

G6360936

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6360936**
Order No. **25716**
DD **27CY**

Made in Union, NY Reg. U.S. Pat. & In. Off. Marca Registrada Marque Deposee.



5716 G6360936

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



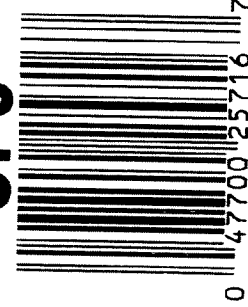
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360936

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360936

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RK		
615	ROLLMARK CALIBER		2/25/04	AB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TH
	(BOLT)		3-5	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-04	RW
	D) OIL FIRING PIN ASSEMBLY		3-9-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	4-21-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2²⁵</u> <u>2²⁵</u> <u>2²⁵</u>	4-21-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	4-21-04	RTL
	J) ASSEMBLE STOCK		3-15-04	RW
	K) ASSEMBLE SWIVEL STUDS		3-15-04	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-15-04	RW
	M) IRON SIGHT ALIGNMENT		3-15-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-15-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-31-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	3-31-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	3-31-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	3-31-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	3-31-04	<i>[Signature]</i>
645	INSPECT FOR LIVE AMMO		3-30-04	<i>[Signature]</i>
655	FINAL INSPECTION A) HEADSPACE		4-21-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.60</u> <u>2.59</u> <u>2.55</u> <u>2.52</u>	4-21-04	RTL
	C) FUNCTION		4-21-04	RTL
660	PACK		4/23/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 3-11-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.49	2.56		2.63	
PULL #2	2.52	2.57		2.69	
PULL #3	2.60	2.66		2.65	
PULL #4	2.48	2.66		2.58	
PULL #5	2.61	2.70		2.71	
TOTAL	12.70	13.15		13.26	
AVERAGE	2.54	2.63		2.65	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.17		
PULL #2	3.20	3.14		
PULL #3	3.20	3.26		
PULL #4	3.15	3.15		
PULL #5	3.18	3.27		
TOTAL	15.87	15.99		
AVERAGE	3.17	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.02		4.36
PULL #2	4.20	4.26		4.39
PULL #3	4.17	4.26		4.21
PULL #4	4.12	4.30		4.24
PULL #5	4.11	4.26		4.27
TOTAL	20.78	21.10		21.47
AVERAGE	4.15	4.22		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360936.__0
FILE DATE AND TIME: 03/31/2004 07:13

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.097
The Average Y Centroid of the Five Target Set:	0.291
The Average Point of Impact of the Five Target Set:	0.307
The Average Mean Radius of the Five Target Set:	1.022
The Distance from POA to Centroid Target #1:	0.412
The Distance from Centroid Target #2 to Centroid Target #1:	0.433
The Distance from Centroid Target #3 to Centroid Target #1:	0.277
The Distance from Centroid Target #4 to Centroid Target #1:	0.309
The Distance from Centroid Target #5 to Centroid Target #1:	0.281

SERIAL NUMBER: G6360936. __0

TARGET NUMBER: 1

FILE DATE: 03/31/2004

FILE TIME: 07:13

X CENTROID: 0.254

Y CENTROID: 0.324

POA TO CENTROID: 0.412

HORZ SPREAD: 2.972

VERT SPREAD: 2.900

GROUP SPREAD: 3.018

MIN RADIUS: 0.476

MAX RADIUS: 1.930

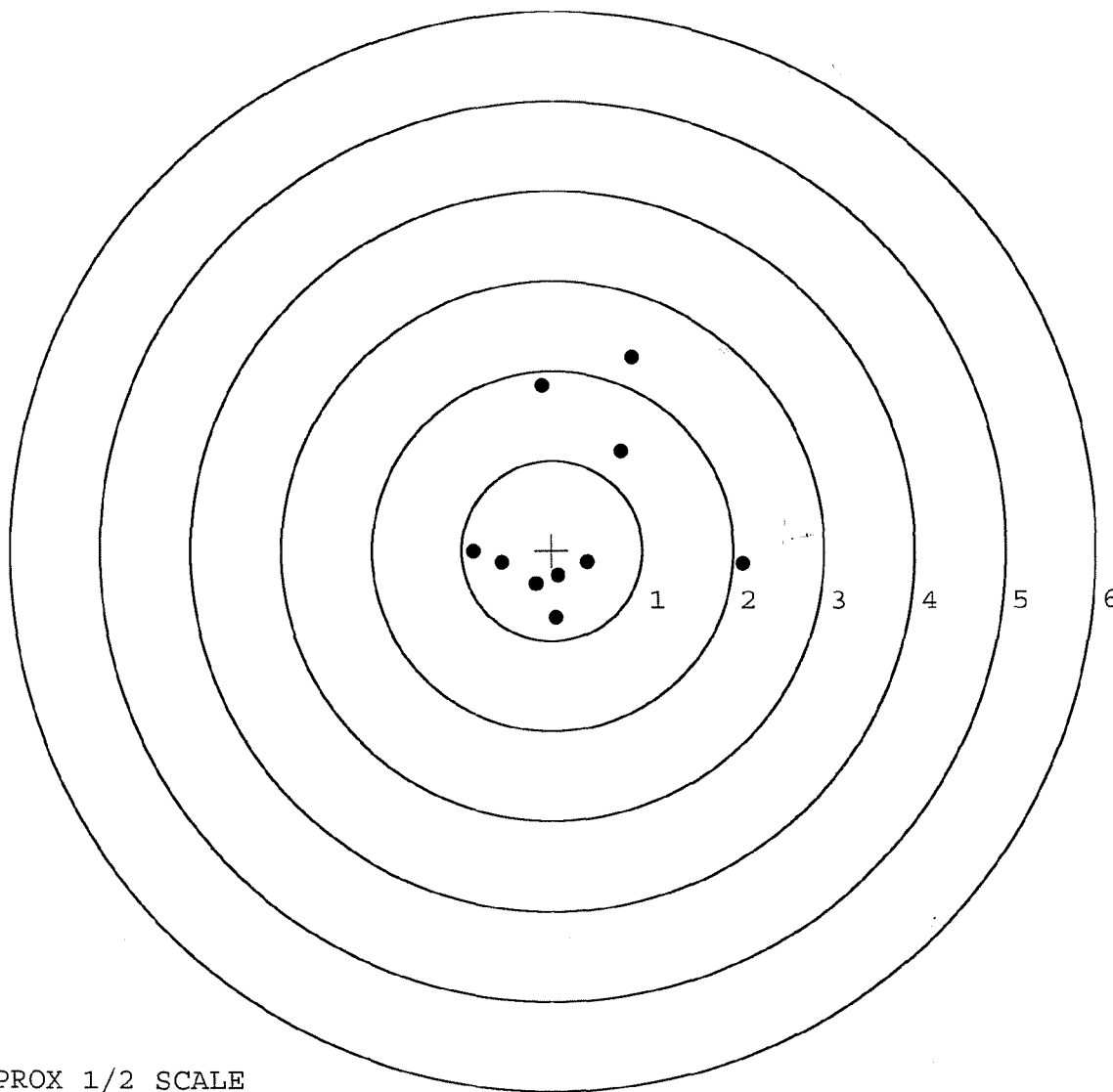
MEAN RADIUS: 1.146

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	2.101	-0.149
2:	0.394	-0.131
3:	0.073	-0.286
4:	-0.174	-0.378
5:	0.045	-0.751
6:	-0.556	-0.134
7:	-0.871	-0.018
8:	0.764	1.102
9:	-0.118	1.835
10:	0.881	2.149



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360936. __0

TARGET NUMBER: 2

FILE DATE: 03/31/2004

FILE TIME: 07:13

X CENTROID: -0.177

Y CENTROID: 0.372

POA TO CENTROID: 0.412

HORZ SPREAD: 1.292

VERT SPREAD: 3.856

GROUP SPREAD: 3.857

MIN RADIUS: 0.306

MAX RADIUS: 2.048

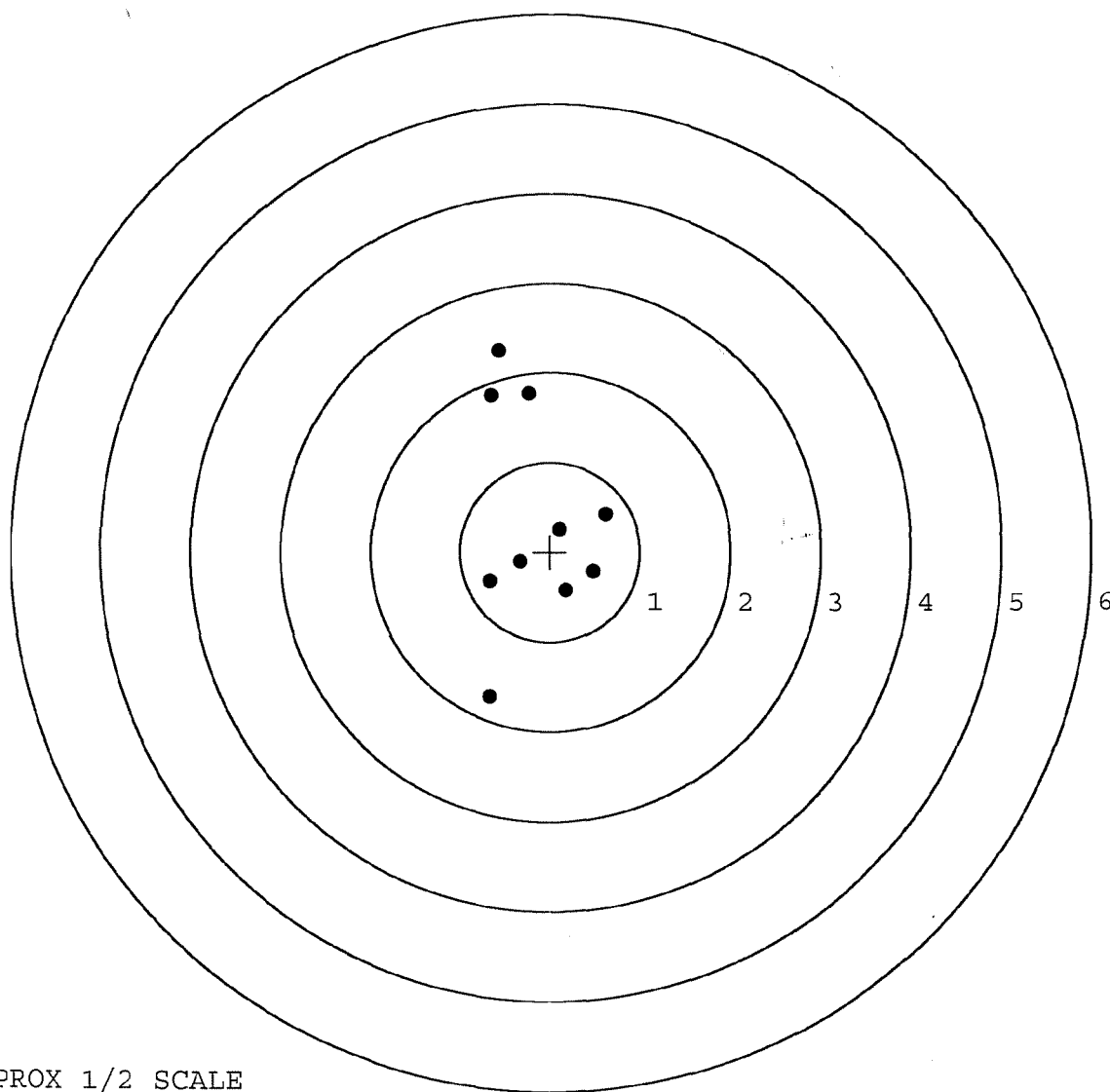
MEAN RADIUS: 1.104

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.669	-1.616
2:	0.179	-0.432
3:	0.485	-0.219
4:	0.620	0.426
5:	0.102	0.247
6:	-0.328	-0.112
7:	-0.672	-0.325
8:	-0.242	1.765
9:	-0.665	1.744
10:	-0.579	2.240



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360936. __0

TARGET NUMBER: 3

FILE DATE: 03/31/2004

FILE TIME: 07:13

POINT#	X	Y
1:	0.862	-1.787
2:	0.389	-0.936
3:	-0.578	-0.585
4:	-0.038	-0.379
5:	0.074	-0.073
6:	-0.004	0.166
7:	-0.162	0.296
8:	1.514	0.902
9:	0.417	1.075
10:	-0.464	1.844

X CENTROID: 0.201

Y CENTROID: 0.052

POA TO CENTROID: 0.208

HORZ SPREAD: 2.092

VERT SPREAD: 3.631

GROUP SPREAD: 3.866

MIN RADIUS: 0.178

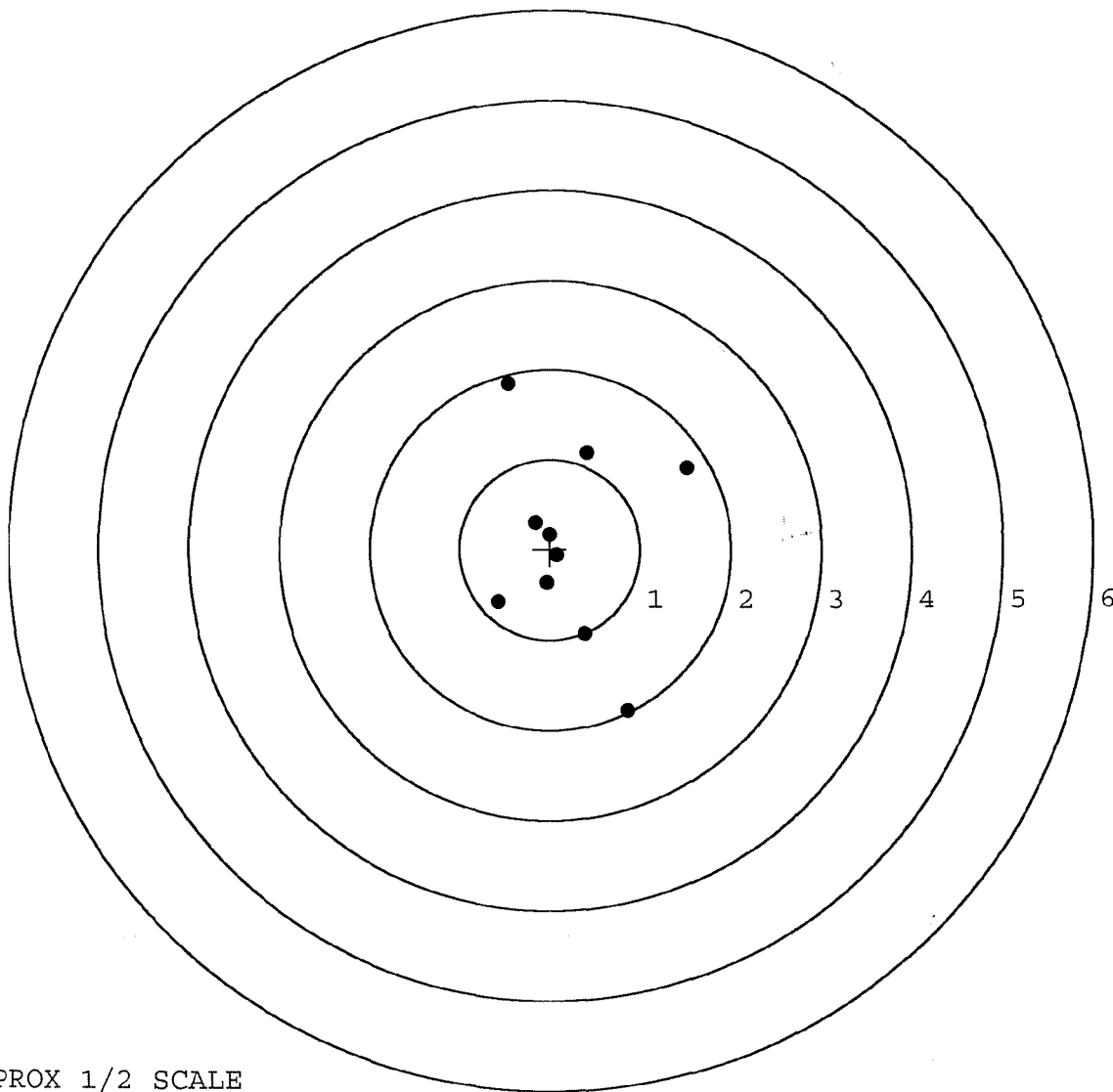
MAX RADIUS: 1.954

MEAN RADIUS: 0.983

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360936. __0

TARGET NUMBER: 4

FILE DATE: 03/31/2004

FILE TIME: 07:13

POINT#	X	Y
1:	1.112	0.668
2:	0.646	-0.207
3:	0.616	0.262
4:	0.229	0.075
5:	0.250	-0.604
6:	-0.456	-0.470
7:	-0.795	0.311
8:	-0.392	0.608
9:	-0.056	2.584
10:	0.112	2.823

X CENTROID: 0.127

Y CENTROID: 0.605

POA TO CENTROID: 0.618

HORZ SPREAD: 1.907

VERT SPREAD: 3.427

GROUP SPREAD: 3.430

MIN RADIUS: 0.519

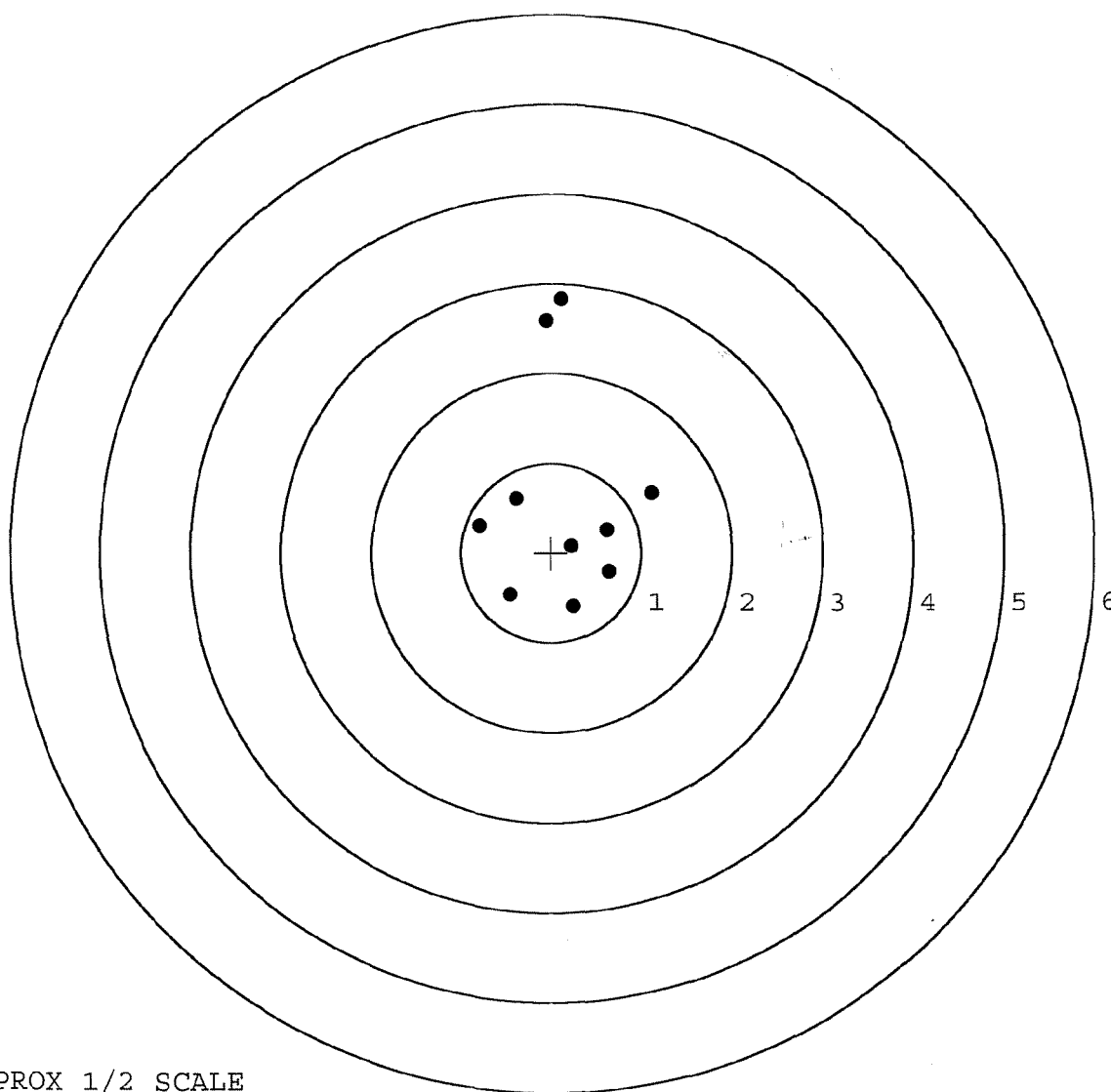
MAX RADIUS: 2.218

MEAN RADIUS: 1.122

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360936. __0

TARGET NUMBER: 5

FILE DATE: 03/31/2004

FILE TIME: 07:13

X CENTROID: 0.079

Y CENTROID: 0.103

POA TO CENTROID: 0.130

HORZ SPREAD: 1.915

VERT SPREAD: 2.575

GROUP SPREAD: 2.751

MIN RADIUS: 0.329

MAX RADIUS: 1.718

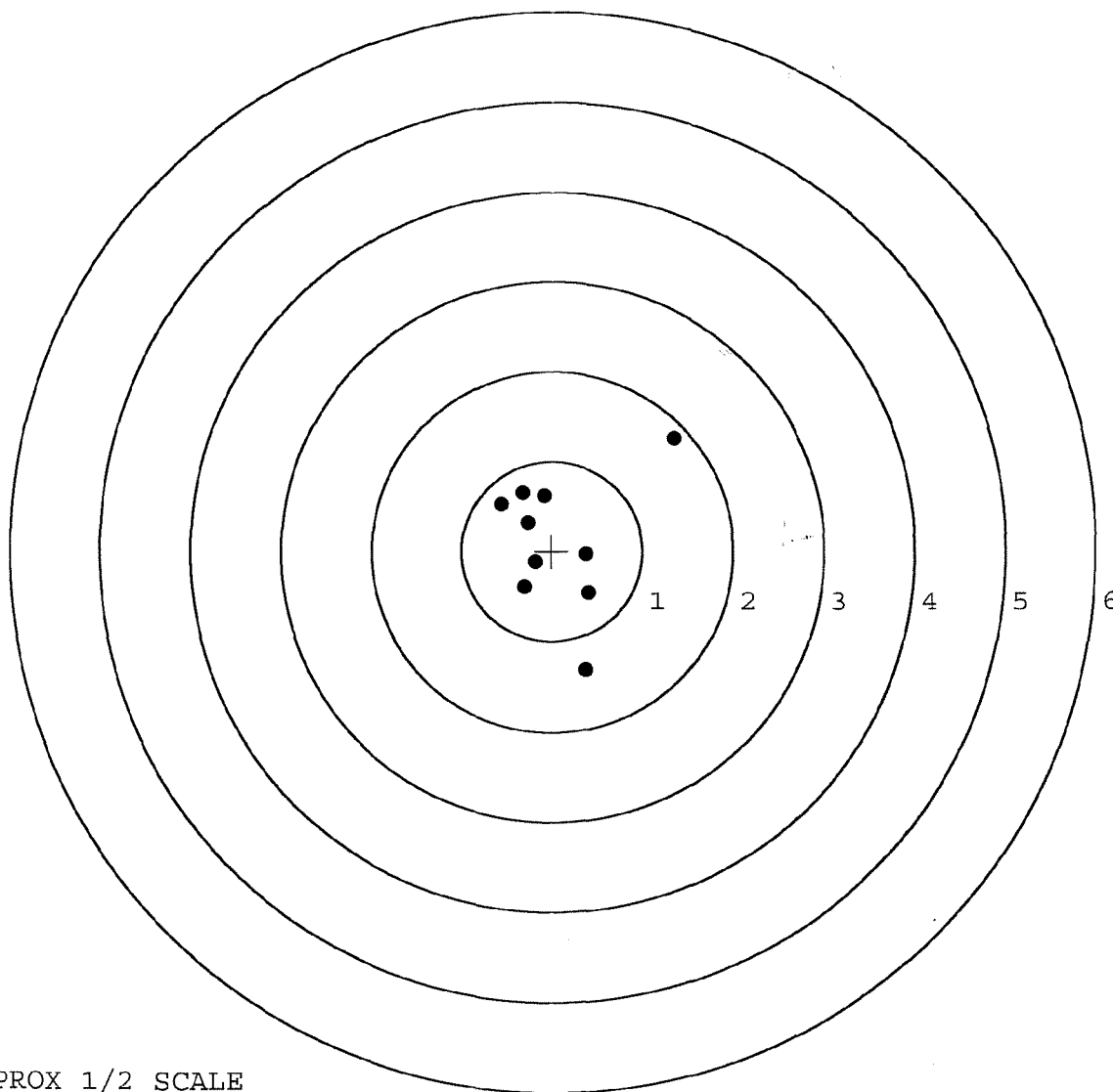
MEAN RADIUS: 0.754

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.383	-1.317
2:	1.351	1.258
3:	0.410	-0.465
4:	0.381	-0.027
5:	-0.185	-0.123
6:	-0.301	-0.404
7:	-0.087	0.619
8:	-0.272	0.316
9:	-0.322	0.649
10:	-0.564	0.526



TARGET APPROX 1/2 SCALE