

G6360987

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

SERIAL NO.
66360987

ORDER NO.
25716

DD

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

19CY

5716 66360987

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



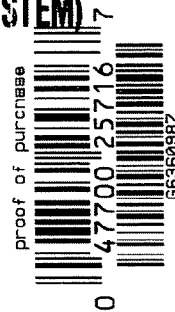
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

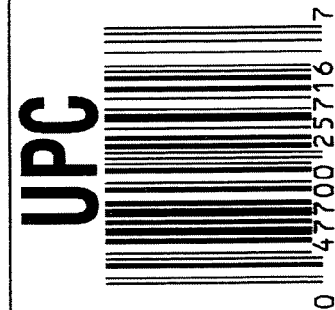


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360987



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360987

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/25/04	AB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-04	RW
	D) OIL FIRING PIN ASSEMBLY		3-9-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	3-23-04	RA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	3-23-04	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-23-04	RT
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.021</u> <u>.023</u>	3-23-04	RA
	J) ASSEMBLE STOCK		3-15-04	RU
	K) ASSEMBLE SWIVEL STUDS		3-24-04	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-15-04	RU
	M) IRON SIGHT ALIGNMENT		3-15-04	RU
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-15-04	RU
640	GALLERY TEST AND TARGET	PASS FAIL	3-16-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	3-16-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	3-16-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	3-16-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	3-16-04	<i>[Signature]</i>
645	INSPECT FOR LIVE AMMO		3-16-04	<i>[Signature]</i>
655	FINAL INSPECTION A) HEADSPACE		3-24-04	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.63</u> <u>2.65</u> <u>2.67</u> <u>2.66</u>	3/23/04	RA
	C) FUNCTION		3-24-04	RT
660	PACK		3/24/04	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

3-10-04

TESTER

TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.67	2.82		2.50	
PULL #2	2.69	2.76		2.54	
PULL #3	2.76	2.86		2.58	
PULL #4	2.75	2.82		2.53	
PULL #5	2.85	2.85		2.47	
TOTAL	13.72	14.11		12.62	
AVERAGE	2.74	2.82		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.17		
PULL #2	3.29	3.25		
PULL #3	3.09	3.23		
PULL #4	2.93	3.26		
PULL #5	3.05	3.29		
TOTAL	15.57	16.20		
AVERAGE	3.11	3.24		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.44	4.29		4.20
PULL #2	4.54	4.38		4.31
PULL #3	4.48	3.91		4.03
PULL #4	4.45	4.29		4.18
PULL #5	4.39	4.35		3.87
TOTAL	22.30	21.22		20.59
AVERAGE	4.46	4.24		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360987.__0
FILE DATE AND TIME: 03/16/2004 07:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.021
The Average Y Centroid of the Five Target Set:	-0.030
The Average Point of Impact of the Five Target Set:	0.037
The Average Mean Radius of the Five Target Set:	0.758
The Distance from POA to Centroid Target #1:	0.152
The Distance from Centroid Target #2 to Centroid Target #1:	0.135
The Distance from Centroid Target #3 to Centroid Target #1:	0.147
The Distance from Centroid Target #4 to Centroid Target #1:	0.172
The Distance from Centroid Target #5 to Centroid Target #1:	0.177

SERIAL NUMBER: G6360987. __0

TARGET NUMBER: 1

FILE DATE: 03/16/2004

FILE TIME: 07:22

POINT#	X	Y
1:	0.178	-1.627
2:	-0.688	-1.620
3:	0.515	-0.213
4:	0.632	1.350
5:	-0.006	0.773
6:	0.156	0.136
7:	-0.364	0.329
8:	-0.427	-0.220
9:	-0.127	-0.198
10:	0.101	-0.229

X CENTROID: -0.003

Y CENTROID: -0.152

POA TO CENTROID: 0.152

HORZ SPREAD: 1.320

VERT SPREAD: 2.977

GROUP SPREAD: 3.250

MIN RADIUS: 0.129

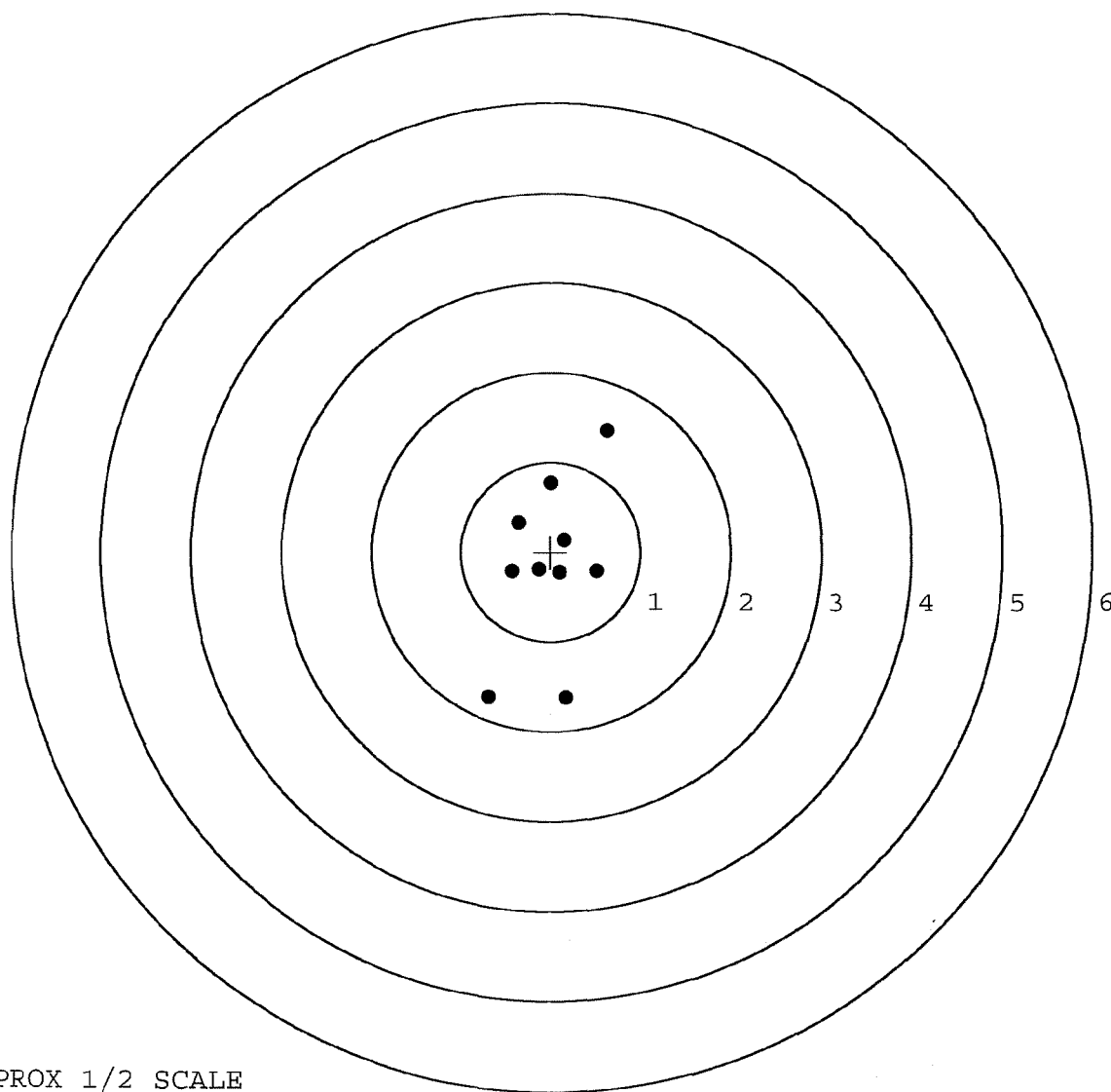
MAX RADIUS: 1.631

MEAN RADIUS: 0.780

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360987. 0

TARGET NUMBER: 2

FILE DATE: 03/16/2004

FILE TIME: 07:22

POINT#	X	Y
1:	0.624	-1.340
2:	-0.748	-1.005
3:	0.495	-0.487
4:	0.455	0.141
5:	-0.201	-0.211
6:	-0.136	0.223
7:	-0.537	-0.136
8:	-0.567	0.691
9:	0.121	0.993
10:	-0.058	0.860

X CENTROID: -0.055

Y CENTROID: -0.027

POA TO CENTROID: 0.061

HORZ SPREAD: 1.372

VERT SPREAD: 2.333

GROUP SPREAD: 2.387

MIN RADIUS: 0.235

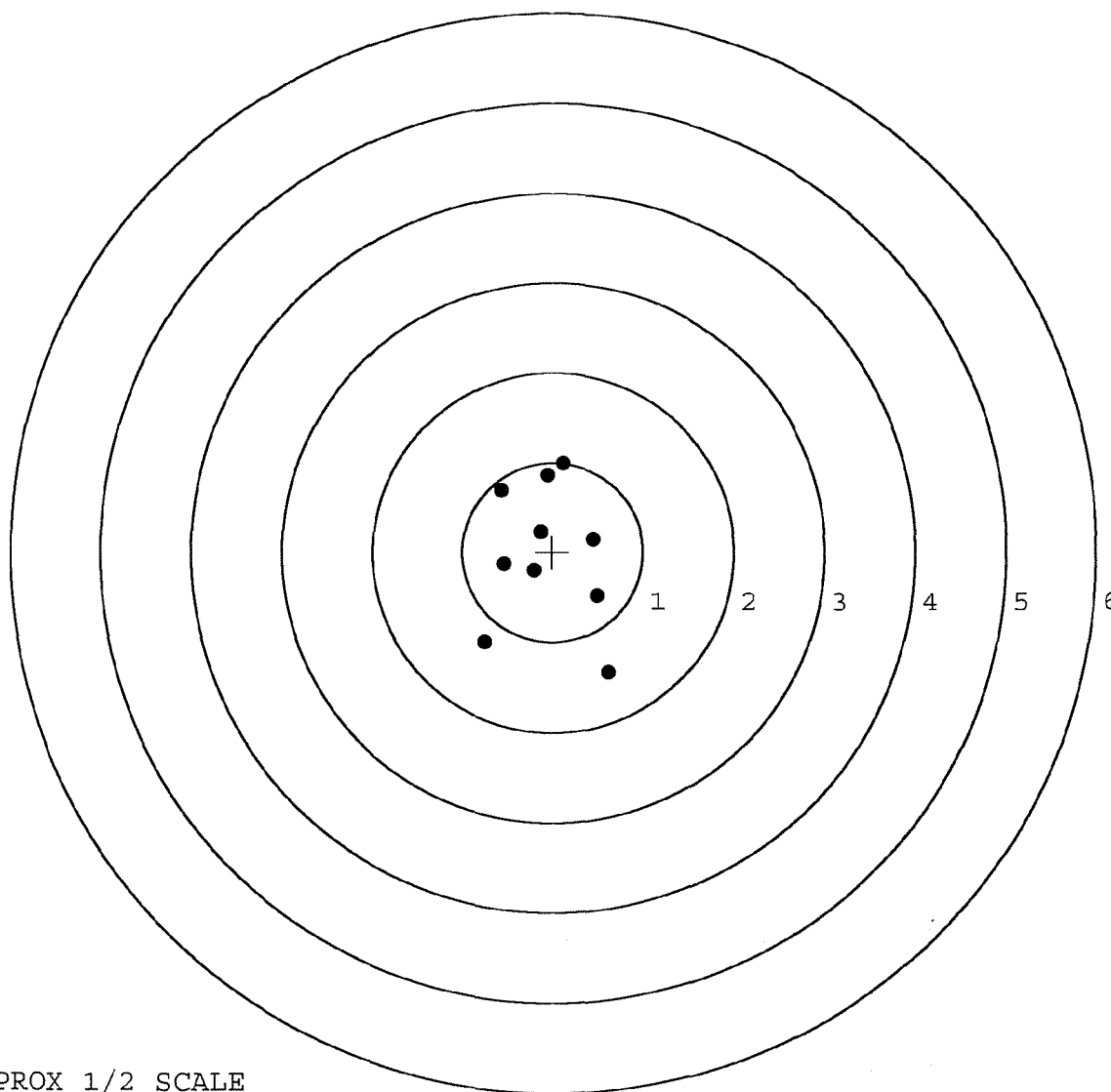
MAX RADIUS: 1.478

MEAN RADIUS: 0.773

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

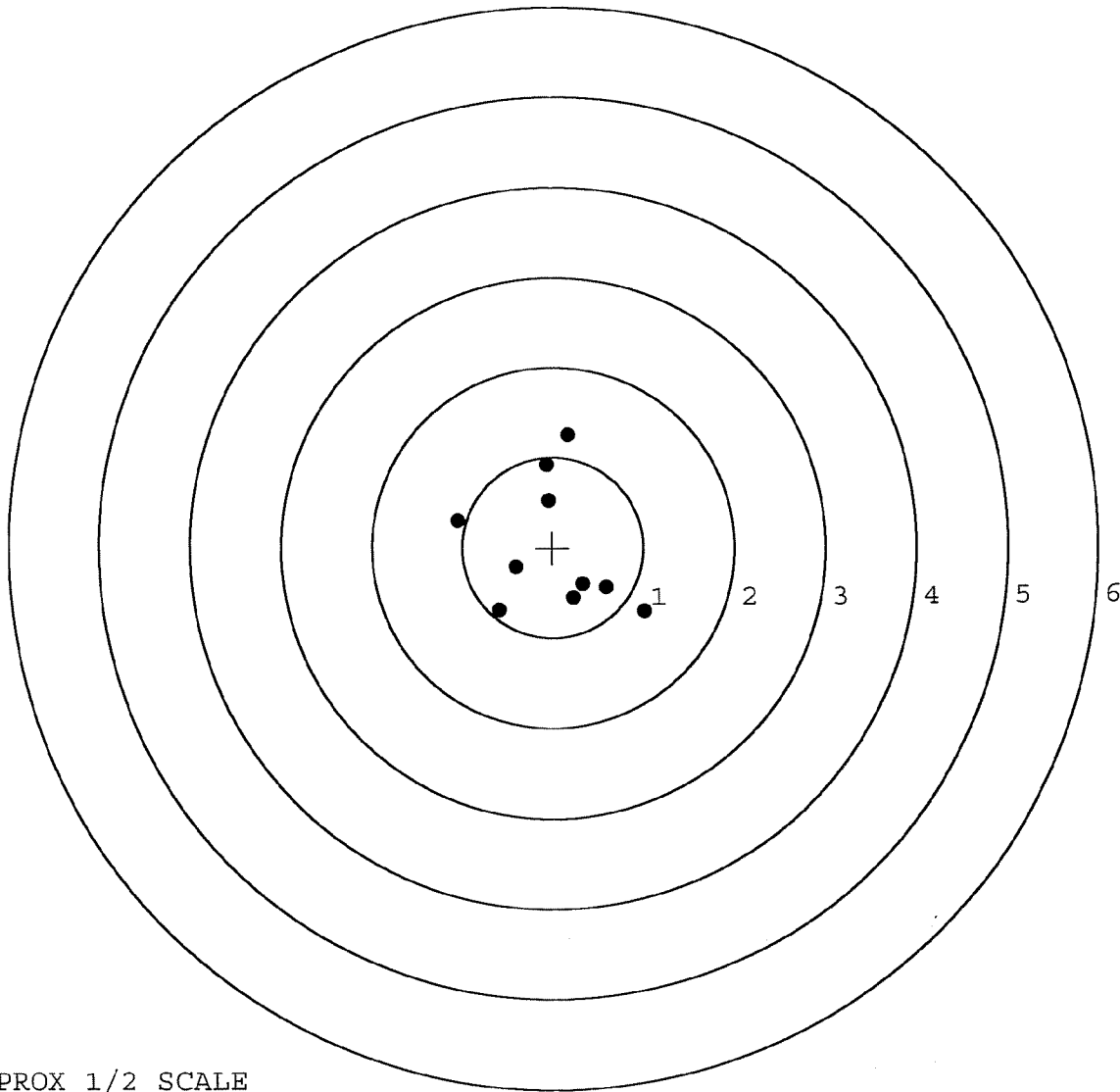


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360987.____0
TARGET NUMBER: 3
FILE DATE: 03/16/2004
FILE TIME: 07:22

X CENTROID: 0.017
Y CENTROID: -0.006
POA TO CENTROID: 0.018
HORZ SPREAD: 2.062
VERT SPREAD: 1.954
GROUP SPREAD: 2.127
MIN RADIUS: 0.476
MAX RADIUS: 1.256
MEAN RADIUS: 0.828
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.013	-0.714
2:	0.590	-0.449
3:	0.327	-0.412
4:	0.227	-0.562
5:	-0.410	-0.217
6:	-0.597	-0.695
7:	-0.042	0.520
8:	-1.049	0.310
9:	-0.066	0.919
10:	0.174	1.240

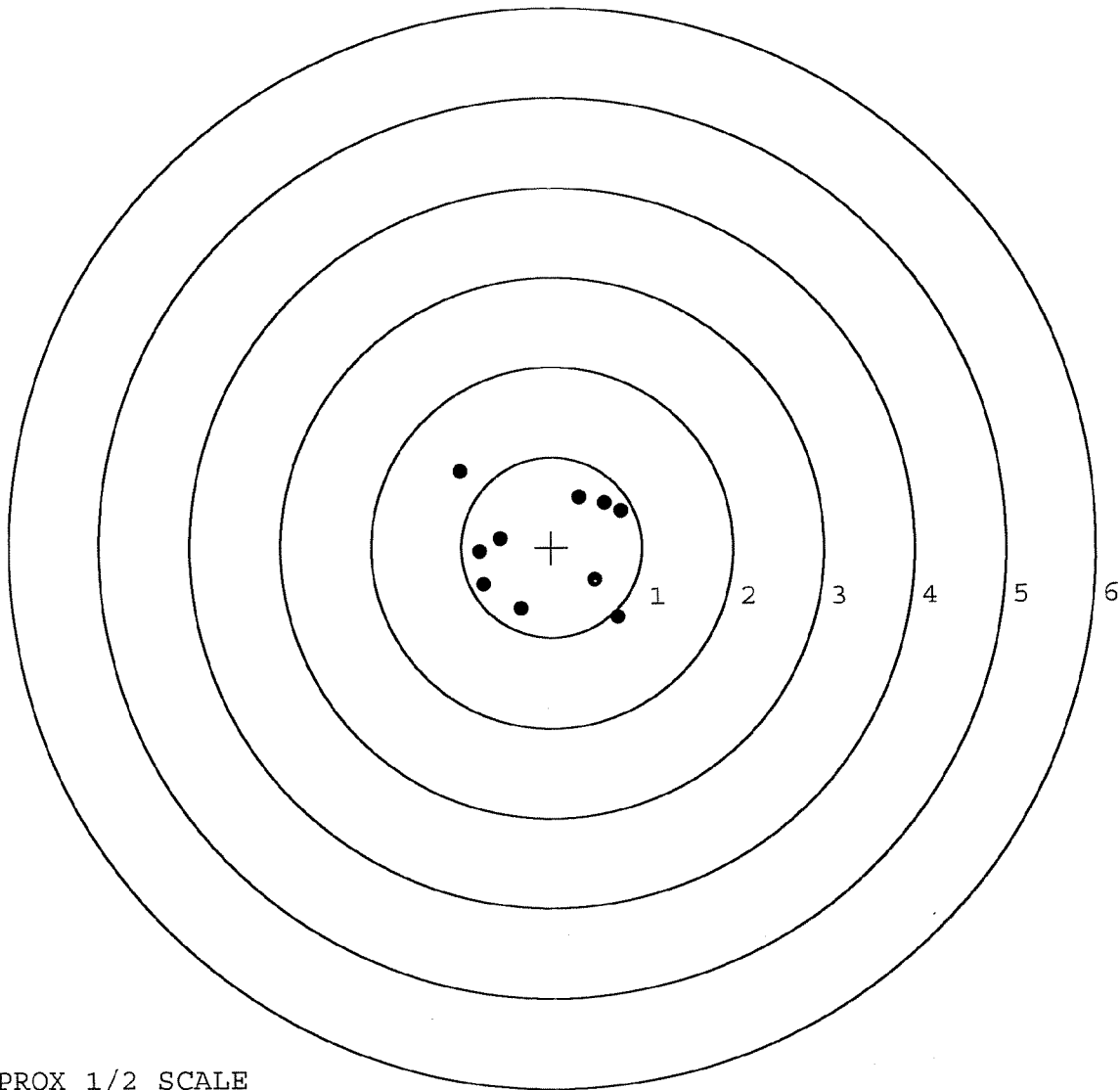


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360987. __0
TARGET NUMBER: 4
FILE DATE: 03/16/2004
FILE TIME: 07:22

X CENTROID: -0.060
Y CENTROID: 0.011
POA TO CENTROID: 0.061
HORZ SPREAD: 1.780
VERT SPREAD: 1.634
GROUP SPREAD: 2.391
MIN RADIUS: 0.518
MAX RADIUS: 1.269
MEAN RADIUS: 0.825
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.733	-0.786
2:	0.477	-0.361
3:	0.767	0.402
4:	0.593	0.487
5:	0.311	0.554
6:	-0.342	-0.685
7:	-0.760	-0.411
8:	-0.569	0.106
9:	-0.797	-0.046
10:	-1.013	0.848



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360987. 0

TARGET NUMBER: 5

FILE DATE: 03/16/2004

FILE TIME: 07:22

X CENTROID: -0.005

Y CENTROID: 0.025

POA TO CENTROID: 0.026

HORZ SPREAD: 1.372

VERT SPREAD: 2.274

GROUP SPREAD: 2.376

MIN RADIUS: 0.023

MAX RADIUS: 1.455

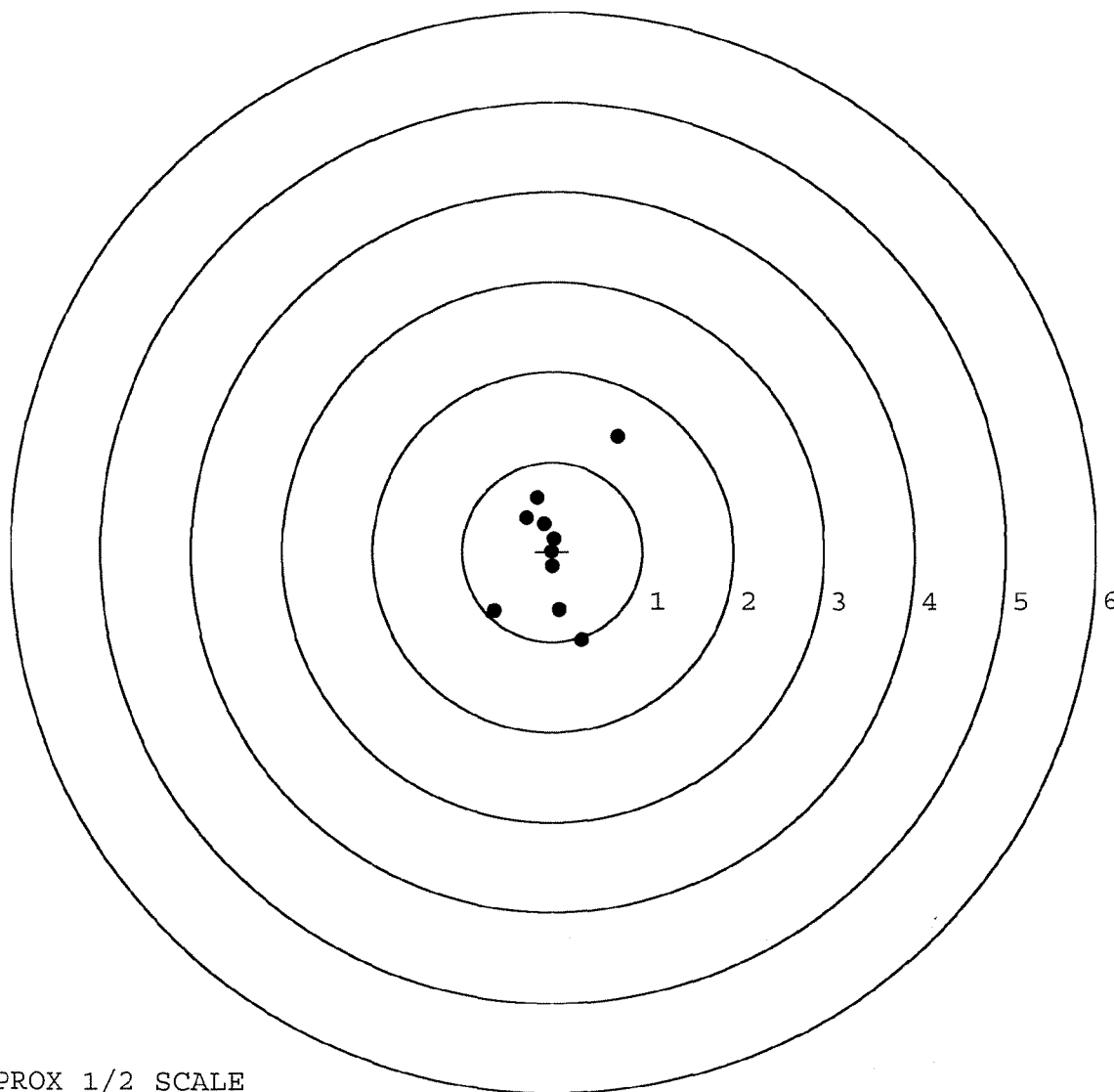
MEAN RADIUS: 0.583

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.330	-0.992
2:	0.077	-0.653
3:	-0.645	-0.658
4:	-0.001	-0.165
5:	0.023	0.146
6:	-0.095	0.310
7:	-0.291	0.375
8:	-0.169	0.604
9:	0.727	1.282
10:	-0.007	0.002



TARGET APPROX 1/2 SCALE