

G6360930

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DD

SERIAL NO. **66360930**
ORDER NO. **25732**

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

24KY

5732 66360930

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

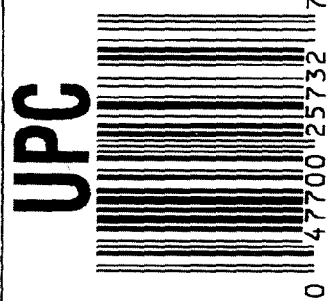
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6360930



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360930

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE		3-23-04	RTL
610	DIS-ASSEMBLE GUN		3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		3/25/04	ls
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TH
	(BOLT)		4-21	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-10-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-10-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-10-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-10-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>716s</u> <u>716s</u> <u>716s</u>	5-20-04	Ac
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>216s</u> <u>216s</u> <u>216s</u>	5-20-04	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY		5-20-04	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.021</u>	5-20-04	Ac
	J) ASSEMBLE STOCK		5-10-04	RLW
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-11-04	Ac
	MALFUNCTION	CORRECTION	5-11-04	Ac
	MALFUNCTION	CORRECTION	5-11-04	Ac
	MALFUNCTION	CORRECTION	5-11-04	Ac
	MALFUNCTION	CORRECTION	5-11-04	Ac
645	INSPECT FOR LIVE AMMO		5-11-04	Ac
655	FINAL INSPECTION A) HEADSPACE		5-21-04	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.55</u> <u>2.56</u> <u>2.57</u> <u>2.50</u>	5/20/04	DA
	C) FUNCTION		5-21-04	RTZ
660	PACK		5/21/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 3-26-04

TESTER RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.64	2.43		2.64	
PULL #2	2.69	2.42		2.73	
PULL #3	2.64	2.43		2.54	
PULL #4	2.67	2.55		2.78	
PULL #5	2.65	2.54		2.82	
TOTAL	13.29	12.37		13.51	
AVERAGE	2.66	2.47		2.70	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.03		
PULL #2	3.13	3.04		
PULL #3	3.10	3.18		
PULL #4	3.10	3.06		
PULL #5	3.04	3.03		
TOTAL	15.46	15.34		
AVERAGE	3.09	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.04	4.06		4.28
PULL #2	4.01	4.07		4.23
PULL #3	4.08	4.10		4.19
PULL #4	4.05	4.09		4.15
PULL #5	4.10	4.10		4.24
TOTAL	20.28	20.42		21.09
AVERAGE	4.06	4.08		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360930.___0
FILE DATE AND TIME: 05/11/2004 06:21

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .596

SERIAL NUMBER: G6360930. __0

TARGET NUMBER: 1

FILE DATE: 05/11/2004

FILE TIME: 06:21

POINT#	X	Y
1:	0.654	-0.266
2:	0.092	0.271
3:	0.368	0.482
4:	-0.157	-0.099
5:	-0.736	0.046

X CENTROID: 0.044

Y CENTROID: 0.087

POA TO CENTROID: 0.097

HORZ SPREAD: 1.390

VERT SPREAD: 0.748

GROUP SPREAD: 1.425

MIN RADIUS: 0.190

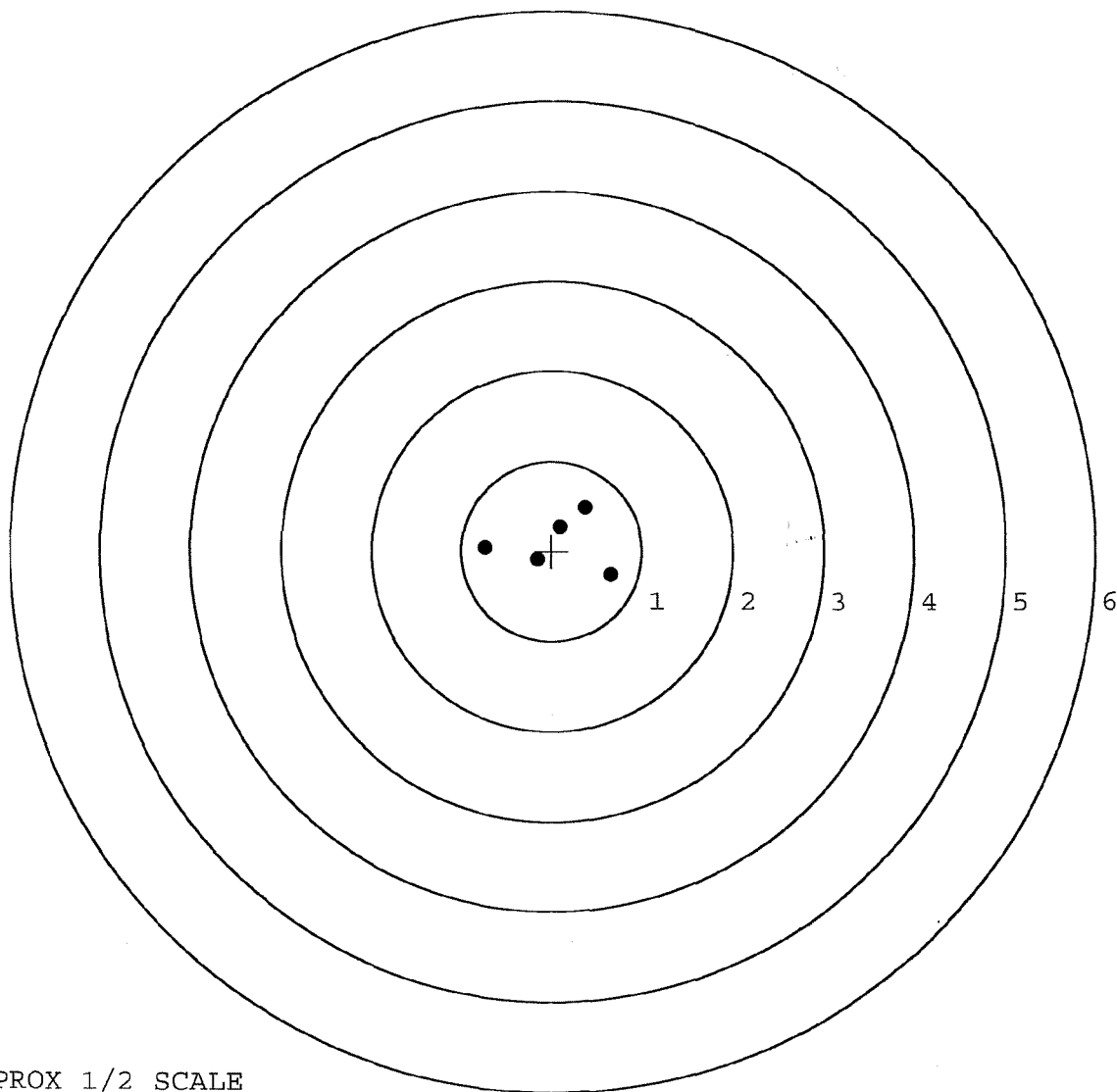
MAX RADIUS: 0.781

MEAN RADIUS: 0.492

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

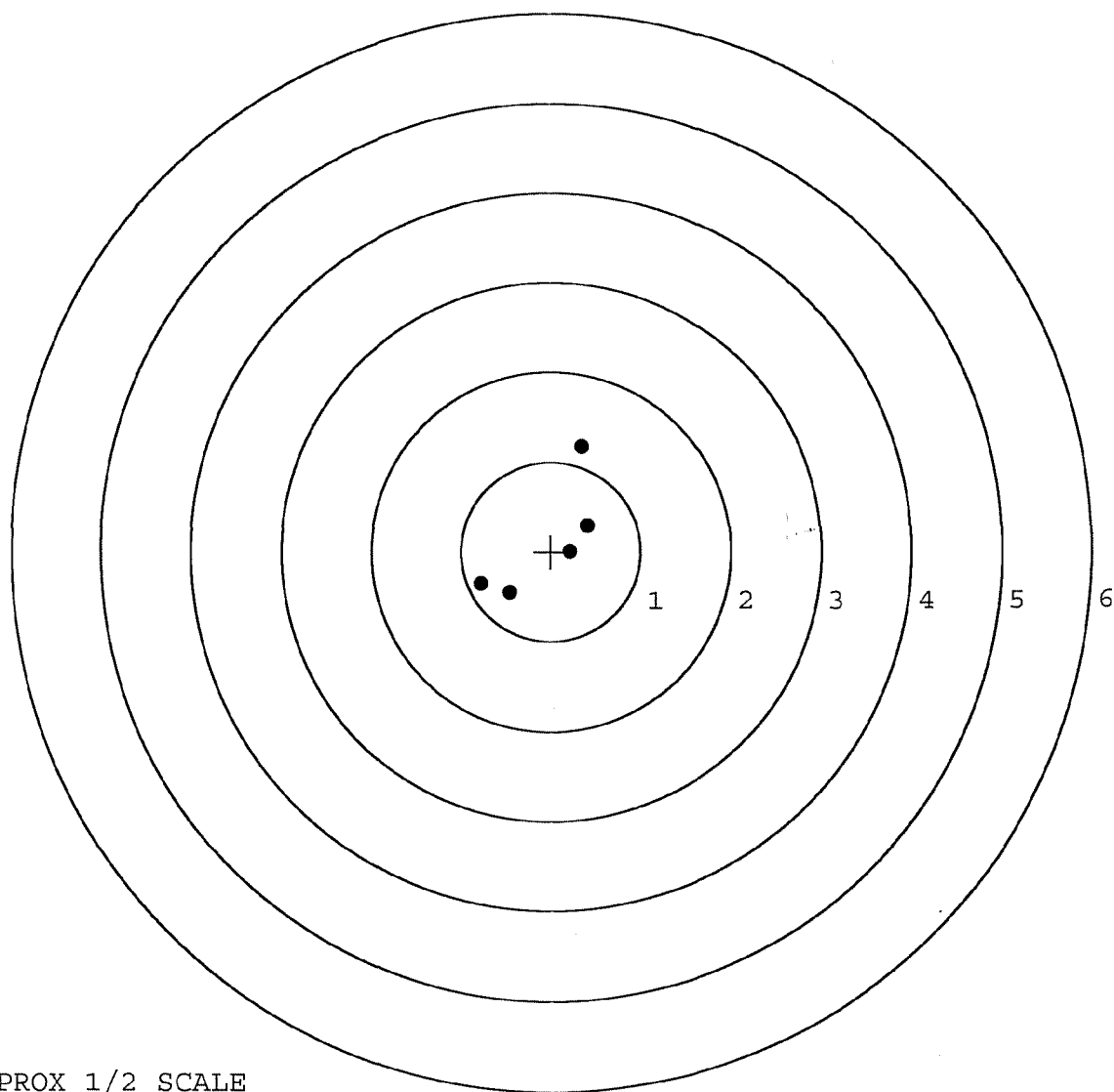


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360930. __0
TARGET NUMBER: 2
FILE DATE: 05/11/2004
FILE TIME: 06:21

POINT#	X	Y
1:	0.416	0.287
2:	0.217	-0.003
3:	0.358	1.167
4:	-0.454	-0.466
5:	-0.777	-0.365

X CENTROID: -0.048
Y CENTROID: 0.124
POA TO CENTROID: 0.133
HORZ SPREAD: 1.193
VERT SPREAD: 1.633
GROUP SPREAD: 1.907
MIN RADIUS: 0.294
MAX RADIUS: 1.119
MEAN RADIUS: 0.700
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE