

G-6361031

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

proof of purchase



owner registration sticker



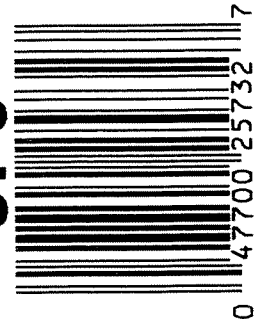
ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6361031

UPC



Remington

**M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off.



5732 66361

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M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

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SERIAL NO.



66361031

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6361031

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-1-04	RTL
610	DIS-ASSEMBLE GUN		4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 02 2004 OPERATOR <i>PK</i>		
615	ROLLMARK CALIBER		4/5/04	RB
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-4-04	RR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-4-04	RR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-4-04	RR
	D) OIL FIRING PIN ASSEMBLY		5-4-04	RR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6°</u> <u>6°</u> <u>6°</u>	5-20-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>2.75</u>	5-20-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		5-20-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>021</u> <u>021</u> <u>022</u>	5-20-04	RTL
	J) ASSEMBLE STOCK		5-20-04	RTL
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-12-4	A
	MALFUNCTION	CORRECTION	5-12-4	A
	MALFUNCTION	CORRECTION	5-12-4	A
	MALFUNCTION	CORRECTION	5-12-4	A
	MALFUNCTION	CORRECTION	5-12-4	A
645	INSPECT FOR LIVE AMMO		5-12-4	A
655	FINAL INSPECTION A) HEADSPACE		5-21-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.69</u> <u>2.68</u> <u>2.61</u> <u>2.66</u>	5/21/04	DA
	C) FUNCTION		5-21-04	RTL
660	PACK		5/21/04	DA

INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 4-29-04
 TESTER RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.20	2.33		2.23	
PULL #2	2.21	2.42		2.17	
PULL #3	2.25	2.26		2.07	
PULL #4	2.46	2.29		2.19	
PULL #5	2.56	2.31		2.19	
TOTAL	11.68	11.61		10.85	
AVERAGE	2.34	2.32		2.17	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.14		
PULL #2	3.00	3.14		
PULL #3	3.23	3.19		
PULL #4	3.23	3.12		
PULL #5	3.24	3.23		
TOTAL	15.90	15.82		
AVERAGE	3.18	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.15	4.02		4.06
PULL #2	4.11	4.06		4.05
PULL #3	4.20	4.04		4.03
PULL #4	4.10	4.08		4.02
PULL #5	4.09	4.00		4.03
TOTAL	20.65	20.20		20.19
AVERAGE	4.13	4.04		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6361031.___0
FILE DATE AND TIME: 05/12/2004 06:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .523

SERIAL NUMBER: G6361031. __0

TARGET NUMBER: 1

FILE DATE: 05/12/2004

FILE TIME: 06:58

POINT#	X	Y
1:	-0.161	-0.950
2:	-0.382	-0.145
3:	0.012	-0.087
4:	-0.316	0.282
5:	0.467	0.551

X CENTROID: -0.076

Y CENTROID: -0.070

POA TO CENTROID: 0.103

HORZ SPREAD: 0.849

VERT SPREAD: 1.501

GROUP SPREAD: 1.627

MIN RADIUS: 0.090

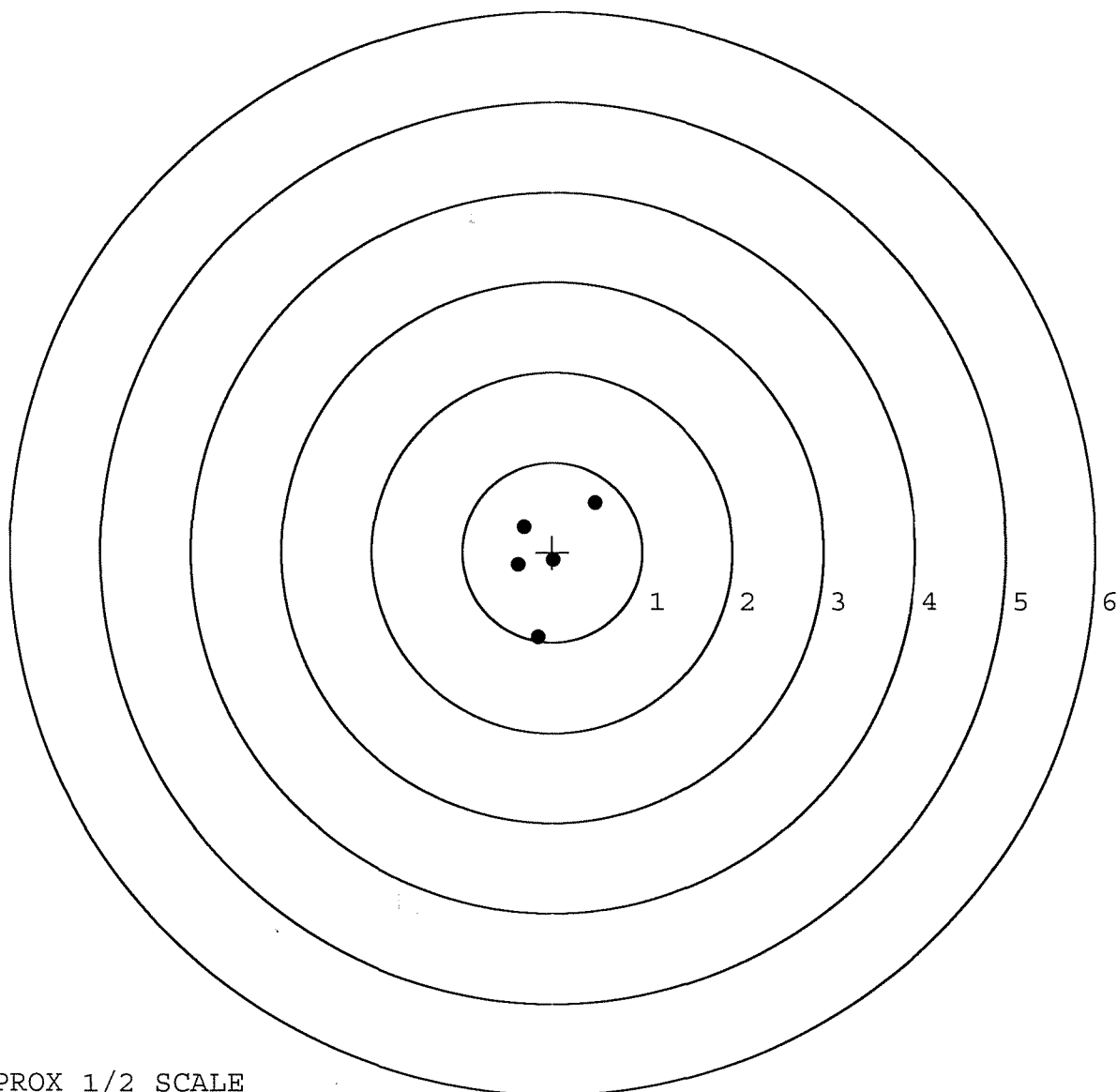
MAX RADIUS: 0.884

MEAN RADIUS: 0.508

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6361031. __0

TARGET NUMBER: 2

FILE DATE: 05/12/2004

FILE TIME: 06:58

POINT#	X	Y
1:	0.137	-0.386
2:	0.356	-0.003
3:	0.418	0.301
4:	-0.401	0.248
5:	-0.805	-0.435

X CENTROID: -0.059

Y CENTROID: -0.055

POA TO CENTROID: 0.081

HORZ SPREAD: 1.223

VERT SPREAD: 0.736

GROUP SPREAD: 1.427

MIN RADIUS: 0.385

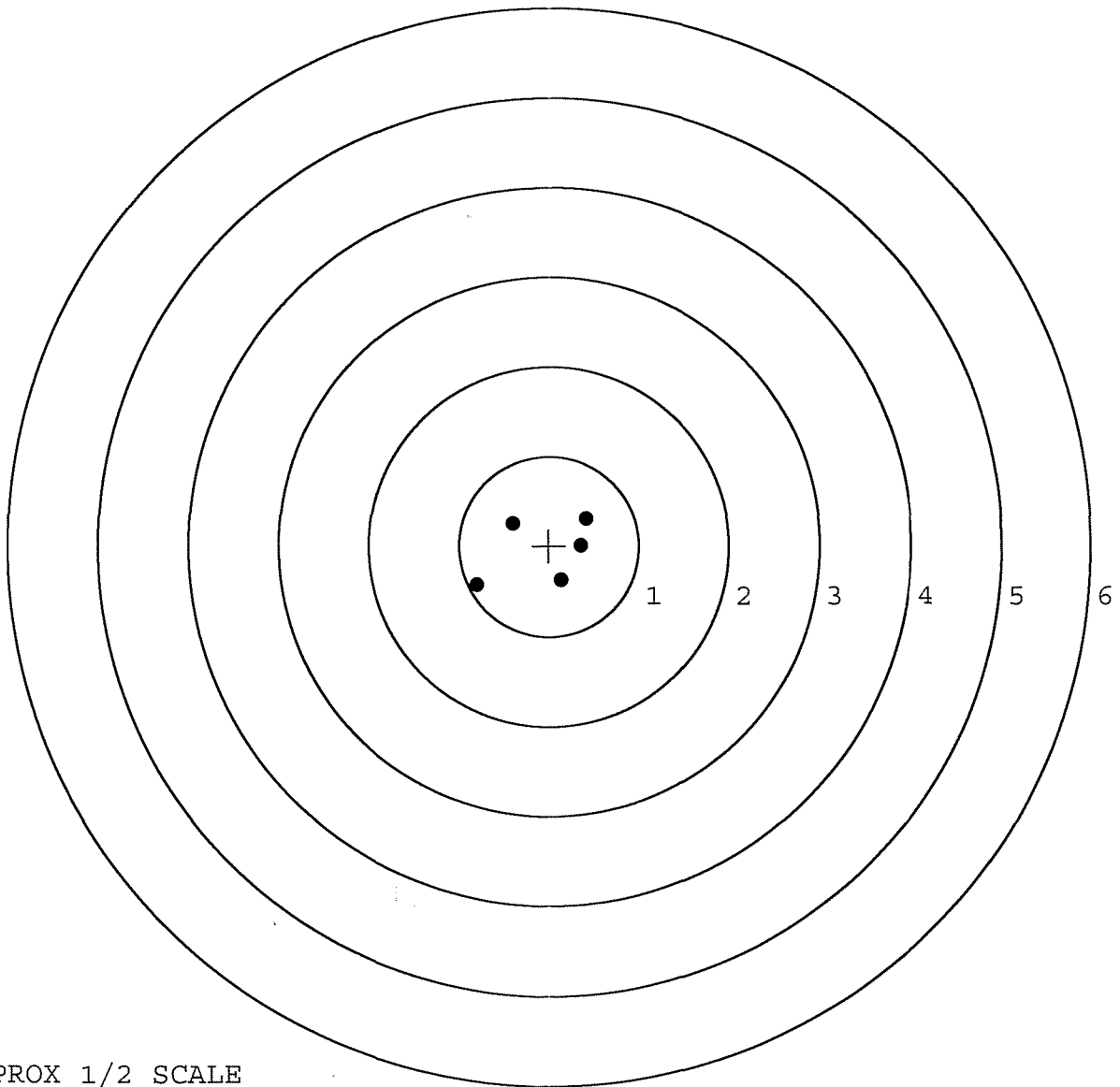
MAX RADIUS: 0.837

MEAN RADIUS: 0.538

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE