

G-6360999

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **G6360999**

ORDER NO. **25732**

24KY

DD

5732 G6360999



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M/24 7.62 NATO (RIFLE ONLY)

UPC



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UPC



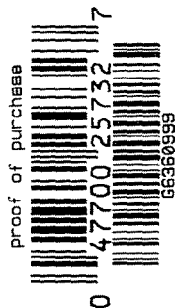
SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



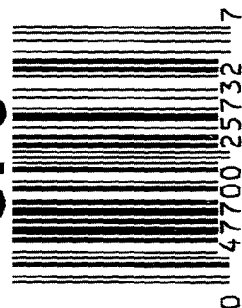
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BARREL LENGTH 24"

CAPACITY 5

G6360999

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360999

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RK
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE		3-23-04	RTL
610	DIS-ASSEMBLE GUN		3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		3/25/04	LB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		5-12-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-12-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-12-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-12-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8 lbs</u> <u>8 lbs</u> <u>8 lbs</u>	5-20-04	Ac
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	5-20-04	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY		5-20-04	RP
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.021</u>	5-20-04	Ac
	J) ASSEMBLE STOCK		5-12-04	cu
	K) ASSEMBLE SWIVEL STUDS		5-20-04	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-13-04	TRW
	MALFUNCTION	CORRECTION	5-13-04	TRW
	MALFUNCTION	CORRECTION	5-13-04	TRW
	MALFUNCTION	CORRECTION	5-13-04	TRW
	MALFUNCTION	CORRECTION	5-13-04	TRW
645	INSPECT FOR LIVE AMMO		5-13-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-20-04	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.52</u> <u>2.53</u> <u>2.53</u> <u>2.58</u>	5/20/04	DT
	C) FUNCTION		5-21-04	RP
660	PACK		5/21/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

5-12-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.66	2.38		2.48	
PULL #2	2.61	2.26		2.50	
PULL #3	2.59	2.49		2.48	
PULL #4	2.47	2.50		2.42	
PULL #5	2.45	2.49		2.15	
TOTAL	12.78	12.22		12.03	
AVERAGE	2.55	2.44		2.40	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.02		
PULL #2	3.16	3.05		
PULL #3	3.07	3.00		
PULL #4	3.01	3.01		
PULL #5	3.08	2.98		
TOTAL	15.42	15.06		
AVERAGE	3.08	3.01		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.38	4.15		4.11
PULL #2	4.14	4.11		3.99
PULL #3	3.97	3.87		4.26
PULL #4	4.15	4.02		4.07
PULL #5	4.16	4.10		4.11
TOTAL	20.80	20.25		20.54
AVERAGE	4.16	4.05		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360999.____0
FILE DATE AND TIME: 05/13/2004 06:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

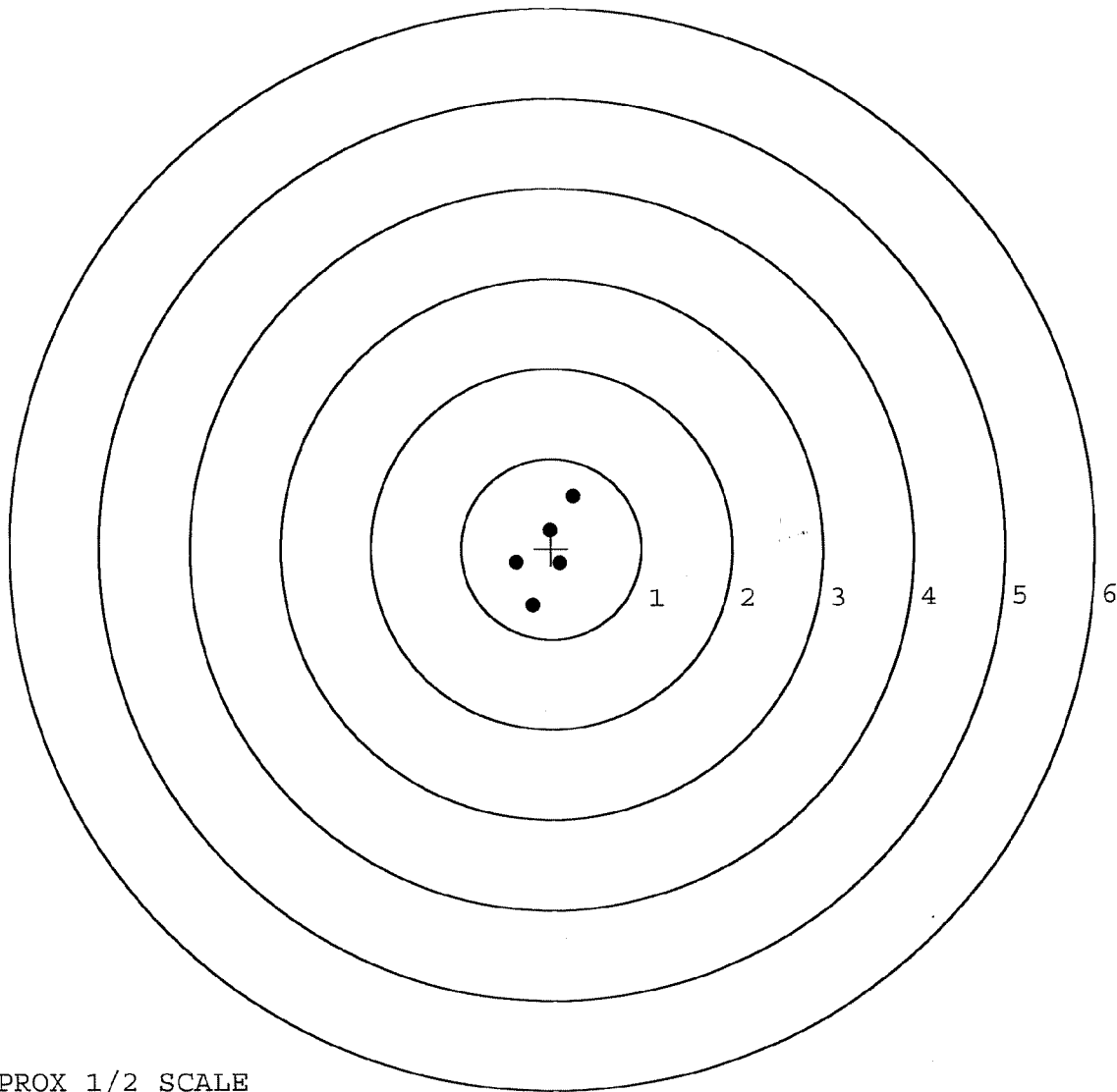
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .5225

SERIAL NUMBER: G6360999. __0
TARGET NUMBER: 1
FILE DATE: 05/13/2004
FILE TIME: 06:50

POINT#	X	Y
1:	-0.213	-0.633
2:	-0.389	-0.157
3:	0.099	-0.164
4:	-0.019	0.200
5:	0.249	0.582

X CENTROID: -0.055
Y CENTROID: -0.034
POA TO CENTROID: 0.065
HORZ SPREAD: 0.638
VERT SPREAD: 1.215
GROUP SPREAD: 1.300
MIN RADIUS: 0.201
MAX RADIUS: 0.687
MEAN RADIUS: 0.420
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360999. __0

TARGET NUMBER: 2

FILE DATE: 05/13/2004

FILE TIME: 06:50

POINT#	X	Y
1:	0.359	-0.117
2:	0.298	-0.429
3:	0.799	0.458
4:	-0.044	0.418
5:	-0.980	0.034

X CENTROID: 0.086

Y CENTROID: 0.073

POA TO CENTROID: 0.113

HORZ SPREAD: 1.779

VERT SPREAD: 0.887

GROUP SPREAD: 1.829

MIN RADIUS: 0.332

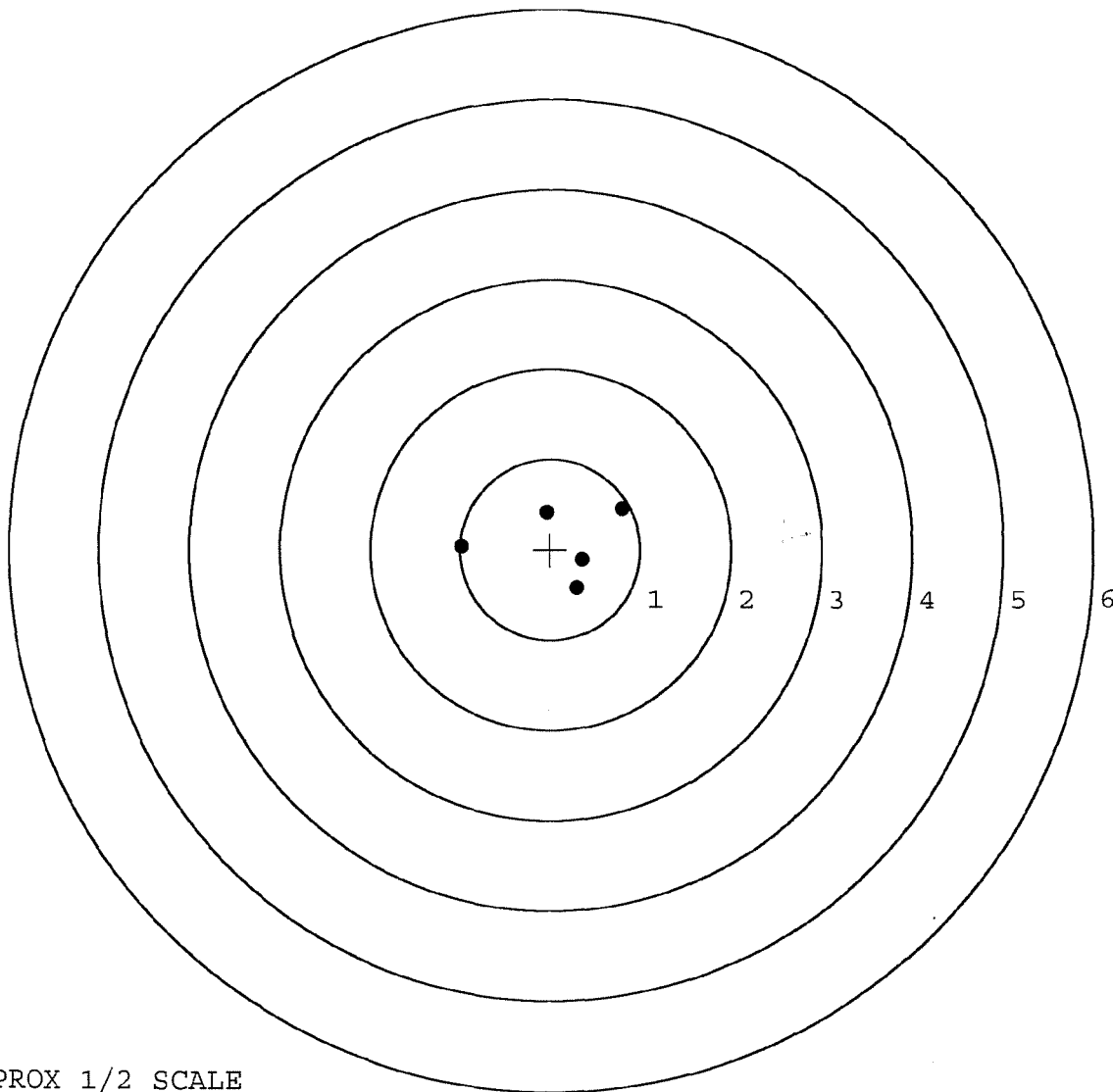
MAX RADIUS: 1.067

MEAN RADIUS: 0.625

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE