

G6360933

9/27/2004 10:33:18 AM

Crib



Original

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)



.MA25716

Shop Order: SWS631059



.ABSWS631059

Start Date: 8/9/2004

Finish Date: 10/26/2004

0540

Flat Black Powder Coat, Barrel and

01PC001



0003451403

0560

Reassemble Action.

89SWS1



0003451404

0690

Pack Rifle

89SWS1



0003451397

0700

Stencil SWS Container

89SWS1



.OP0700

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
66360933

ORDER NO.
25716

DD **27DY**

5716 66360933

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



66360933

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

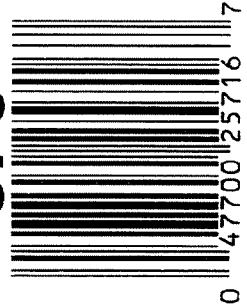
24"

CAPACITY

6

G6360933

UPC



7/22/2004 3:21:04 PM

Chib

68

Original

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)



.MA25716

Shop Order: SWS631055



.ABSWS631055

Start Date: 7/23/2004

Finish Date: 9/23/2004

0630

Flat Black Powder Coat, Barrel and

01PC001



0003338116

0640

Reassemble Action.

89SWS1



0003338117

0685

Attach Front and Rear Sight Assemblies

89SWS1



0003338122

0710

Pack Rifle & Stencil SWS Container

89SWS1



.OP0710

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360933

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RT
600	PROOF		3-23-04	RT
607	CHECK HEADSPACE		3-23-04	RT
610	DIS-ASSEMBLE GUN		3-24-04	RT
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		3/25/04	AB
617	DRILL AND TAP SIGHT HOLES		3-24-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-21	TH
	(BOLT)		4-21	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		5-28-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-28-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-28-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-28-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-21-04	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8¹²</u> <u>9⁰</u> <u>9⁰</u>	6-21-04	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	6-21-04	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY		6-21-04	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	6-21-04	RTZ
	J) ASSEMBLE STOCK		5-28-04	EW
	K) ASSEMBLE SWIVEL STUDS		9-7-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-19-04	RTZ
	M) IRON SIGHT ALIGNMENT		8-19-04	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-19-04	RTZ
640	GALLERY TEST AND TARGET	PASS FAIL	6-8-04	AL
	MALFUNCTION	CORRECTION	6-8-04	AL
	MALFUNCTION	CORRECTION	6-8-04	AL
	MALFUNCTION	CORRECTION	6-8-04	AL
	MALFUNCTION	CORRECTION	6-8-04	AL
645	INSPECT FOR LIVE AMMO		6-8-04	AL
655	FINAL INSPECTION A) HEADSPACE		^{RTZ} 9-7-04	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>287</u> <u>294</u> <u>284</u> <u>283</u> <u>297</u>	6-21-04	RTZ
	C) FUNCTION		9-7-04	RTZ
660	PACK		9/7/04	OA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

5-18-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.49	2.42		2.67	
PULL #2	2.45	2.41		2.67	
PULL #3	2.40	2.41		2.66	
PULL #4	2.40	2.42		2.59	
PULL #5	2.39	2.43		2.63	
TOTAL	12.13	12.15		13.22	
AVERAGE	2.42	2.43		2.64	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.00		
PULL #2	3.22	3.18		
PULL #3	3.20	3.23		
PULL #4	3.19	3.21		
PULL #5	3.13	3.24		
TOTAL	15.95	15.86		
AVERAGE	3.19	3.17		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.34	4.28		4.23
PULL #2	4.37	4.50		4.12
PULL #3	4.34	4.48		4.10
PULL #4	4.41	4.42		4.04
PULL #5	4.40	4.50		4.23
TOTAL	21.86	22.18		20.72
AVERAGE	4.37	4.43		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360933.__0

FILE DATE AND TIME: 06/08/2004 06:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.181
The Average Y Centroid of the Five Target Set:	-0.036
The Average Point of Impact of the Five Target Set:	0.185
The Average Mean Radius of the Five Target Set:	0.594
The Distance from POA to Centroid Target #1:	0.154
The Distance from Centroid Target #2 to Centroid Target #1:	0.439
The Distance from Centroid Target #3 to Centroid Target #1:	0.364
The Distance from Centroid Target #4 to Centroid Target #1:	0.146
The Distance from Centroid Target #5 to Centroid Target #1:	0.324

SERIAL NUMBER: G6360933. __0

TARGET NUMBER: 1

FILE DATE: 06/08/2004

FILE TIME: 06:57

X CENTROID: 0.055

Y CENTROID: 0.144

POA TO CENTROID: 0.154

HORZ SPREAD: 1.636

VERT SPREAD: 1.699

GROUP SPREAD: 1.788

MIN RADIUS: 0.099

MAX RADIUS: 1.073

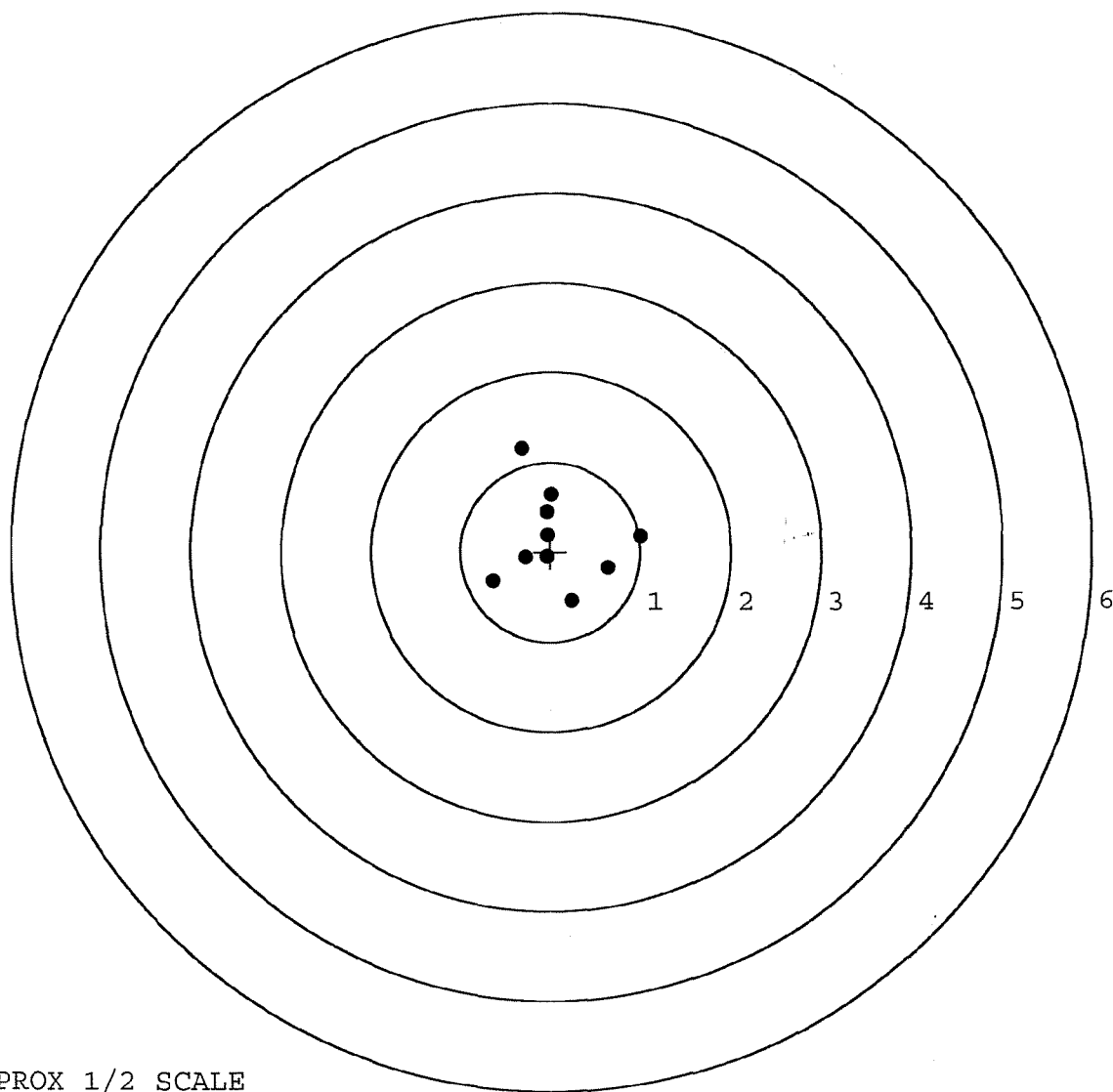
MEAN RADIUS: 0.578

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.002	0.178
2:	0.642	-0.180
3:	0.236	-0.550
4:	-0.634	-0.326
5:	-0.320	1.149
6:	0.010	0.646
7:	-0.035	-0.057
8:	-0.032	0.192
9:	-0.043	0.452
10:	-0.274	-0.062

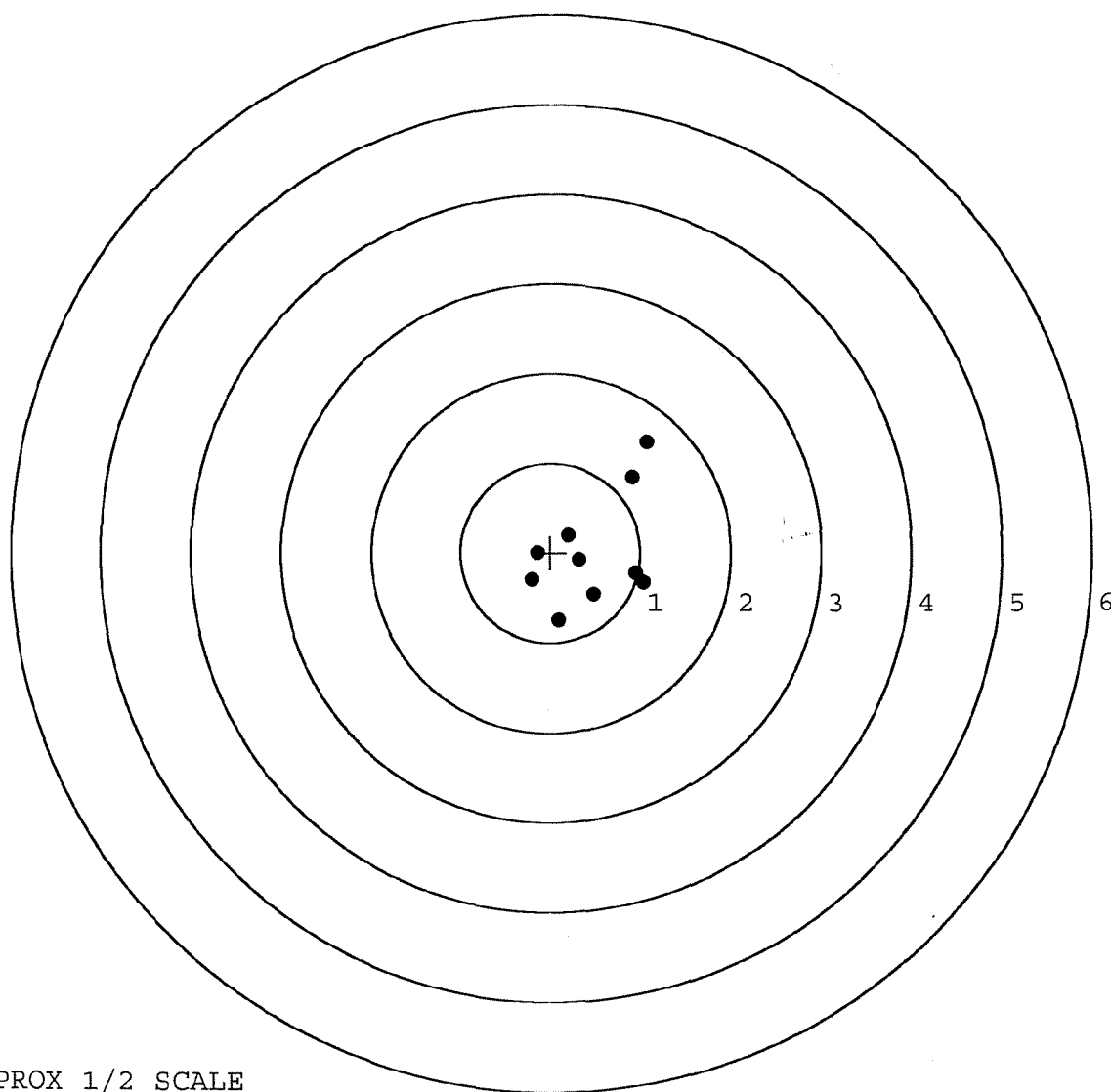


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360933. __0
TARGET NUMBER: 2
FILE DATE: 06/08/2004
FILE TIME: 06:57

X CENTROID: 0.474
Y CENTROID: 0.010
POA TO CENTROID: 0.474
HORZ SPREAD: 1.269
VERT SPREAD: 1.995
GROUP SPREAD: 2.217
MIN RADIUS: 0.177
MAX RADIUS: 1.364
MEAN RADIUS: 0.668
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.067	1.238
2:	0.910	0.840
3:	0.206	0.196
4:	0.324	-0.085
5:	-0.140	-0.005
6:	-0.202	-0.301
7:	0.099	-0.757
8:	0.485	-0.464
9:	0.953	-0.229
10:	1.034	-0.330

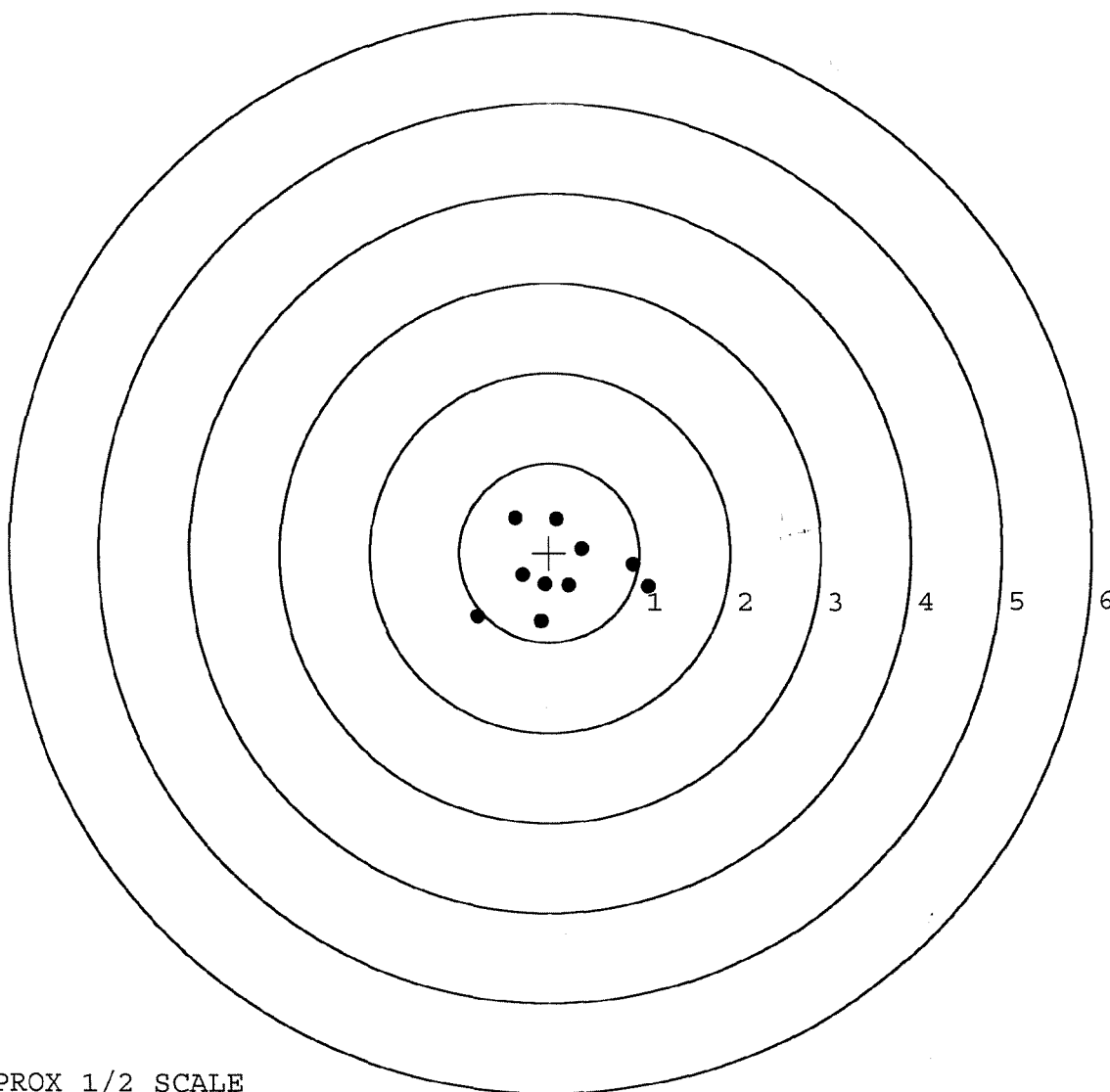


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360933. __0
TARGET NUMBER: 3
FILE DATE: 06/08/2004
FILE TIME: 06:57

X CENTROID: 0.105
Y CENTROID: -0.217
POA TO CENTROID: 0.241
HORZ SPREAD: 1.897
VERT SPREAD: 1.160
GROUP SPREAD: 1.926
MIN RADIUS: 0.188
MAX RADIUS: 1.032
MEAN RADIUS: 0.600
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.097	-0.382
2:	0.929	-0.137
3:	-0.098	-0.771
4:	-0.800	-0.713
5:	-0.300	-0.247
6:	-0.383	0.389
7:	0.077	0.380
8:	-0.052	-0.359
9:	0.216	-0.368
10:	0.364	0.043

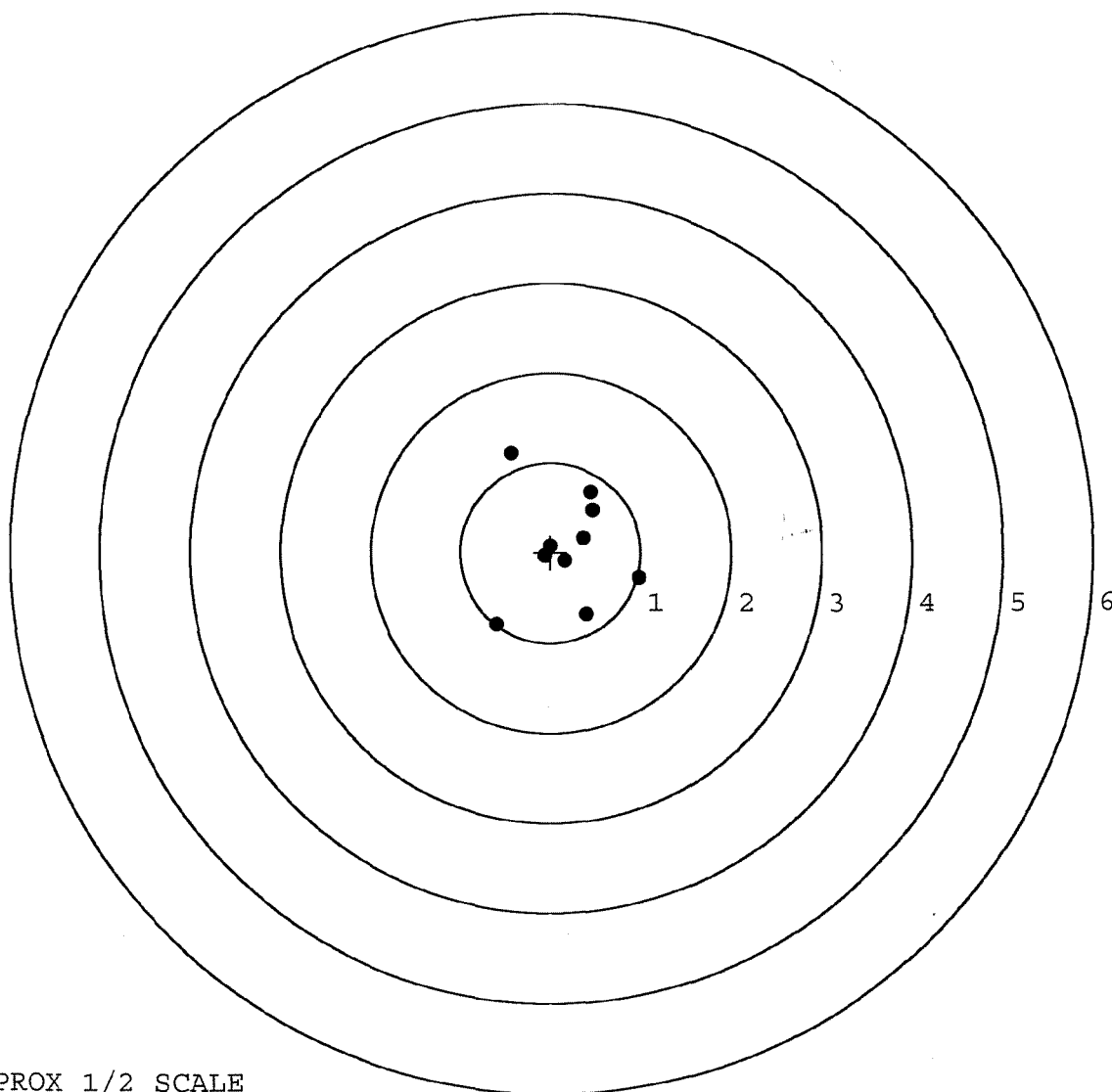


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360933. __0
TARGET NUMBER: 4
FILE DATE: 06/08/2004
FILE TIME: 06:57

X CENTROID: 0.173
Y CENTROID: 0.057
POA TO CENTROID: 0.182
HORZ SPREAD: 1.591
VERT SPREAD: 1.903
GROUP SPREAD: 1.989
MIN RADIUS: 0.157
MAX RADIUS: 1.214
MEAN RADIUS: 0.603
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.437	1.107
2:	-0.605	-0.796
3:	0.405	-0.686
4:	0.986	-0.283
5:	0.448	0.676
6:	0.469	0.475
7:	0.367	0.155
8:	0.163	-0.099
9:	-0.005	0.067
10:	-0.063	-0.042



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360933. __0

TARGET NUMBER: 5

FILE DATE: 06/08/2004

FILE TIME: 06:57

X CENTROID: 0.100

Y CENTROID: -0.176

POA TO CENTROID: 0.203

HORZ SPREAD: 0.668

VERT SPREAD: 2.021

GROUP SPREAD: 2.067

MIN RADIUS: 0.123

MAX RADIUS: 1.187

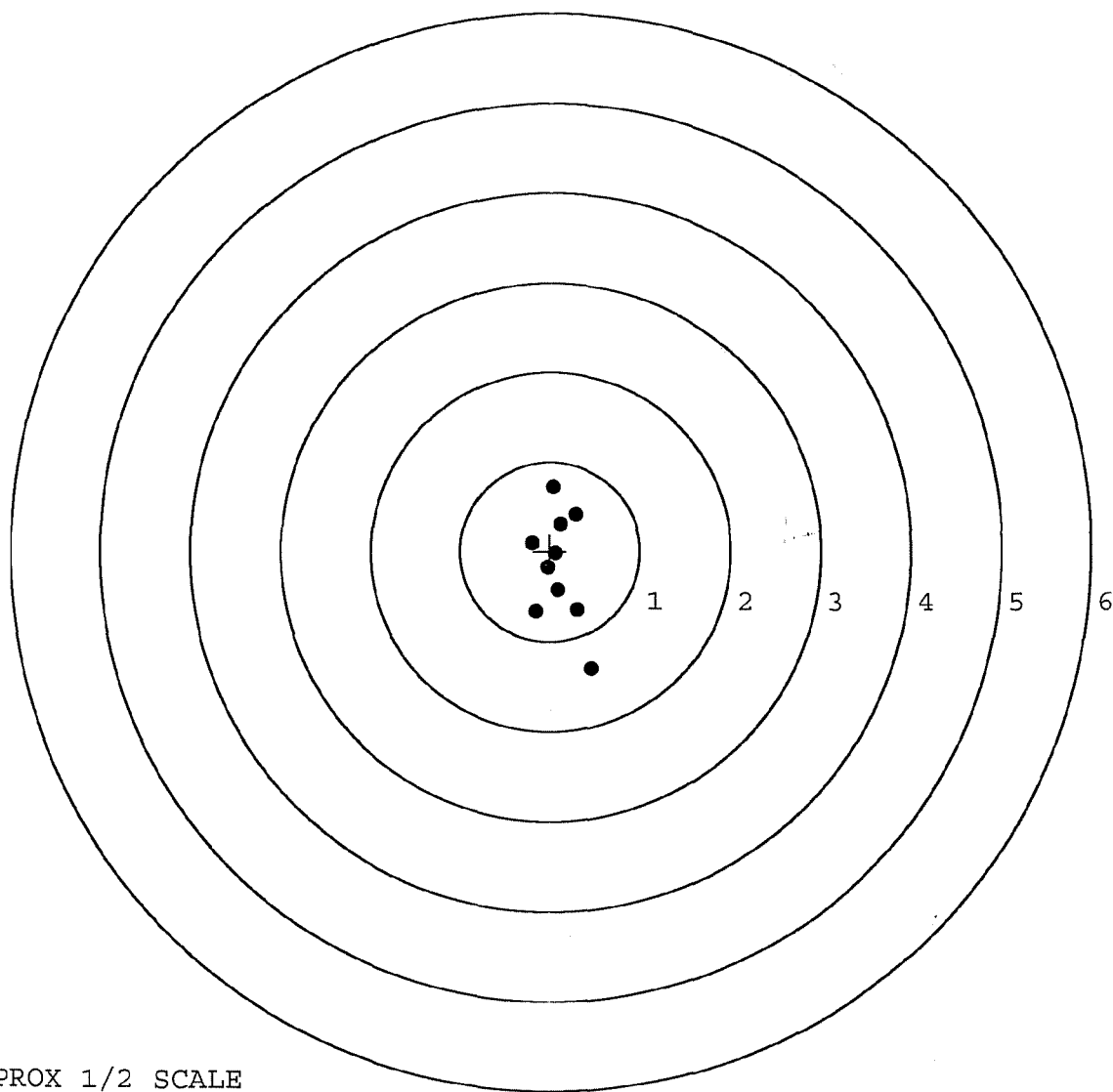
MEAN RADIUS: 0.521

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.471	-1.304
2:	0.310	-0.659
3:	-0.156	-0.679
4:	0.092	-0.435
5:	-0.197	0.091
6:	0.035	0.717
7:	0.290	0.410
8:	0.119	0.300
9:	0.063	-0.022
10:	-0.022	-0.183



TARGET APPROX 1/2 SCALE