

G 6360979

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee



5732 66360979

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



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SERIAL NO.



66360979

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

proof of purchase



owner registration sticker



ORDER NO.

25732

BARREL LENGTH

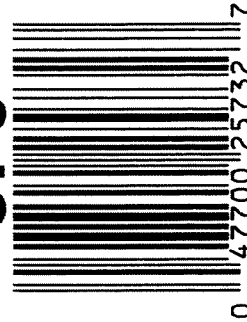
24"

CAPACITY

5

G6360979

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G62360979

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTZ
600	PROOF		3-23-04	RTZ
607	CHECK HEADSPACE		3-23-04	RTZ
610	DIS-ASSEMBLE GUN		3-24-04	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED DATE 7-5-2004 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/25/04	RL
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-11-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-11-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-11-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-11-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	5-20-04	RJR
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.72</u>	5-20-04	RJR
	H) TRIGGER PULL TEST AND RETAINABILITY		5-20-04	RJR
	I) FIRING PIN INDENT .020 MIN	<u>022</u> <u>021</u> <u>022</u>	5-20-04	RJR
	J) ASSEMBLE STOCK		5-11-04	RW
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RJR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-12-04	TRW
	MALFUNCTION	CORRECTION	5-12-04	TRW
	MALFUNCTION	CORRECTION	5-12-04	TRW
	MALFUNCTION	CORRECTION	5-12-04	TRW
	MALFUNCTION	CORRECTION	5-12-04	TRW
645	INSPECT FOR LIVE AMMO		5-12-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-21-04	RJR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.66</u> <u>2.71</u> <u>2.81</u> <u>2.79</u>	5/20/04	DA
	C) FUNCTION		5-21-04	RJR
660	PACK		5/21/04	DA

INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 5-11-04
 TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.39	2.59		2.51	
PULL #2	2.47	2.65		2.60	
PULL #3	2.49	2.58		2.62	
PULL #4	2.42	2.58		2.61	
PULL #5	2.55	2.64		2.47	
TOTAL	12.32	13.04		12.81	
AVERAGE	2.46	2.60		2.56	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.24		
PULL #2	3.06	3.02		
PULL #3	3.08	3.13		
PULL #4	3.26	2.99		
PULL #5	3.15	3.01		
TOTAL	15.67	15.39		
AVERAGE	3.13	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.06		4.12
PULL #2	4.11	4.14		4.10
PULL #3	3.92	4.13		4.15
PULL #4	4.26	4.08		4.15
PULL #5	4.21	4.13		4.18
TOTAL	20.73	20.54		20.70
AVERAGE	4.14	4.10		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360979.___0
FILE DATE AND TIME: 05/12/2004 06:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

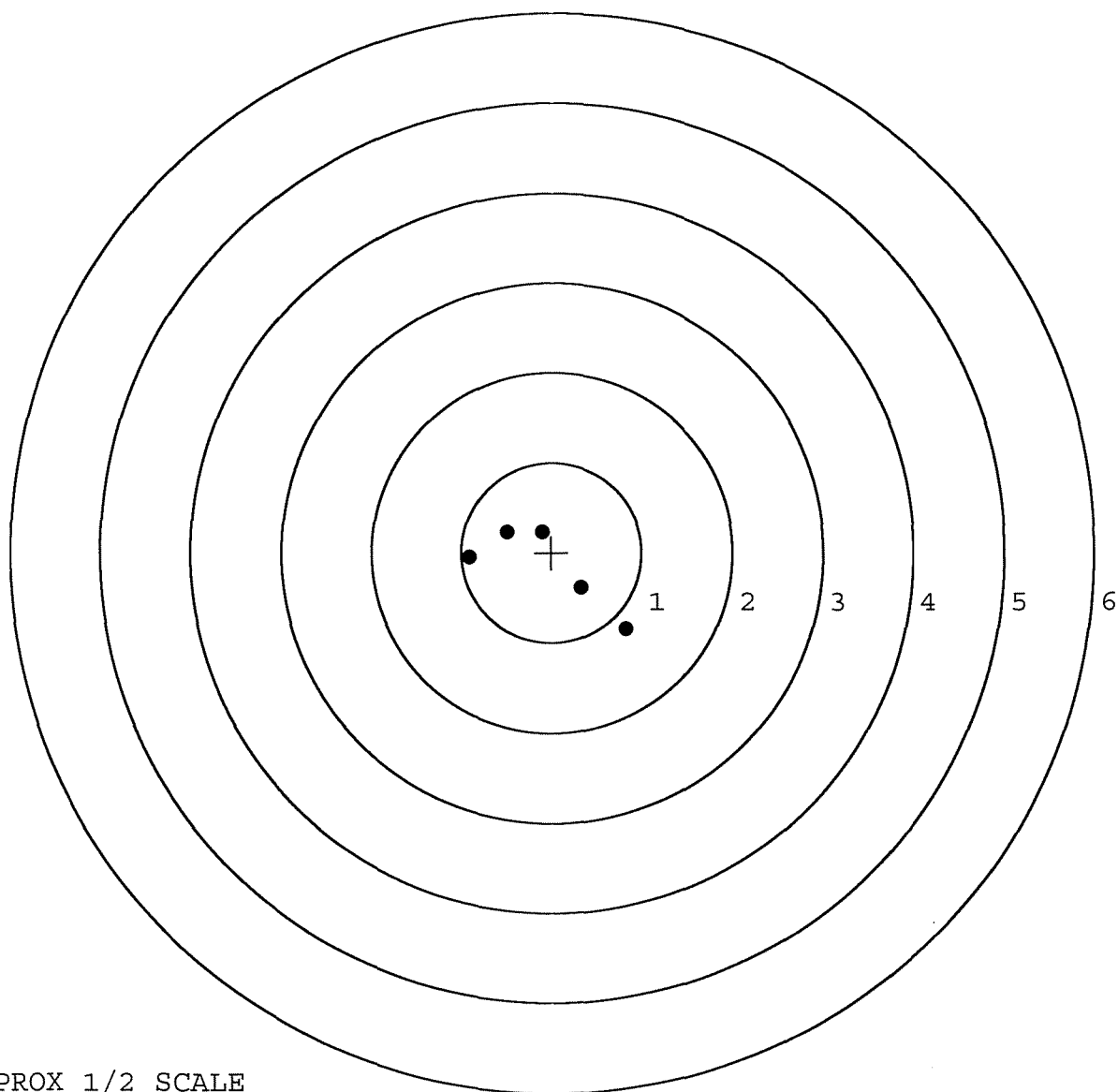
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .6415

SERIAL NUMBER: G6360979. __0
TARGET NUMBER: 1
FILE DATE: 05/12/2004
FILE TIME: 06:53

X CENTROID: -0.068
Y CENTROID: -0.171
POA TO CENTROID: 0.184
HORZ SPREAD: 1.739
VERT SPREAD: 1.091
GROUP SPREAD: 1.914
MIN RADIUS: 0.403
MAX RADIUS: 1.131
MEAN RADIUS: 0.685
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.830	-0.858
2:	0.332	-0.400
3:	-0.106	0.230
4:	-0.487	0.233
5:	-0.909	-0.059

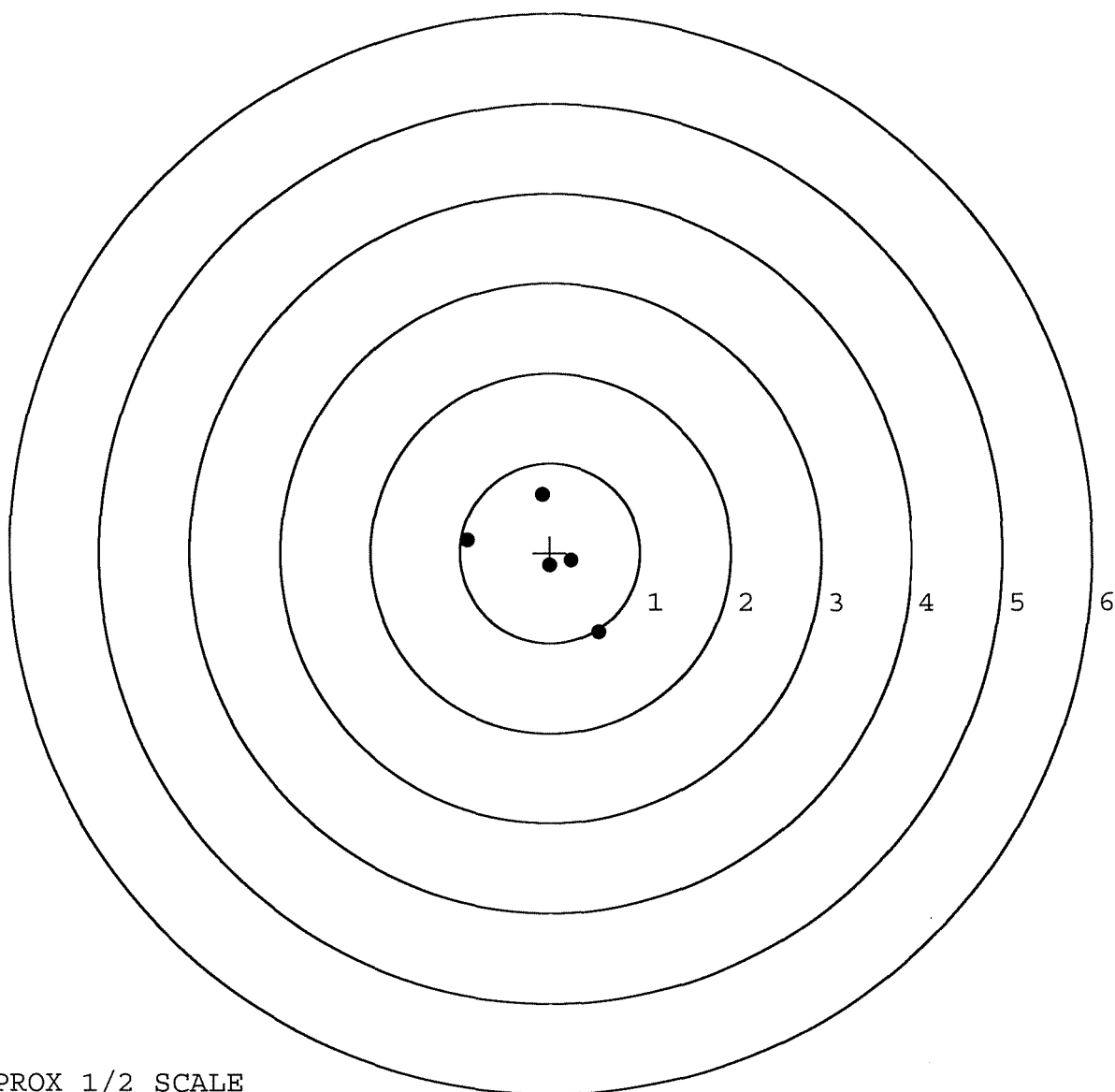


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360979. __0
TARGET NUMBER: 2
FILE DATE: 05/12/2004
FILE TIME: 06:53

POINT#	X	Y
1:	0.542	-0.883
2:	-0.009	-0.143
3:	0.237	-0.087
4:	-0.089	0.650
5:	-0.917	0.143

X CENTROID: -0.047
Y CENTROID: -0.064
POA TO CENTROID: 0.080
HORZ SPREAD: 1.459
VERT SPREAD: 1.533
GROUP SPREAD: 1.784
MIN RADIUS: 0.088
MAX RADIUS: 1.009
MEAN RADIUS: 0.598
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE