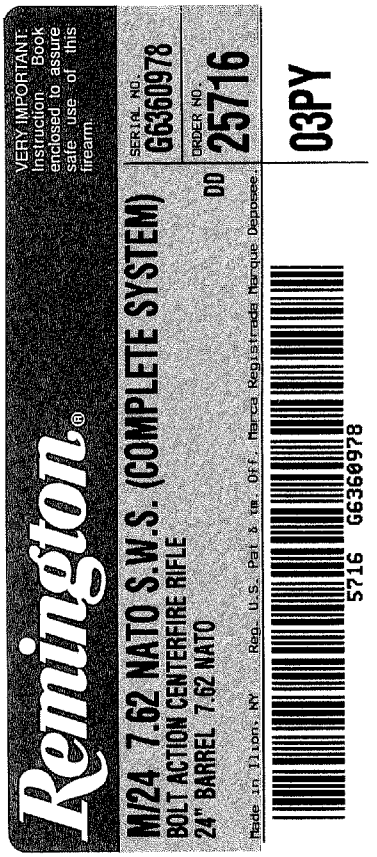
C 6360978
Rem # 30



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC

0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC

0 47700 25716 7

SERIAL NO.

G6360978

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

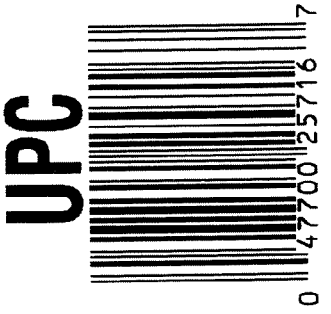
– INSTUCTION BOOK 3518

DD FORM

ORDER NO. **25716**

BARREL LENGTH	24"
CAPACITY	6

G6360978



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M-24

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # GA360978

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RTL
600	PROOF	MAGNA - FLUX INSPECTED	4-6-04	RTL
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED MAY 2 0 2004	4-6-04	RTL
610	DIS-ASSEMBLE GUN	APR 0 7 2004 OPERATOR RR	4-6-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR RR		
615	ROLLMARK CALIBER		4/8/04	RB
617	DRILL AND TAP SIGHT HOLES		5-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		5-26	TA
	(BOLT)		5-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		5-27-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-27-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-27-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-27-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE [2 LBS MIN 10 LBS MAX]	8.0 8.0 8.0	6/1/04	DA
CONT.	G) SAFETY OFF FORCE [2 LBS MIN]	2.5 2.5 2.5	6/1/04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT [.020 MIN]	.023 .021 .022	6/1/04	DA
	J) ASSEMBLE STOCK		5-27-04	RW
	K) ASSEMBLE SWIVEL STUDS		6-2-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-27-04	RW
	M) IRON SIGHT ALIGNMENT		5-27-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-27-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
645	INSPECT FOR LIVE AMMO		6-1-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-2-04	RTL
	B) TRIGGER PULL [+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS]	234 242 229 241 244 DA ~~2.40 2.33 2.41 2.38 2.44~~	6/1/04	DA
	C) FUNCTION		6-2-04	RTL
660	PACK		6/4/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 5-26-04

TESTER RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.60	2.62		2.79	
PULL #2	2.47	2.67		2.83	
PULL #3	2.54	2.70		2.87	
PULL #4	2.53	2.63		2.80	
PULL #5	2.50	2.75		2.75	
TOTAL	12.64	13.37		14.04	
AVERAGE	2.53	2.67		2.81	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.03		
PULL #2	3.16	3.28		
PULL #3	3.09	3.19		
PULL #4	3.20	3.31		
PULL #5	3.27	3.26		
TOTAL	15.78	16.07		
AVERAGE	3.16	3.21		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.12		4.09
PULL #2	4.37	4.27		4.10
PULL #3	4.27	4.34		4.20
PULL #4	4.26	4.18		4.09
PULL #5	4.14	4.12		4.03
TOTAL	21.27	21.03		20.51
AVERAGE	4.25	4.21		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360978.__0
FILE DATE AND TIME: 06/01/2004 10:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

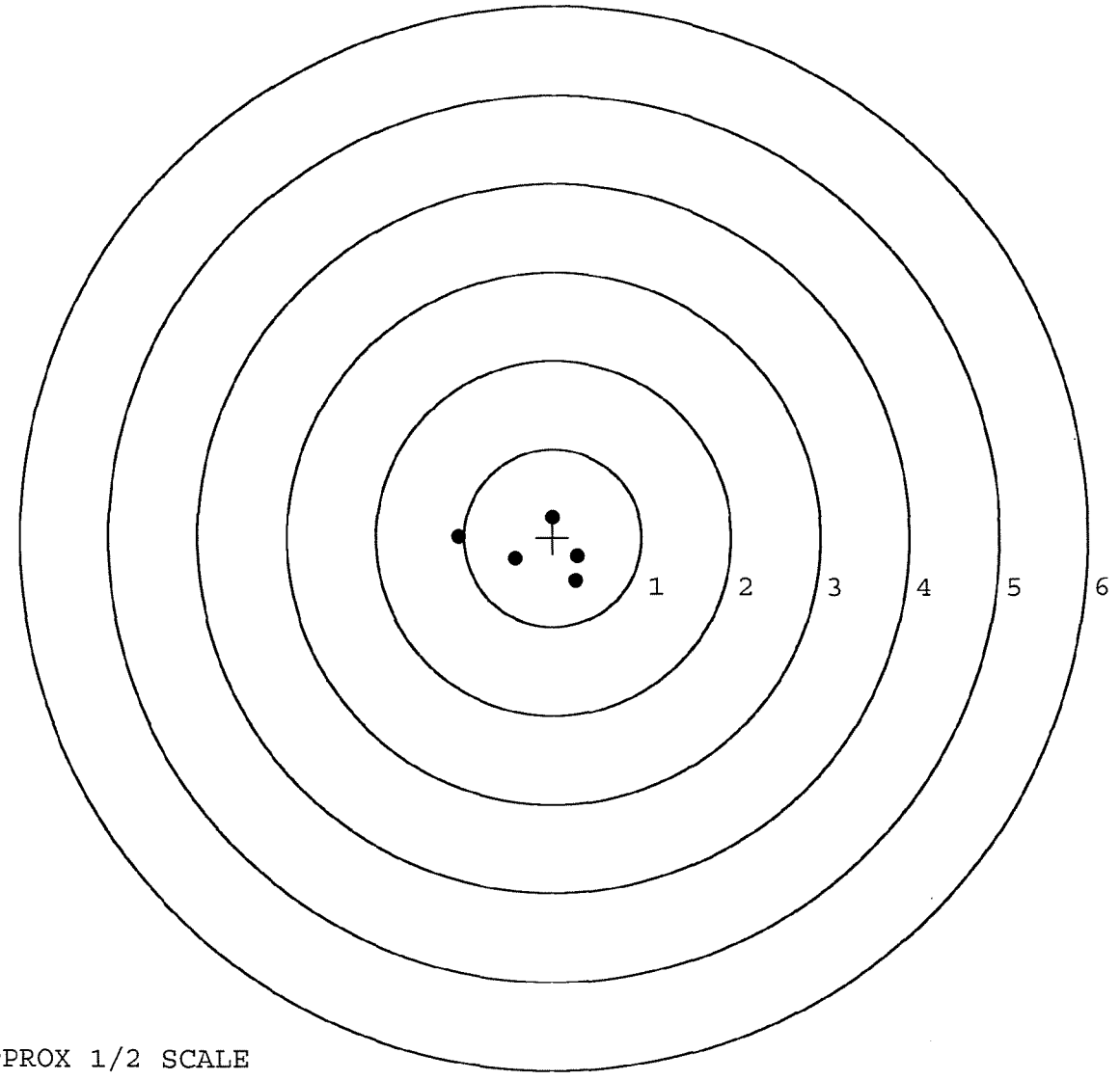
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

avg. mean = .561

SERIAL NUMBER: G6360978.__0
TARGET NUMBER: 1
FILE DATE: 06/01/2004
FILE TIME: 10:27

X CENTROID:	-0.189
Y CENTROID:	-0.143
POA TO CENTROID:	0.237
HORZ SPREAD:	1.346
VERT SPREAD:	0.713
GROUP SPREAD:	1.421
MIN RADIUS:	0.252
MAX RADIUS:	0.890
MEAN RADIUS:	0.520
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	5

POINT#	X	Y
1:	-0.422	-0.240
2:	-0.002	0.221
3:	-1.066	0.009
4:	0.280	-0.214
5:	0.264	-0.492

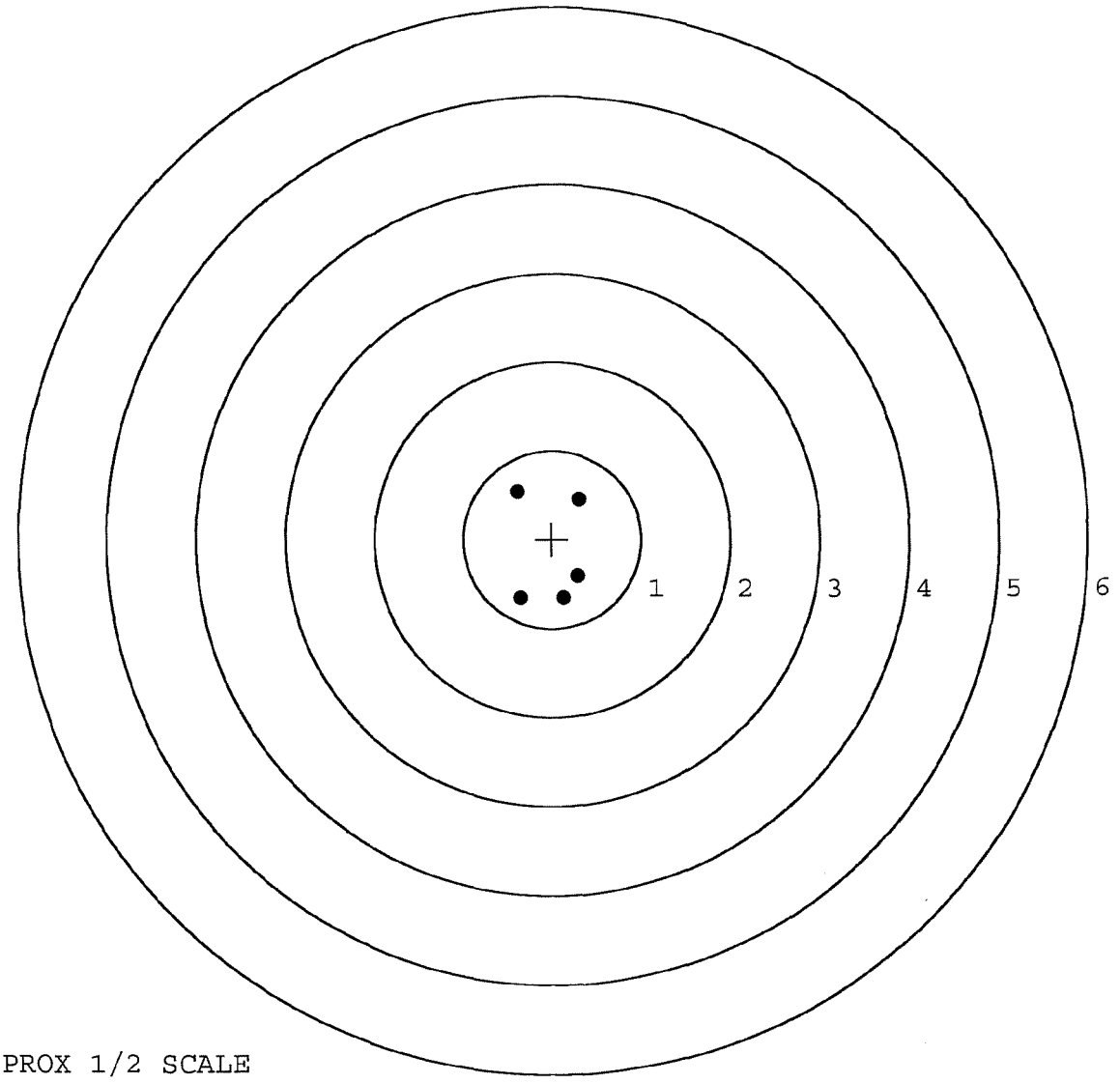


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360978.__0
TARGET NUMBER: 2
FILE DATE: 06/01/2004
FILE TIME: 10:27

X CENTROID:	-0.005
Y CENTROID:	-0.152
POA TO CENTROID:	0.152
HORZ SPREAD:	0.694
VERT SPREAD:	1.197
GROUP SPREAD:	1.305
MIN RADIUS:	0.398
MAX RADIUS:	0.787
MEAN RADIUS:	0.602
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	5

POINT#	X	Y
1:	-0.392	0.534
2:	0.302	0.451
3:	-0.355	-0.663
4:	0.132	-0.661
5:	0.290	-0.419



TARGET APPROX 1/2 SCALE