

G-6360981

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66360981**
Order No. **25732**
DD **14KY**

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5732 66360981

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



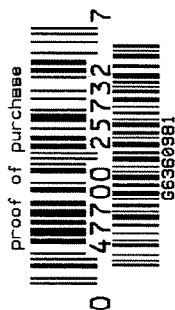
SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



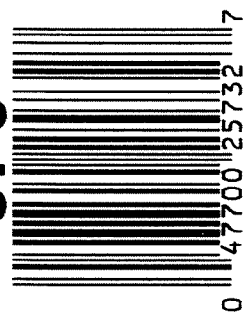
ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6360981

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360981

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA - FLUX	4-1-04	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 05 2004 OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		4/5/04	LB
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-6-04	KR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-6-04	KR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-6-04	KR
	D) OIL FIRING PIN ASSEMBLY		5-6-04	KR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.50</u> <u>7.50</u> <u>7.50</u>	5-11-04	RTK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-11-04	RTK
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-04	RTK
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	5-11-04	RTK
	J) ASSEMBLE STOCK		5-11-04	RTK
	K) ASSEMBLE SWIVEL STUDS		5-11-04	RTK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5/8/10-04	TRW
	MALFUNCTION	CORRECTION	5/8/10-04	TRW
	MALFUNCTION	CORRECTION	5/8/10-04	TRW
	MALFUNCTION	CORRECTION	5/8/10-04	TRW
	MALFUNCTION	CORRECTION	5/8/10-04	TRW
645	INSPECT FOR LIVE AMMO		5/8/10-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-11-04	RTK
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.72</u> <u>2.79</u> <u>2.87</u> <u>2.71</u>	5/11/04	DA
	C) FUNCTION		5-11-04	RTK
660	PACK		5/12/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

4-20-04

TESTER

EW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.58	2.40		2.47	
PULL #2	2.61	2.36		2.46	
PULL #3	2.59	2.39		2.28	
PULL #4	2.73	2.39		2.42	
PULL #5	2.58	2.43		2.44	
TOTAL	13.09	11.97		12.07	
AVERAGE	2.62	2.39		2.41	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.25		
PULL #2	3.21	3.26		
PULL #3	3.26	3.28		
PULL #4	3.85	3.28		
PULL #5	3.20	3.35		
TOTAL	15.89	16.42		
AVERAGE	3.18	3.28		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.07		4.20
PULL #2	4.21	4.25		4.28
PULL #3	4.16	4.24		4.15
PULL #4	4.20	4.16		4.29
PULL #5	4.12	4.11		4.18
TOTAL	20.96	20.83		21.10
AVERAGE	4.19	4.17		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360981.___0
FILE DATE AND TIME: 05/10/2004 10:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .620

SERIAL NUMBER: G6360981. 0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:09

POINT#	X	Y
1:	0.188	-0.795
2:	-0.176	-0.371
3:	-1.024	-0.231
4:	0.178	0.277
5:	-0.067	0.695

X CENTROID: -0.180

Y CENTROID: -0.085

POA TO CENTROID: 0.199

HORZ SPREAD: 1.212

VERT SPREAD: 1.490

GROUP SPREAD: 1.337

MIN RADIUS: 0.286

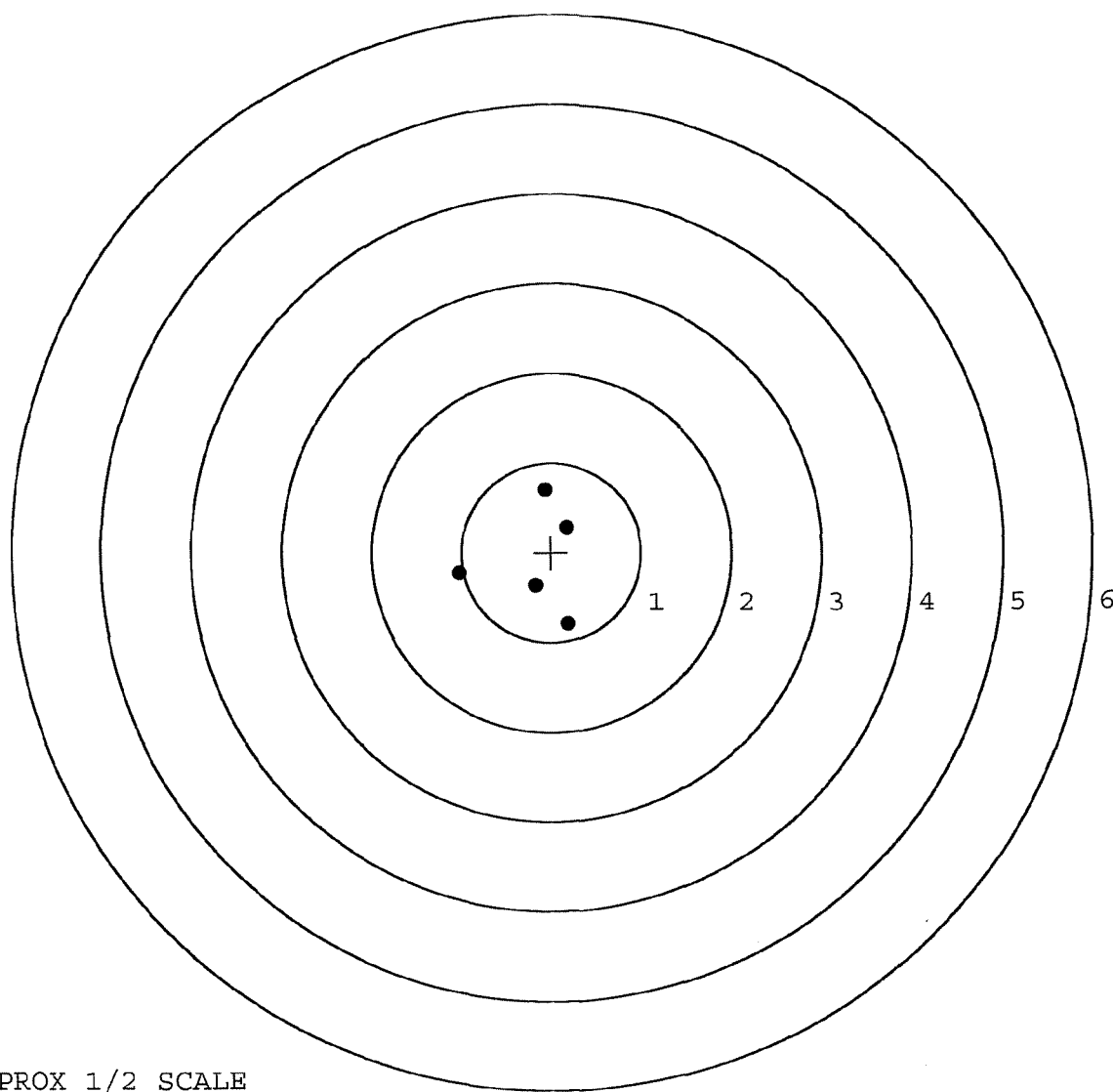
MAX RADIUS: 0.856

MEAN RADIUS: 0.648

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

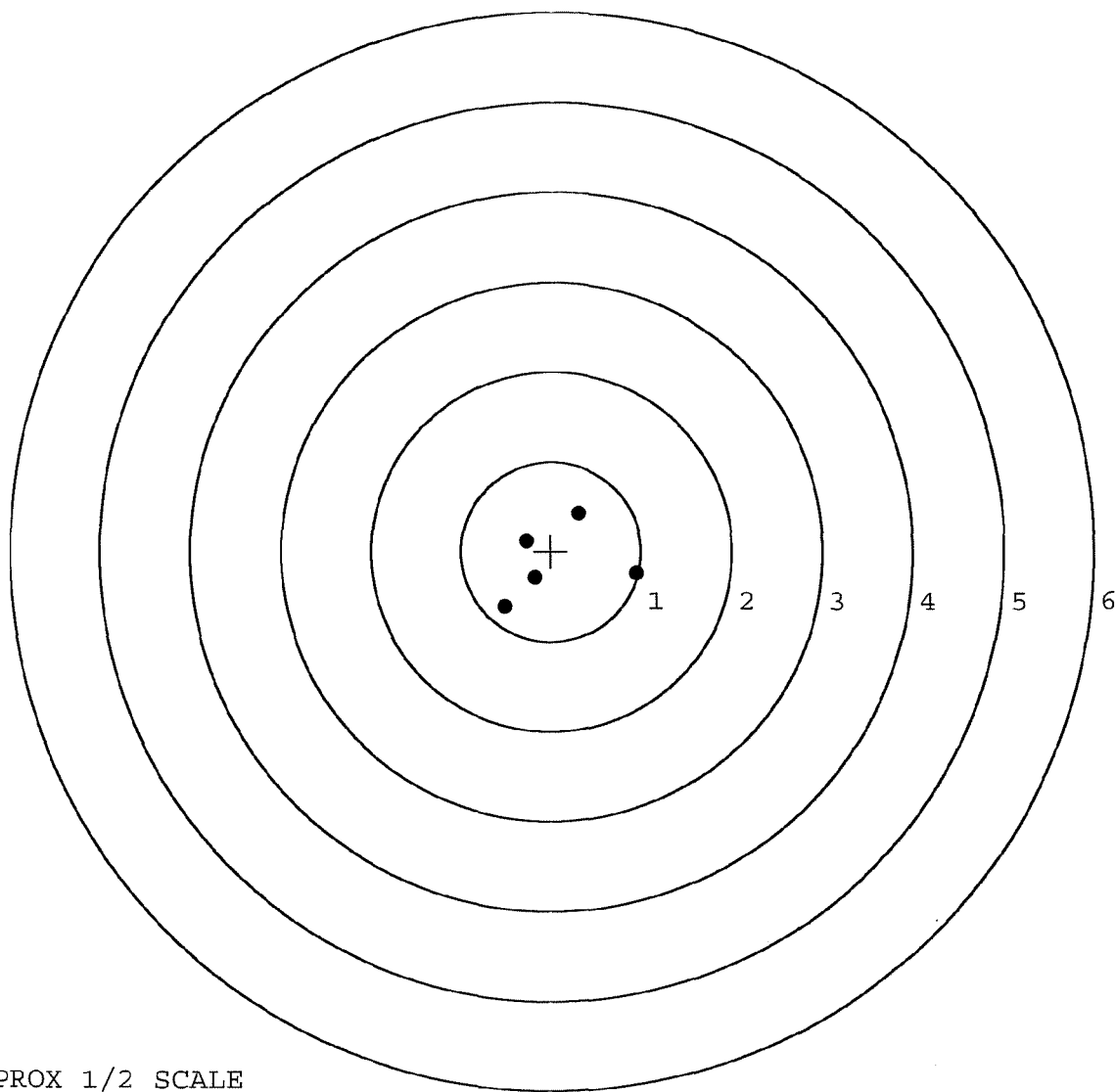


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360981. 0
TARGET NUMBER: 2
FILE DATE: 05/10/2004
FILE TIME: 10:09

POINT#	X	Y
1:	0.949	-0.252
2:	0.308	0.422
3:	-0.271	0.119
4:	-0.179	-0.294
5:	-0.519	-0.616

X CENTROID: 0.058
Y CENTROID: -0.124
POA TO CENTROID: 0.137
HORZ SPREAD: 1.468
VERT SPREAD: 1.038
GROUP SPREAD: 1.512
MIN RADIUS: 0.291
MAX RADIUS: 0.901
MEAN RADIUS: 0.592
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE