

G 6360937

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Dep.



5732 66360937

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

SERIAL NO.

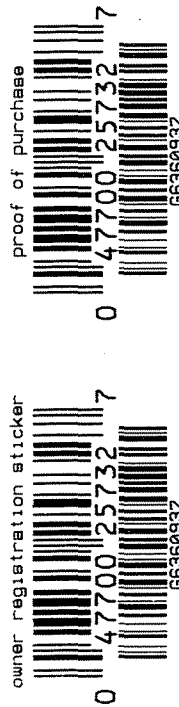


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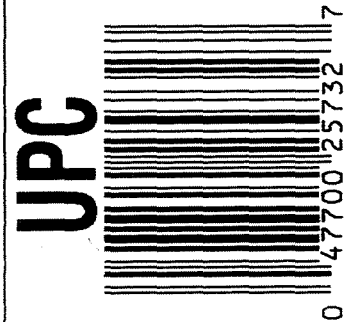
M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5
G6360937	



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360937

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE		3-23-04	RTL
610	DIS-ASSEMBLE GUN		3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR _____		
615	ROLLMARK CALIBER		3/25/04	AS
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-13-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-13-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-13-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-13-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5⁰</u> <u>8.75</u> <u>8.5⁰</u>	5-20-04	RJR
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.0</u>	5-20-04	RJR
	H) TRIGGER PULL TEST AND RETAINABILITY		5-20-04	RR
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	5-20-04	RR
	J) ASSEMBLE STOCK		5-13-04	RR
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-14-04	✓
	MALFUNCTION	CORRECTION	5-14-04	✓
	MALFUNCTION	CORRECTION	5-14-04	✓
	MALFUNCTION	CORRECTION	5-14-04	✓
	MALFUNCTION	CORRECTION	5-14-04	✓
645	INSPECT FOR LIVE AMMO		5-14-04	✓
655	FINAL INSPECTION A) HEADSPACE		5-21-04	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.58</u> <u>2.59</u> <u>2.62</u> <u>2.57</u>	5/20/04	DA
	C) FUNCTION		5-21-04	RR
660	PACK		5/21/04	DA

INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 5-13-04
 TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.62	2.32		2.37	
PULL #2	2.72	2.74		2.44	
PULL #3	2.70	2.68		2.44	
PULL #4	2.71	2.68		2.35	
PULL #5	2.64	2.69		2.38	
TOTAL	13.39	13.11		11.98	
AVERAGE	2.67	2.62		2.39	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.09		
PULL #2	3.07	3.07		
PULL #3	3.10	2.97		
PULL #4	3.19	3.04		
PULL #5	3.14	3.03		
TOTAL	15.68	15.20		
AVERAGE	3.13	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.12	4.24		4.33
PULL #2	4.02	4.23		4.36
PULL #3	4.34	4.19		4.34
PULL #4	4.37	4.21		4.24
PULL #5	4.38	4.28		4.25
TOTAL	21.23	21.15		21.52
AVERAGE	4.24	4.23		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360937.___0
FILE DATE AND TIME: 05/14/2004 06:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean - .660

SERIAL NUMBER: G6360937. 0

TARGET NUMBER: 1

FILE DATE: 05/14/2004

FILE TIME: 06:31

POINT#	X	Y
1:	0.107	-0.926
2:	-0.616	-0.574
3:	0.157	0.039
4:	0.085	0.552
5:	-0.203	1.688

X CENTROID: -0.094

Y CENTROID: 0.156

POA TO CENTROID: 0.182

HORZ SPREAD: 0.773

VERT SPREAD: 2.614

GROUP SPREAD: 2.632

MIN RADIUS: 0.277

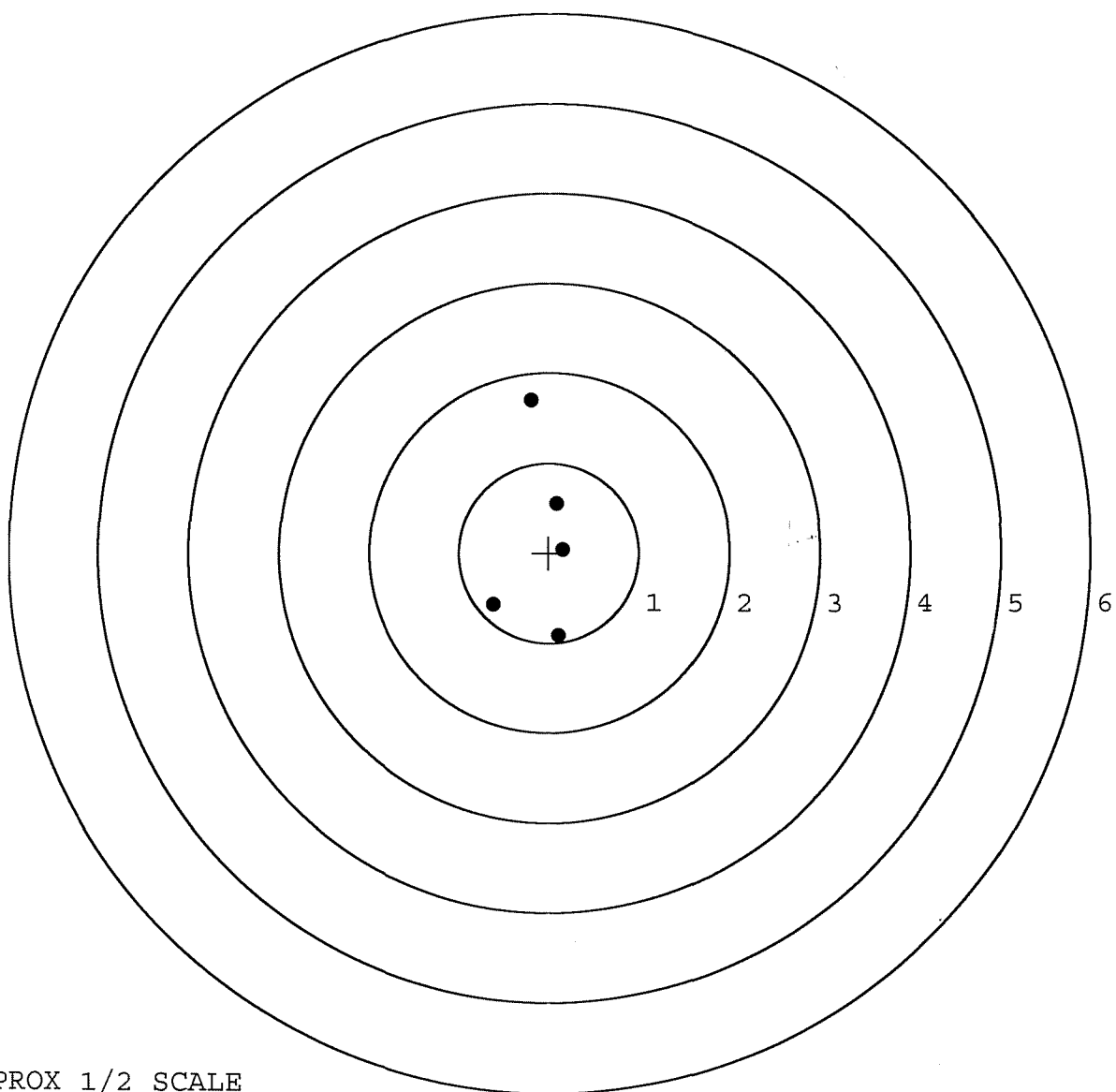
MAX RADIUS: 1.536

MEAN RADIUS: 0.849

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

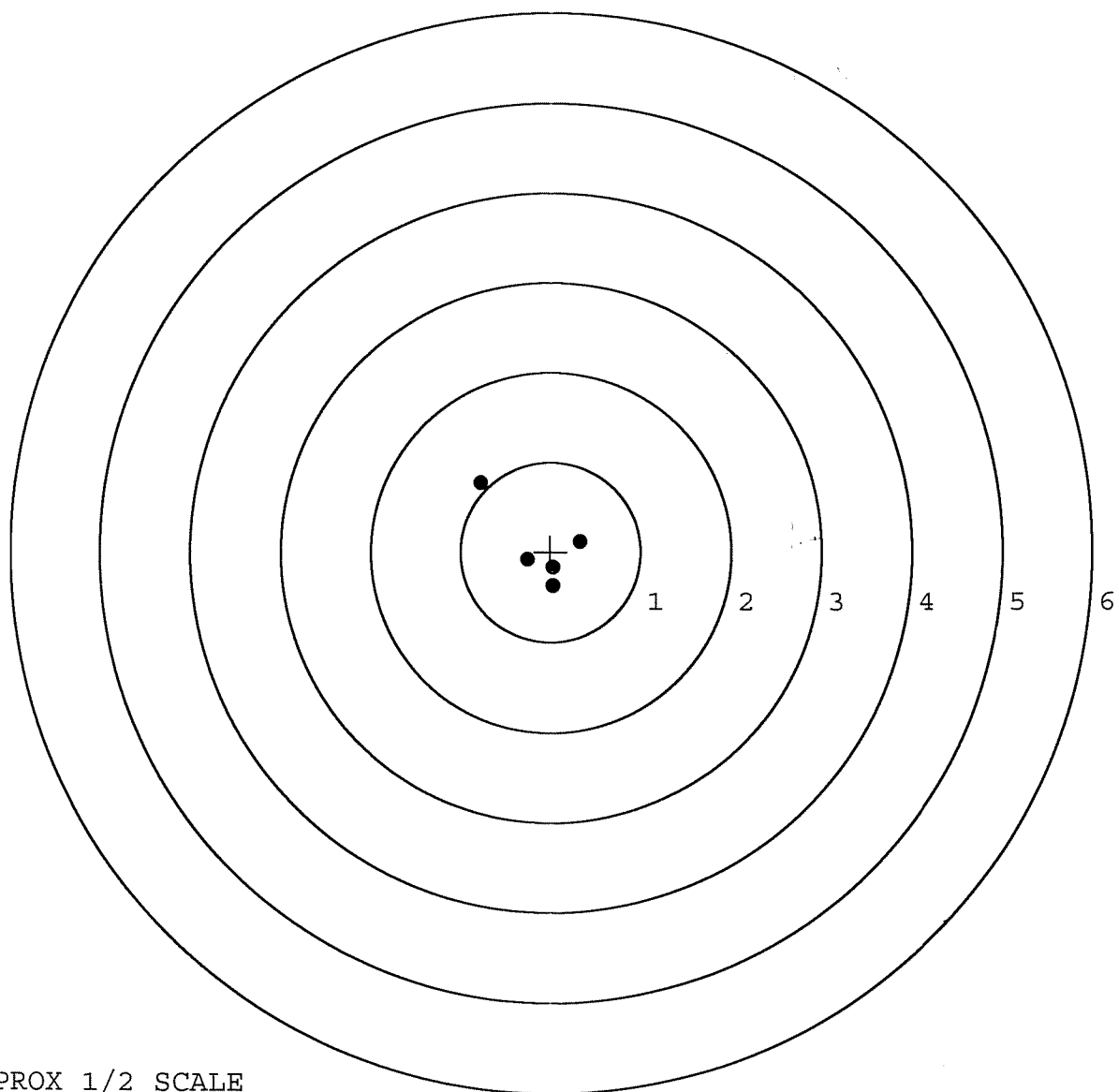


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360937. 0
TARGET NUMBER: 2
FILE DATE: 05/14/2004
FILE TIME: 06:31

POINT#	X	Y
1:	-0.780	0.773
2:	0.327	0.119
3:	0.030	-0.384
4:	0.029	-0.174
5:	-0.255	-0.088

X CENTROID: -0.130
Y CENTROID: 0.049
POA TO CENTROID: 0.139
HORZ SPREAD: 1.107
VERT SPREAD: 1.157
GROUP SPREAD: 1.412
MIN RADIUS: 0.186
MAX RADIUS: 0.973
MEAN RADIUS: 0.471
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE