

G-636 1026
Rem #31

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



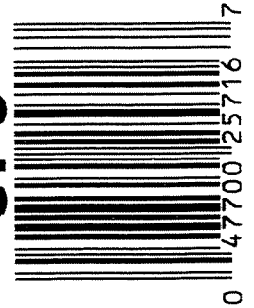
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6361026

UPC



VERY IMPORTANT
INVESTIGATIVE BOOK
CLASSIFICATION
STANDARD FOR THE
FBI (1081M)

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
G6361026

ORDER NO.
25716

DD

Made in U.S.A. - NY Reg. U.S. Pat. & Tm. Off. Patent Registered. Trade Name Registered.

5716 G6361026

03PY

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

Rem #31

GUN SERIAL # G6361026

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RTZ
600	PROOF	MAGNA-FLUX INSPECTED	4-6-04	RTZ
607	CHECK HEADSPACE	MAY 20 2004	4-6-04	RTZ
610	DIS-ASSEMBLE GUN	INSPECTOR	4-6-04	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR PR		
615	ROLLMARK CALIBER		4/8/04	B
617	DRILL AND TAP SIGHT HOLES		5-20-04	TRL
620	APPLY COATINGS (BARREL ACTION)		5-26	TA
	(BOLT)		5-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-27-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-27-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-27-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-27-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.5</u>	<u>6/1/04</u>	OA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.2</u>	<u>6/1/04</u>	OA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	<u>6/1/04</u>	OA
	J) ASSEMBLE STOCK		<u>5-27-04</u>	RW
	K) ASSEMBLE SWIVEL STUDS		<u>6-2-04</u>	RZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>5-27-04</u>	RW
	M) IRON SIGHT ALIGNMENT		<u>5-27-04</u>	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>5-27-04</u>	RW
640	GALLERY TEST AND TARGET	PASS FAIL	<u>6-1-04</u>	TRW
	MALFUNCTION	CORRECTION	<u>6-1-04</u>	TRW
	MALFUNCTION	CORRECTION	<u>6-1-04</u>	TRW
	MALFUNCTION	CORRECTION	<u>6-1-04</u>	TRW
	MALFUNCTION	CORRECTION	<u>6-1-04</u>	TRW
645	INSPECT FOR LIVE AMMO		<u>6-1-04</u>	TRW
655	FINAL INSPECTION A) HEADSPACE		<u>6-2-04</u>	RZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.75</u> <u>2.67</u> <u>2.59</u> <u>2.73</u>	<u>6/1/04</u>	OA
	C) FUNCTION		<u>6-2-04</u>	RZ
660	PACK		<u>6/4/04</u>	OA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

5-24-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.33		2.29	
PULL #2	2.39	2.23		2.23	
PULL #3	2.42	2.34		2.27	
PULL #4	2.33	2.29		2.21	
PULL #5	2.39	2.27		2.22	
TOTAL	12.03	11.46		11.22	
AVERAGE	2.41	2.29		2.24	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.28		
PULL #2	3.08	3.09		
PULL #3	3.02	3.11		
PULL #4	3.12	3.10		
PULL #5	3.14	3.11		
TOTAL	15.53	15.69		
AVERAGE	3.11	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.03	4.15		4.14
PULL #2	4.25	4.22		4.13
PULL #3	4.31	4.17		4.05
PULL #4	4.22	4.23		4.17
PULL #5	4.26	4.19		4.10
TOTAL	21.07	20.96		20.59
AVERAGE	4.21	4.19		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361026.__0
FILE DATE AND TIME: 06/01/2004 10:24

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

avg. mean = .834

SERIAL NUMBER: G6361026. 0

TARGET NUMBER: 1

FILE DATE: 06/01/2004

FILE TIME: 10:24

POINT#	X	Y
1:	0.745	0.656
2:	0.057	0.734
3:	-0.540	-0.234
4:	-0.762	-0.677
5:	-0.322	-0.829

X CENTROID: -0.164

Y CENTROID: -0.070

POA TO CENTROID: 0.179

HORZ SPREAD: 1.507

VERT SPREAD: 1.563

GROUP SPREAD: 2.012

MIN RADIUS: 0.410

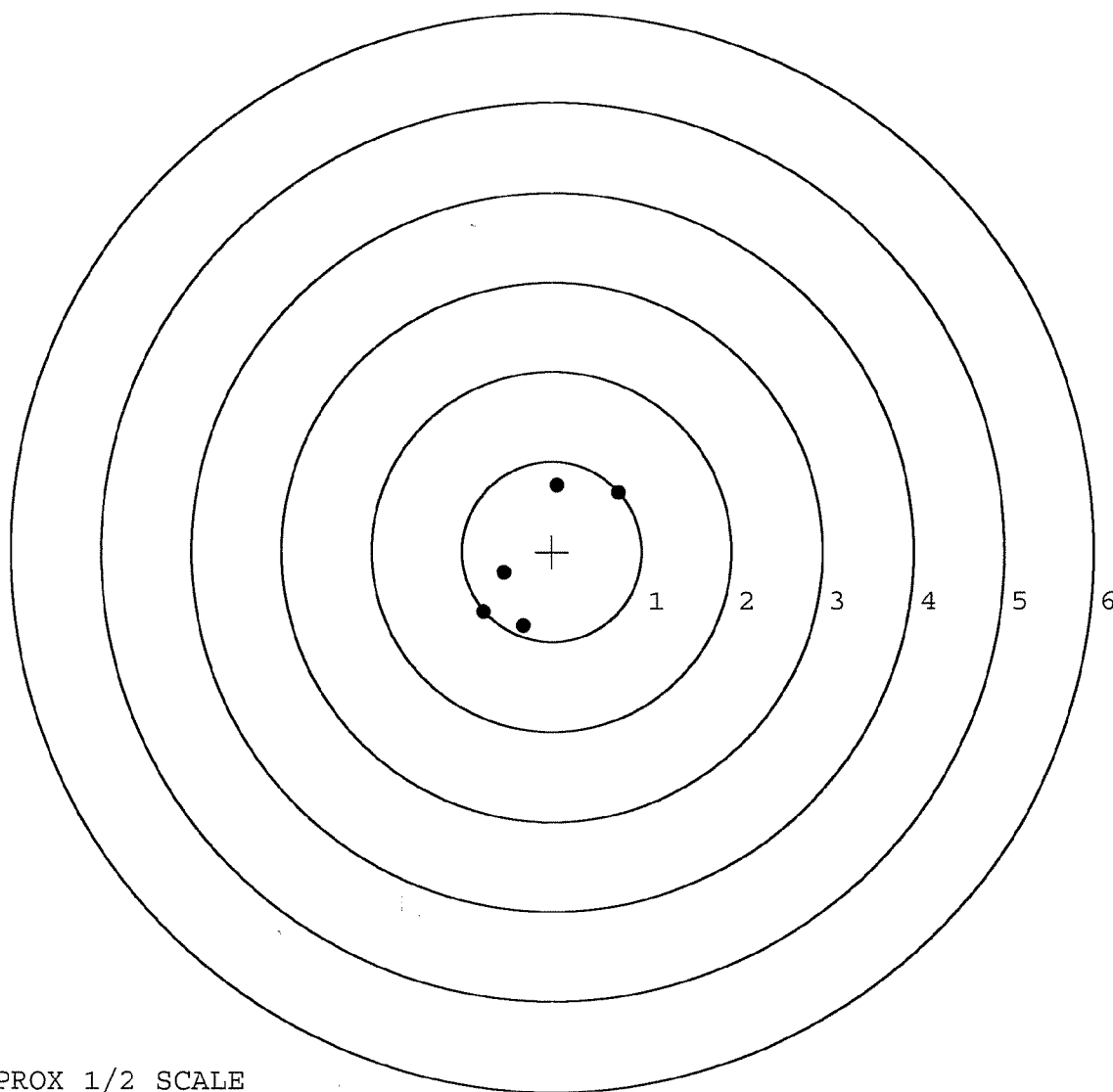
MAX RADIUS: 1.164

MEAN RADIUS: 0.807

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361026. __0

TARGET NUMBER: 2

FILE DATE: 06/01/2004

FILE TIME: 10:24

POINT#	X	Y
1:	0.049	1.026
2:	-0.230	0.237
3:	0.244	0.119
4:	0.493	0.204
5:	0.052	-1.331

X CENTROID: 0.122

Y CENTROID: 0.051

POA TO CENTROID: 0.132

HORZ SPREAD: 0.723

VERT SPREAD: 2.357

GROUP SPREAD: 2.357

MIN RADIUS: 0.140

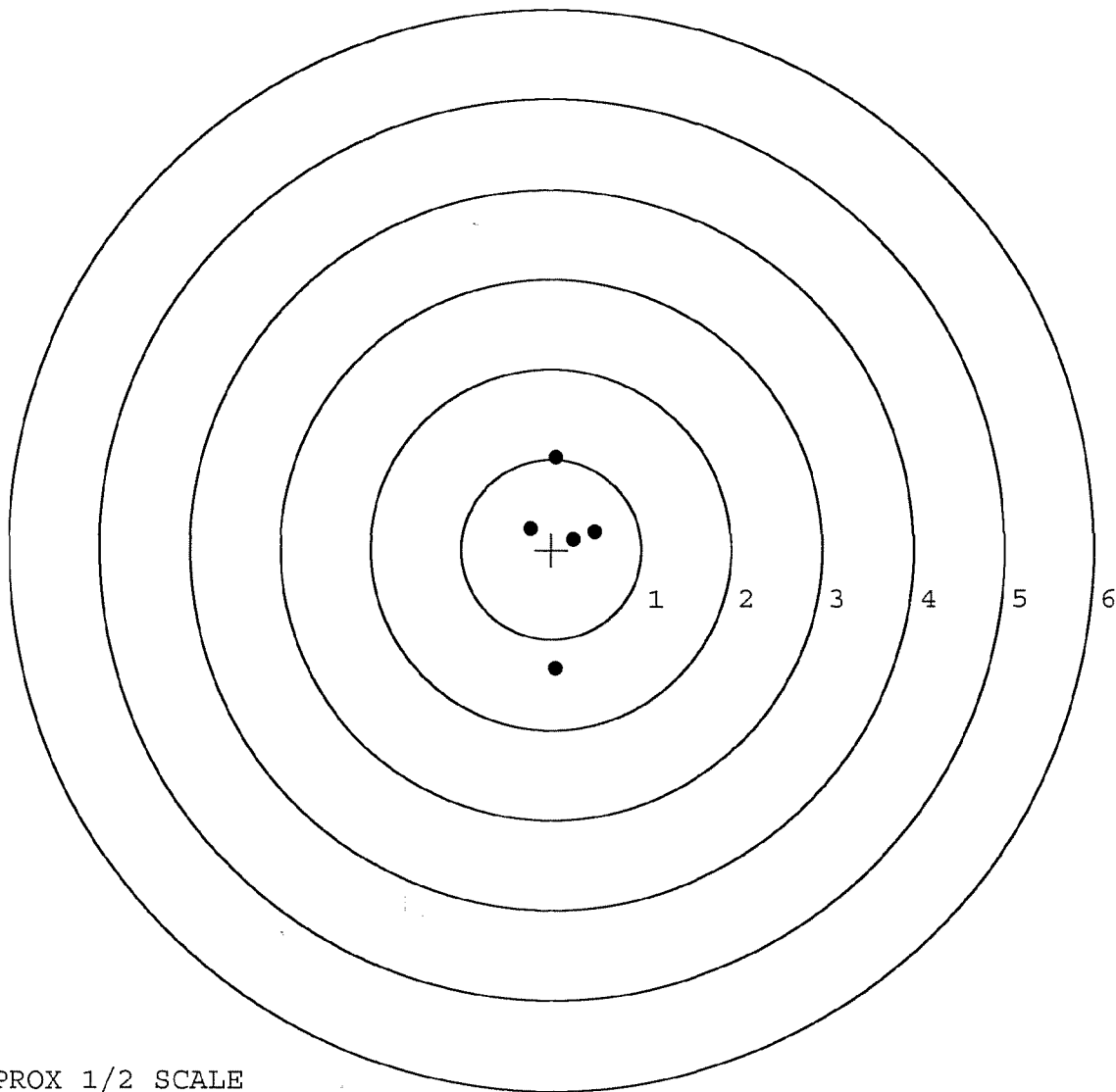
MAX RADIUS: 1.384

MEAN RADIUS: 0.660

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE