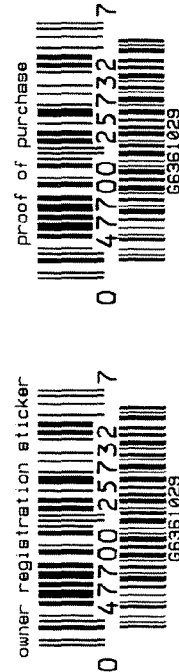


CG361029

**M/24 7.62 NATO (RIFLE ONLY)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

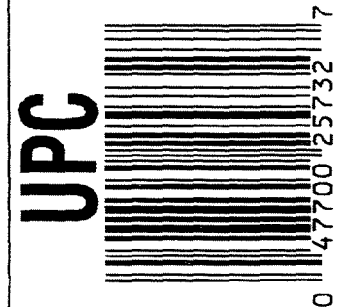
- INSTRUCTION BOOK 3518

**DD FORM 200348**



|               |              |
|---------------|--------------|
| ORDER NO.     | <b>25732</b> |
| BARREL LENGTH | 24"          |
| CAPACITY      | 5            |

**G6361029**



VERY IMPORTANT: INSTRUCTIONS: BOOK 2009-2010 ISSUE. SEE US AT THE BOTTOM.

**Remington**

**M/24 7.62 NATO (RIFLE ONLY)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

SERIAL NO. **66361029**  
ORDER NO. **25732**  
DD **25732**

24KY

5732 66361029

Back in 1100, NY. Big U.S. Pat. & 16. Off. Marks Registered. For use. Deposited.

**ORDER 25732**  
M/24 7.62 NATO (RIFLE ONLY)

**UPC**



0 47700 25732 7

**ORDER 25732**  
M/24 7.62 NATO (RIFLE ONLY)

**UPC**



0 47700 25732 7

SERIAL NO.



66361029

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6361029

| OP #      | OPERATION NAME                                                                                                                         | READINGS          | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|-------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                   | 3-25-04 | RL      |
| 600       | PROOF                                                                                                                                  |                   | 3-25-04 | RL      |
| 607       | CHECK HEADSPACE                                                                                                                        |                   | 3-25-04 | RL      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |                   | 3-25-04 | RL      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | UNIFORM <i>RL</i> |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                   | 3/25/04 | JB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                   | 3-25-04 | RL      |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                   | 4-21    | TA      |
|           | (BOLT)                                                                                                                                 |                   | 4-21    | TA      |
| 625       | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                  |                   | 5-12-04 | RW      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                   | 5-12-04 | RW      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                   | 5-12-04 | RW      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                   | 5-12-04 | RW      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                   |         |         |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>716s</u> <u>716s</u> <u>716s</u>                         | 5-20-04 | Ac      |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>216s</u> <u>216s</u> <u>216s</u>                         | 5-20-04 | Ac      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.020</u> <u>.021</u> <u>.021</u>                         | 5-20-04 | Ac      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 5-12-04 | RLW     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 5-21-04 | RLW     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 5-13-04 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 5-13-04 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 5-13-04 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 5-13-04 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 5-13-04 | TRLW    |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 5-13-04 | TRLW    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 5-21-04 | RLW     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.49</u> <u>2.71</u> <u>2.71</u> <u>2.65</u> <u>2.79</u> | 5/20/04 | DA      |
|       | C) FUNCTION                                                              |                                                             | 5-21-04 | RLW     |
| 660   | PACK                                                                     |                                                             | 5/24/04 | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE

3-18-04

TESTER

RW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.78                | 2.53                        |                                   | 2.58  |          |
| PULL #2 | 2.86                | 2.76                        |                                   | 2.67  |          |
| PULL #3 | 2.48                | 2.72                        |                                   | 2.60  |          |
| PULL #4 | 2.56                | 2.49                        |                                   | 2.69  |          |
| PULL #5 | 2.35                | 2.60                        |                                   | 2.71  |          |
| TOTAL   | 13.03               | 13.10                       |                                   | 13.25 |          |
| AVERAGE | 2.61                | 2.62                        |                                   | 2.65  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.16                | 3.13                        |  |          |
| PULL #2 | 3.03                | 3.06                        |  |          |
| PULL #3 | 3.11                | 3.07                        |  |          |
| PULL #4 | 3.12                | 3.07                        |  |          |
| PULL #5 | 3.12                | 3.04                        |  |          |
| TOTAL   | 15.54               | 15.37                       |  |          |
| AVERAGE | 3.11                | 3.07                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.31                | 4.36                        |                                   | 4.27                                    |
| PULL #2 | 4.36                | 4.36                        |                                   | 4.25                                    |
| PULL #3 | 4.12                | 4.42                        |                                   | 4.16                                    |
| PULL #4 | 4.34                | 4.40                        |                                   | 4.23                                    |
| PULL #5 | 4.33                | 4.25                        |                                   | 4.17                                    |
| TOTAL   | 21.46               | 21.79                       |                                   | 21.08                                   |
| AVERAGE | 4.29                | 4.36                        |                                   | 4.22                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361029.\_\_0  
FILE DATE AND TIME: 05/13/2004 06:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .5565

SERIAL NUMBER: G6361029. \_\_0

TARGET NUMBER: 1

FILE DATE: 05/13/2004

FILE TIME: 06:42

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.113  | -0.374 |
| 2:     | 0.004  | -0.160 |
| 3:     | -0.163 | -0.736 |
| 4:     | -0.316 | 0.098  |
| 5:     | -0.065 | 0.444  |

X CENTROID: -0.085

Y CENTROID: -0.146

POA TO CENTROID: 0.169

HORZ SPREAD: 0.429

VERT SPREAD: 1.180

GROUP SPREAD: 1.184

MIN RADIUS: 0.091

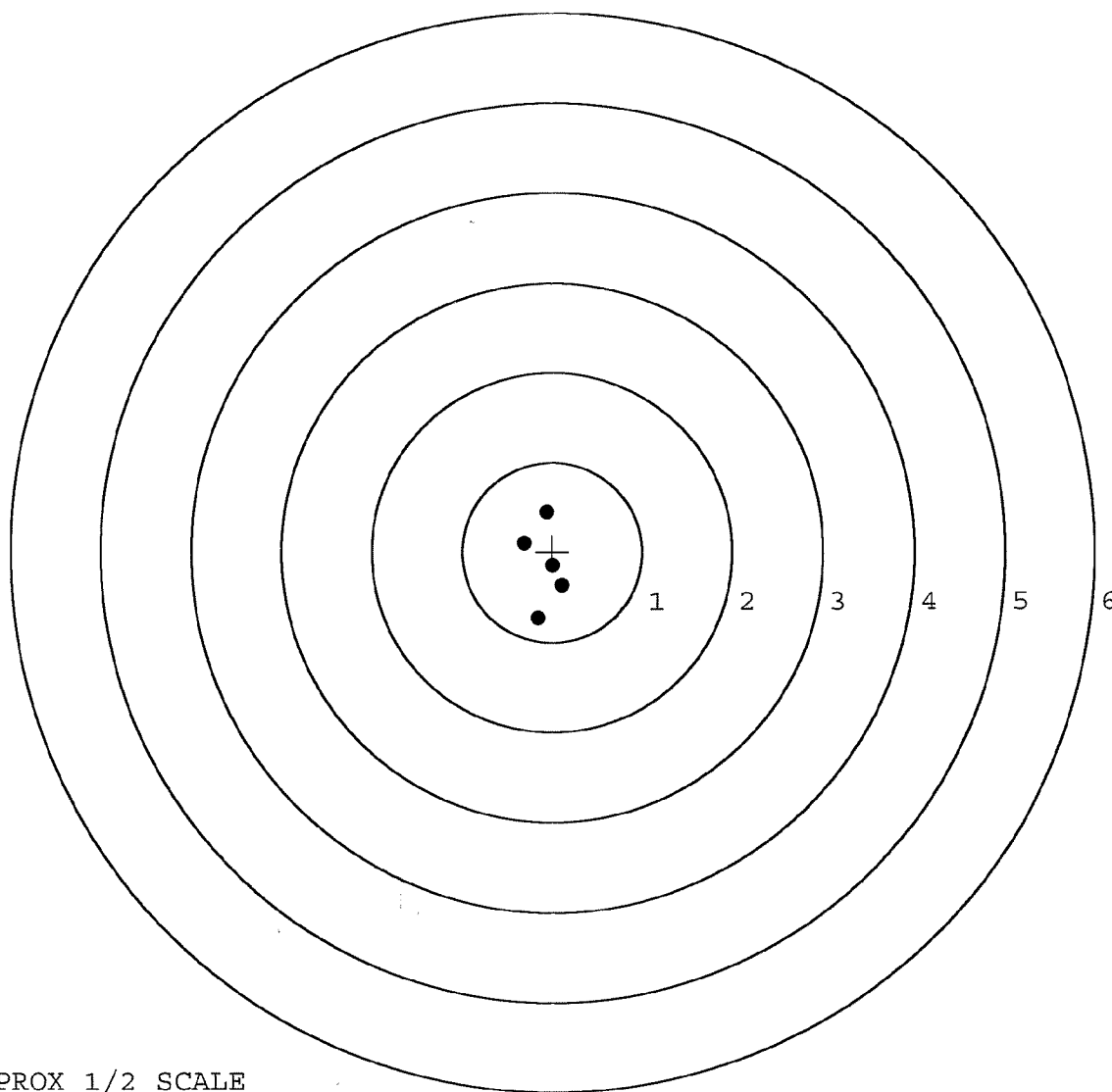
MAX RADIUS: 0.595

MEAN RADIUS: 0.383

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 5

# in 3 IN DIAMETER: 5

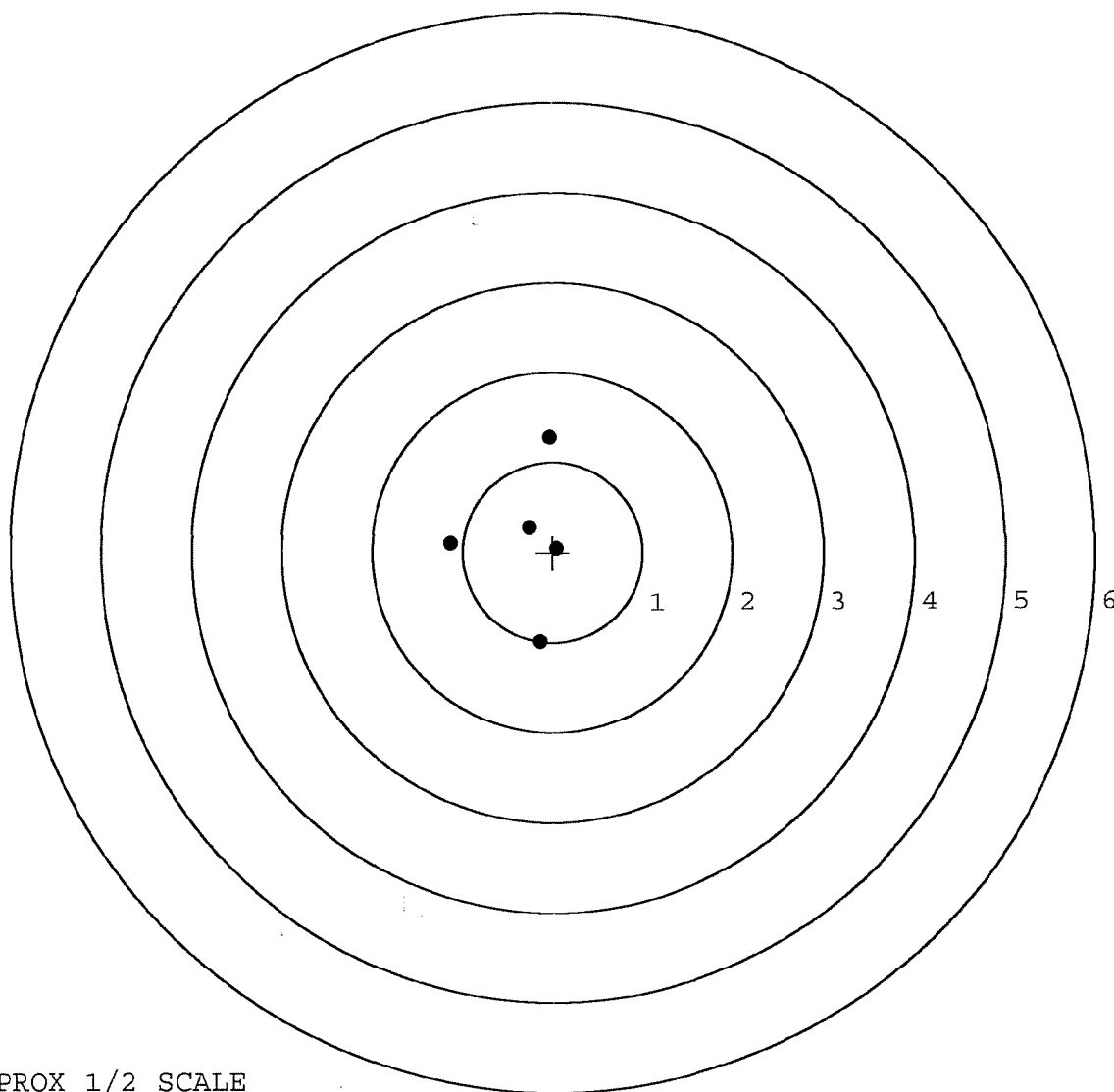


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361029. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 05/13/2004  
FILE TIME: 06:42

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.140 | -0.996 |
| 2:     | 0.042  | 0.042  |
| 3:     | -0.258 | 0.277  |
| 4:     | -1.140 | 0.105  |
| 5:     | -0.029 | 1.267  |

X CENTROID: -0.305  
Y CENTROID: 0.139  
POA TO CENTROID: 0.335  
HORZ SPREAD: 1.182  
VERT SPREAD: 2.263  
GROUP SPREAD: 2.266  
MIN RADIUS: 0.146  
MAX RADIUS: 1.161  
MEAN RADIUS: 0.730  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE