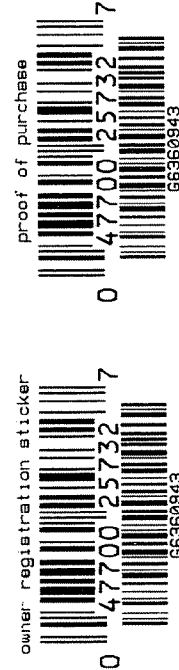


G 636 0943

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

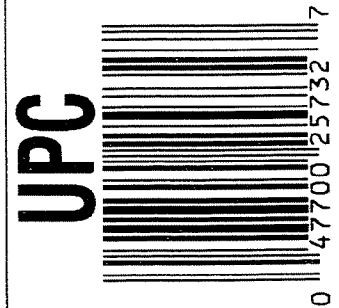


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6360943



VERY IMPORTANT
 REMINGTON
 670634010 ASSUR
 SAFE 1155 31-106
 1152111

Remington

M/24 7.62 NATO (RIFLE ONLY)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Serial No. 66360943
 Order No. 25732
 24KY

Made in U.S.A. Pat. & Des. Off. Patent Request made through Remington-Union, Inc., Hartford, Conn.

5732 66360943

ORDER 25732
 M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
 M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360943

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE		3-23-04	RTL
610	DIS-ASSEMBLE GUN		3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED DATE 3-25-2004 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/25/04	LB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-10-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-10-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-10-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-10-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	5-20-04	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2 lbs</u> <u>2 lbs</u> <u>2 lbs</u>	5-20-04	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		5-21-04	RR
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.020</u> <u>.020</u>	5-20-04	AC
	J) ASSEMBLE STOCK		5-10-04	RLW
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
645	INSPECT FOR LIVE AMMO		5-11-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-21-04	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.64</u> <u>2.72</u> <u>2.69</u> <u>2.68</u>	5-21-04	DA
	C) FUNCTION		5-21-04	RR
660	PACK		5-21-04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

3-26-04

TESTER

Reu

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.63		2.62	
PULL #2	2.61	2.59		2.39	
PULL #3	2.49	2.61		2.60	
PULL #4	2.69	2.58		2.68	
PULL #5	2.64	2.45		2.62	
TOTAL	12.95	12.86		12.91	
AVERAGE	2.59	2.57		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.31		
PULL #2	3.32	3.27		
PULL #3	3.39	3.27		
PULL #4	3.39	3.44		
PULL #5	3.35	3.40		
TOTAL	16.75	16.69		
AVERAGE	3.35	3.34		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.23		4.21
PULL #2	4.24	4.28		4.18
PULL #3	4.29	4.26		4.07
PULL #4	4.16	4.31		4.22
PULL #5	4.30	4.25		4.15
TOTAL	21.26	21.33		20.83
AVERAGE	4.25	4.27		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360943.__0
FILE DATE AND TIME: 05/11/2004 06:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .699

SERIAL NUMBER: G6360943. 0

TARGET NUMBER: 1

FILE DATE: 05/11/2004

FILE TIME: 06:22

POINT#	X	Y
1:	0.161	-0.319
2:	-0.266	-0.473
3:	-0.251	-0.042
4:	-0.029	0.392
5:	1.064	0.691

X CENTROID: 0.136

Y CENTROID: 0.050

POA TO CENTROID: 0.145

HORZ SPREAD: 1.330

VERT SPREAD: 1.164

GROUP SPREAD: 1.767

MIN RADIUS: 0.370

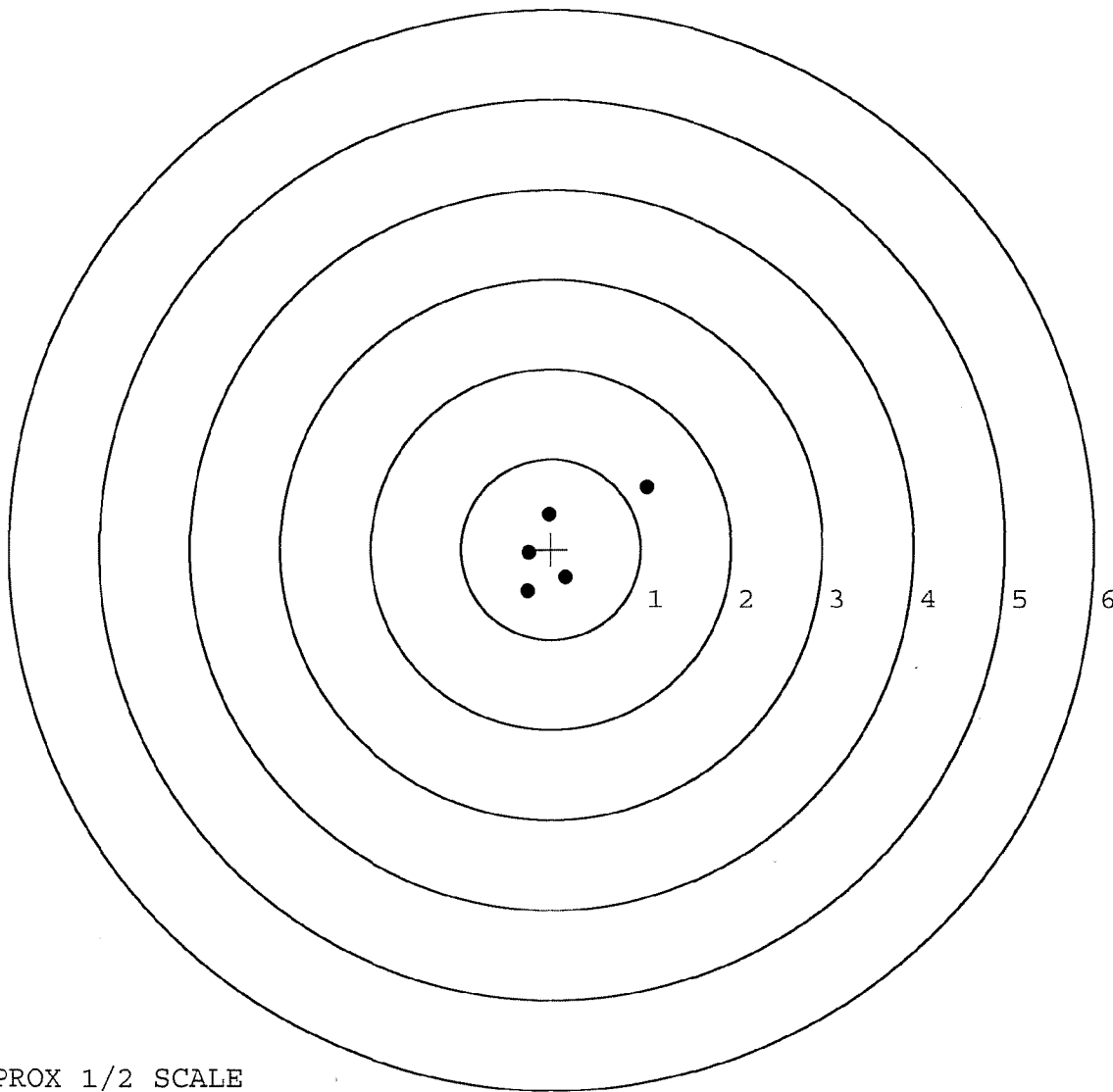
MAX RADIUS: 1.128

MEAN RADIUS: 0.587

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360943. __0

TARGET NUMBER: 2

FILE DATE: 05/11/2004

FILE TIME: 06:22

POINT#	X	Y
1:	-0.003	-1.224
2:	-0.178	-0.516
3:	0.033	0.111
4:	-0.146	0.413
5:	1.085	1.206

X CENTROID: 0.158

Y CENTROID: -0.002

POA TO CENTROID: 0.158

HORZ SPREAD: 1.263

VERT SPREAD: 2.430

GROUP SPREAD: 2.662

MIN RADIUS: 0.169

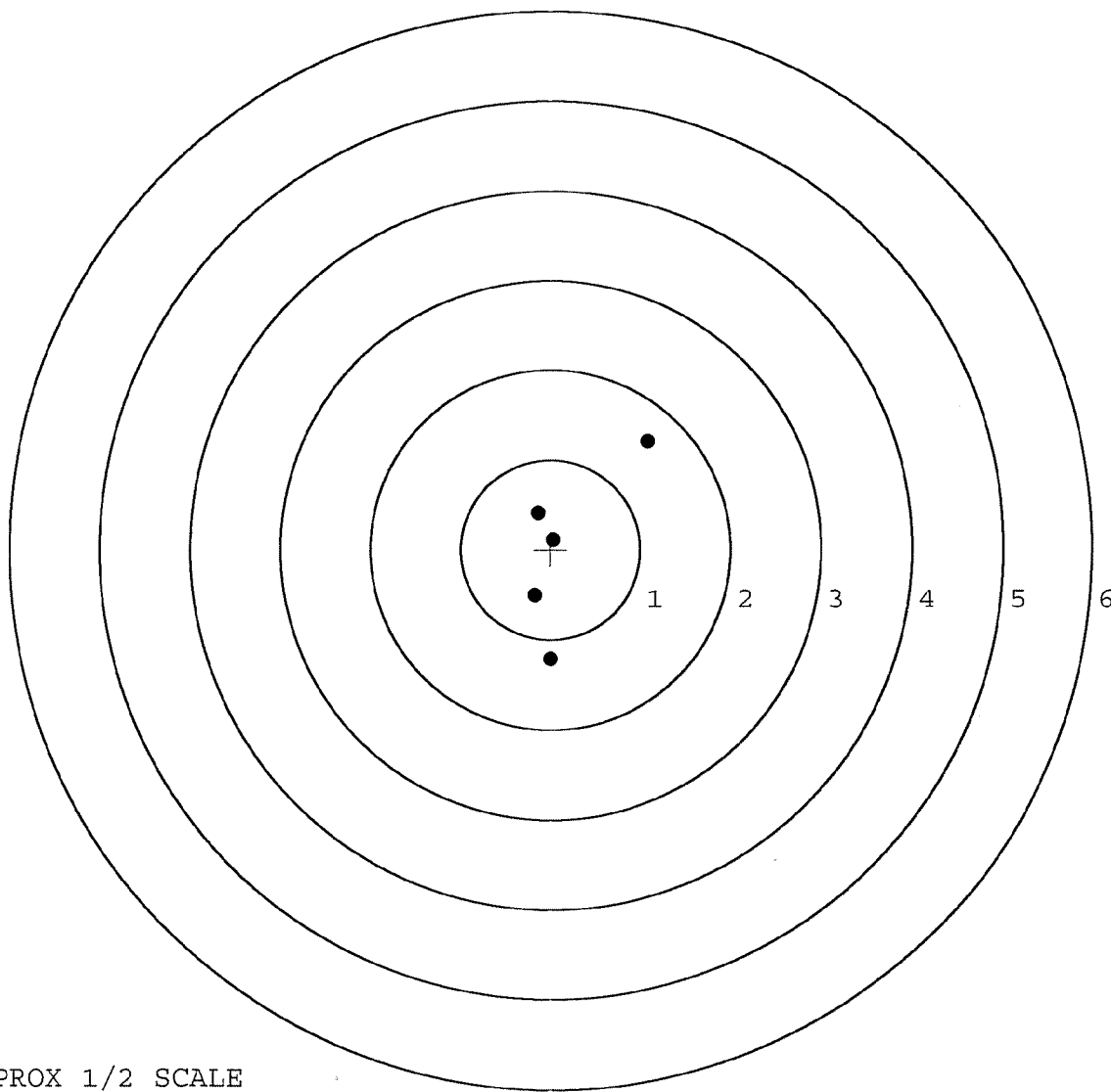
MAX RADIUS: 1.523

MEAN RADIUS: 0.811

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE