.330
3:	-0.632	1.172
4:	0.167	0.487
5:	0.534	-0.532
6:	0.363	-0.197
7:	0.206	-0.148
8:	0.049	0.040
9:	-0.091	-0.101
10:	-0.233	-0.139

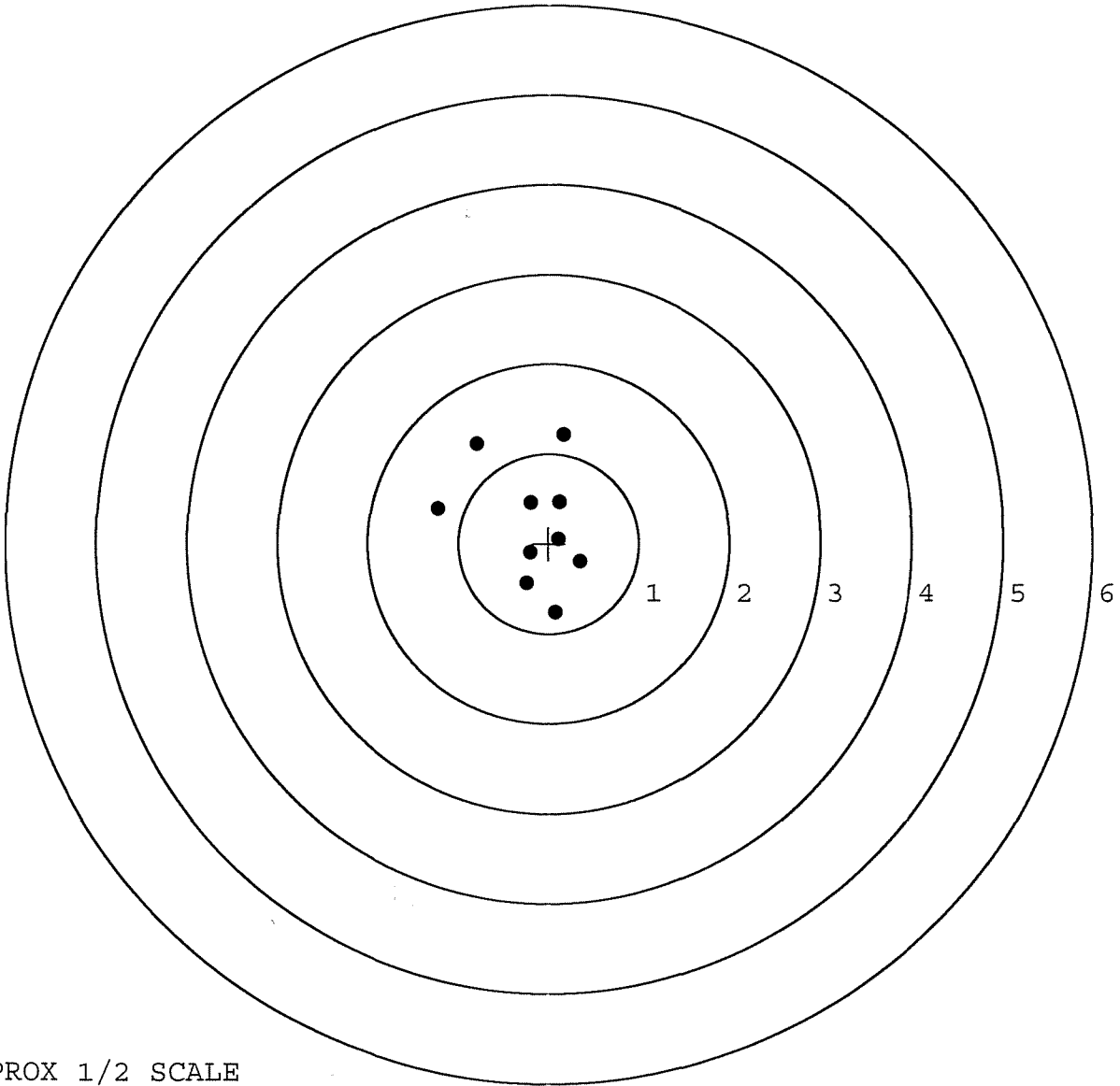


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361021. __0
TARGET NUMBER: 5
FILE DATE: 02/13/2004
FILE TIME: 09:04

X CENTROID: -0.190
Y CENTROID: 0.216
POA TO CENTROID: 0.288
HORZ SPREAD: 1.576
VERT SPREAD: 1.983
GROUP SPREAD: 2.077
MIN RADIUS: 0.241
MAX RADIUS: 1.086
MEAN RADIUS: 0.686
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.162	1.213
2:	-0.804	1.112
3:	-1.227	0.387
4:	0.074	-0.770
5:	0.349	-0.200
6:	-0.248	-0.445
7:	-0.213	-0.104
8:	0.107	0.049
9:	0.117	0.465
10:	-0.213	0.456



TARGET APPROX 1/2 SCALE