

G6360934

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6360934

ORDER NO.
25716

DD

11PY



5716 G6360934

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



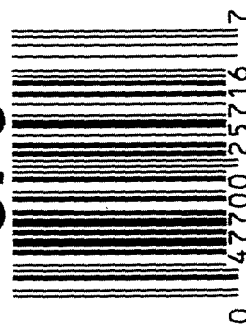
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360934

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360934

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		2/25/04	LB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRE
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/8/04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/8/04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/8/04	DA
	D) OIL FIRING PIN ASSEMBLY		3/8/04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

4

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	5/24/04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.25</u>	5-24-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-24-04	RTL
	J) ASSEMBLE STOCK		3-8-04	RLW
	K) ASSEMBLE SWIVEL STUDS		6-9-04	RLW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-8-04	RLW
	M) IRON SIGHT ALIGNMENT		3-8-04	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-8-04	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	5-3-04	TRW
	MALFUNCTION	CORRECTION	5-3-04	TRW
	MALFUNCTION	CORRECTION	5-3-04	TRW
	MALFUNCTION	CORRECTION	5-3-04	TRW
	MALFUNCTION	CORRECTION	5-3-04	TRW
645	INSPECT FOR LIVE AMMO		5-3-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-9-04	RLW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.47</u> <u>2.74</u> <u>2.71</u> <u>2.81</u>	6/24/04	DA
	C) FUNCTION		6-9-04	RLW
660	PACK		6-10-04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 3-8-04

TESTER TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.50		2.42	
PULL #2	2.55	2.52		2.37	
PULL #3	2.50	2.53		2.27	
PULL #4	2.47	2.43		2.18	
PULL #5	2.51	2.35		2.28	
TOTAL	12.50	12.33		11.52	
AVERAGE	2.50	2.46		2.30	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.32		
PULL #2	3.34	3.37		
PULL #3	3.34	3.35		
PULL #4	3.29	3.27		
PULL #5	3.33	3.08		
TOTAL	16.61	16.39		
AVERAGE	3.32	3.27		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.31	4.08		4.41
PULL #2	4.23	4.15		4.42
PULL #3	4.23	4.17		4.40
PULL #4	4.21	4.09		4.28
PULL #5	3.94	4.13		4.24
TOTAL	20.92	20.62		21.75
AVERAGE	4.18	4.12		4.35

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360934.___0
FILE DATE AND TIME: 05/03/2004 06:36

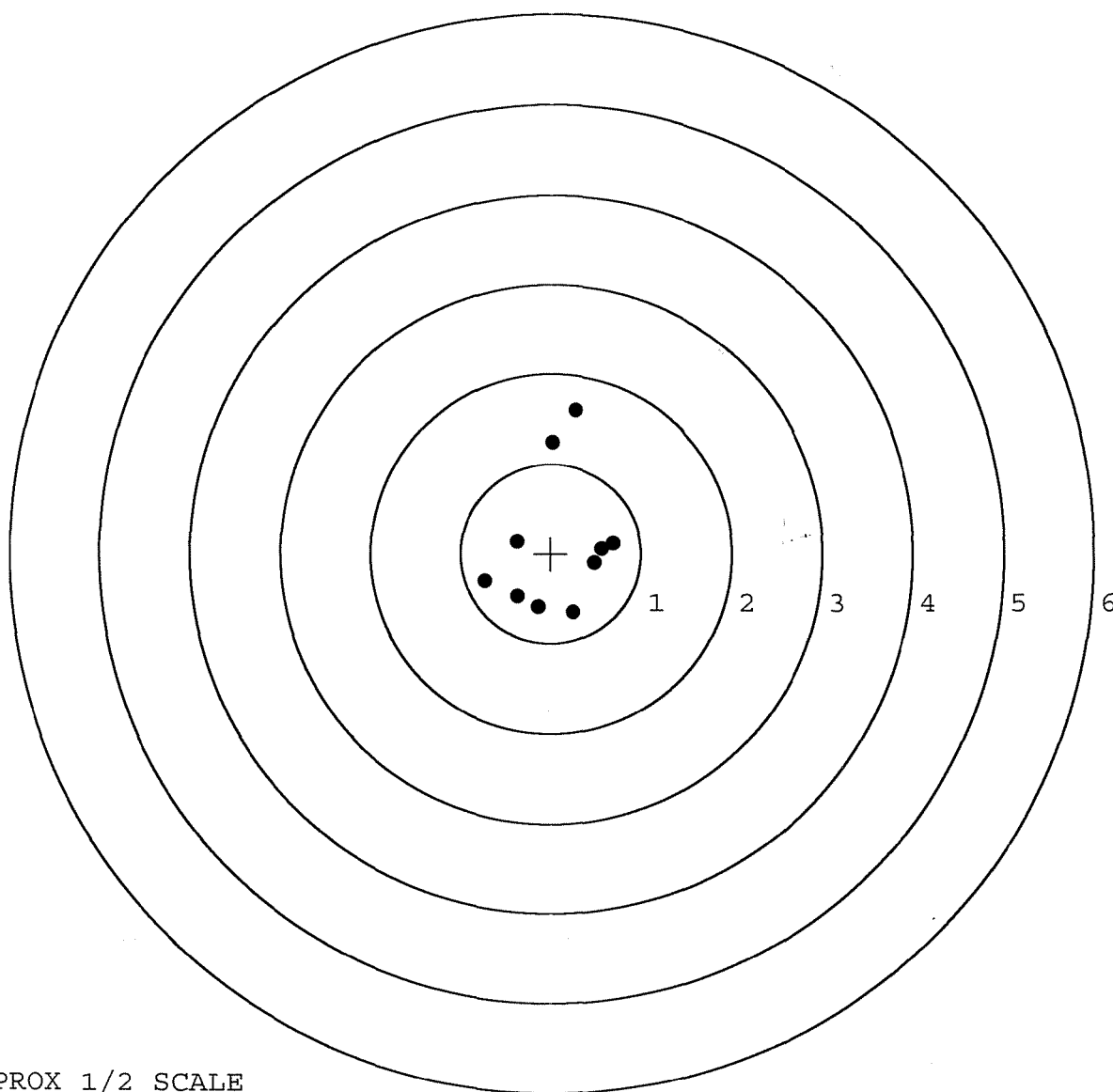
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.060
The Average Y Centroid of the Five Target Set:	-0.056
The Average Point of Impact of the Five Target Set:	0.082
The Average Mean Radius of the Five Target Set:	0.652
The Distance from POA to Centroid Target #1:	0.120
The Distance from Centroid Target #2 to Centroid Target #1:	0.372
The Distance from Centroid Target #3 to Centroid Target #1:	0.350
The Distance from Centroid Target #4 to Centroid Target #1:	0.260
The Distance from Centroid Target #5 to Centroid Target #1:	0.122

SERIAL NUMBER: G6360934. __0
TARGET NUMBER: 1
FILE DATE: 05/03/2004
FILE TIME: 06:36

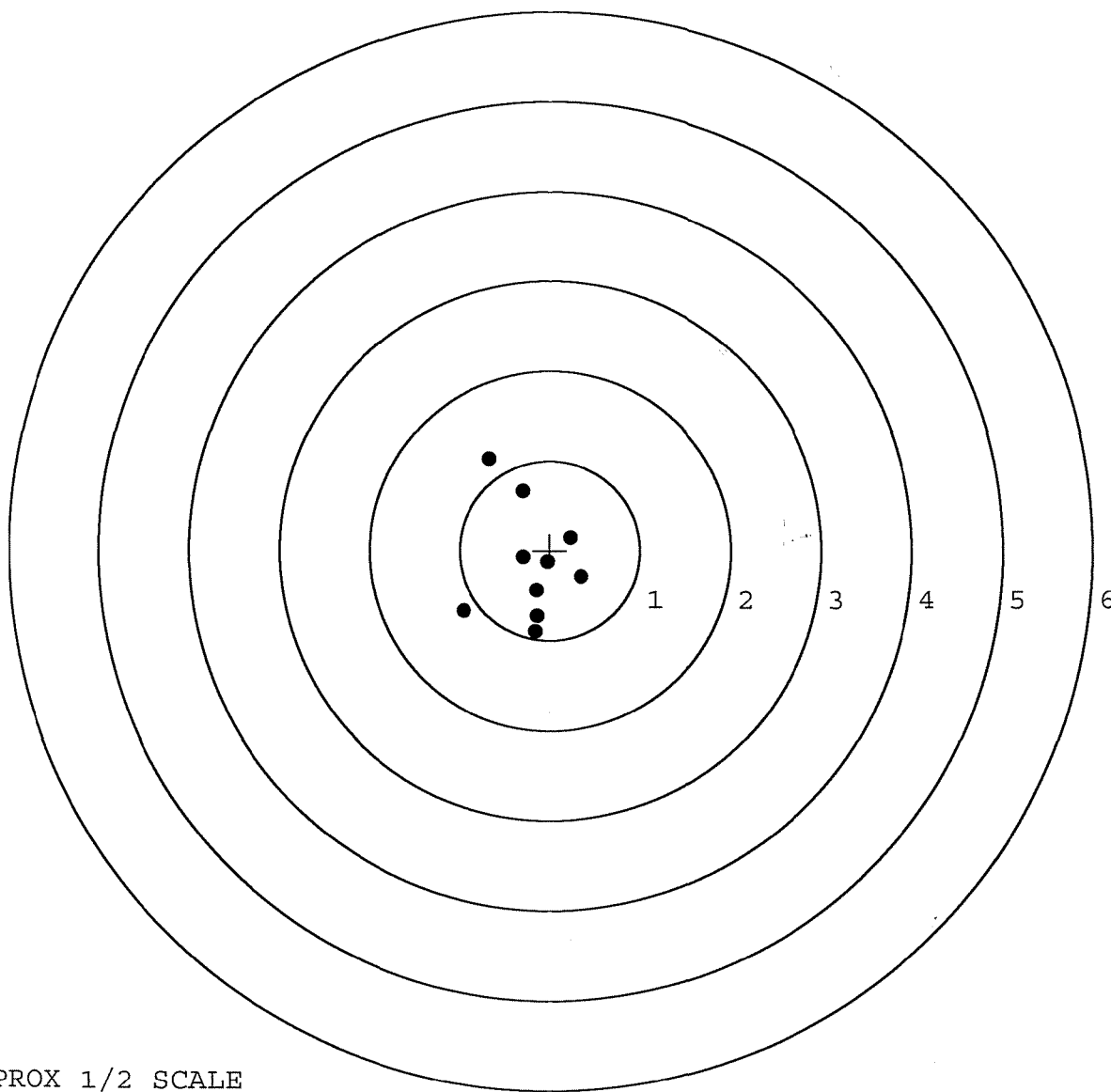
POINT#	X	Y
1:	0.249	-0.662
2:	0.491	-0.106
3:	0.697	0.114
4:	-0.142	-0.600
5:	-0.368	-0.483
6:	-0.728	-0.305
7:	-0.369	0.139
8:	0.023	1.236
9:	0.276	1.587
10:	0.570	0.058

X CENTROID: 0.070
Y CENTROID: 0.098
POA TO CENTROID: 0.120
HORZ SPREAD: 1.425
VERT SPREAD: 2.249
GROUP SPREAD: 2.249
MIN RADIUS: 0.441
MAX RADIUS: 1.503
MEAN RADIUS: 0.781
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



SERIAL NUMBER: G6360934. __0
TARGET NUMBER: 2
FILE DATE: 05/03/2004
FILE TIME: 06:36

	POINT#	X	Y
	1:	-0.164	-0.912
	2:	-0.142	-0.737
	3:	-0.954	-0.679
	4:	0.348	-0.299
X CENTROID:	5:	-0.148	-0.447
Y CENTROID:	6:	-0.297	-0.075
POA TO CENTROID:	7:	-0.032	-0.128
HORZ SPREAD:	8:	0.230	0.146
VERT SPREAD:	9:	-0.296	0.661
GROUP SPREAD:	10:	-0.669	1.026
MIN RADIUS:		0.109	
MAX RADIUS:		1.256	
MEAN RADIUS:		0.606	
# IN 1 IN DIAMETER:		3	
# IN 2 IN DIAMETER:		9	
# in 3 IN DIAMETER:		10	

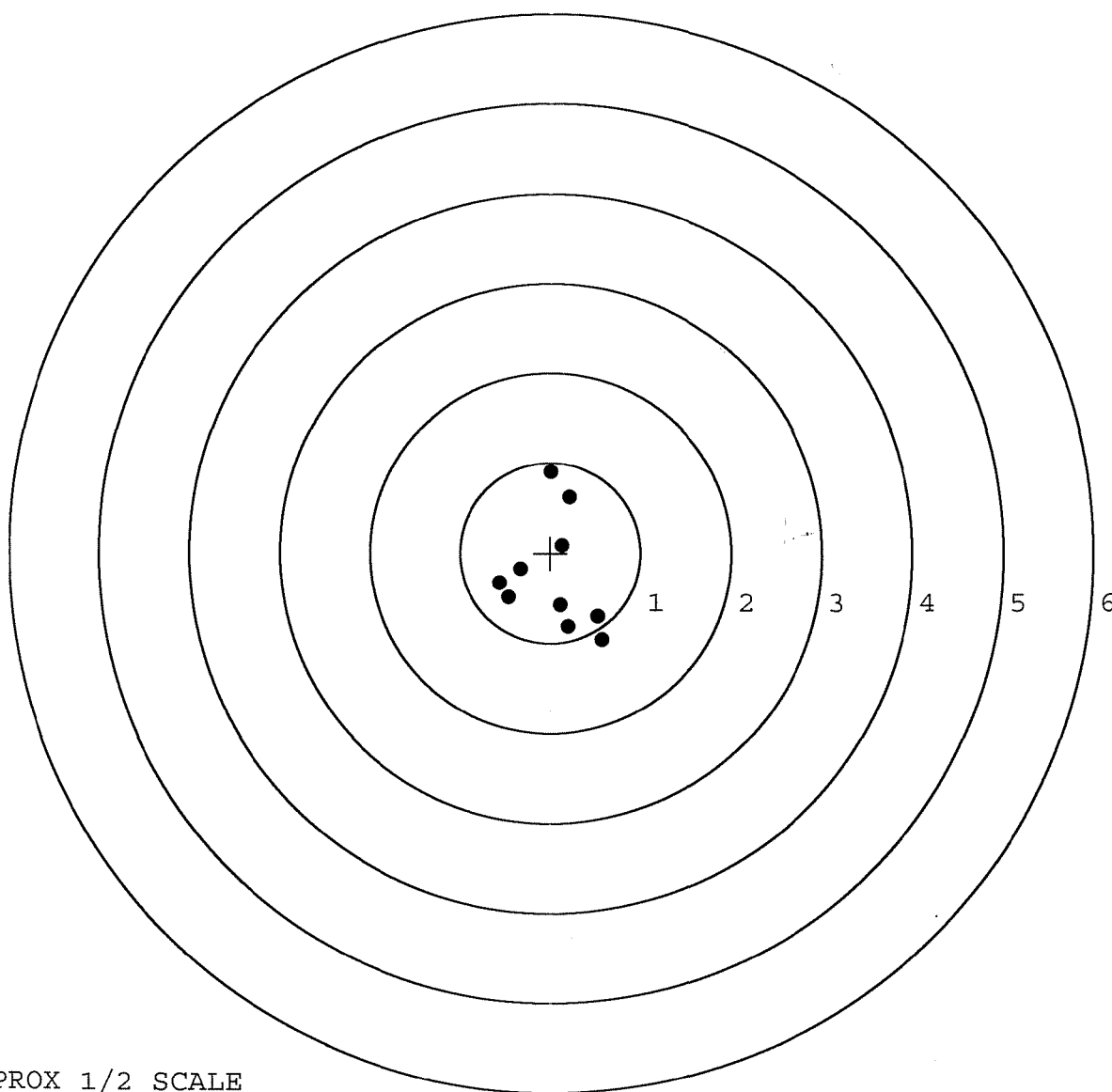


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360934. __0
TARGET NUMBER: 3
FILE DATE: 05/03/2004
FILE TIME: 06:36

X CENTROID: 0.041
Y CENTROID: -0.251
POA TO CENTROID: 0.254
HORZ SPREAD: 1.142
VERT SPREAD: 1.868
GROUP SPREAD: 1.951
MIN RADIUS: 0.341
MAX RADIUS: 1.147
MEAN RADIUS: 0.643
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.576	-0.972
2:	0.527	-0.708
3:	0.196	-0.825
4:	0.112	-0.585
5:	-0.462	-0.496
6:	-0.566	-0.336
7:	-0.328	-0.184
8:	0.130	0.085
9:	0.215	0.614
10:	0.012	0.896



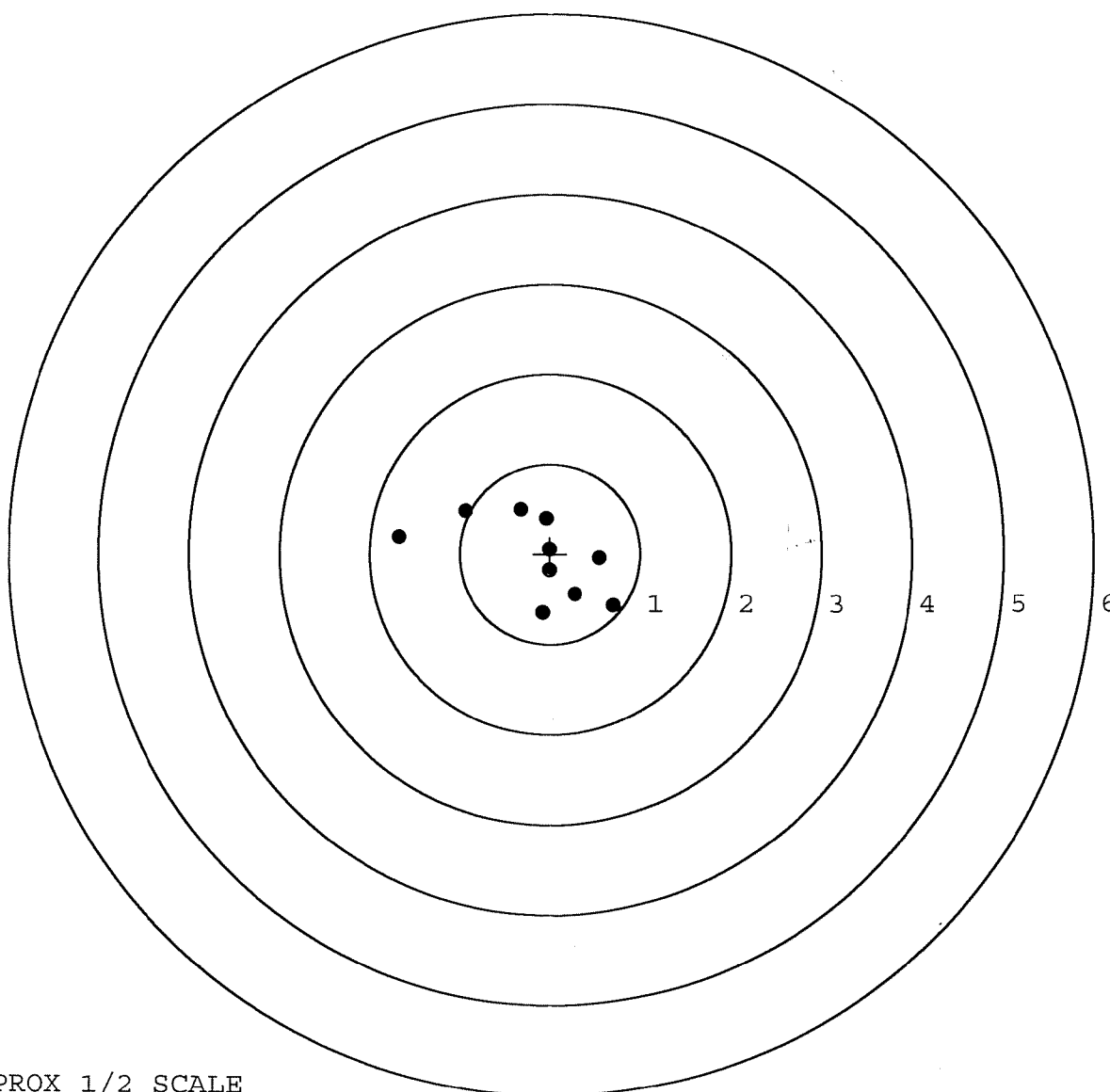
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360934. __0
TARGET NUMBER: 4
FILE DATE: 05/03/2004
FILE TIME: 06:36

X CENTROID: -0.156
Y CENTROID: -0.031
POA TO CENTROID: 0.159
HORZ SPREAD: 2.378
VERT SPREAD: 1.143
GROUP SPREAD: 2.499
MIN RADIUS: 0.169
MAX RADIUS: 1.537
MEAN RADIUS: 0.678

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.701	-0.576
2:	-0.086	-0.655
3:	0.280	-0.447
4:	-0.010	-0.180
5:	0.550	-0.051
6:	-0.009	0.053
7:	-0.046	0.390
8:	-0.322	0.488
9:	-0.938	0.474
10:	-1.677	0.191

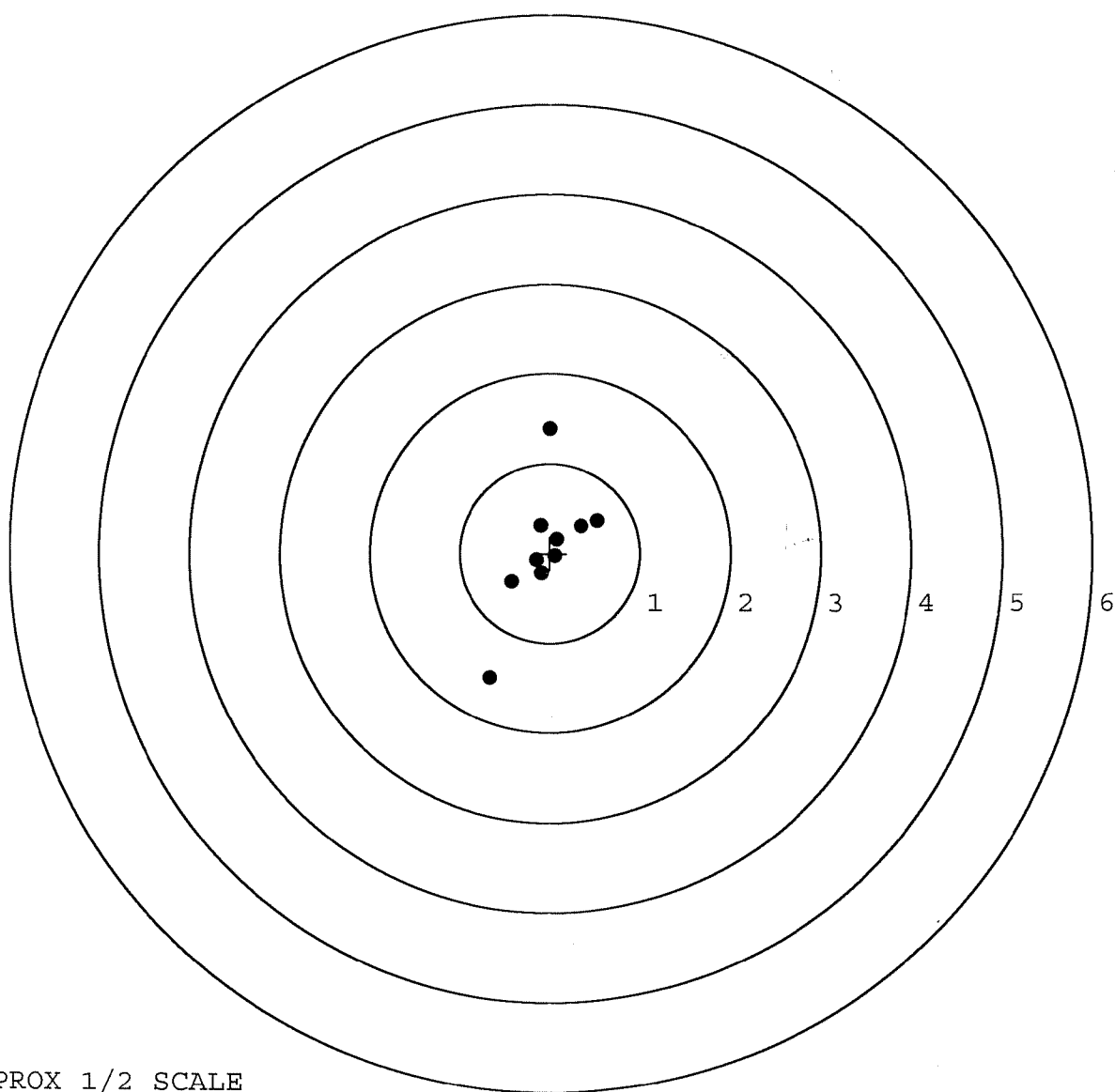


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360934.___0
TARGET NUMBER: 5
FILE DATE: 05/03/2004
FILE TIME: 06:36

X CENTROID: -0.042
Y CENTROID: 0.048
POA TO CENTROID: 0.064
HORZ SPREAD: 1.195
VERT SPREAD: 2.774
GROUP SPREAD: 2.852
MIN RADIUS: 0.123
MAX RADIUS: 1.566
MEAN RADIUS: 0.554
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.663	-1.389
2:	0.001	1.385
3:	0.532	0.364
4:	0.350	0.302
5:	-0.105	0.309
6:	0.075	0.154
7:	0.054	-0.029
8:	-0.149	-0.075
9:	-0.094	-0.220
10:	-0.421	-0.317



TARGET APPROX 1/2 SCALE